

# Effect of Lithium on Physical and Sensing Properties of Titanium Oxide Nanostructured Thin Films Prepared by Chemical Spray Pyrolysis

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**Abstract:** Li-doped titanium oxide thin films are grown through Spray Pyrolysis (SP) method. XRD peaks showed that samples were polycrystalline. The appropriate peak was at (121) equivalent to  $2\theta = 30.70^\circ$ , the Grain size (D) increased from 9.58 nm to 10.17 nm, whereas strain ( $\epsilon$ ) decreased from 36.17 to 34.08, whilst dislocation density ( $\delta$ ) decreased from 108.96 to 96.68. According to the AFM photo, surface roughness declined (8.08 - 3.67) nm when TiO<sub>2</sub> was increased to 4% Li. The average particle size values were 88.78, 85.62, and 60.89 nm for TiO<sub>2</sub>, TiO<sub>2</sub>:2 % Li, and TiO<sub>2</sub>:4% Li, respectively. The transmittance of TiO<sub>2</sub> and TiO<sub>2</sub>: Li films reduced from 85 TiO<sub>2</sub> % to 75 % as Lithium content rise from 1 to 4 at%. Research indicates that the absorption coefficient reduces as the lithium content rises, whereas the bandgap energy, extinction coefficient, and refractive index decline as the lithium content rises. The TiO<sub>2</sub> gas sensor showed increased resistance at 200 ppm NH<sub>3</sub>, with 4% Li doping having the highest. Higher Li doping in TiO<sub>2</sub> decreases sensor sensitivity to NH<sub>3</sub> gas, with a reduction at all concentrations.

## 1 INTRODUCTION

Due to its numerous advantageous attributes, titanium oxide (TiO<sub>2</sub>) is an intriguing substance that has the potential to be employed in numerous applications. These properties are high transparency, non-toxicity, high refractive index, affordability, good optical and electrical properties, and chemical stability [1]. In addition, TiO<sub>2</sub> can be deposited on large areas and is inexpensive, making it an appropriate material for industrial use. Due to the preferred properties, TiO<sub>2</sub> is utilized in multiple uses, including optoelectronics devices, gas sensors, photocatalyst photoelectrochemical water splitting, and solar energy conversion. [2]-[4]. Numerous techniques are employed to deposit TiO<sub>2</sub> thin films, including e-beam evaporation [5], sol-gel [6], sputtering [7], precipitation [9], anodic oxidation [9], hydrothermal

[10], PLD[11], CVD [12] and CSP [13]. However, the spray pyrolysis deposition method has appropriate advantages: affordable deposition equipment, the ability to coat large areas, and controlling the composition is easy [14]. The Chemical Spray Pyrolysis technique fabricated the Undoped TiO<sub>2</sub> and TiO<sub>2</sub>: Li thin films to get inexpensive large-area films with good characteristics. The article discusses the alteration in physical characteristics of TiO<sub>2</sub> thin films as a result of Li doping.

## 2 EXPERIMENTAL

Thin films of TiO<sub>2</sub> and TiO<sub>2</sub>: Li grown by CSP technique. The base was cleaned with chromic acid for 4 hours, rinsed with running water for 20 minutes, and in an ultrasonic bath filled with absolute ethanol

for 8 minutes. 0.1M of  $\text{TiCl}_2 \cdot 2\text{H}_2\text{O}$  was supplied from Sigma-Aldrich Chemicals, with 0.1M of  $\text{LiCl}_2 \cdot 4\text{H}_2\text{O}$  from Merck Chemicals. Various Li contents were used (0, 2, 4%). The following were the deposition conditions: the base temperature was 400 degrees Celsius, The separation between the substrate and the outlet was 28 cm, the spraying rate was 10s, stopping by 90 s to avoid cooling, spray rate was 5 ml per second, and  $\text{N}_2$  is being used as the gas transport. Film thickness was measured employing weighing method, and it was discovered to be  $300 \pm 30$  nm. XRD investigated the structural properties. AFM is used to probe sample surface. A double beam spectrophotometer was utilized to obtain transmittance of the entended samples. Gas sensitivity was measured by change in resistance.

### 3 RESULTS AND DISCUSSIONS

Figure 1 represents XRD peaks of all fabricated thin films of Undoped  $\text{TiO}_2$ , doped with Li content of 0.0, 2.0% and 4.0%. From Figure 1, the peaks of  $\text{TiO}_2$  and  $\text{TiO}_2$ : Li thin film is located at  $25.34^\circ$ ,  $30.72^\circ$ ,  $49.13^\circ$  and  $64.12^\circ$  that belong to (111), (121), (132) and (203) planes respectively. A high peak at (121) is fit with ICDD card no 29-1360 [14], [15].

Grain size (D) was evaluated via (1) [16]:

$$D = \frac{k\lambda}{\beta \cos \theta} \quad (1)$$

Where  $k = 0.9$ ,  $\lambda = 1.54 \text{ \AA}$ ,  $\theta$  is Bragg's angle, and  $\beta$  is FWHM. Table 1 provides the obtained data. D rose from 9.58 nm to 10.17 nm, according to Lithium content, as presented in Table 1.

The  $\delta$  was established by [17], [18]:

$$\delta = \frac{1}{D^2} \quad (2)$$

Table 1. displays  $\delta$  decreased from 10.96 to 96.68 with Lithium content.

Similarly, the lattice strain  $\epsilon$  was determined according to [19]:

$$\epsilon = \frac{\beta \cos \theta}{4} \quad (3)$$

It is seen that  $\epsilon$  dropped from 36.17 to 34.08 with Lithium concentration (Table 1). Structural parameters ( $S_p$ ) are seen in Figure 2.

AFM micrographs are shown in Figure 3. The domain showed tightly packed columnar crystals with sharp peaks. As  $\text{TiO}_2$ :4% Li increases, surface roughness ( $R_a$ ) declined (8.08 - 3.67) nm. From Figure 3, the average Particle size ( $P_{AV}$ ) and rms values were (88.78, 85.62 and 60.89) nm and 9.23, 8.12 and 3.89) nm for Undoped  $\text{TiO}_2$ ,  $\text{TiO}_2$ : 2% Li and  $\text{TiO}_2$ : 4% Li respectively [20]-[23]. Table 2 displays AFM parameters  $P_{AFM}$

Table 1: Structural parameters of D, Eg and SP of deposit films.

Specimen	2 $\theta$ ( $^\circ$ )	(hkl) Plane	FWHM ( $^\circ$ )	$E_g$ eV	D nm	$\delta (\times 10^{14})$ lines/m <sup>2</sup>	$\epsilon$ ( $\times 10^{-4}$ )
$\text{TiO}_2$ Undoped	30.72	121	0.85	3.28	9.58	108.96	36.17
$\text{TiO}_2$ : 2% Li	30.70	121	0.84	3.22	9.81	103.91	35.34
$\text{TiO}_2$ : 4% LI	30.65	121	0.81	3.17	10.17	96.68	34.08

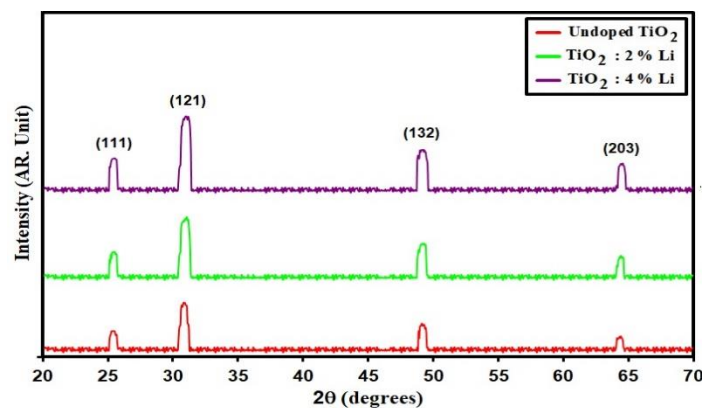


Figure 1: XRD styles of entended films.

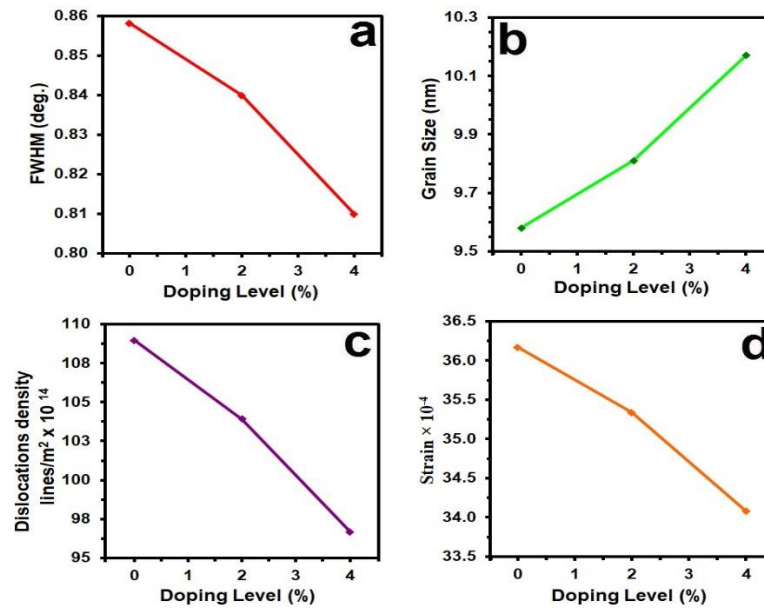


Figure 2: SP of the deposit films.

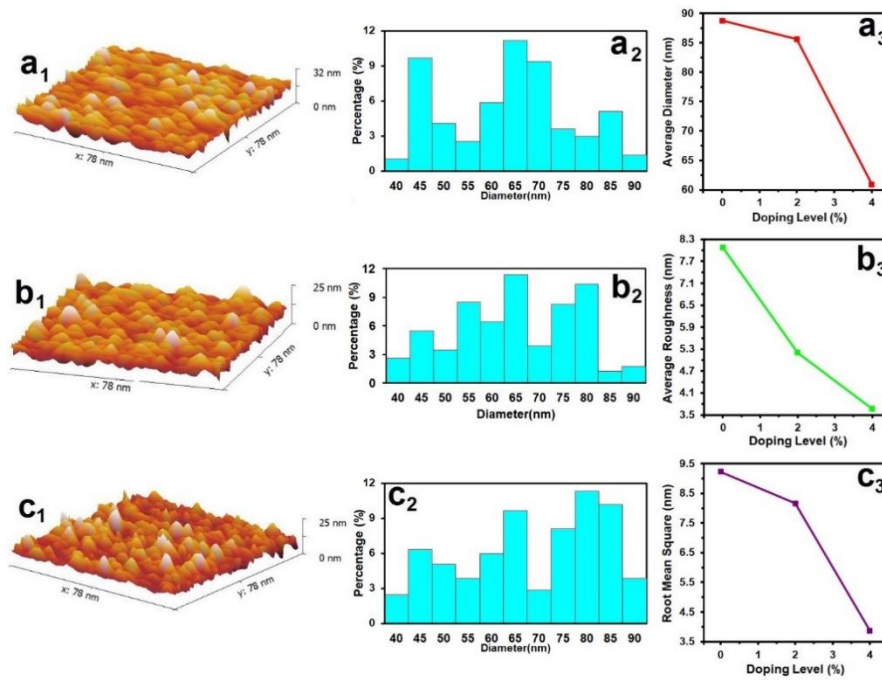


Figure 3: AFM images, granularly distributed and diversity of PAFM.

Table 2: PAFM of the deposit films.

Samples	P <sub>AV</sub> nm	R <sub>a</sub> nm	rms nm
Undoped TiO <sub>2</sub>	88.78	8.08	9.23
TiO <sub>2</sub> : 1% Sn	85.62	5.20	8.12
TiO <sub>2</sub> : 3% Sn	60.89	3.67	3.89

The spectral distribution of transmittance (T) is offered in Figure 4. From Figure 4, it is possible to see declines in T as Lithium content increases [24]-[26].

The optical absorption coefficient ( $\alpha$ ) was evaluated via the following (4) [27]:

$$\alpha = \frac{2.303A}{t} . \quad (4)$$

The  $\alpha$  was presented in Figure 5, and  $\alpha$  values were rise by increasing Li content [28], [29].

Using Tauc's relation, bandgap  $E_g$  was found from (5) [30]:

$$(\alpha h\nu) = A(h\nu - E_g)^{\frac{1}{2}} . \quad (5)$$

From Figure 6 the bandgap is calculated from  $(\alpha h\nu)^2$  versus  $h\nu$  representing  $E_g$  declined from 3.28 eV to 3.17 eV with irising lithium content [31]-[33].

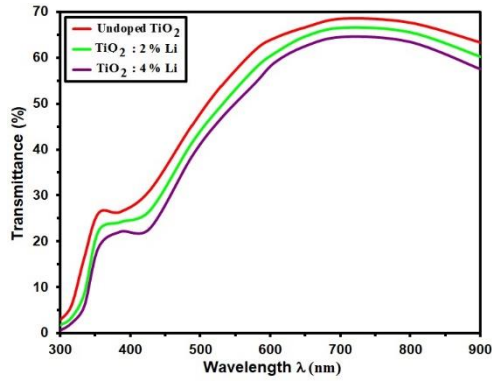


Figure 4: Transmittance (T) of the deposit films.

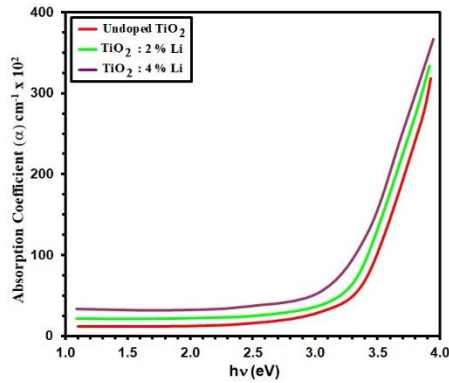


Figure 5: Absorption coefficient ( $\alpha$ ) of grown films.

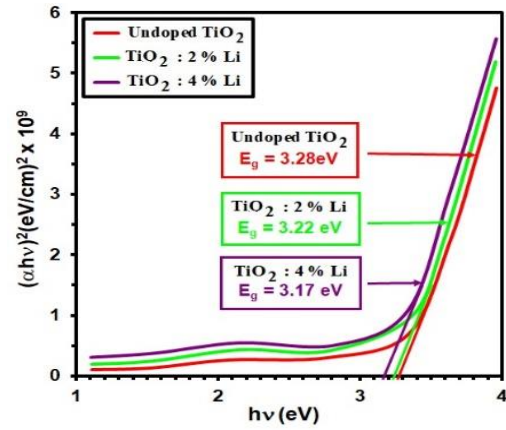


Figure 6: Plot of  $(\alpha h\nu)^2$  versus  $h\nu$  for the TiO<sub>2</sub> with different Li doping.

Extinction coefficient (k) is evaluated via (6) [34], [35]:

$$k = \frac{\alpha \lambda}{4\pi} . \quad (6)$$

The  $\lambda$  is the wavelength, Figure 7 offers k via  $\lambda$ , showing that k decreases with increasing Lithium concentration.

Refractive index (n) was evaluated as [36], [37]:

$$n = \left( \frac{1+R}{1-R} \right) + \sqrt{\frac{4R}{(1-R)^2} - k^2} . \quad (7)$$

R is reflectance Figure 8 offers the relationship between n and  $\lambda$ . From this Figure 8, it's clear that n decreases with the rise of Lithium content [38]-[40].

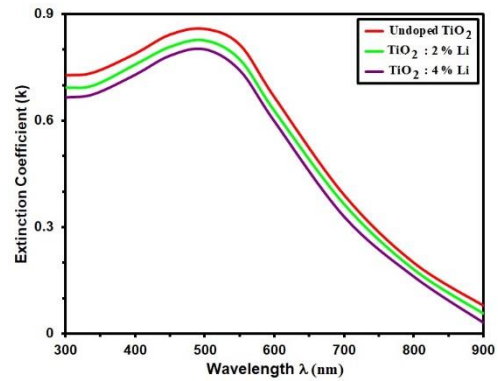


Figure 7: Extinction coefficient (k) of the deposit films.

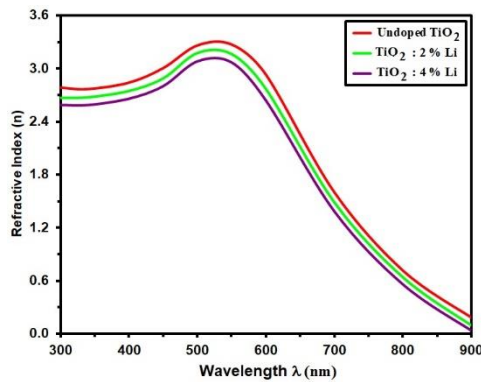


Figure 8: Refractive index (n) of extended films.

The sensitivity (s), is determined using the (8). below [41], [42]:

$$Sensitivity = \frac{\Delta R}{R_g} = \left| \frac{R_g - R_a}{R_g} \right| \times 100 \% \quad (8)$$

The gas sensor, was tested with 200 ppm  $NH_3$ . Figure 9 shows resistance-time data for  $TiO_2$  and Li-doped  $TiO_2$  at  $125^\circ C$ .  $NH_3$  exposure causes oxidation, releasing electrons from  $O_2^+$  ions to CB rising resistance and potential barrier [49]-[51]. The  $TiO_2$  film with 4% Li showed the highest resistance, enhancing the material's sensing response [52]-[54].

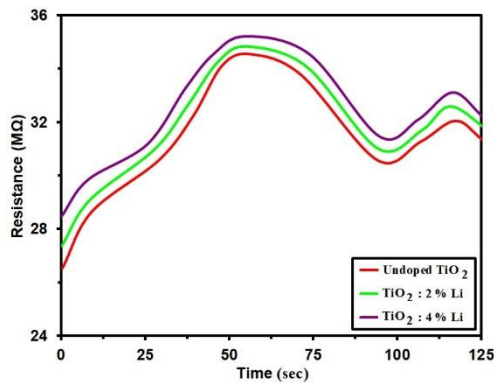
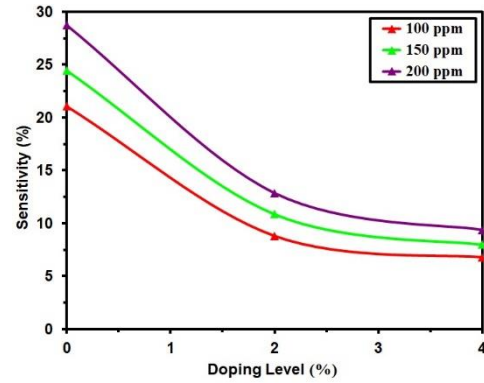

 Figure 9: Resistance as a function of operating time for Undoped and  $TiO_2$ : Li films.

Figure 10 illustrates that sensitivity to  $NH_3$  decreases with increasing Li doping in  $TiO_2$  films due to charge carrier recombination, with  $TiO_2$ : 4% Li showing the lowest sensitivity [55-58]. For different doping levels undoped  $TiO_2$ ,  $TiO_2$ : 2% Li, and  $TiO_2$ : 4% Li sensitivity decreased from 21.7 % to 4.1 % at 100 ppm, from 24.4 % to 7.9 % at 150 ppm, and from 28.7 % to 9.3 % at 200 ppm [59-60]. The reduction in

sensitivity for undoped  $TiO_2$ ,  $TiO_2$ : 2% Li, and  $TiO_2$ : 4% Li indicates that higher Li doping levels result in decreased sensor responsiveness to  $NH_3$  gas [61], [62].


 Figure 10: Sensitivity of Undoped and  $TiO_2$ : Li films with different dopant.

## 4 CONCLUSIONS

The influence of two Lithium contents (2% and 4%) on Undoped Titanium Oxide films were studied. Lithium doped Titanium Oxide films were The extended films are grown by CSP. X-ray diffraction results confirmed the polycrystalline nature of the films, with the dominant peak observed at the (121) plane. As the Li content increased, the grain size increased slightly while both dislocation density and lattice strain decreased. AFM analysis revealed that surface roughness and average particle size decreased with higher Li doping, suggesting a smoother, more compact surface. Optically, increased Li content led to a reduction in transmittance, extinction coefficient, refractive index, and bandgap energy (from 3.28 eV to 3.17 eV), while the absorption coefficient increased. In terms of gas sensing behavior, all samples demonstrated a p-type response to  $NH_3$  gas at  $125^\circ C$ , with the undoped  $TiO_2$  showing the highest sensitivity. However, as the Li concentration increased, the sensitivity to  $NH_3$  consistently decreased. These results suggest that while Li doping enhances structural and optical properties, it adversely affects gas sensing performance, indicating a trade-off between optical and sensing functionalities in doped  $TiO_2$  films.

## ACKNOWLEDGEMENTS

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