

**Tensile Structure for Playground  
Astigarraga (San Sebastián), Guipuzcoa, Spain**

Master-Thesis

A thesis submitted in partial fulfillment  
of the requirements for the degree of

Master Membrane Structures

submitted to

Anhalt University of Applied Sciences

Faculty of Architecture,  
Facility Management and Geo Information

by

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Submission date: 01.08.2017

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Second Tutor: M. Eng. Gustavo Ramirez Lares

### **Statement**

I hereby declare that the work presented in this Master thesis, entitled "Tensile Structure for Playground, Astigarraga (San Sebastián), Guipuzcoa, Spain"  
is entirely my own and that I did not use any sources or auxiliary means other than those referenced.

Frankfurt am Main, 10.08.2017



Thirachai Dheravatnvong

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## Project Introduction

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## Project Introduction - Urumeâ Berri

This project is a part of the new residential area development next to the Banks of Urumea river in Astigarraga, Guipuzcoa, Spain. Urumeâ Berri is the developer who build this area for people to enjoy nature and quality of life that near to San Sebastián, the main city of Guipuzcoa province in Basque, like them slogan "Un hogar cerca de ti" or "A home near you." in English.

An area very well connected with new accesses such as the Urumea Autovía, the 2nd Belt of San Sebastián and a Station of Cercanías.

- Urumea motorway: Direct access with the center of San Sebastián through the tunnel of Zorroaga in 5 minutes. This road connects the N-1 in Andoain with San Sebastián passing through Urnieta and Hernani in record time.
- New Vial Martutene-Hospitals: Newly opened road that connects with the hospital city in just 3 minutes, and connects Urumea Berri with the neighborhoods of Antiguo and Ondarreta in 7 minutes.
- 2nd Belt of San Sebastián: Alternative to the variant that punctures in the roundabout that is in the Auto-bahn of the Urumea at the height of Urumea Berri. The departures to France or towards Bilbao through the A-8 are very fast.
- Neighborhood Station: A nerve center of communication that will generate people, wealth and revaluation of the environment. You will have a stop in front of Urumea Berri. Frequently by metro will connect with the North Station of the center of San Sebastian.

## Project images



## About the Project

### Briefs

- Membrane Cover for Children Playground
- Maximum height of the membrane not blocking neighbourhood building window view.
- Low point of the membrane is higher than 2,00 meter to prevent damage from children.
- No structure in playground area.
- No cable use for prevent to harm children.
- Cover the playground area to protect from sun and rain.
- All water drain to the lawn beside the playground.

Project Management: Carpatec, Madrid, Spain

Client: Urumeâ Berri, Astigarraga, Spain

Site Area: 500 sq.m.

Surface Area: 380 sq.m.

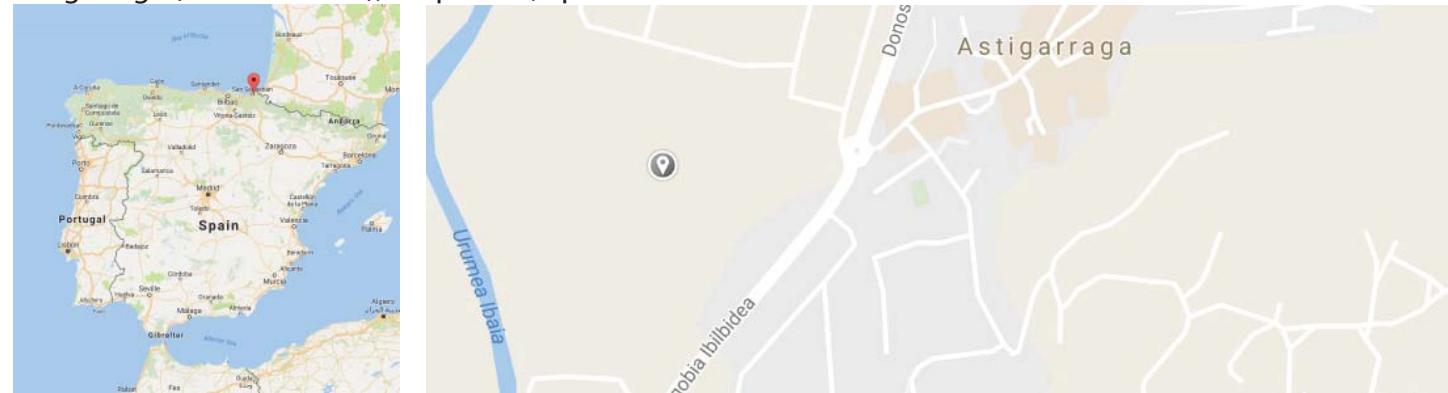
Membrane: Mehler VALMEX FR 1000 MEHATOP F, Type III (PVC) - PVDF Coated

Location: Astigarraga (San Sebastián), Guipuzcoa, Spain

Year: 2017

## Geological Location

Astigarraga (San Sebastián), Guipuzcoa, Spain



Project Area



## Geological Location

Site Location and Neighbourhood



Site



## Geological Location

### Climate Conditions



Site perspective

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## Geological Location

### Climate Conditions



Wind Zone : C  
Wind Velocity : 29 m/s



Wind map

Snow map

## Design Development

## Design Development

### Research and Design

From the first brief, membrane need to cover all of playground area and drain rain water to beside yards and no structure obstruct in the area.



Beside yards are higher than playground 70 cm. From this reason, low point of membrane should not lower than 2.00 m from the ground to prevent from kid's hand that could make damage to surface.



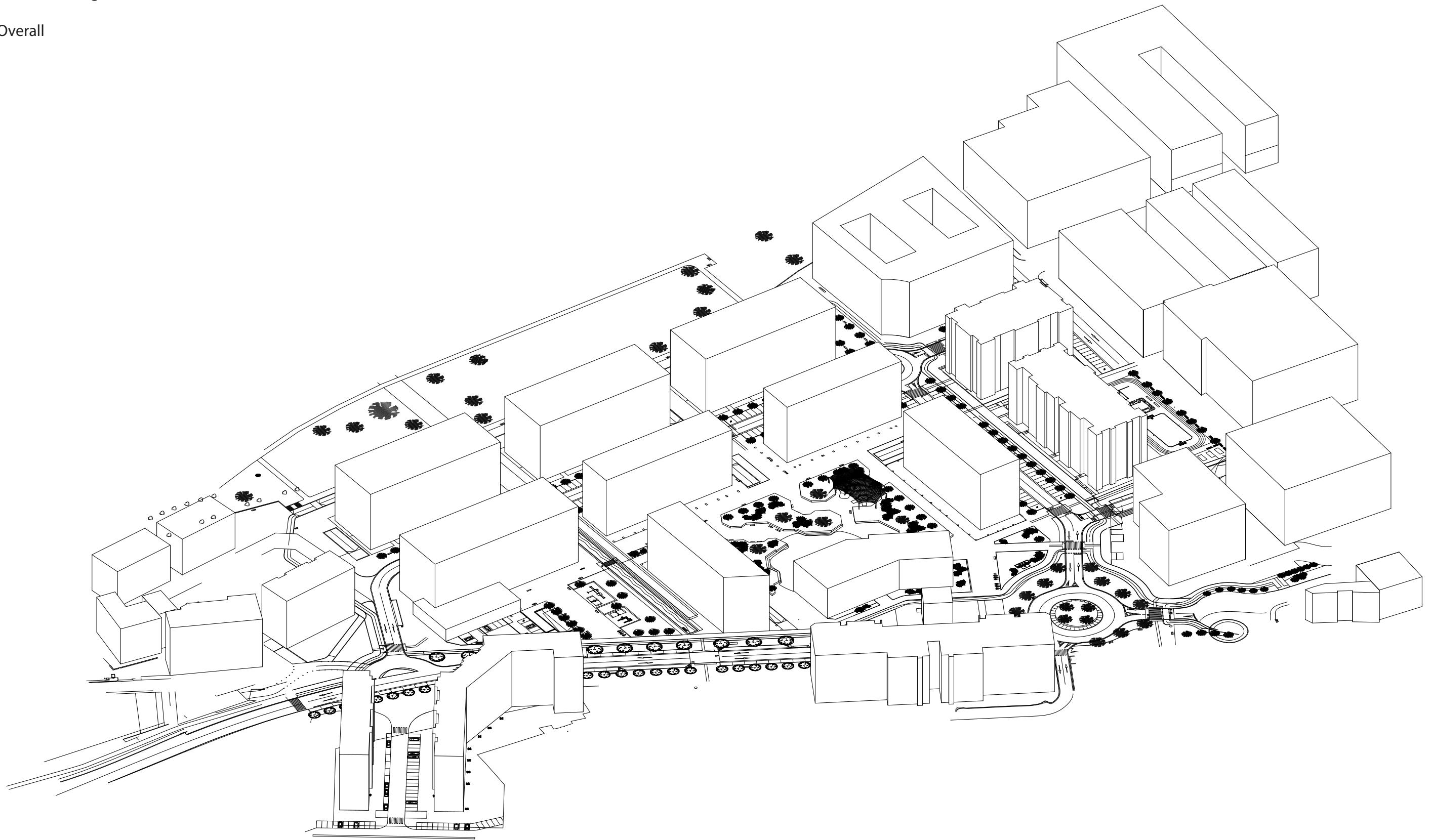
### Playground Equipments



## Design Development

Research and Design

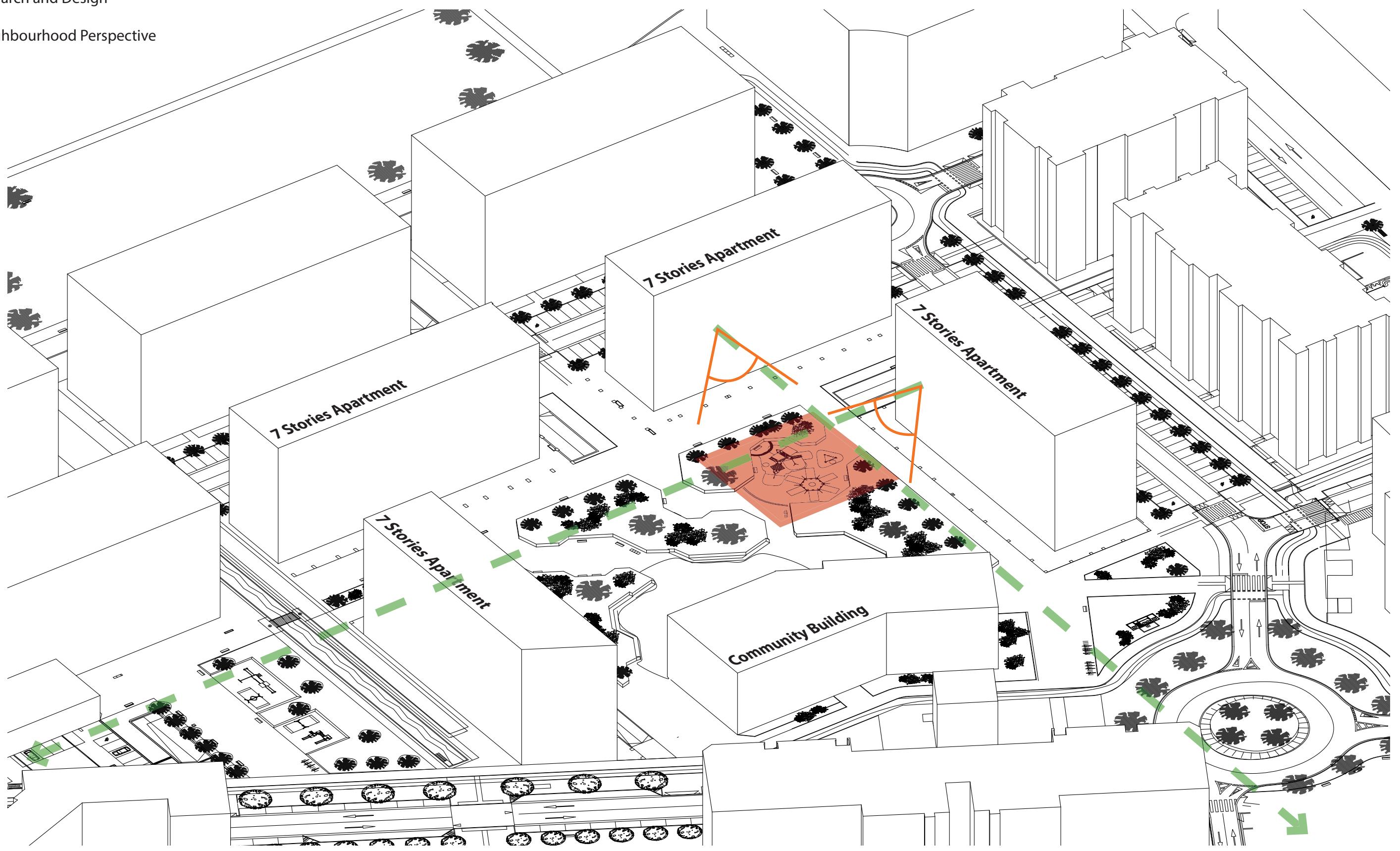
Site Overall



## Design Development

Research and Design

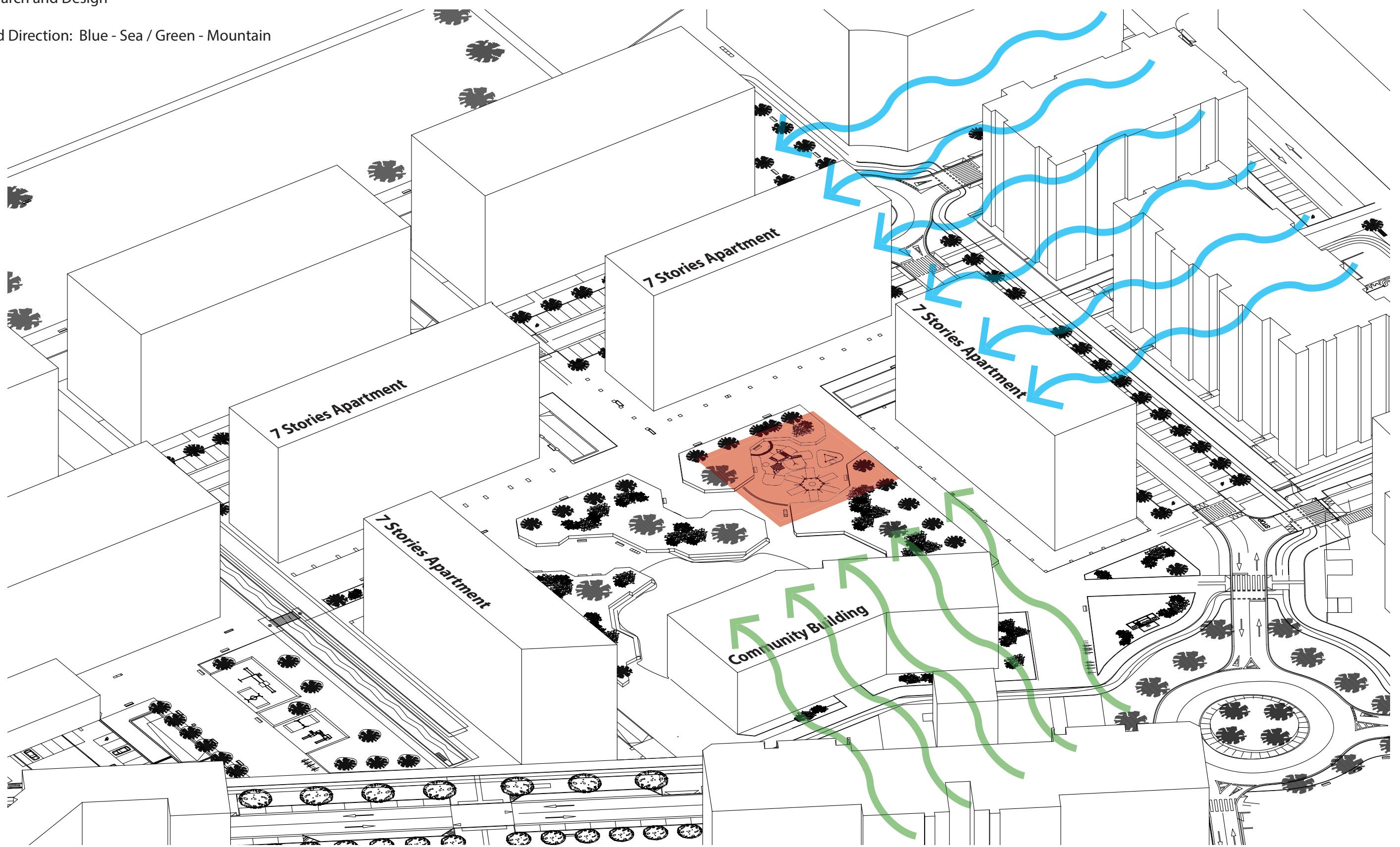
Neighbourhood Perspective



## Design Development

Research and Design

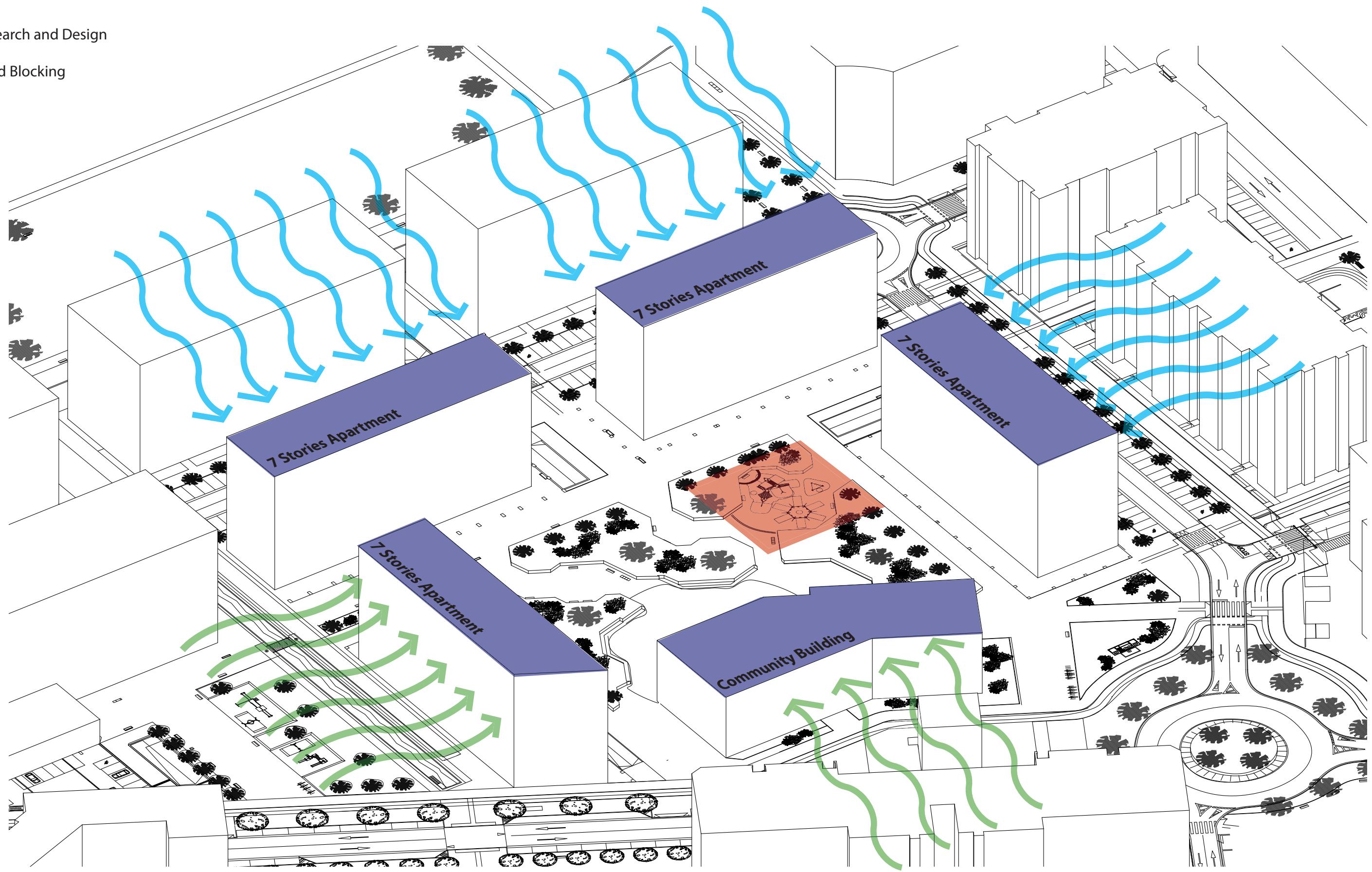
Wind Direction: Blue - Sea / Green - Mountain



## Design Development

Research and Design

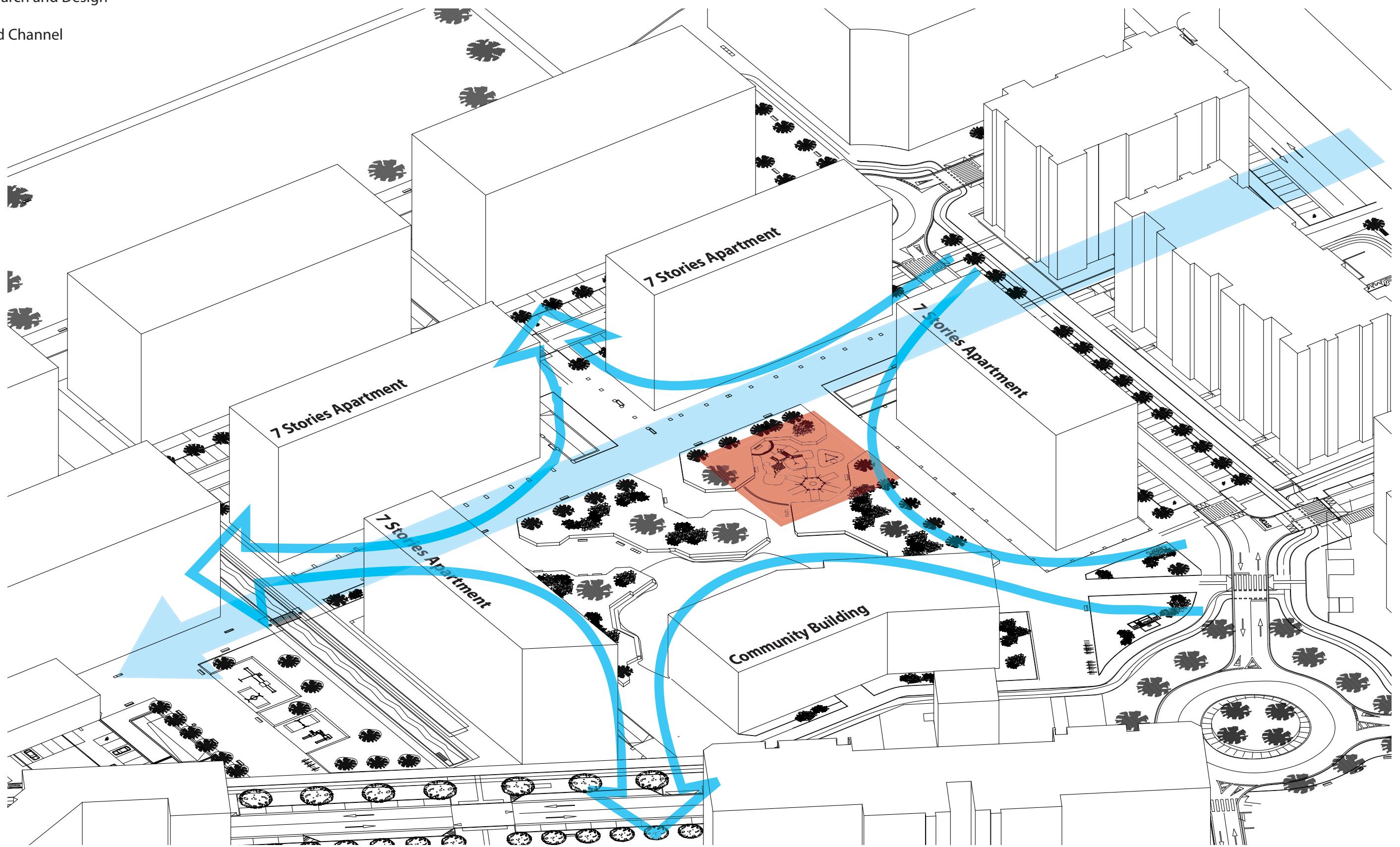
Wind Blocking



## Design Development

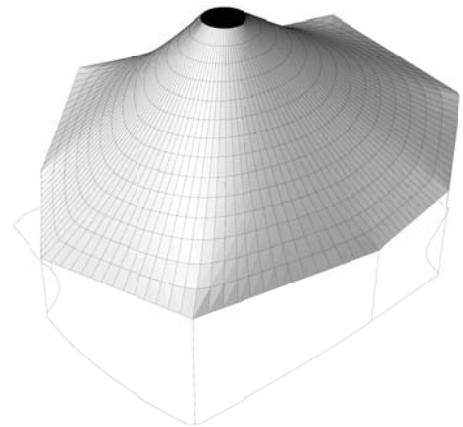
Research and Design

Wind Channel

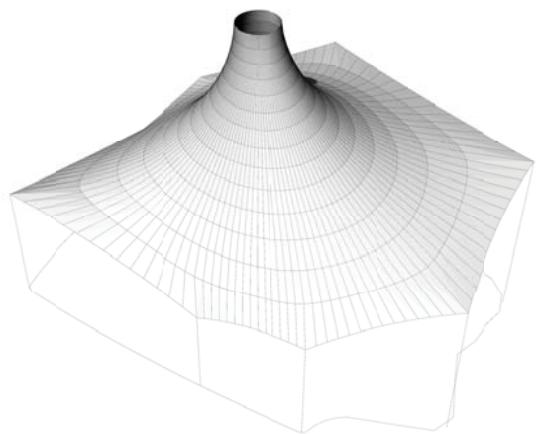


## Design Development

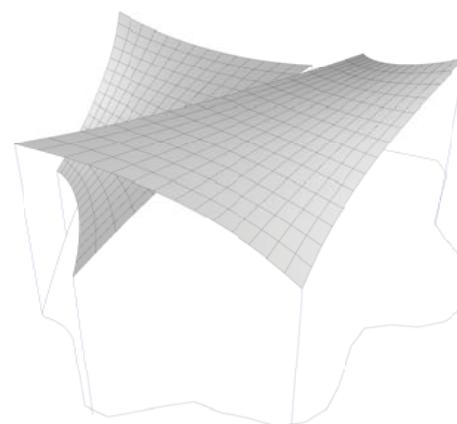
Sketch



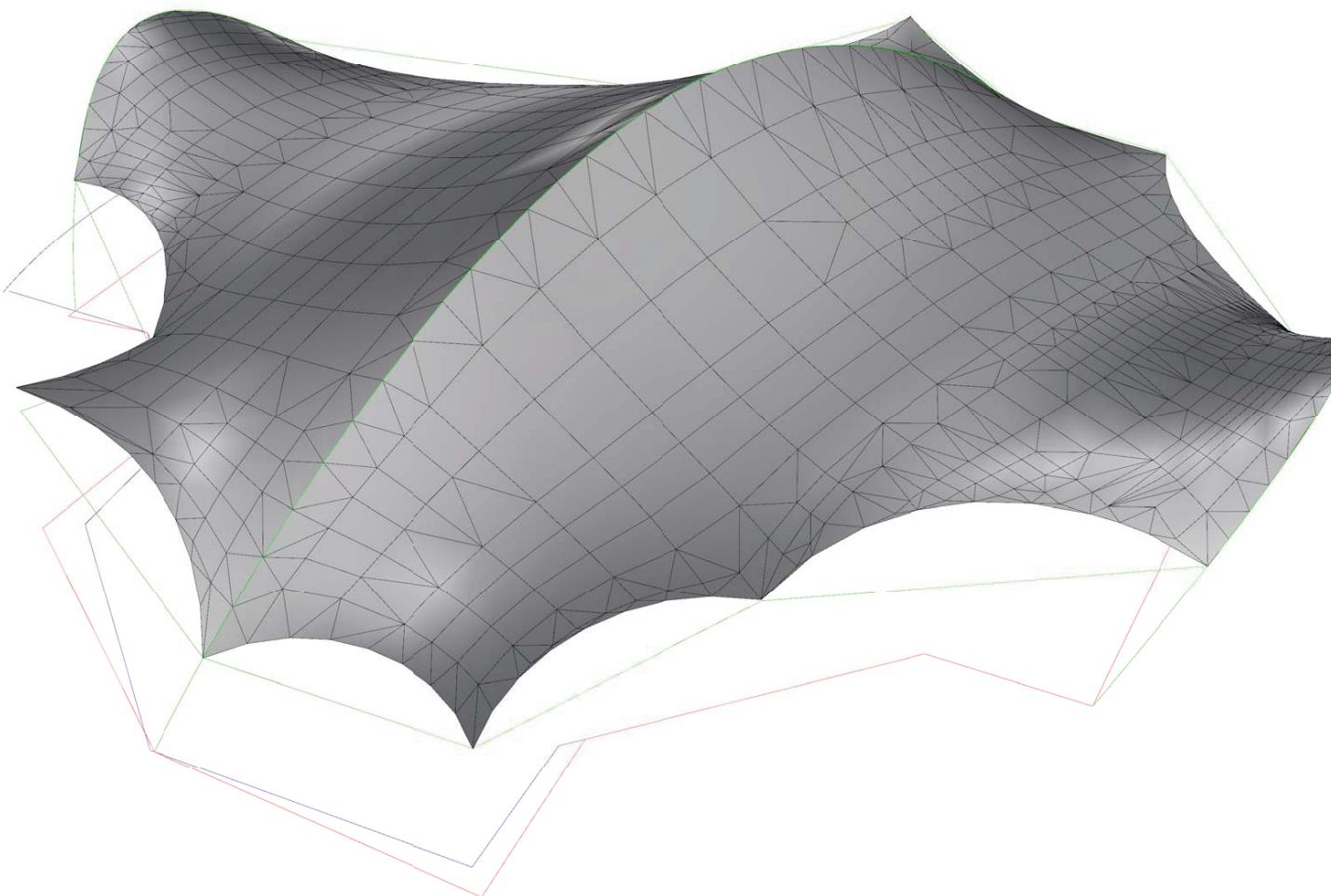
Conical 1



Conical 2



Double Layer



Triple Arch\*

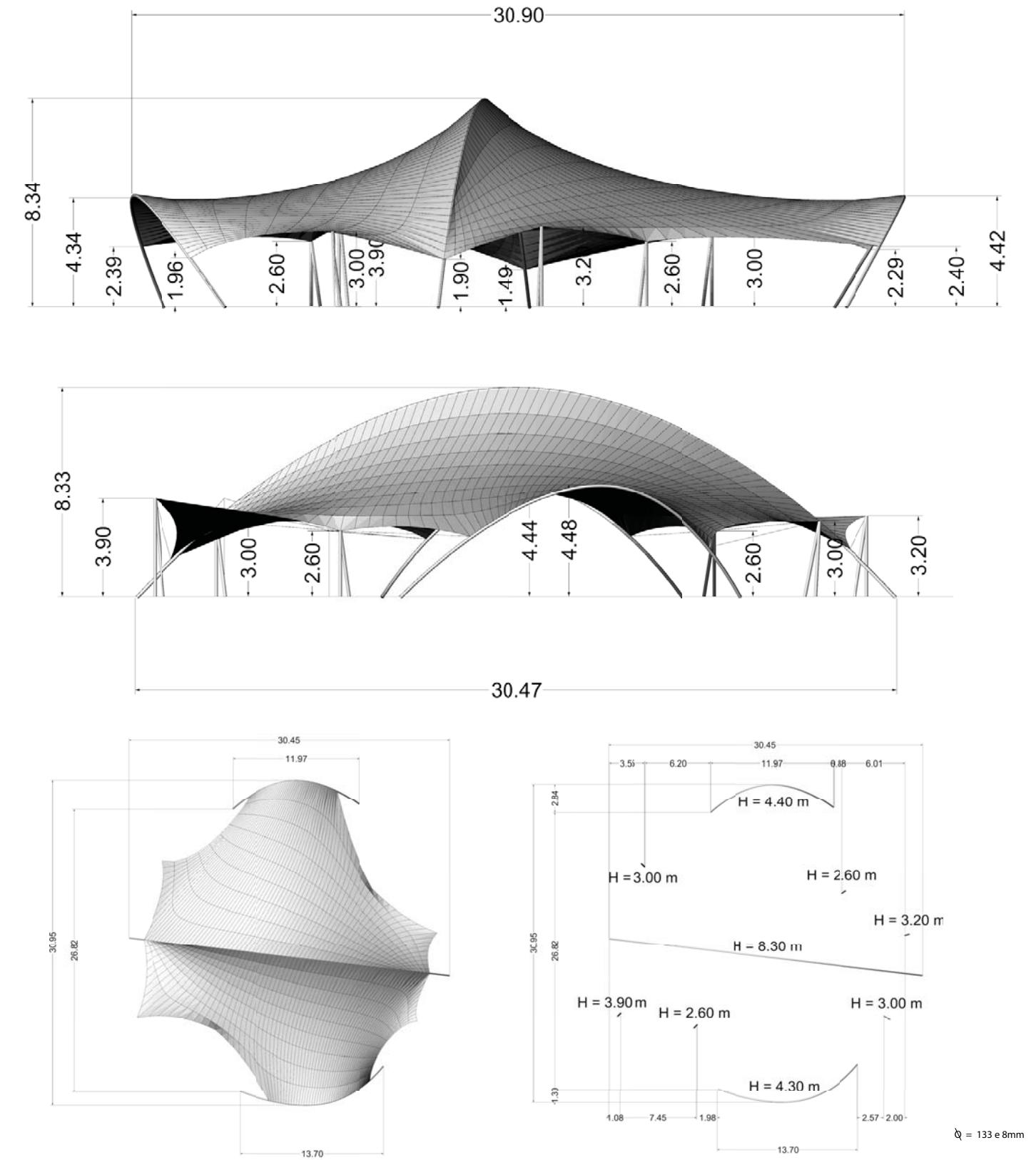
## Design Development

### Sketch



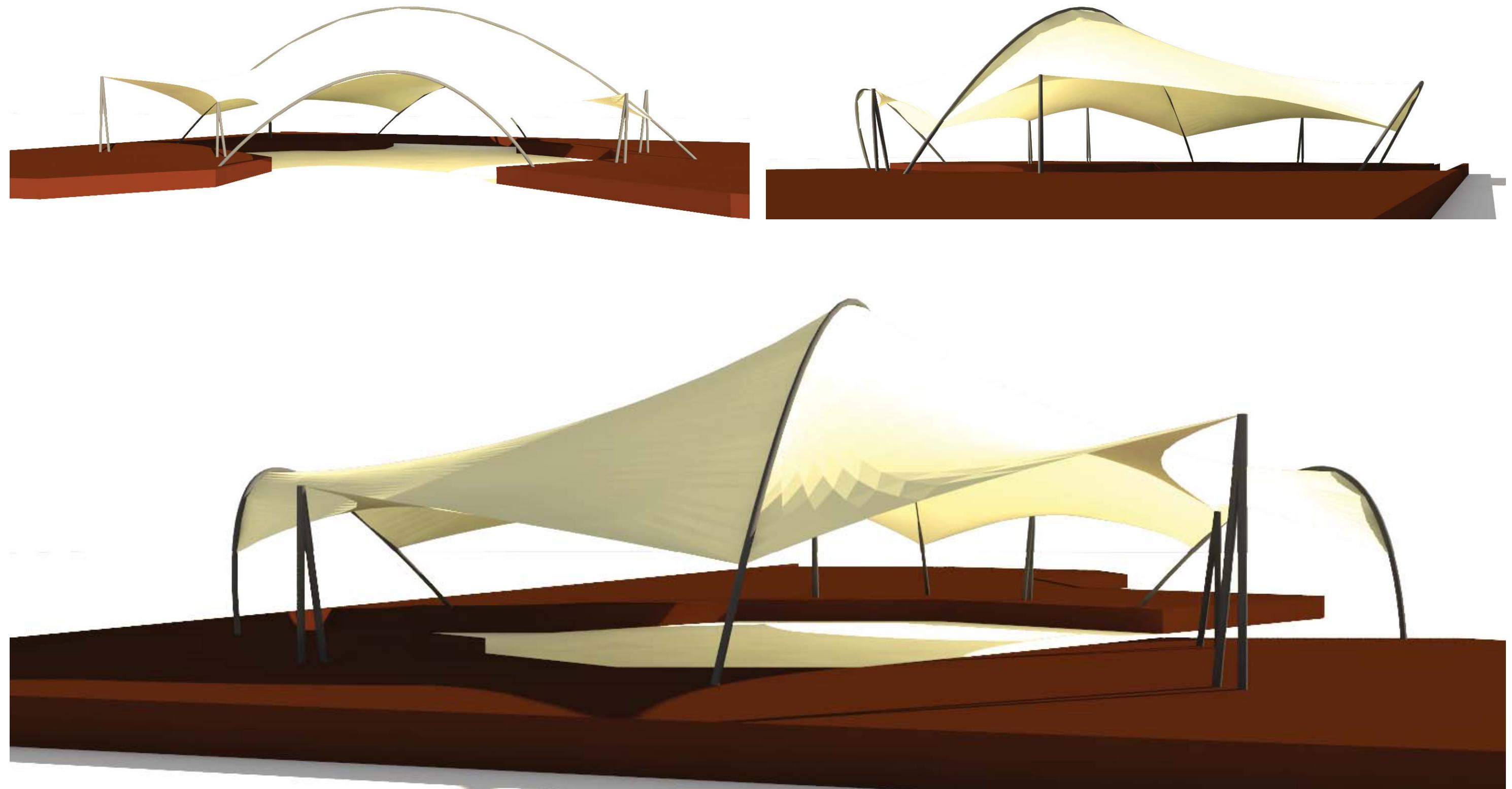
## Design Development

### Design Development 1



## Design Development

Design Development 1



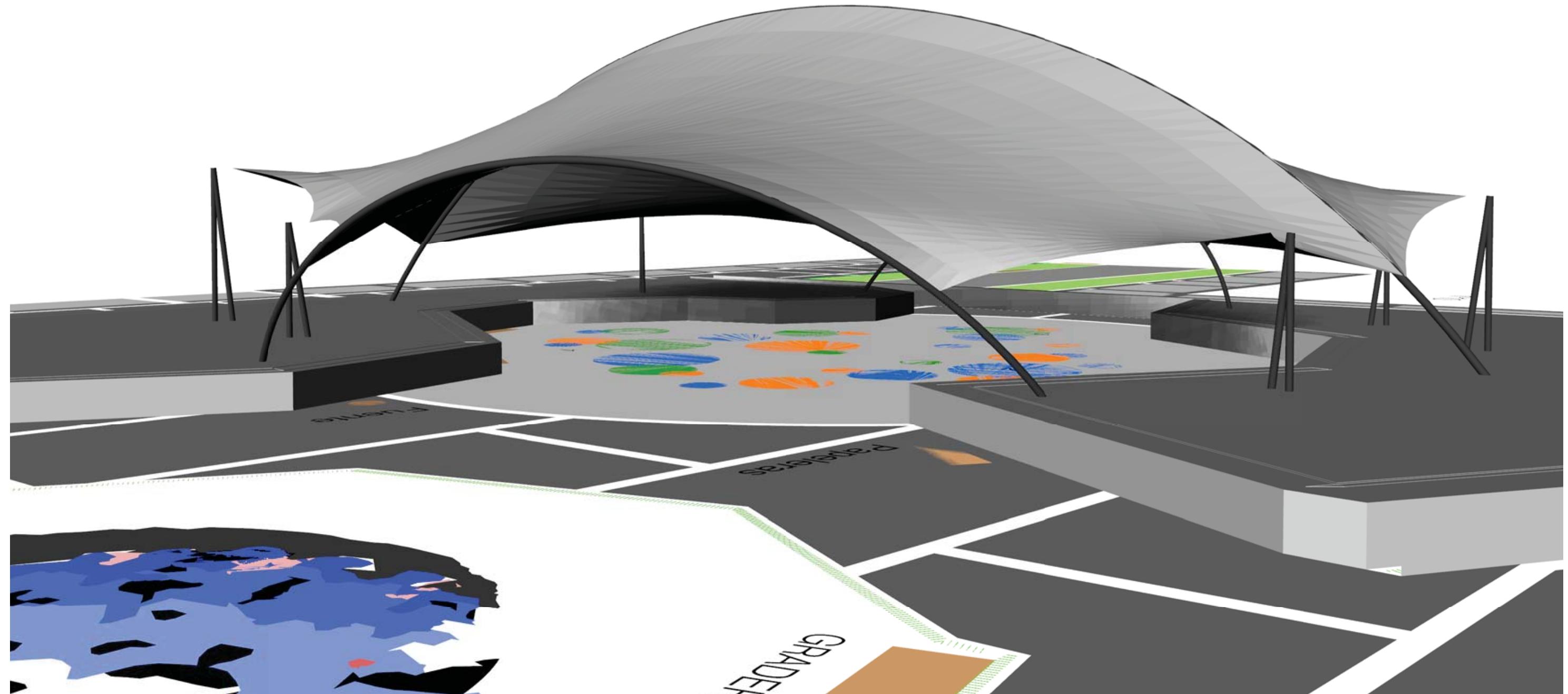
Conclusion: Structures need to rearrange which make it more easier for workers to fabrication. Relax edge cables to increase border size and cover all the area.

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## Design Development

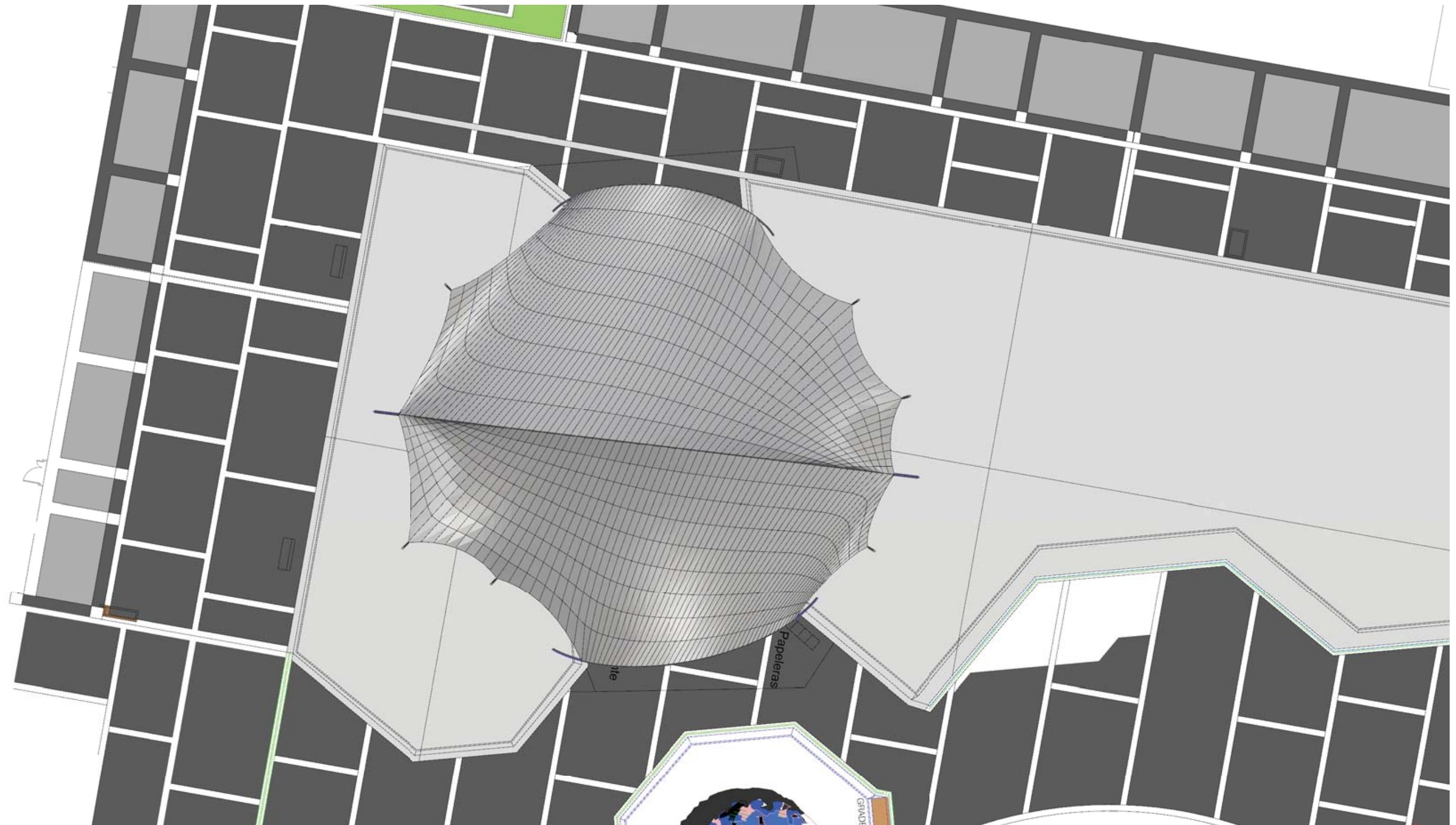
### Design Development 2

From the first design development, arches is an ellipse shape which hard to measure and fabricate. These second development solve the problem by change to normal arch from circular shape.



## Design Development

### Design Development 2

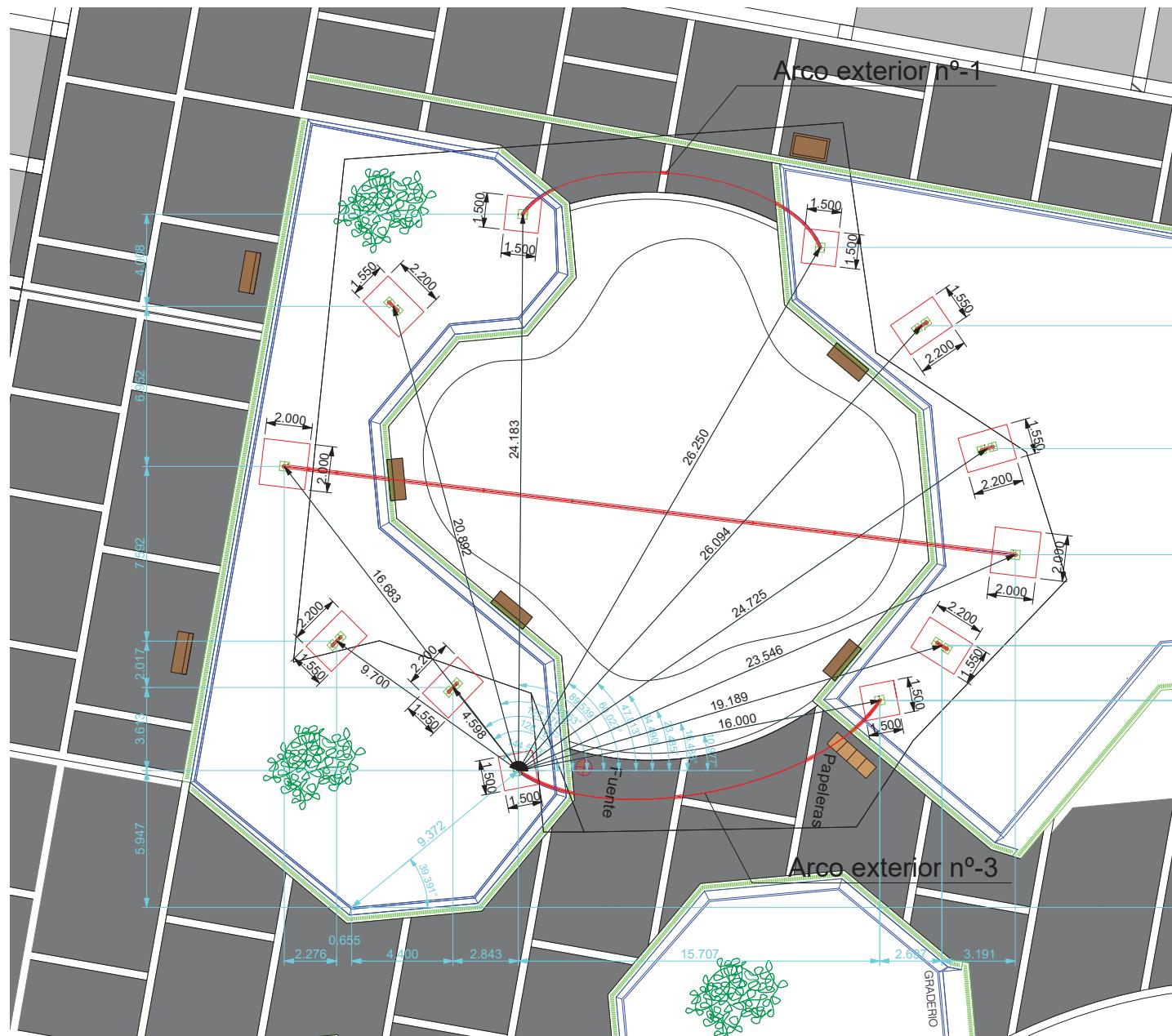


Top view

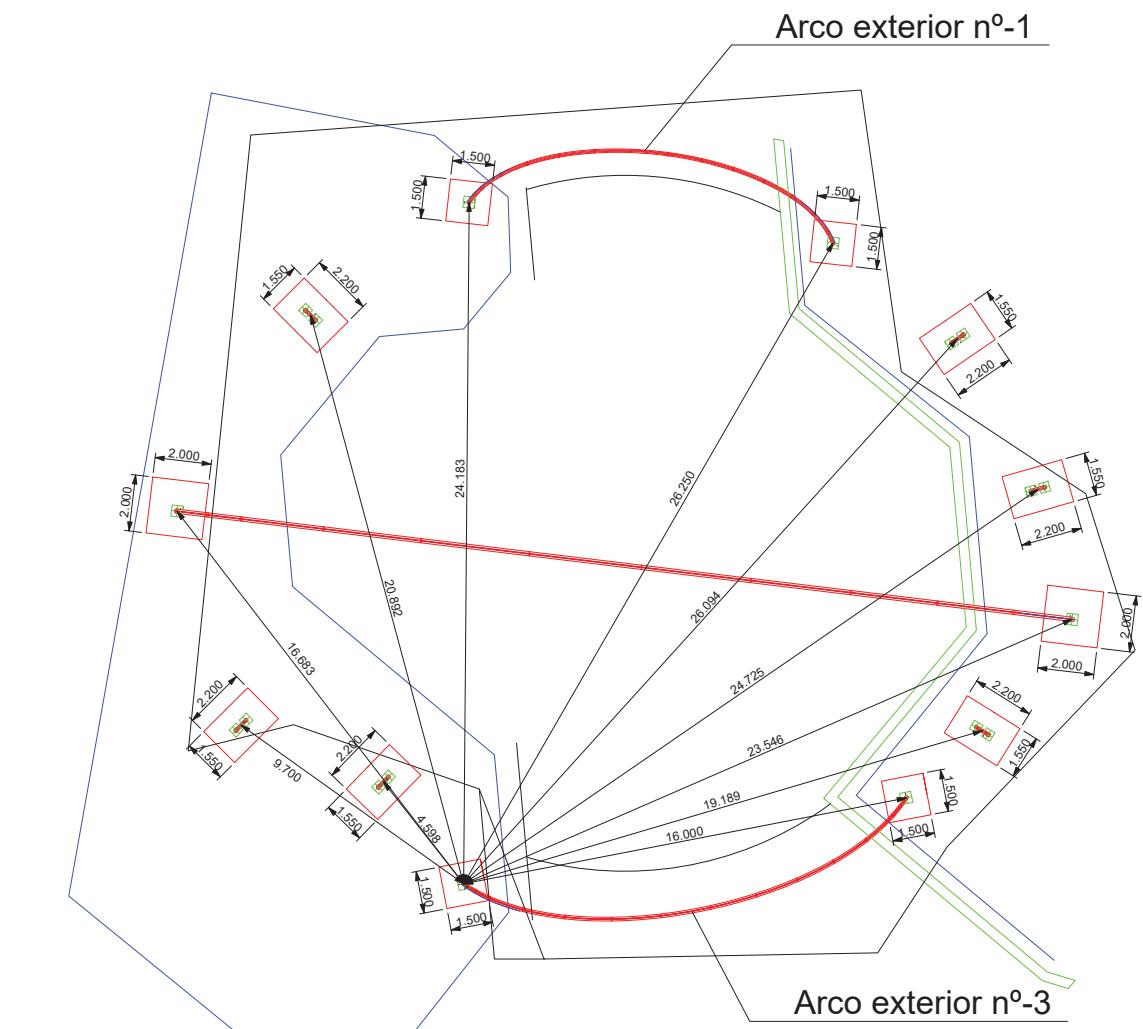
22

## Design Development

### Design Development 2



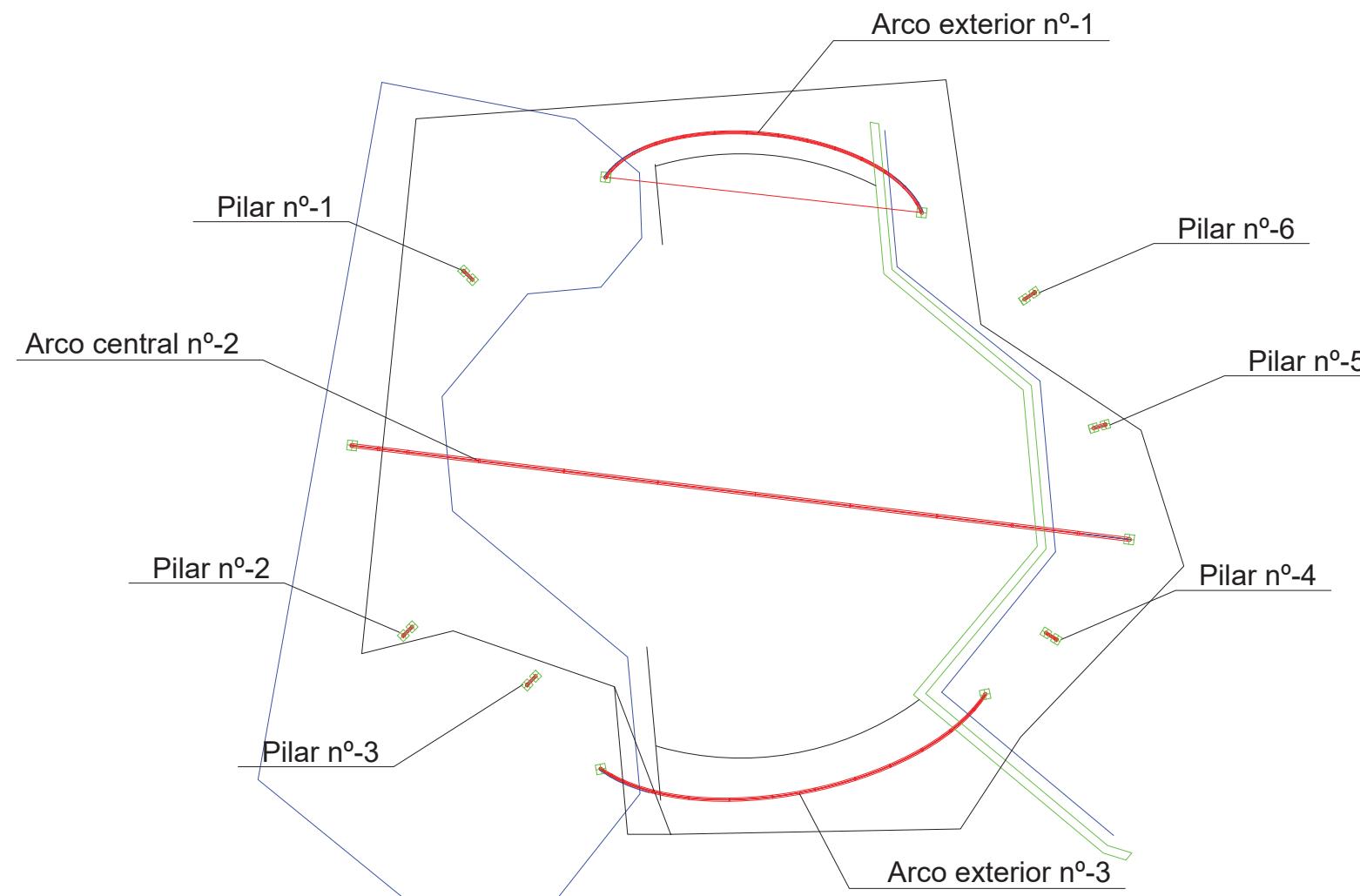
Foundation plan



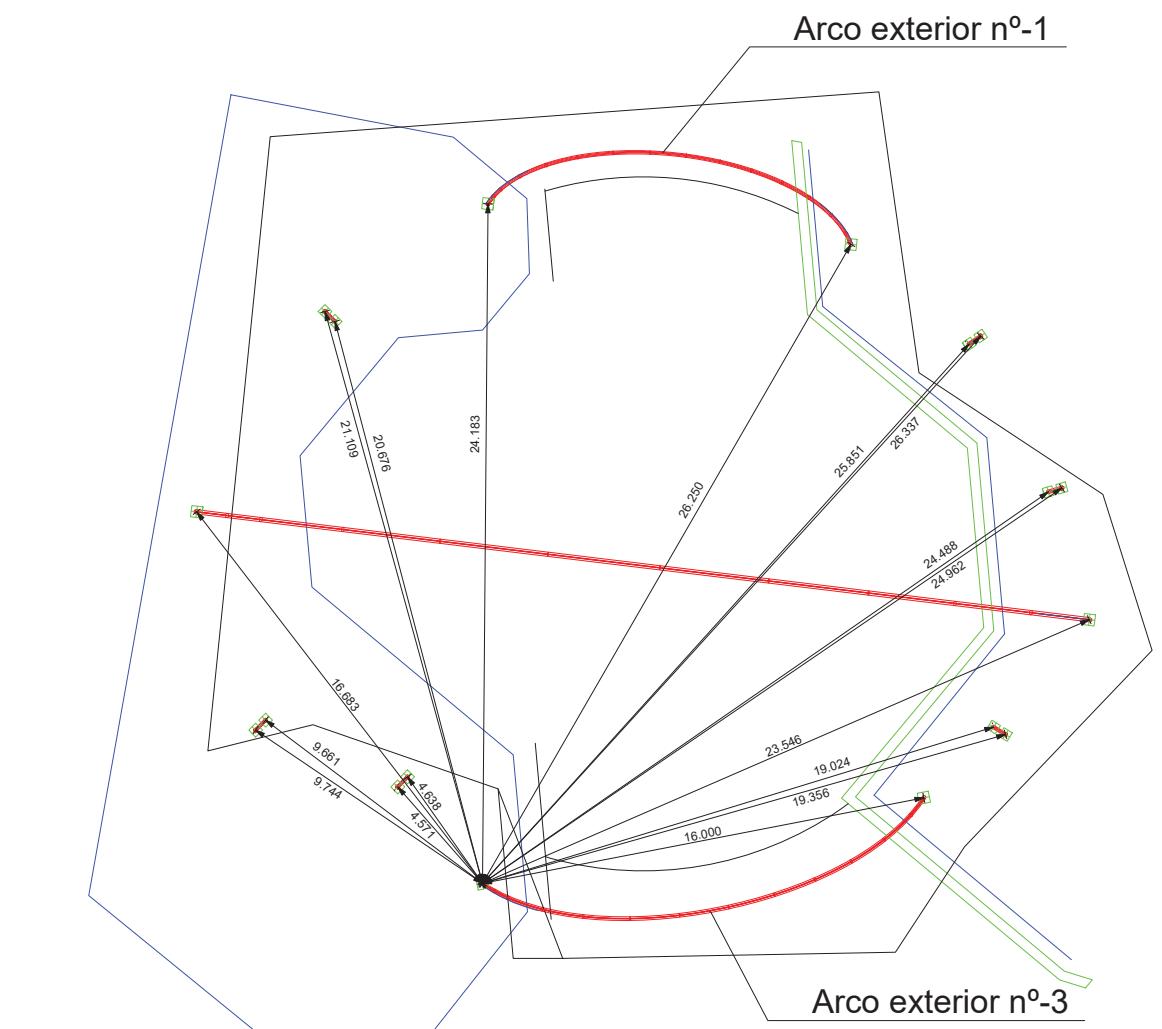
Foundation plan

## Design Development

### Design Development 2



Structure code



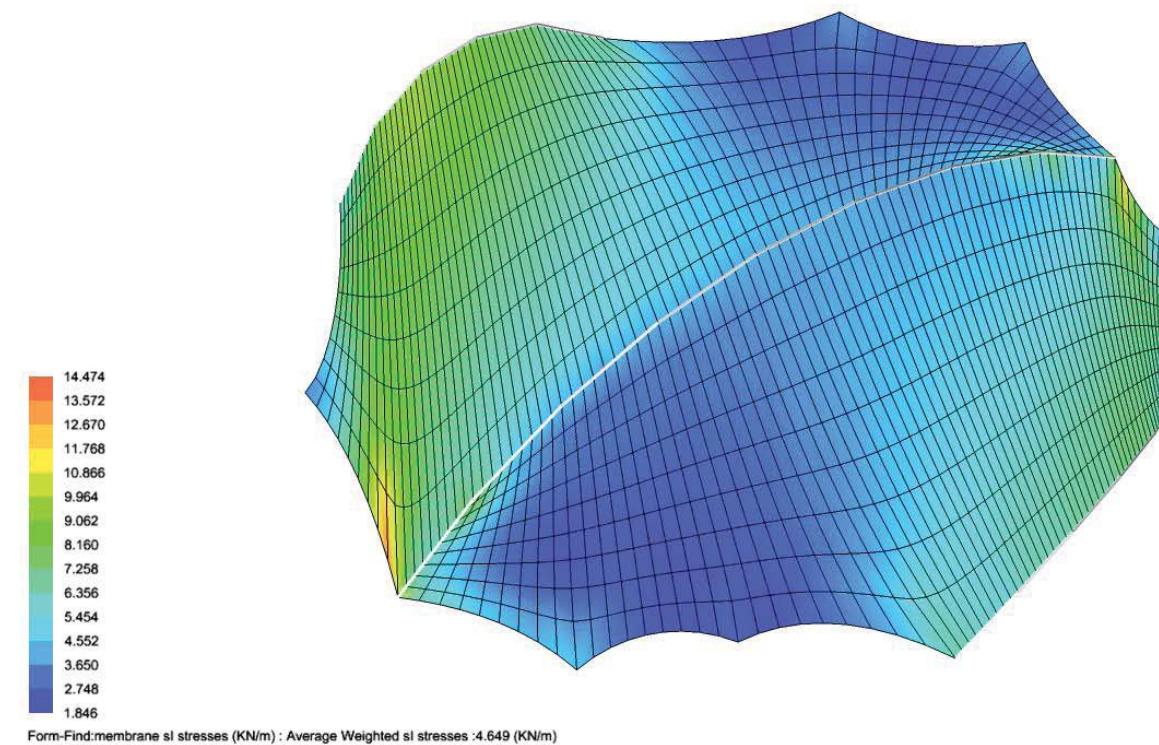
Structure plan

24

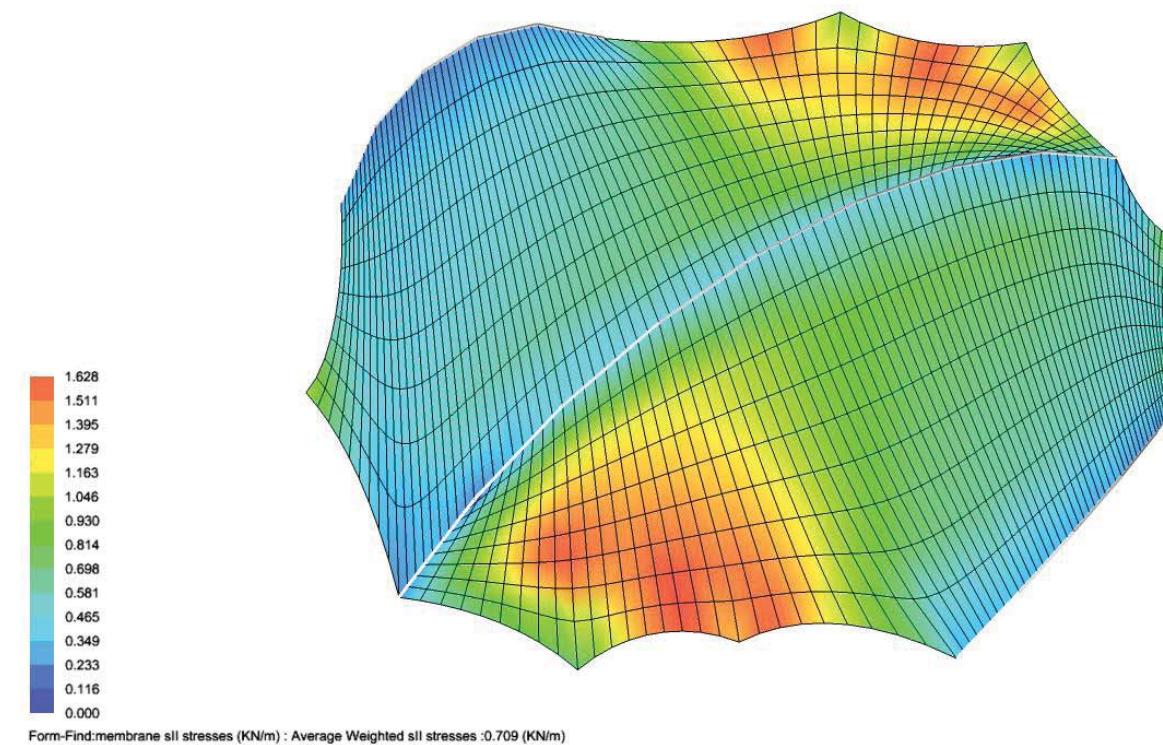
## Design Development

### Design Development 2

FDM Solver



FDM Solver



Form Finding - Stress I

Form Finding - Stress II

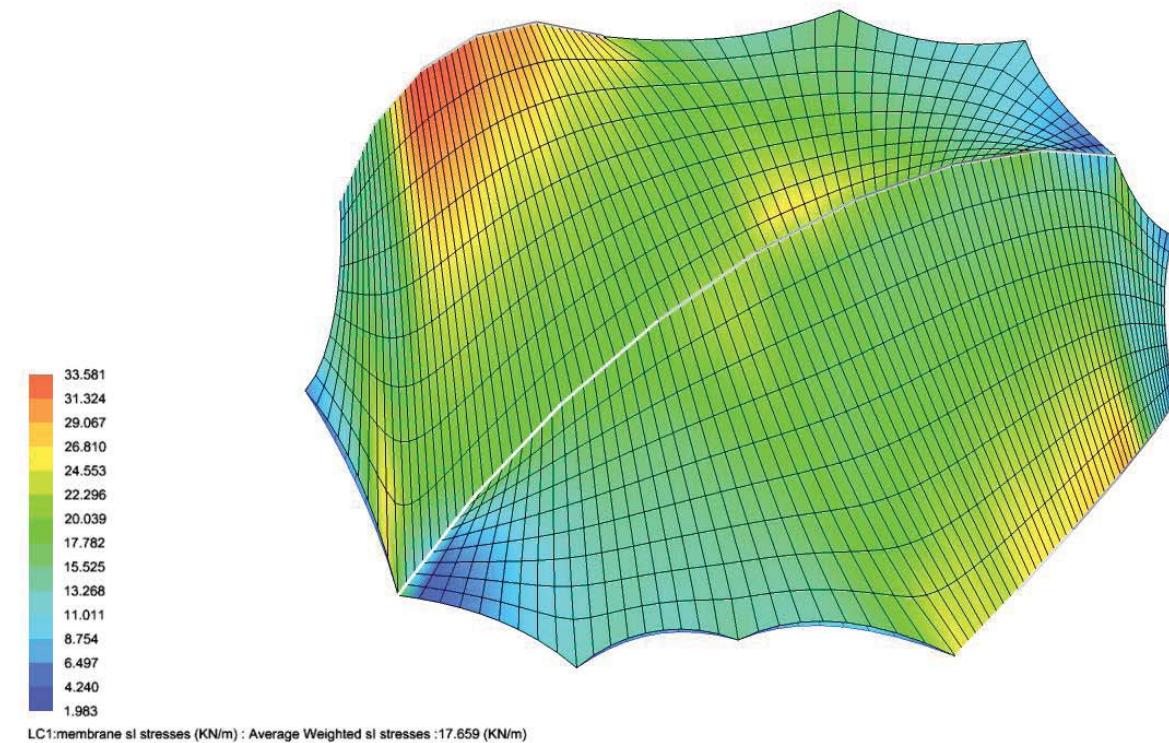
Membrane stress and deformed

25

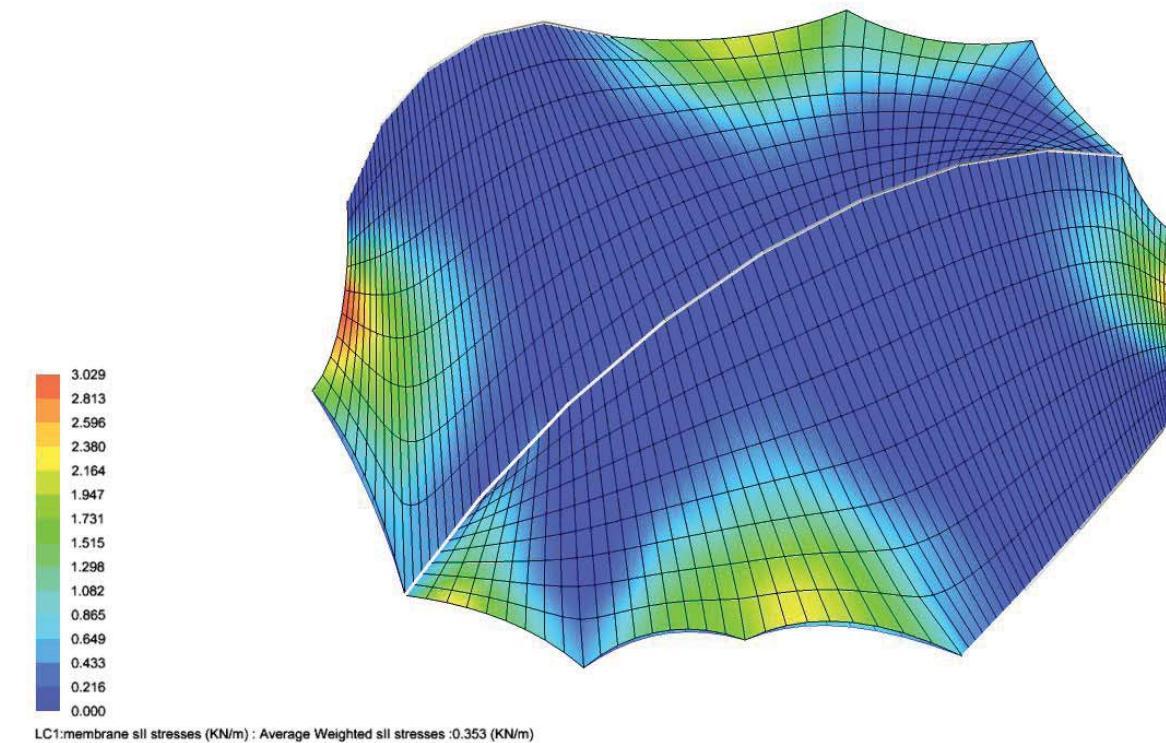
## Design Development

### Design Development 2

FDM Solver



FDM Solver



Load Case 1 - Stress I

Load Case 1 - Stress II

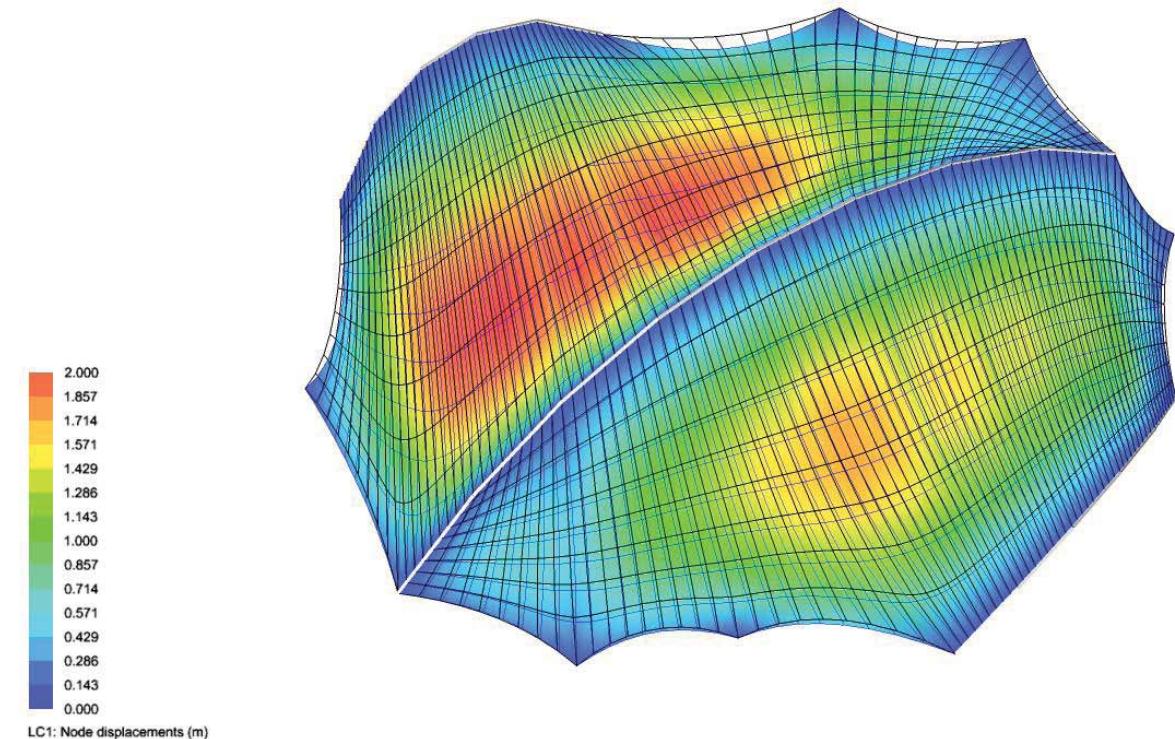
Membrane stress and deformed

26

## Design Development

### Design Development 2

FDM Solver



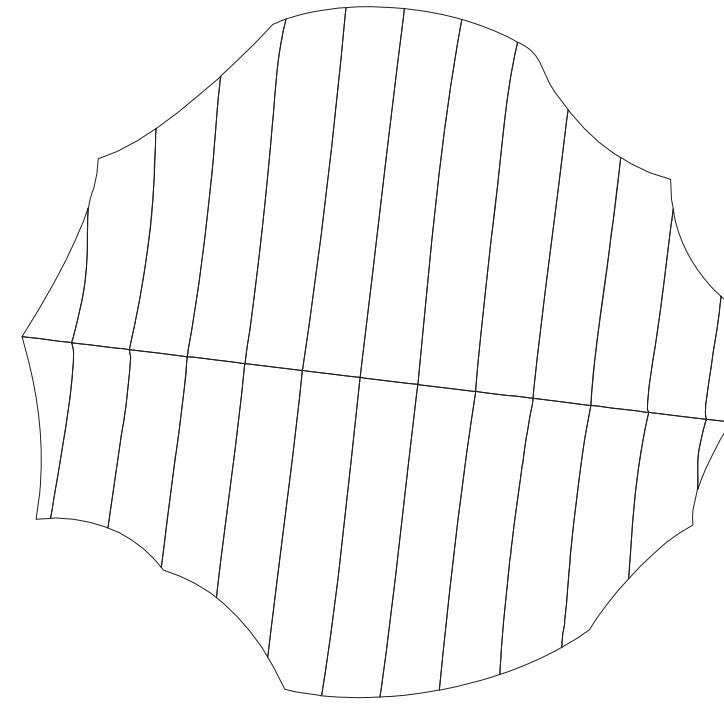
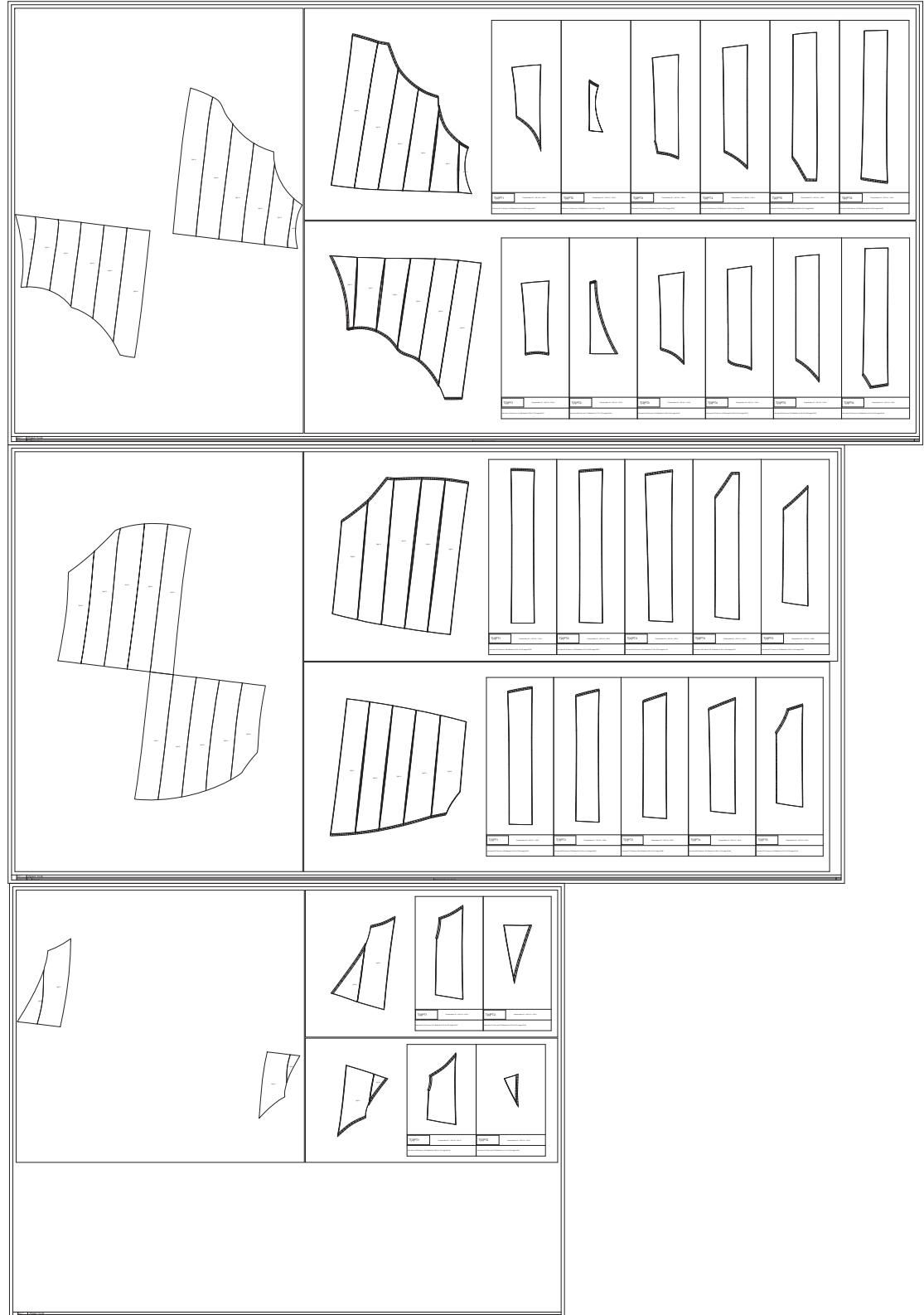
Load Case 1 - Deformed

Membrane stress and deformed

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## Design Development

### Design Development 2

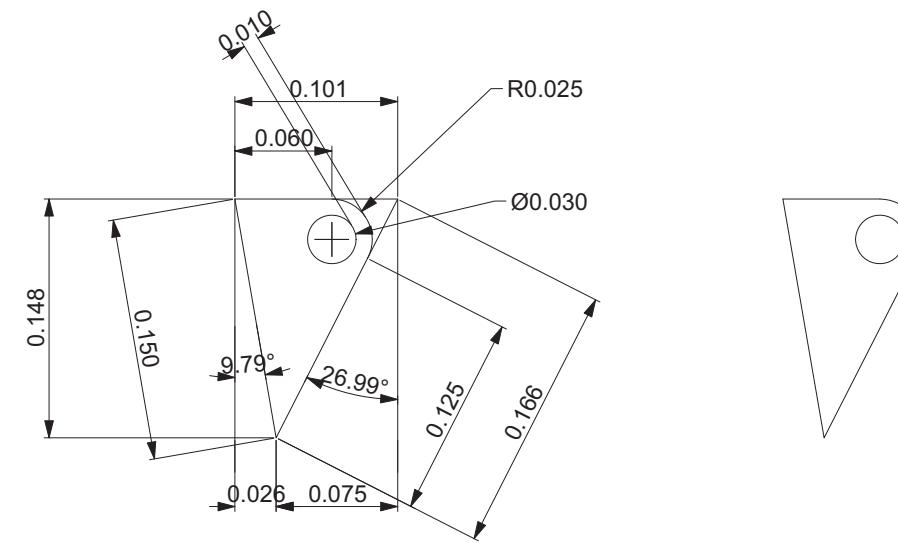


Membrane cutting pattern

28

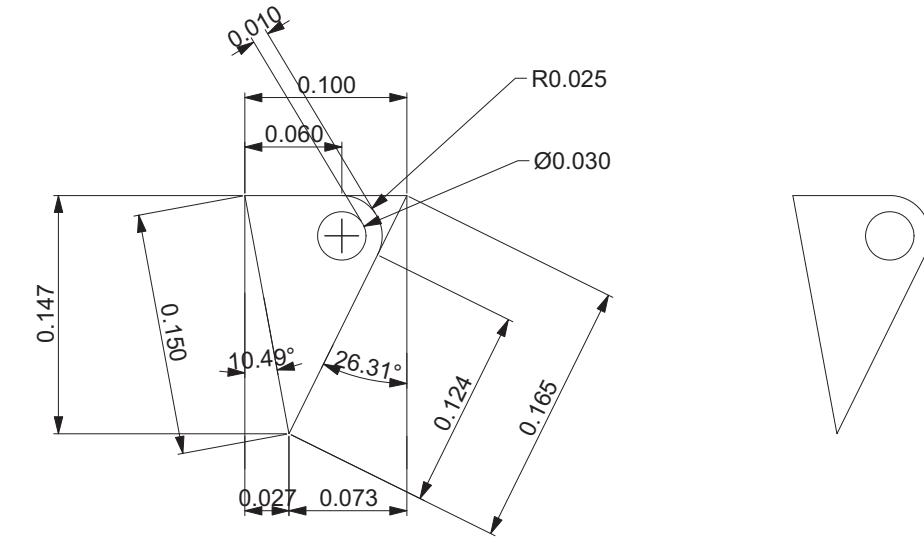
## Final Design

### Structural Details and Calculation



4 Unidades

e = 8 mm



2 Unidades

e = 8 mm

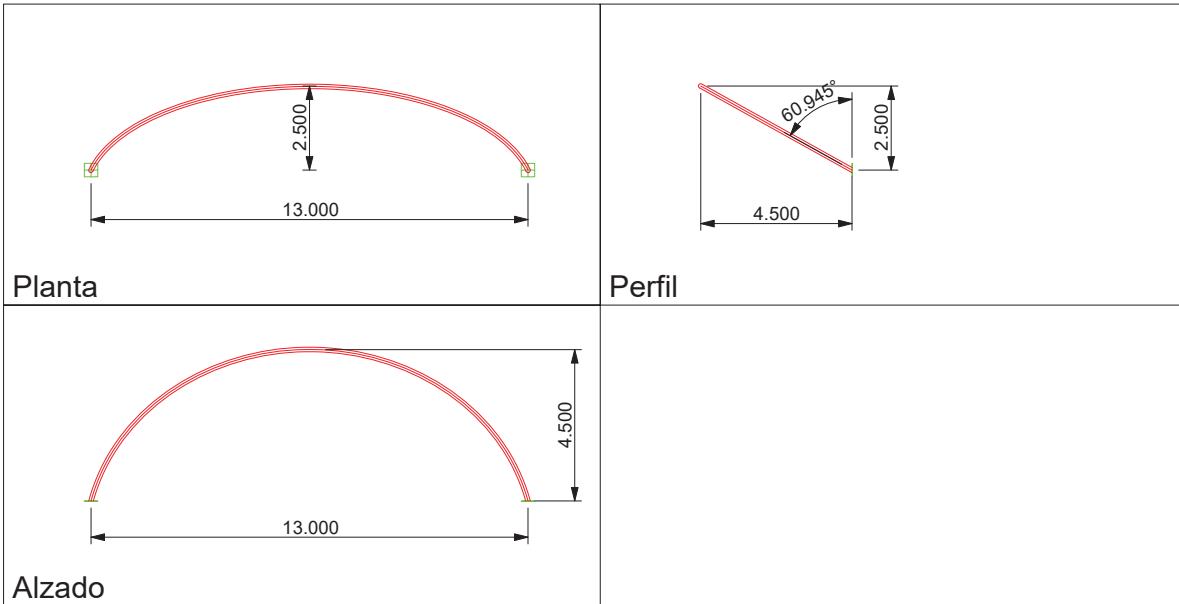
Cleats

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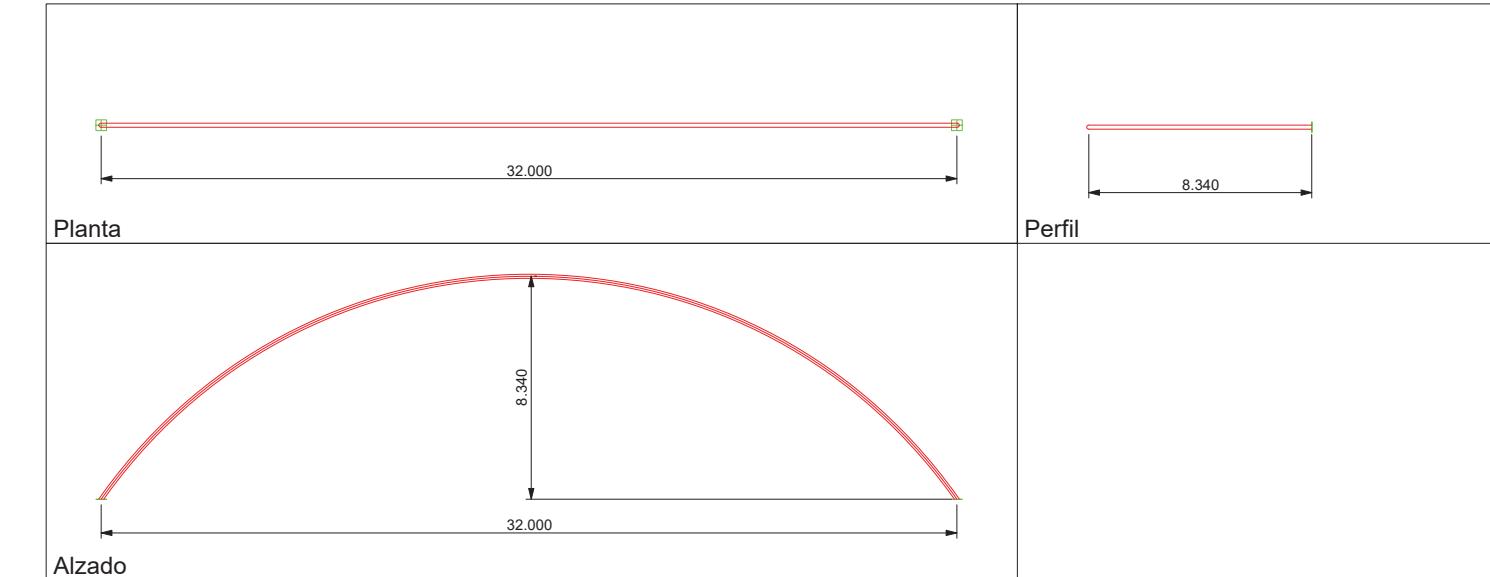
## Design Development

### Design Development 2

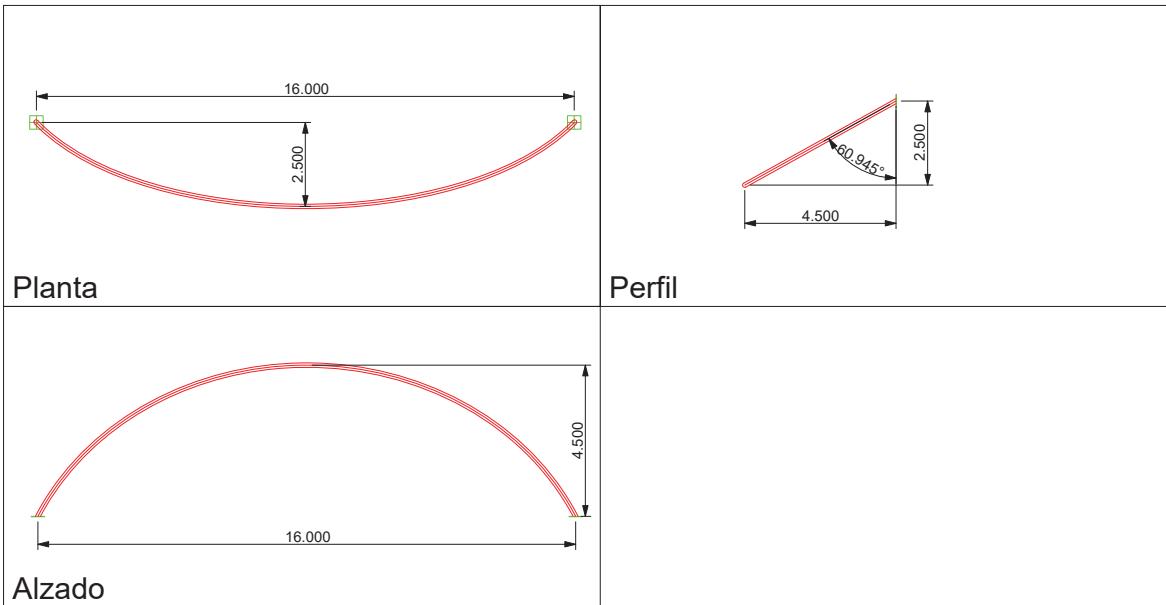
Arco exterior nº-1  
CHS 133 e=5mm  
Radio del arco 6.68m



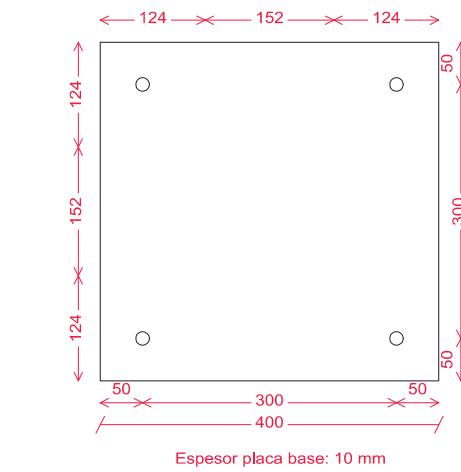
Arco central nº-2  
CHS 152 e=8mm  
Radio del arco 19.52m



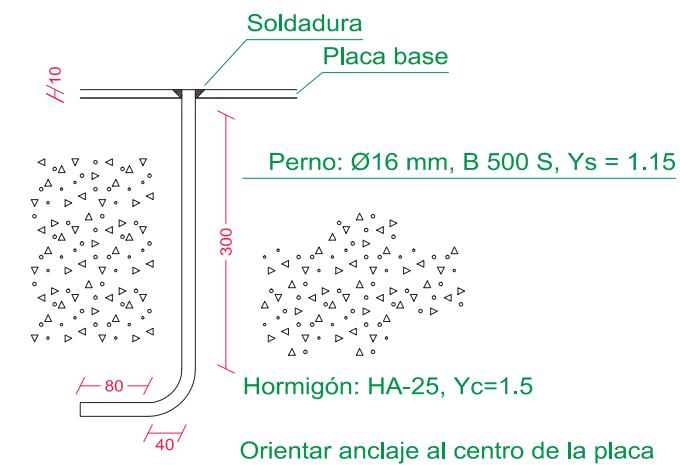
Arco exterior nº-3  
CHS 133 e=5mm  
Radio del arco 8.79m



### 6 Unidades



### Detalle Anclaje Perno



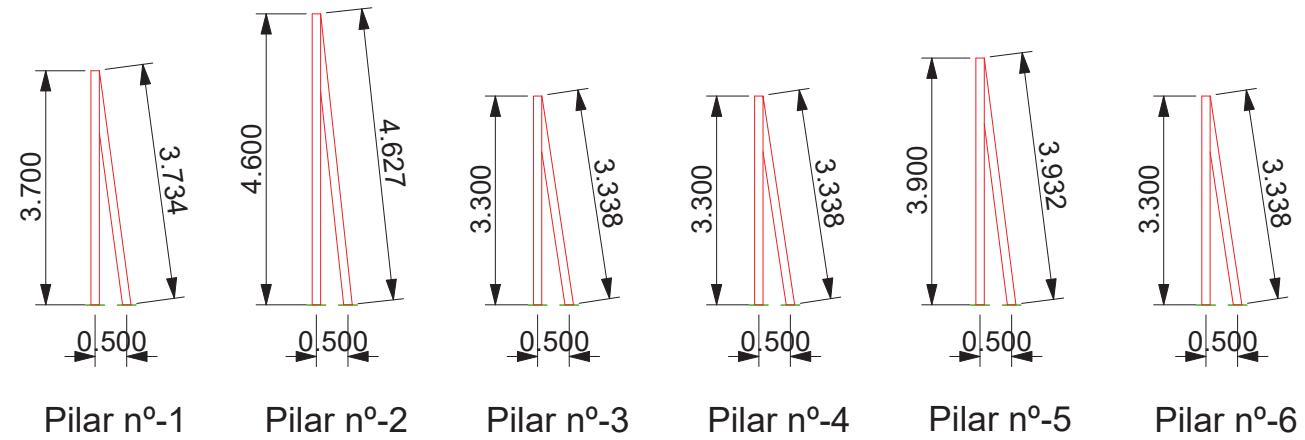
Arch details

30

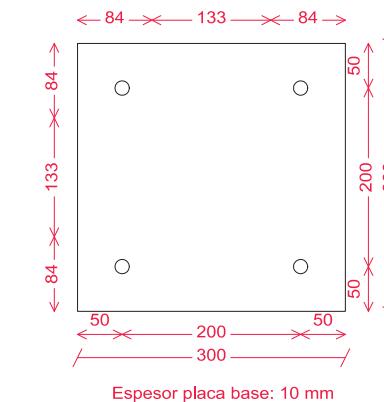
## Design Development

### Design Development 2

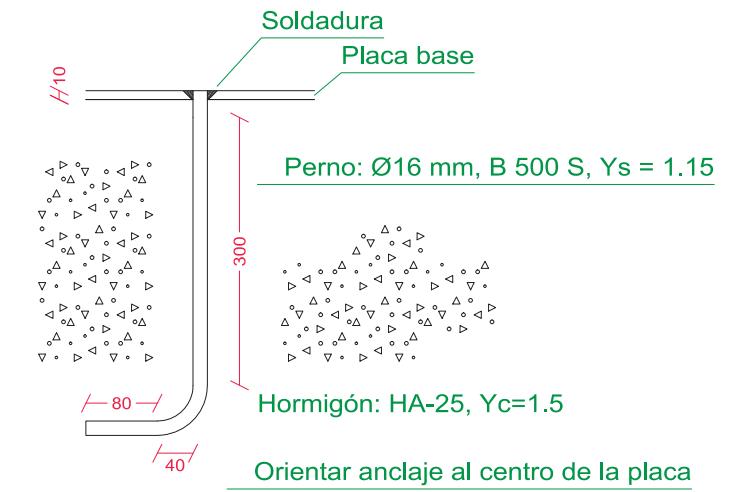
Pilares  
CHS 133 e=5mm



12 Unidades

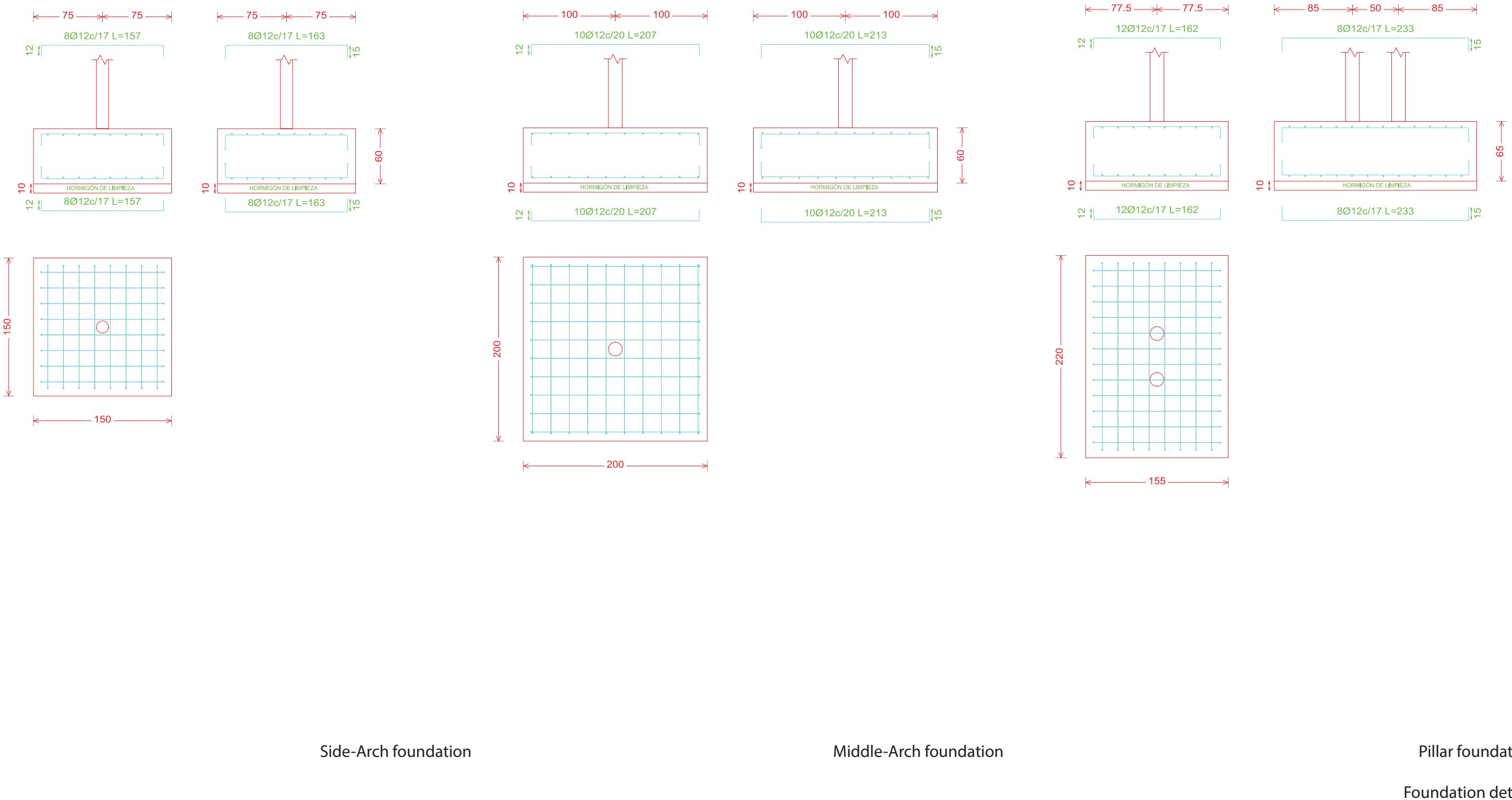


Detalle Anclaje Perno



## Design Development

### Design Development 2



Side-Arch foundation

Middle-Arch foundation

Pillar foundation

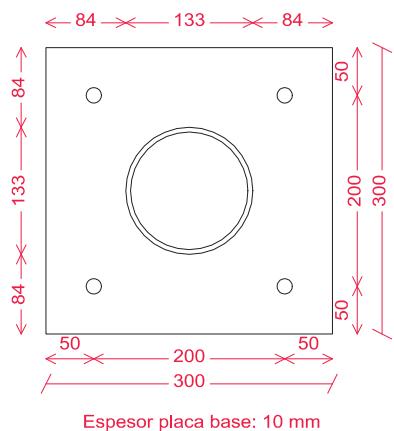
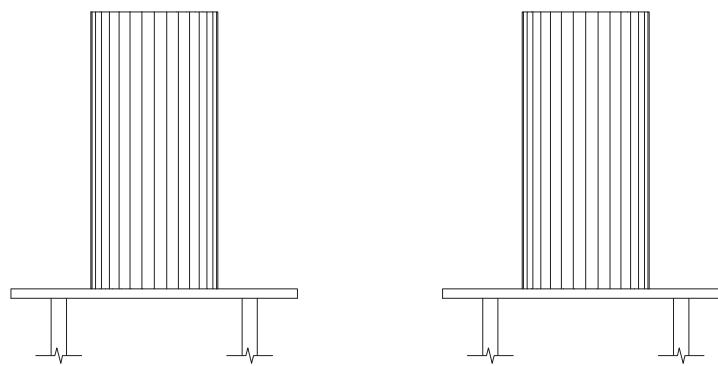
Foundation details

32

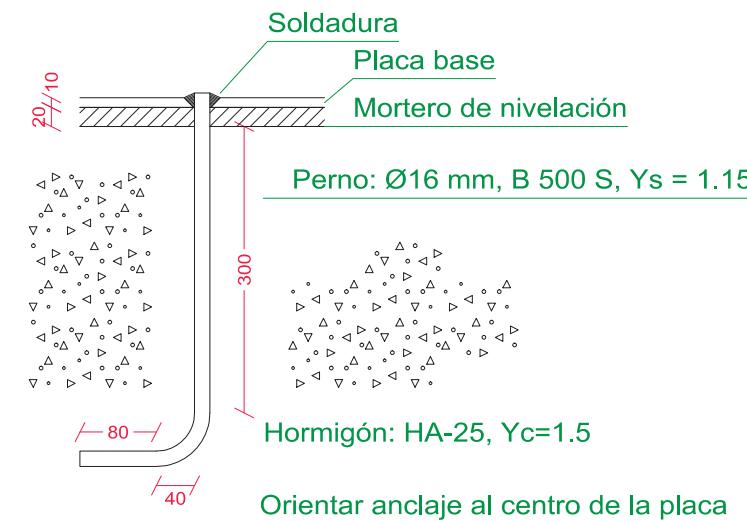
## Design Development

### Design Development 2

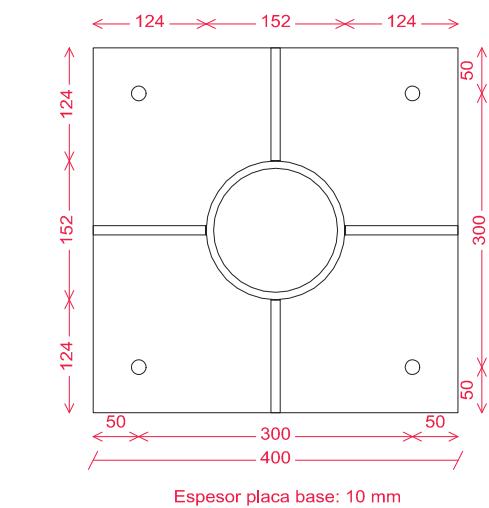
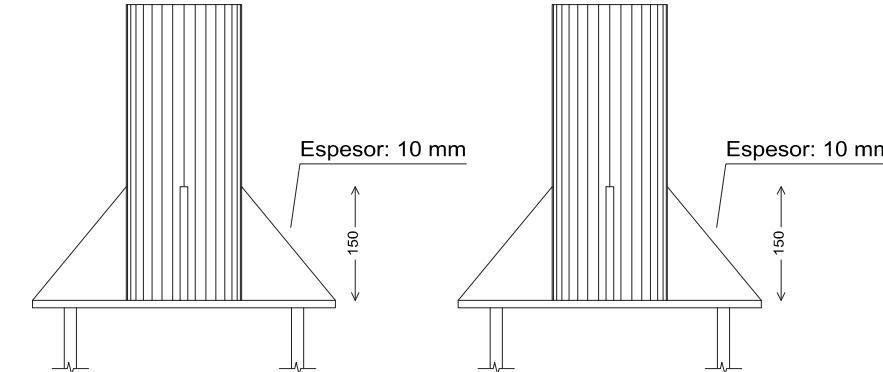
Dimensiones Placa = 300x300x10 mm ( S275)  
 Pernos = 4Ø16 mm, B 500 S, Ys = 1.15  
 Escala 1 : 10



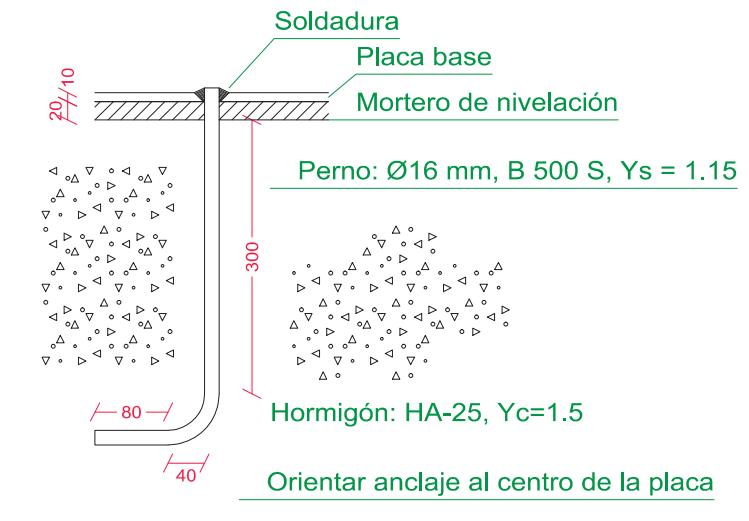
**Detalle Anclaje Perno**



Dimensiones Placa = 400x400x10 mm ( S275)  
 Pernos = 4Ø16 mm, B 500 S, Ys = 1.15  
 Escala 1 : 10



**Detalle Anclaje Perno**



Pillar base

Arch base

Base plate details





## Design Development

### Design Development 2

Barra N2/N32

Perfil: CHS 152.0x8.0 Material: Acero (S275)										
	Nudos		Longitud (m)	Características mecánicas						
	Inicial	Final		Área (cm <sup>2</sup> )	I <sub>y</sub> <sup>(1)</sup> (cm <sup>4</sup> )	I <sub>z</sub> <sup>(1)</sup> (cm <sup>4</sup> )				
	N2	N32	1.440	36.19	940.97	940.97				
<i>Notas:</i>										
(1) Inercia respecto al eje indicado (2) Momento de inercia a torsión uniforme										
		Pandeo		Pandeo lateral						
		Plano XY		Plano XZ	Ala sup.	Ala inf.				
$\beta$		1.00		0.50	0.00	0.00				
$L_k$		1.440		0.720	0.000	0.000				
$C_m$		1.000		1.000	1.000	1.000				
$C_1$		-			1.000					
<i>Notación:</i>										
$\beta$ : Coeficiente de pandeo $L_k$ : Longitud de pandeo (m) $C_m$ : Coeficiente de momentos $C_1$ : Factor de modificación para el momento crítico										

Barra	COMPROBACIONES (CTE DB SE-A)														Estado
	$\bar{\lambda}$	$N_t$	$N_c$	$M_y$	$M_z$	$V_z$	$V_y$	$M_t V_z$	$M_z V_y$	$NM_z M_z$	$NM_z M_z V_z$	$M_t$	$M_z V_z$	$M_z V_y$	
N2/N32	$\bar{\lambda} < 2.0$ Cumple	$N_{es} = 0.00$ N.P. <sup>(1)</sup>	$x: 0 \text{ m}$ $\eta = 22.8$	$x: 0 \text{ m}$ $\eta = 69.7$	$M_{Ed} = 0.00$ N.P. <sup>(2)</sup>	$x: 1.44 \text{ m}$ $\eta = 4.5$	$V_{Ed} = 0.00$ N.P. <sup>(3)</sup>	$\eta < 0.1$	N.P. <sup>(4)</sup>	$x: 0 \text{ m}$ $\eta = 91.0$	$\eta < 0.1$	$M_{ea} = 0.00$ N.P. <sup>(5)</sup>	N.P. <sup>(6)</sup>	N.P. <sup>(6)</sup>	<b>CUMPLE</b> $\eta = 91.0$
<i>Notación:</i>															
$\bar{\lambda}$ : Limitación de esbeltez $N_t$ : Resistencia a tracción $N_c$ : Resistencia a compresión $M_y$ : Resistencia a flexión eje Y $M_z$ : Resistencia a flexión eje Z $V_z$ : Resistencia a corte Z $V_y$ : Resistencia a corte Y $M_{Vz}$ : Resistencia a momento flector Y y fuerza cortante Z combinados $M_{Vz}$ : Resistencia a momento flector Z y fuerza cortante Y combinados $NM_z$ : Resistencia a flexión y axil combinados $NM_z M_z$ : Resistencia a flexión, axil y cortante combinados $M_t$ : Resistencia a torsión $M_{tz}$ : Resistencia a constante Z y momento torsor combinados $M_{tz}$ : Resistencia a constante Y y momento torsor combinados $x$ : Distancia al origen de la barra $\eta$ : Coeficiente de aprovechamiento (%) N.P.: No procede															
<i>Comprobaciones que no proceden (N.P.):</i>															
<sup>(1)</sup> La comprobación no procede, ya que no hay axil de tracción. <sup>(2)</sup> La comprobación no procede, ya que no hay momento flector. <sup>(3)</sup> La comprobación no procede, ya que no hay esfuerzo cortante. <sup>(4)</sup> No hay interacción entre momento flector y esfuerzo cortante. <sup>(5)</sup> La comprobación no procede, ya que no hay momento torsor. <sup>(6)</sup> No hay interacción entre momento torsor y esfuerzo cortante para ninguna combinación. Por lo tanto, la comprobación no procede.															

Structure calculation

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## Design Development

### Design Development 2

Comprobaciones de resistencia		
Referencia:		
<ul style="list-style-type: none"> <li>-Placa base: Ancho X: 300 mm Ancho Y: 300 mm Espesor: 10 mm</li> <li>-Pernos: 4Ø16 mm L=30 cm Patilla a 90 grados</li> <li>-Disposición: Posición X: Centrada Posición Y: Centrada</li> </ul>		
Comprobación	Valores	Estado
Separación mínima entre pernos: <i>3 diámetros</i>	Mínimo: 48 mm Calculado: 200 mm	Cumple
Separación mínima pernos-borde: <i>1.5 diámetros</i>	Mínimo: 24 mm Calculado: 50 mm	Cumple
Longitud mínima del perno: <i>Se calcula la longitud de anclaje necesaria por adherencia.</i>	Mínimo: 16 cm Calculado: 30 cm	Cumple
Anclaje perno en hormigón:		
- Tracción:	Máximo: 5.437 t Calculado: 1.756 t	Cumple
- Cortante:	Máximo: 3.806 t Calculado: 0.007 t	Cumple
- Tracción + Cortante:	Máximo: 5.437 t Calculado: 1.766 t	Cumple
Tracción en vástago de pernos:	Máximo: 6.557 t Calculado: 1.482 t	Cumple
Tensión de Von Mises en vástago de pernos:	Máximo: 3883.31 kp/cm <sup>2</sup> Calculado: 737.225 kp/cm <sup>2</sup>	Cumple
Aplastamiento perno en placa: <i>Límite del cortante en un perno actuando contra la placa</i>	Máximo: 8.543 t Calculado: 0.006 t	Cumple
Tensión de Von Mises en secciones globales:		
- Derecha:	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 1643.03 kp/cm <sup>2</sup>	Cumple
- Izquierda:	Calculado: 1643.03 kp/cm <sup>2</sup>	Cumple
- Arriba:	Calculado: 1995.04 kp/cm <sup>2</sup>	Cumple
- Abajo:	Calculado: 1555.68 kp/cm <sup>2</sup>	Cumple
Flecha global equivalente: <i>Limitación de la deformabilidad de los vuelos</i>	Mínimo: 250 Calculado: 564.264	Cumple
- Derecha:	Calculado: 564.264	Cumple
- Izquierda:	Calculado: 371.504	Cumple
- Arriba:	Calculado: 413.025	Cumple
Tensión de Von Mises local: <i>Tensión por tracción de pernos sobre placas en voladizo</i>	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 0 kp/cm <sup>2</sup>	Cumple
Se cumplen todas las comprobaciones		
Información adicional:		
<ul style="list-style-type: none"> <li>- Relación rotura pésima sección de hormigón: 0.0416</li> </ul>		

Comprobaciones de resistencia		
Referencia:		
<ul style="list-style-type: none"> <li>-Placa base: Ancho X: 300 mm Ancho Y: 300 mm Espesor: 10 mm</li> <li>-Pernos: 4Ø16 mm L=30 cm Patilla a 90 grados</li> <li>-Disposición: Posición X: Centrada Posición Y: Centrada</li> </ul>		
Comprobación	Valores	Estado
Separación mínima entre pernos: <i>3 diámetros</i>	Mínimo: 48 mm Calculado: 200 mm	Cumple
Separación mínima pernos-borde: <i>1.5 diámetros</i>	Mínimo: 24 mm Calculado: 50 mm	Cumple
Longitud mínima del perno: <i>Se calcula la longitud de anclaje necesaria por adherencia.</i>	Mínimo: 16 cm Calculado: 30 cm	Cumple
Anclaje perno en hormigón:		
- Tracción:	Máximo: 5.437 t Calculado: 2.208 t	Cumple
- Cortante:	Máximo: 3.806 t Calculado: 0.012 t	Cumple
- Tracción + Cortante:	Máximo: 5.437 t Calculado: 2.225 t	Cumple
Tracción en vástago de pernos:	Máximo: 6.557 t Calculado: 1.863 t	Cumple
Tensión de Von Mises en vástago de pernos:	Máximo: 3883.31 kp/cm <sup>2</sup> Calculado: 926.863 kp/cm <sup>2</sup>	Cumple
Aplastamiento perno en placa: <i>Límite del cortante en un perno actuando contra la placa</i>	Máximo: 8.543 t Calculado: 0.01 t	Cumple
Tensión de Von Mises en secciones globales:		
- Derecha:	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 2062.29 kp/cm <sup>2</sup>	Cumple
- Izquierda:	Calculado: 2062.29 kp/cm <sup>2</sup>	Cumple
- Arriba:	Calculado: 2508.37 kp/cm <sup>2</sup>	Cumple
- Abajo:	Calculado: 1937.63 kp/cm <sup>2</sup>	Cumple
Flecha global equivalente: <i>Limitación de la deformabilidad de los vuelos</i>	Mínimo: 250 Calculado: 450.452	Cumple
- Derecha:	Calculado: 450.452	Cumple
- Izquierda:	Calculado: 295.502	Cumple
- Arriba:	Calculado: 331.565	Cumple
Tensión de Von Mises local: <i>Tensión por tracción de pernos sobre placas en voladizo</i>	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 0 kp/cm <sup>2</sup>	Cumple
Se cumplen todas las comprobaciones		
Información adicional:		
<ul style="list-style-type: none"> <li>- Relación rotura pésima sección de hormigón: 0.0523</li> </ul>		

Structure calculation

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## Design Development

### Design Development 2

Comprobaciones de resistencia		
Referencia:		
<ul style="list-style-type: none"> <li>-Placa base: Ancho X: 400 mm Ancho Y: 400 mm Espesor: 10 mm</li> <li>-Pernos: 4Ø16 mm L=30 cm Patilla a 90 grados</li> <li>-Disposición: Posición X: Centrada Posición Y: Centrada</li> <li>-Rigidizadores: Paralelos X: 1(150x0x10.0) Paralelos Y: 1(150x0x10.0)</li> </ul>		
Comprobación	Valores	Estado
Separación mínima entre pernos: 3 diámetros	Mínimo: 48 mm Calculado: 301 mm	Cumple
Separación mínima pernos-borde: 1.5 diámetros	Mínimo: 24 mm Calculado: 50 mm	Cumple
Esbeltez de rigidizadores:	Máximo: 50	
- Paralelos a X:	Calculado: 33.7	Cumple
- Paralelos a Y:	Calculado: 33.7	Cumple
Longitud mínima del perno: <i>Se calcula la longitud de anclaje necesaria por adherencia.</i>	Mínimo: 17 cm Calculado: 30 cm	Cumple
Anclaje perno en hormigón:		
- Tracción:	Máximo: 5.437 t Calculado: 1.016 t	Cumple
- Cortante:	Máximo: 3.806 t Calculado: 0.339 t	Cumple
- Tracción + Cortante:	Máximo: 5.437 t Calculado: 1.5 t	Cumple
Tracción en vástago de pernos:	Máximo: 8.196 t Calculado: 0.847 t	Cumple
Tensión de Von Mises en vástago de pernos:	Máximo: 4854.13 kp/cm <sup>2</sup> Calculado: 502.622 kp/cm <sup>2</sup>	Cumple
Aplastamiento perno en placa: <i>Límite del cortante en un perno actuando contra la placa</i>	Máximo: 8.543 t Calculado: 0.286 t	Cumple
Tensión de Von Mises en secciones globales:		
- Derecha:	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 530.356 kp/cm <sup>2</sup>	Cumple
- Izquierda:	Calculado: 530.356 kp/cm <sup>2</sup>	Cumple
- Arriba:	Calculado: 185.631 kp/cm <sup>2</sup>	Cumple
- Abajo:	Calculado: 1807.7 kp/cm <sup>2</sup>	Cumple
Flecha global equivalente: <i>Limitación de la deformabilidad de los vuelos</i>	Mínimo: 250 Calculado: 22278	Cumple
- Derecha:	Calculado: 22278	Cumple
- Izquierda:	Calculado: 48003.1	Cumple
- Arriba:	Calculado: 5780	Cumple
Tensión de Von Mises local: <i>Tensión por tracción de pernos sobre placas en voladizo</i>	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 0 kp/cm <sup>2</sup>	Cumple
Se cumplen todas las comprobaciones		
Información adicional:		
- Relación rotura pésima sección de hormigón: 0.11		

Comprobaciones de resistencia		
Referencia:		
<ul style="list-style-type: none"> <li>-Placa base: Ancho X: 400 mm Ancho Y: 400 mm Espesor: 10 mm</li> <li>-Pernos: 4Ø16 mm L=30 cm Patilla a 90 grados</li> <li>-Disposición: Posición X: Centrada Posición Y: Centrada</li> <li>-Rigidizadores: Paralelos X: 1(150x0x10.0) Paralelos Y: 1(150x0x10.0)</li> </ul>		
Comprobación	Valores	Estado
Separación mínima entre pernos: 3 diámetros	Mínimo: 48 mm Calculado: 340 mm	Cumple
Separación mínima pernos-borde: 1.5 diámetros	Mínimo: 24 mm Calculado: 30 mm	Cumple
Esbeltez de rigidizadores:	Máximo: 50	
- Paralelos a X:	Calculado: 33.7	Cumple
- Paralelos a Y:	Calculado: 33.7	Cumple
Longitud mínima del perno: <i>Se calcula la longitud de anclaje necesaria por adherencia.</i>	Mínimo: 17 cm Calculado: 30 cm	Cumple
Anclaje perno en hormigón:		
- Tracción:	Máximo: 5.437 t Calculado: 1.049 t	Cumple
- Cortante:	Máximo: 3.806 t Calculado: 0.339 t	Cumple
- Tracción + Cortante:	Máximo: 5.437 t Calculado: 1.532 t	Cumple
Tracción en vástago de pernos:	Máximo: 8.196 t Calculado: 0.875 t	Cumple
Tensión de Von Mises en vástago de pernos:	Máximo: 4854.13 kp/cm <sup>2</sup> Calculado: 514.355 kp/cm <sup>2</sup>	Cumple
Aplastamiento perno en placa: <i>Límite del cortante en un perno actuando contra la placa</i>	Máximo: 8.543 t Calculado: 0.286 t	Cumple
Tensión de Von Mises en secciones globales:		
- Derecha:	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 506.302 kp/cm <sup>2</sup>	Cumple
- Izquierda:	Calculado: 506.302 kp/cm <sup>2</sup>	Cumple
- Arriba:	Calculado: 237.125 kp/cm <sup>2</sup>	Cumple
- Abajo:	Calculado: 1771.31 kp/cm <sup>2</sup>	Cumple
Flecha global equivalente: <i>Limitación de la deformabilidad de los vuelos</i>	Mínimo: 250 Calculado: 24486.9	Cumple
- Derecha:	Calculado: 24486.9	Cumple
- Izquierda:	Calculado: 32273.6	Cumple
- Arriba:	Calculado: 5916.42	Cumple
Tensión de Von Mises local: <i>Tensión por tracción de pernos sobre placas en voladizo</i>	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 0 kp/cm <sup>2</sup>	Cumple
Se cumplen todas las comprobaciones		
Información adicional:		
- Relación rotura pésima sección de hormigón: 0.107		

Structure calculation

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## Design Development

### Design Development 2

Referencia: 1 Dimensiones: 200 x 200 x 60 Armados: Xi: Ø12c/20 Yi: Ø12c/20 Xs: Ø12c/20 Ys: Ø12c/20		
Comprobación	Valores	Estado
Tensiones sobre el terreno: <i>Criterio de CYPE Ingenieros</i> - Tensión media en situaciones persistentes:	Máximo: 2 kp/cm <sup>2</sup> Calculado: 0.421 kp/cm <sup>2</sup>	Cumple
- Tensión máxima en situaciones persistentes sin viento:	Máximo: 2.5 kp/cm <sup>2</sup> Calculado: 0.842 kp/cm <sup>2</sup>	Cumple
- Tensión máxima en situaciones persistentes con viento:	Máximo: 2.5 kp/cm <sup>2</sup> Calculado: 0.842 kp/cm <sup>2</sup>	Cumple
Vuelco de la zapata: - En dirección X: <i>Si el % de reserva de seguridad es mayor que cero, quiere decir que los coeficientes de seguridad al vuelco son mayores que los valores estrictos exigidos para todas las combinaciones de equilibrio.</i> - En dirección Y <sup>(1)</sup> <sup>(1)</sup> Sin momento de vuelco	Reserva seguridad: 184.5 %	Cumple No procede
Flexión en la zapata: - En dirección X: - En dirección Y:	Momento: 13.36 t·m Momento: 3.73 t·m	Cumple Cumple
Cortante en la zapata: - En dirección X: - En dirección Y:	Cortante: 7.54 t Cortante: 3.22 t	Cumple Cumple
Compresión oblicua en la zapata: - Situaciones persistentes: <i>Criterio de CYPE Ingenieros</i>	Máximo: 509.68 t/m <sup>2</sup> Calculado: 59.2 t/m <sup>2</sup>	Cumple
Canto mínimo: <i>Artículo 58.8.1 de la norma EHE-08</i>	Mínimo: 25 cm Calculado: 60 cm	Cumple
Espacio para anclar arranques en cimentación: - 1:	Mínimo: 30 cm Calculado: 53 cm	Cumple
Cuantía geométrica mínima: <i>Artículo 42.3.5 de la norma EHE-08</i> - Armado inferior dirección X: - Armado superior dirección X: - Armado inferior dirección Y: - Armado superior dirección Y:	Mínimo: 0.0009 Calculado: 0.0009 Calculado: 0.0009 Calculado: 0.0009 Calculado: 0.0009	Cumple Cumple Cumple Cumple Cumple
Cuantía mínima necesaria por flexión: <i>Artículo 42.3.2 de la norma EHE-08</i> - Armado inferior dirección X: - Armado inferior dirección Y: - Armado superior dirección X:	Calculado: 0.001 Mínimo: 0.0008 Mínimo: 0.0003 Mínimo: 0.0001	Cumple Cumple Cumple

Diámetro mínimo de las barras: <i>Recomendación del Artículo 58.8.2 (norma EHE-08)</i> - Parrilla inferior: - Parrilla superior:	Mínimo: 12 mm Calculado: 12 mm Calculado: 12 mm	Cumple Cumple
Separación máxima entre barras: <i>Artículo 58.8.2 de la norma EHE-08</i> - Armado inferior dirección X: - Armado inferior dirección Y: - Armado superior dirección X: - Armado superior dirección Y:	Máximo: 30 cm Calculado: 20 cm Calculado: 20 cm Calculado: 20 cm Calculado: 20 cm	Cumple Cumple Cumple Cumple
Separación mínima entre barras: <i>Criterio de CYPE Ingenieros, basado en: J. Calavera. "Cálculo de Estructuras de Cimentación". Capítulo 3.16</i> - Armado inferior dirección X: - Armado inferior dirección Y: - Armado superior dirección X:	Mínimo: 10 cm Calculado: 20 cm Calculado: 20 cm Calculado: 20 cm	Cumple Cumple Cumple

Structure calculation

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## Design Development

### Design Development 2

Referencia: (1-2) Dimensiones: 155 x 220 x 65 Armados: Xi: Ø12c/17 Yi: Ø12c/17 Xs: Ø12c/17 Ys: Ø12c/17		
Comprobación	Valores	Estado
Tensiones sobre el terreno: <i>Criterio de CYPE Ingenieros</i> - Tensión media en situaciones persistentes:	Máximo: 2 kp/cm <sup>2</sup> Calculado: 0.168 kp/cm <sup>2</sup>	Cumple
- Tensión máxima en situaciones persistentes:	Máximo: 2.5 kp/cm <sup>2</sup> Calculado: 0.336 kp/cm <sup>2</sup>	Cumple
Vuelco de la zapata: - En dirección X <sup>(1)</sup> - En dirección Y: <i>Si el % de reserva de seguridad es mayor que cero, quiere decir que los coeficientes de seguridad al vuelco son mayores que los valores estrictos exigidos para todas las combinaciones de equilibrio.</i> <sup>(1)</sup> Sin momento de vuelco	Reserva seguridad: 194.0 %	No procede Cumple
Flexión en la zapata: - En dirección X: - En dirección Y:	Momento: 0.00 t·m Momento: -1.23 t·m	Cumple Cumple
Cortante en la zapata: - En dirección X: - En dirección Y:	Cortante: 0.02 t Cortante: 0.75 t	Cumple Cumple
Compresión oblicua en la zapata: - Situaciones persistentes: <i>Criterio de CYPE Ingenieros</i>	Máximo: 509.68 t/m <sup>2</sup> Calculado: 19.56 t/m <sup>2</sup>	Cumple
Canto mínimo: <i>Artículo 58.8.1 de la norma EHE-08</i>	Mínimo: 25 cm Calculado: 65 cm	Cumple
Espacio para anclar arranques en cimentación: - 1: - 2:	Mínimo: 24 cm Calculado: 58 cm Calculado: 58 cm	Cumple Cumple
Cuantía geométrica mínima: <i>Artículo 42.3.5 de la norma EHE-08</i> - Armado inferior dirección X: - Armado superior dirección X: - Armado inferior dirección Y: - Armado superior dirección Y:	Mínimo: 0.001 Calculado: 0.001 Calculado: 0.001 Calculado: 0.001 Calculado: 0.001	Cumple Cumple Cumple Cumple Cumple
Cuantía mínima necesaria por flexión: <i>Artículo 42.3.2 de la norma EHE-08</i> - Armado inferior dirección Y: - Armado superior dirección Y:	Calculado: 0.0011 Mínimo: 0.0001 Mínimo: 0.0002	Cumple Cumple
Diámetro mínimo de las barras: <i>Recomendación del Artículo 58.8.2 (norma EHE-08)</i> - Parrilla inferior: - Parrilla superior:	Mínimo: 12 mm Calculado: 12 mm Calculado: 12 mm	Cumple Cumple

Separación máxima entre barras: <i>Artículo 58.8.2 de la norma EHE-08</i> - Armado inferior dirección X: - Armado inferior dirección Y: - Armado superior dirección X: - Armado superior dirección Y:	Máximo: 30 cm Calculado: 17 cm Calculado: 17 cm Calculado: 17 cm Calculado: 17 cm	Cumple Cumple Cumple Cumple
Separación mínima entre barras: <i>Criterio de CYPE Ingenieros, basado en: J. Calavera. "Cálculo de Estructuras de Cimentación". Capítulo 3.16</i> - Armado inferior dirección X: - Armado inferior dirección Y: - Armado superior dirección X: - Armado superior dirección Y:	Mínimo: 10 cm Calculado: 17 cm Calculado: 17 cm Calculado: 17 cm Calculado: 17 cm	Cumple Cumple Cumple Cumple

Structure calculation

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## Design Development

### Design Development 2

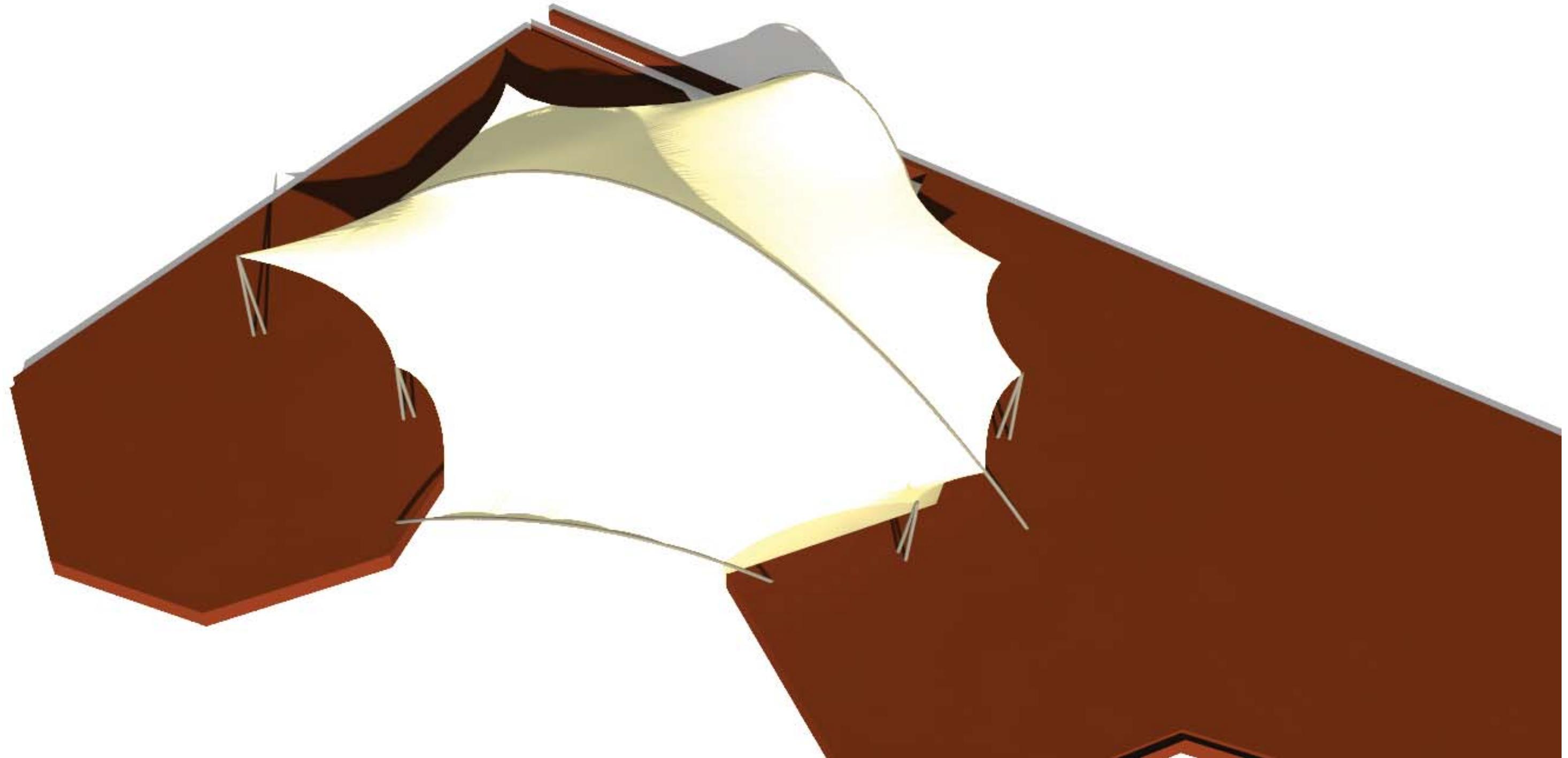
Referencia: (1-2) Dimensiones: 155 x 220 x 65 Armados: Xi:Ø12c/17 Yi:Ø12c/17 Xs:Ø12c/17 Ys:Ø12c/17		
Comprobación	Valores	Estado
Tensiones sobre el terreno: <i>Criterio de CYPE Ingenieros</i> - Tensión media en situaciones persistentes:	Máximo: 2 kp/cm <sup>2</sup> Calculado: 0.212 kp/cm <sup>2</sup>	Cumple
- Tensión máxima en situaciones persistentes:	Máximo: 2.5 kp/cm <sup>2</sup> Calculado: 0.424 kp/cm <sup>2</sup>	Cumple
Vuelco de la zapata: - En dirección X <sup>(1)</sup> - En dirección Y: <i>Si el % de reserva de seguridad es mayor que cero, quiere decir que los coeficientes de seguridad al vuelco son mayores que los valores estrictos exigidos para todas las combinaciones de equilibrio.</i>	Reserva seguridad: 108.4 %	No procede
<sup>(1)</sup> Sin momento de vuelco		Cumple
Flexión en la zapata: - En dirección X: - En dirección Y:	Momento: 0.00 t·m Momento: 1.55 t·m	Cumple Cumple
Cortante en la zapata: - En dirección X: - En dirección Y:	Cortante: 0.02 t Cortante: 1.11 t	Cumple Cumple
Compresión oblicua en la zapata: - Situaciones persistentes: <i>Criterio de CYPE Ingenieros</i>	Máximo: 509.68 t/m <sup>2</sup> Calculado: 24.14 t/m <sup>2</sup>	Cumple
Canto mínimo: <i>Artículo 58.8.1 de la norma EHE-08</i>	Mínimo: 25 cm Calculado: 65 cm	Cumple
Espacio para anclar arranques en cimentación: - 1: - 2:	Mínimo: 30 cm Calculado: 58 cm Calculado: 58 cm	Cumple Cumple
Cuantía geométrica mínima: <i>Artículo 42.3.5 de la norma EHE-08</i> - Armado inferior dirección X: - Armado superior dirección X: - Armado inferior dirección Y: - Armado superior dirección Y:	Mínimo: 0.0009 Calculado: 0.001 Calculado: 0.001 Calculado: 0.001 Calculado: 0.001	Cumple Cumple Cumple Cumple
Cuantía mínima necesaria por flexión: <i>Artículo 42.3.2 de la norma EHE-08</i> - Armado inferior dirección Y: - Armado superior dirección Y:	Calculado: 0.0011 Mínimo: 0.0002 Mínimo: 0.0001	Cumple Cumple

Diámetro mínimo de las barras: <i>Recomendación del Artículo 58.8.2 (norma EHE-08)</i> - Parrilla inferior: - Parrilla superior:	Mínimo: 12 mm Calculado: 12 mm Calculado: 12 mm	Cumple Cumple
Separación máxima entre barras: <i>Artículo 58.8.2 de la norma EHE-08</i> - Armado inferior dirección X: - Armado inferior dirección Y: - Armado superior dirección X: - Armado superior dirección Y:	Máximo: 30 cm Calculado: 17 cm Calculado: 17 cm Calculado: 17 cm Calculado: 17 cm	Cumple Cumple Cumple Cumple
Separación mínima entre barras: <i>Criterio de CYPE Ingenieros, basado en: J. Calavera. "Cálculo de Estructuras de Cimentación". Capítulo 3.16</i> - Armado inferior dirección X: - Armado inferior dirección Y: - Armado superior dirección X: - Armado superior dirección Y:	Mínimo: 10 cm Calculado: 17 cm Calculado: 17 cm Calculado: 17 cm Calculado: 17 cm	Cumple Cumple Cumple Cumple

## Design Development

### Design Development 2

Conclusion: After client discuss with the government's architect, the membrane size need to reduce and change some design because they not allow to build these large scale of membrane on this area.



## Final Design

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## Final Design

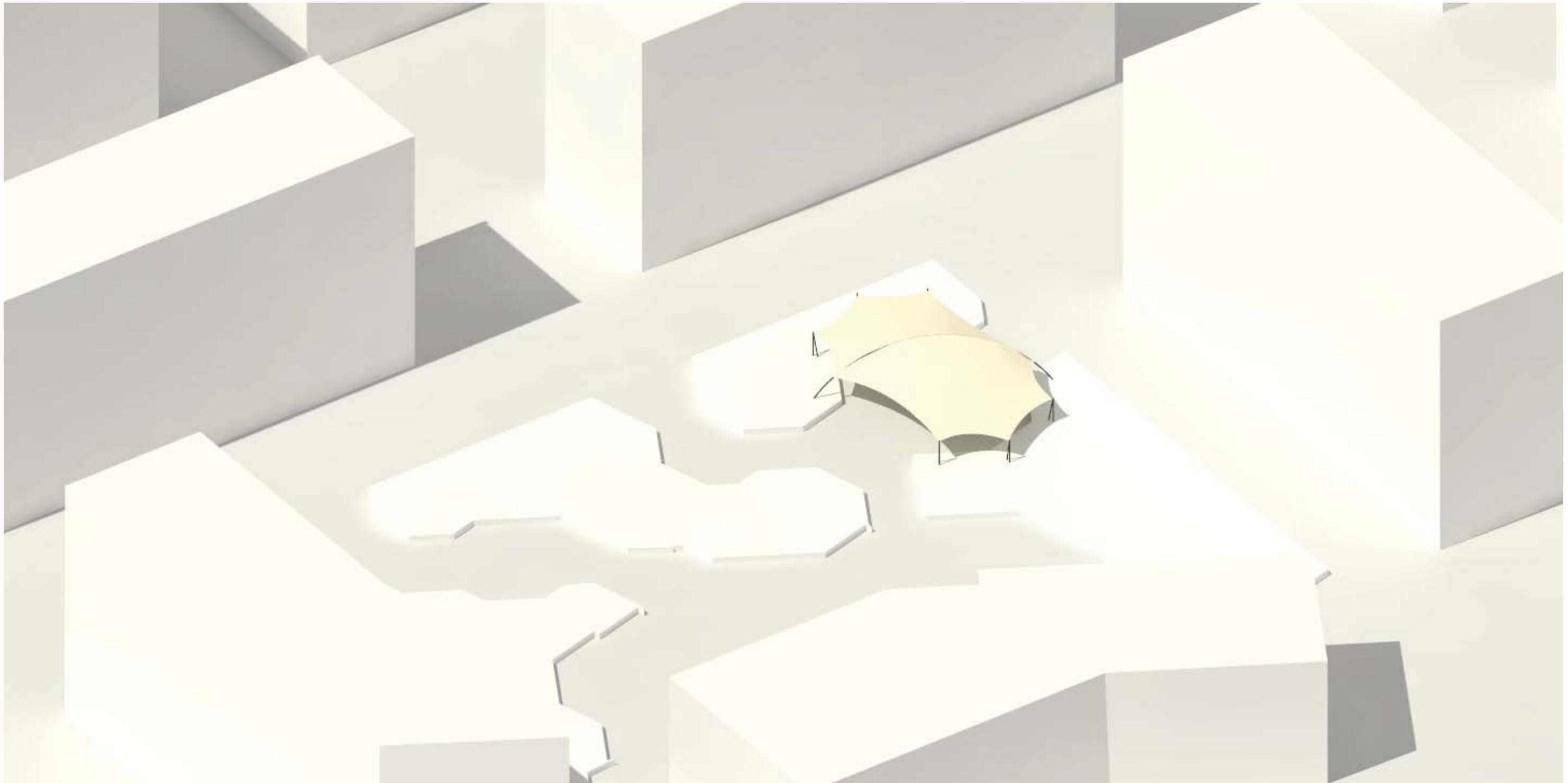
### Change and Additional Briefs

- Cover area is reduce from the whole area to middle part of the playground.
- The highest part decrease to 6,50 m
- Keep only the middle arch.
- Make a middle axis design to mirror membrane in two side. (lower cost of building.)



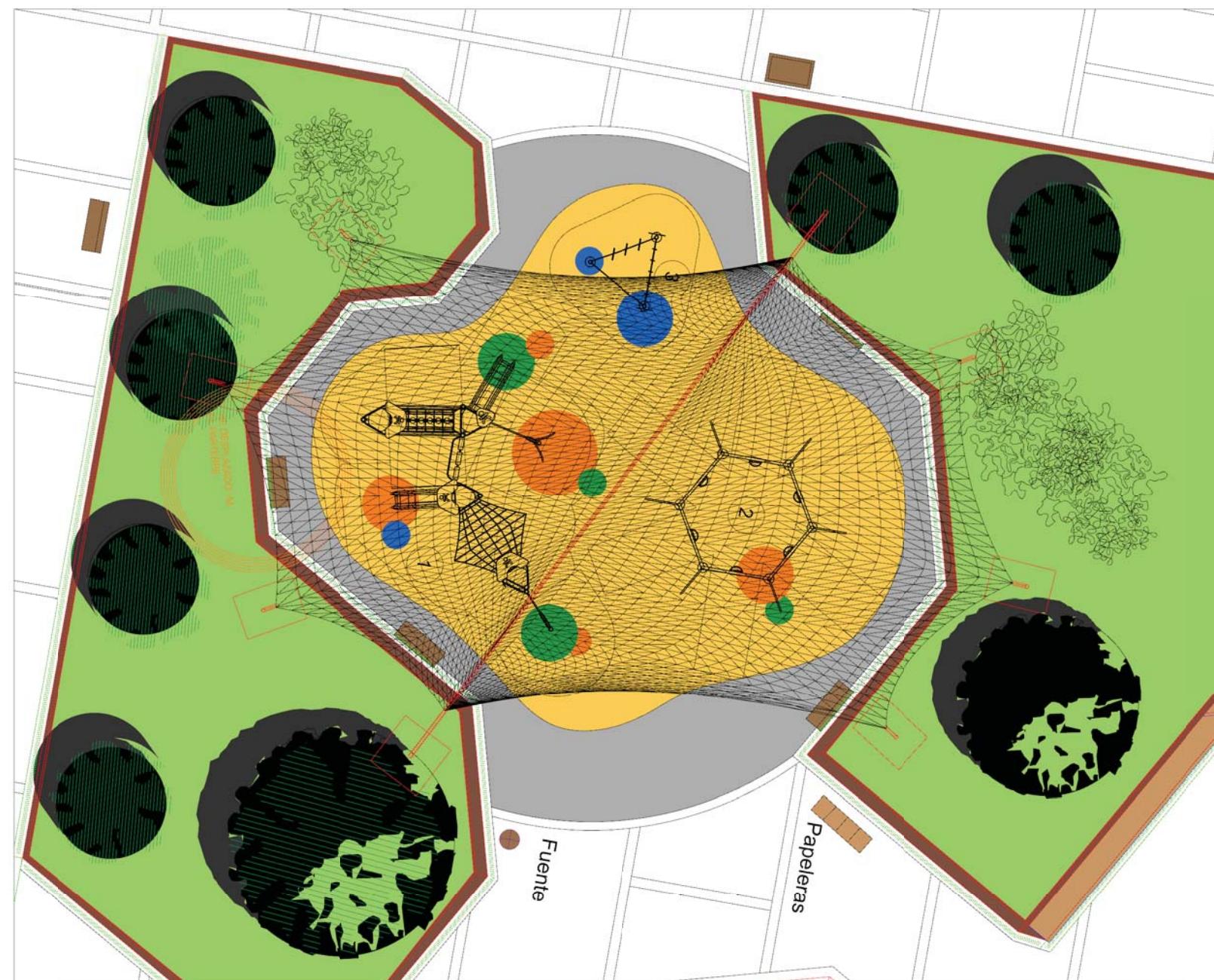
## Final Design

Final Design



## Final Design

### Architectural Drawing and Details

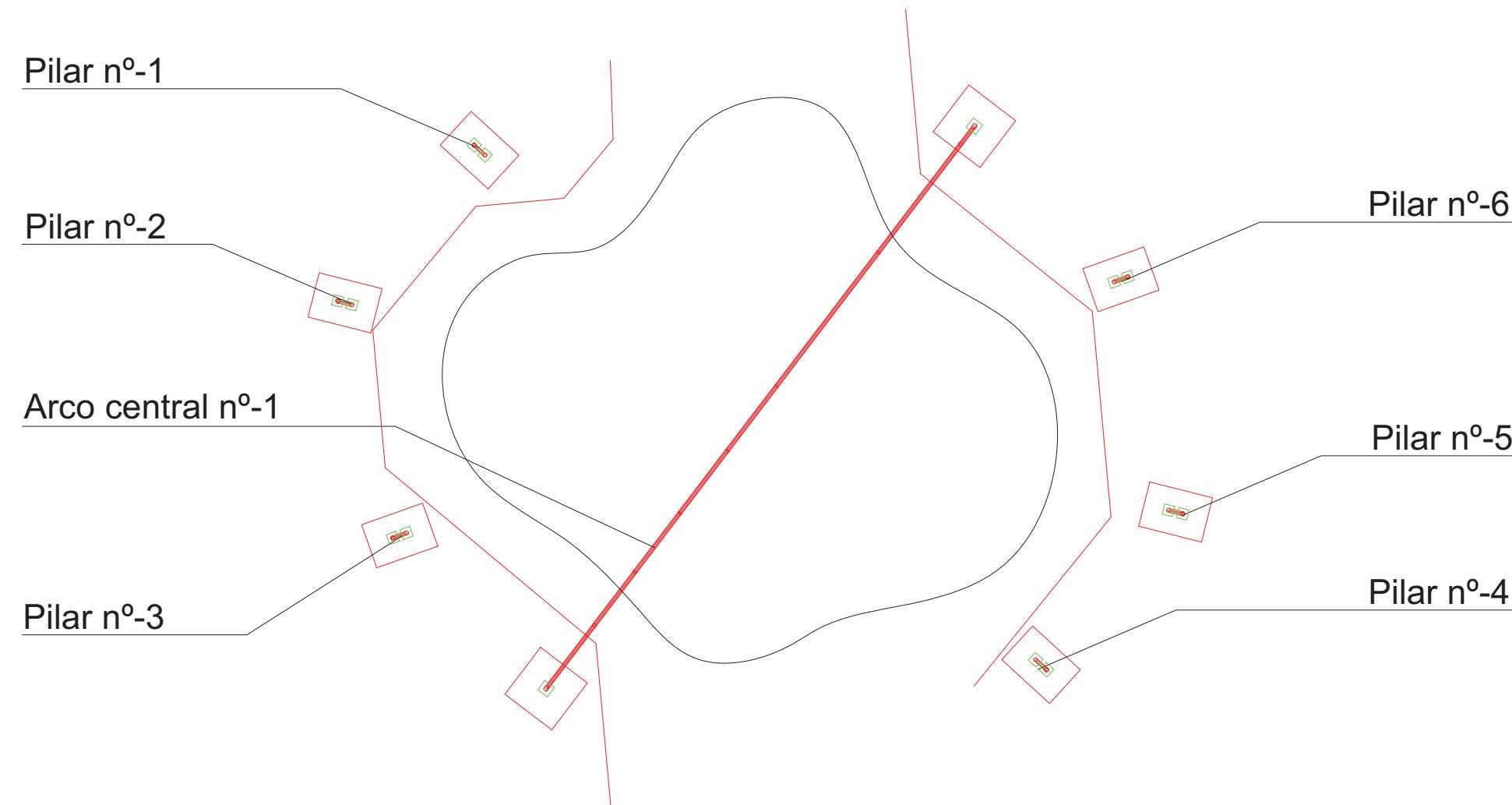


Cover area

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## Final Design

### Architectural Drawing and Details

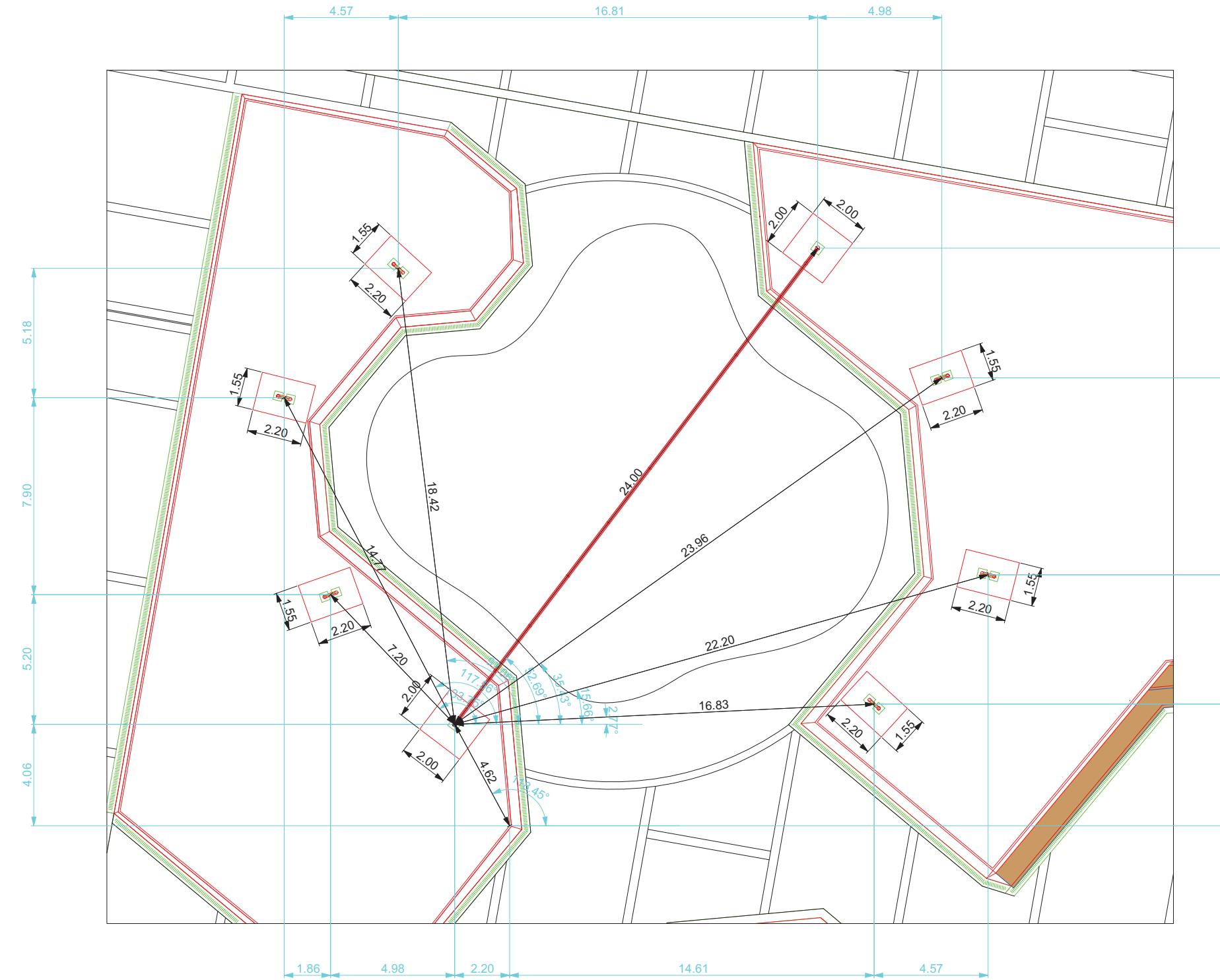


Structire code

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## Final Design

### Architectural Drawing and Details

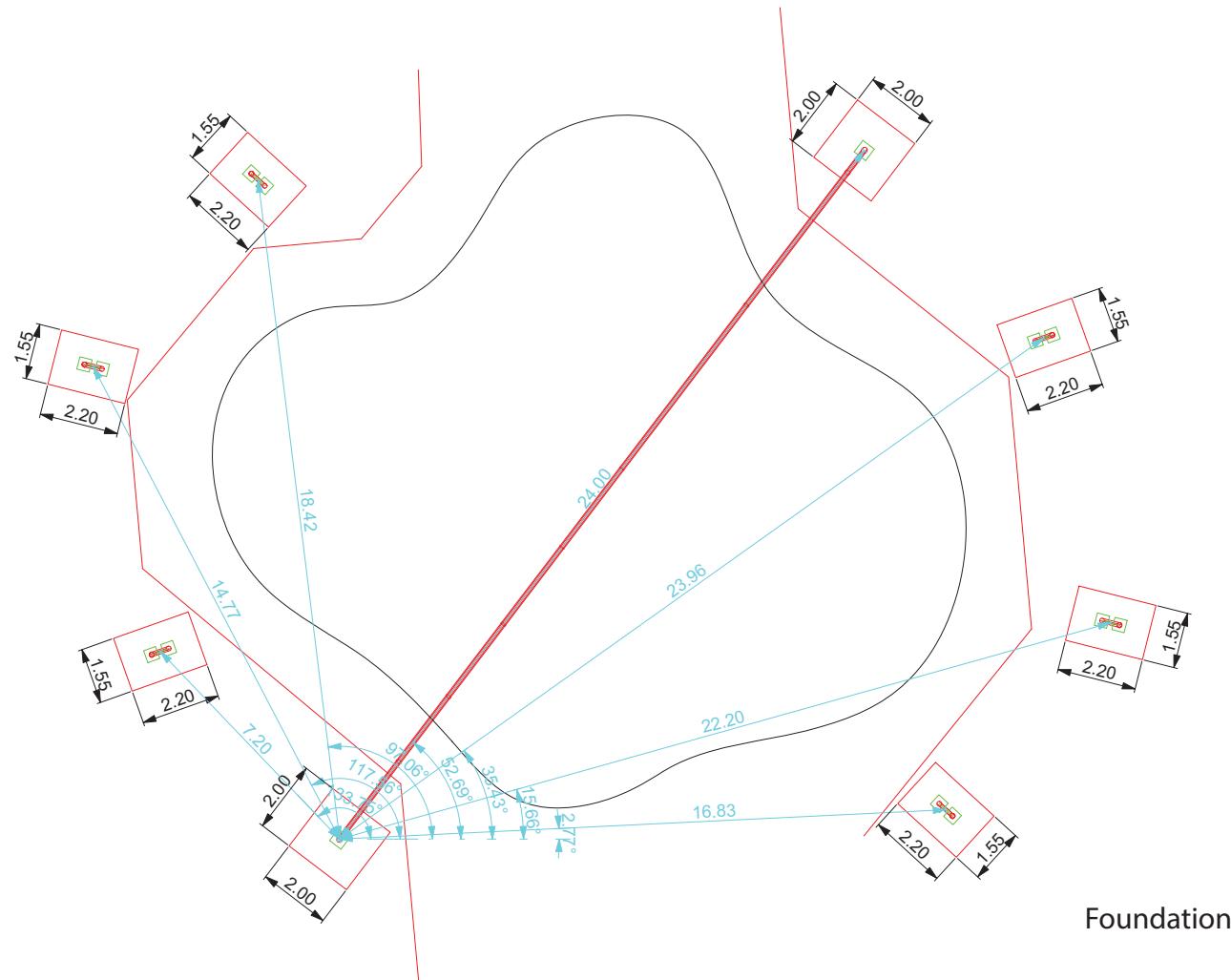


Foundation plan

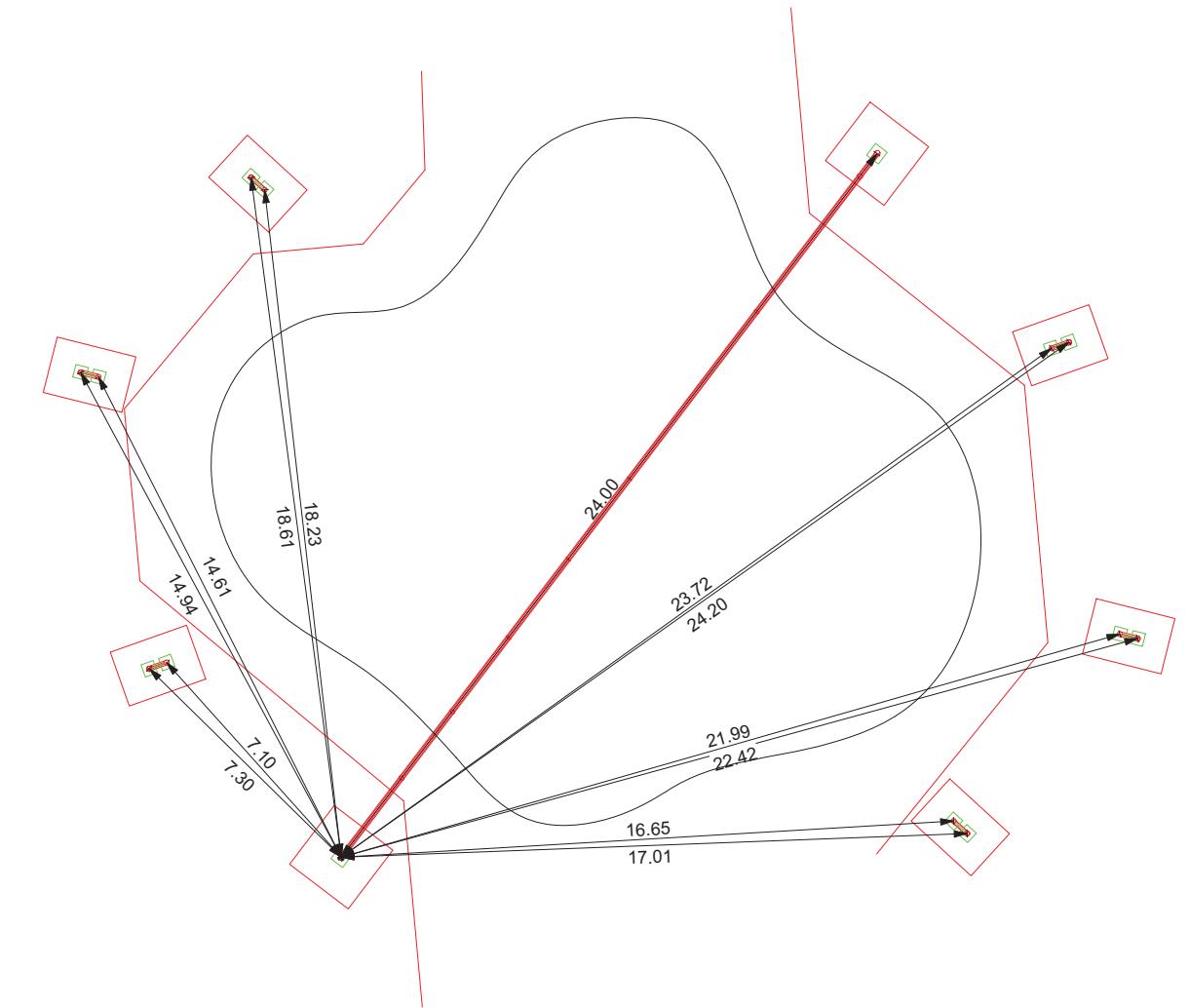
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## Final Design

### Architectural Drawing and Details



Foundation plan



Structure plan

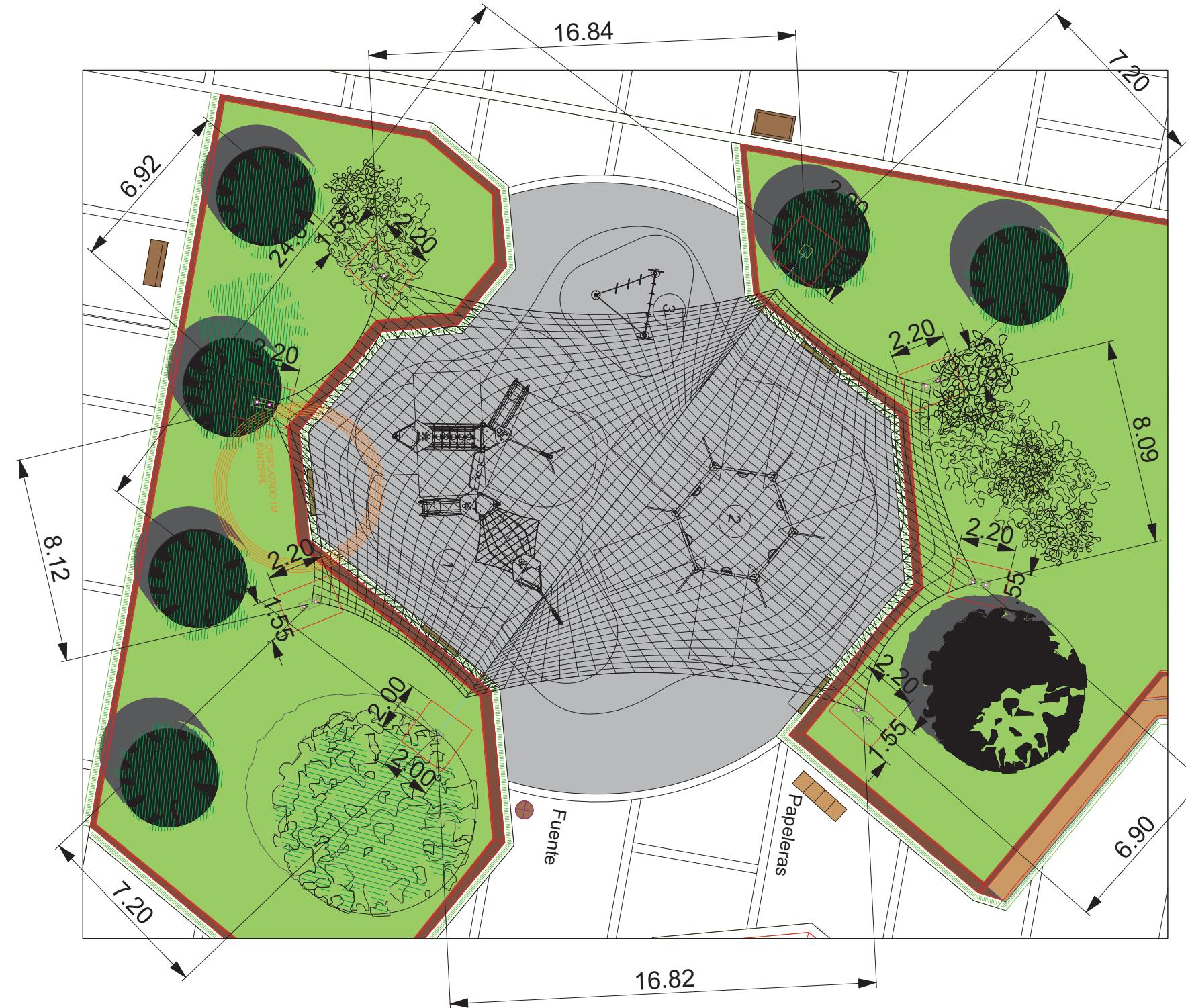
## Final Design

Perspective



## Final Design

Construction Correspondence (Architectural Drawing and Details)



Cover area

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## Final Design

Construction Correspondence (Architectural Drawing and Details)

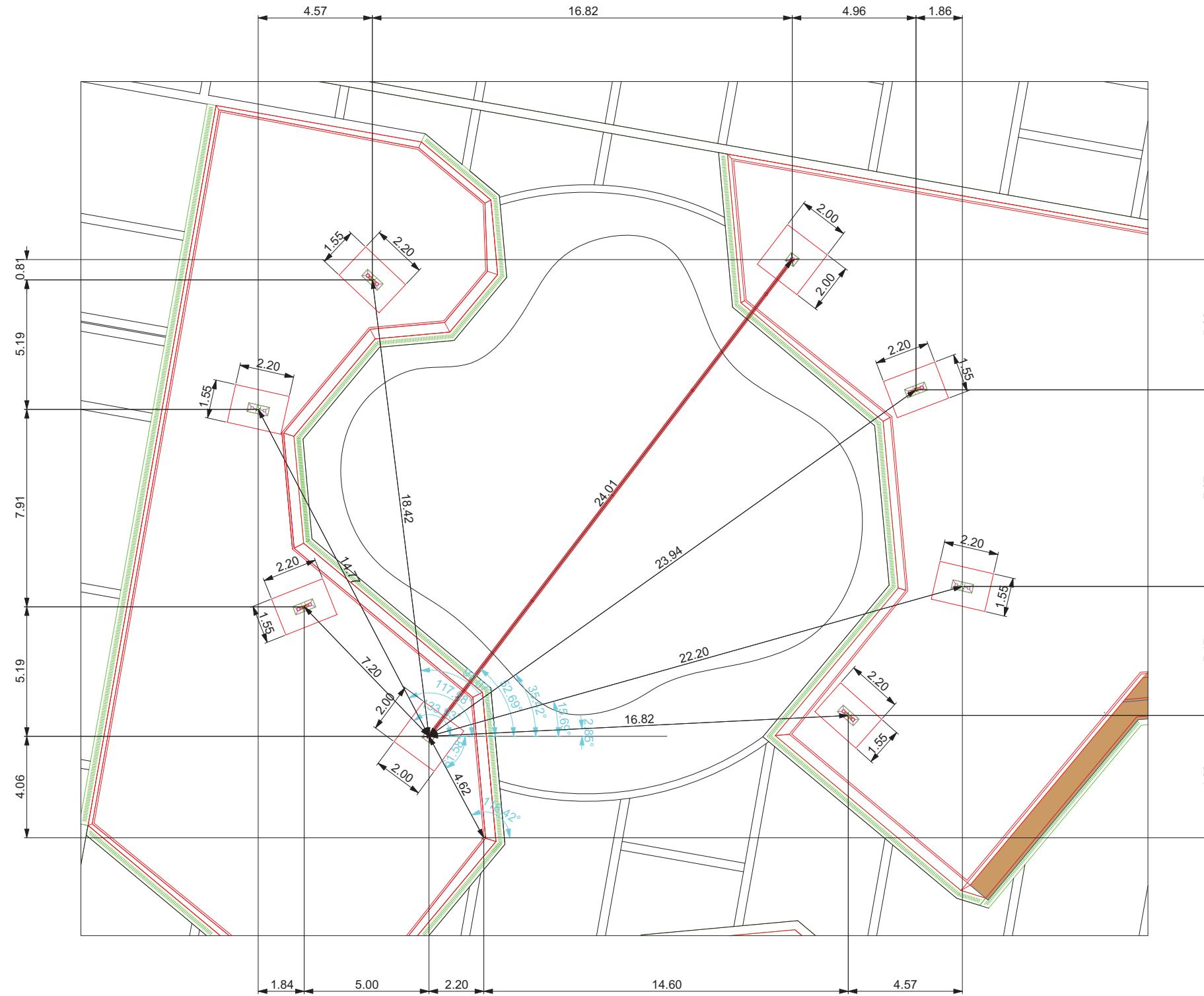


Structure code

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## Final Design

Construction Correspondence (Architectural Drawing and Details)



Foundation plan

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## Final Design

Construction Correspondence (Architectural Drawing and Details)



Foundation plan

54

## Final Design

Construction Correspondence (Architectural Drawing and Details)



Foundation plan

55

## Final Design

Construction Correspondence (Architectural Drawing and Details)



Pillar plan

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## Final Design

### Membrane Details and Analysis

#### - Wind velocity pressure

Zone C = 29 m/s

#### - Cp - Values for membrane structures

Zone A = - 0.15  
 Zone B = - 0.6  
 Zone C = - 1.0  
 Zone D = + 0.4 / - 0.2

#### - Terrain Categories

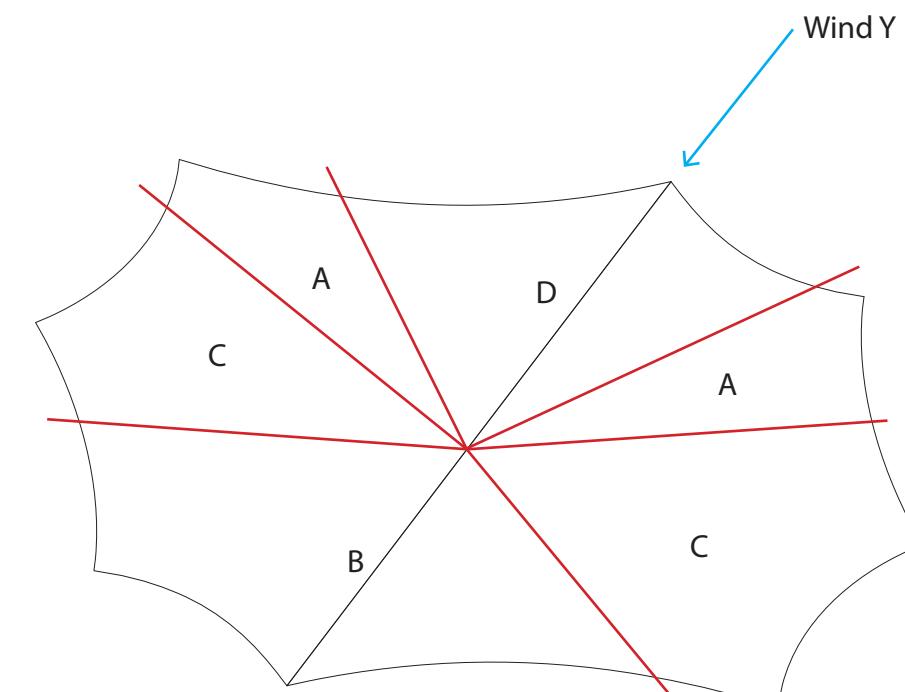
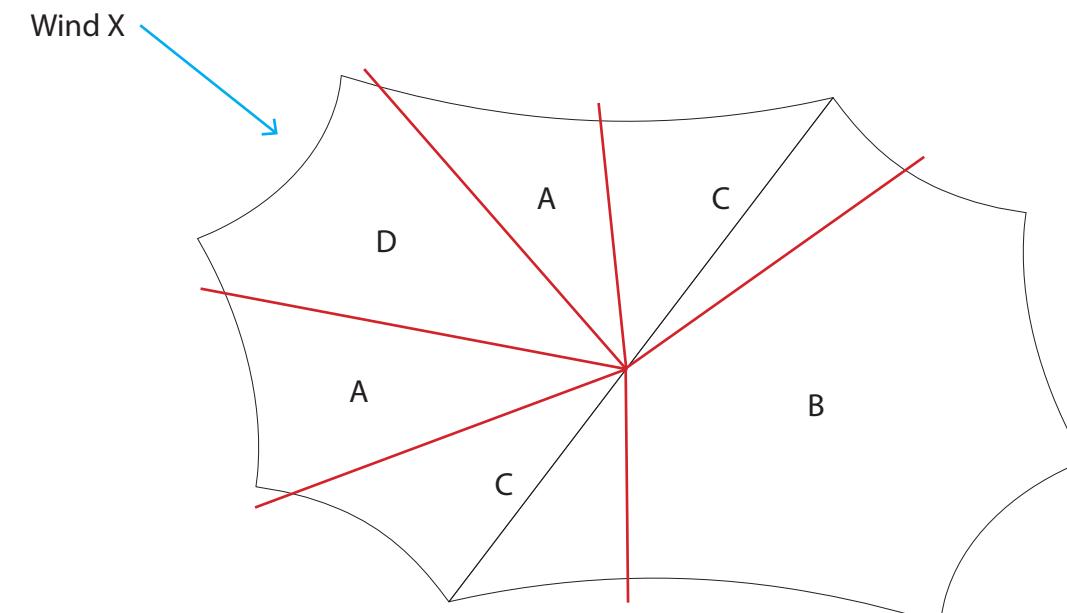
	<b>Category I</b> Rough open sea, [...], even, flat country
	<b>Category II</b> Farmland with boundary hedges, [...], occasional small farm structures
	<b>Category III</b> Suburban or industrial areas and permanent forests
	<b>Category IV</b> Urban areas, in which at least 15% of the surface is covered with buildings and their average height exceeds 15m

Terrain categories, DIN EN 1991-1-4, EC1-4)

#### - Load Cases

Combination	Self Weight	Wind X	Wind Y	Snow
LC 1	1			
LC 2	1	1		
LC 3	1		1	
LC 4	1			1
LC 5	1	1		1
LC 6	1		1	1
LC 7	1.35			
LC 8	1.35	1.5		
LC 9	1.35		1.5	
LC 10	1.35			1.5
LC 11	1.35	1.5		1.5
LC 12	1.35		1.5	1.5

#### - Membrane zones definition



## Final Design

### Membrane Details and Analysis

- Characteristic values for snow loads on the ground



- Ch

- Snow loads on roof : One-sided pitched roofs



Inclination $\alpha$	$0^\circ \leq \alpha \leq 30^\circ$	$30^\circ < \alpha \leq 60^\circ$	$\alpha > 60^\circ$
Form factor $\mu_1$	0,8	$0,8 (60^\circ - \alpha)/30^\circ$	0

Form factor  $\mu_1$  (DIN EN 1991-1-3, EC1-3)

Load figure for even or one-sided pitched roofs  
(DIN EN 1991-1-3, figure 5.2)

- Characteristic snow load on roof

$$si = \mu_1 * ce * ct * sk$$

$$si = 0,8 * 1,2 * 1,0 * 0,7 \text{ kN/m}^2$$

$$= 0,672 \text{ kN/m}^2$$

si = characteristic snow load for the roof area

$\mu_1$  = form factor of the roof area

ce = exposure coefficient

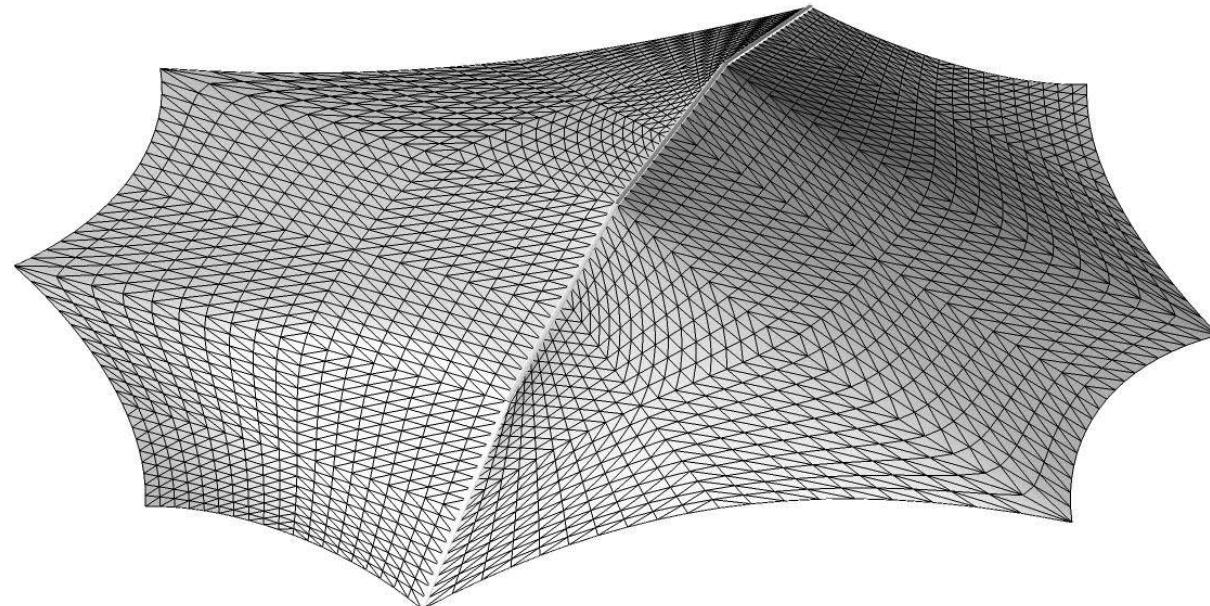
ct = thermal coefficient

sk = characteristic snow load on the ground

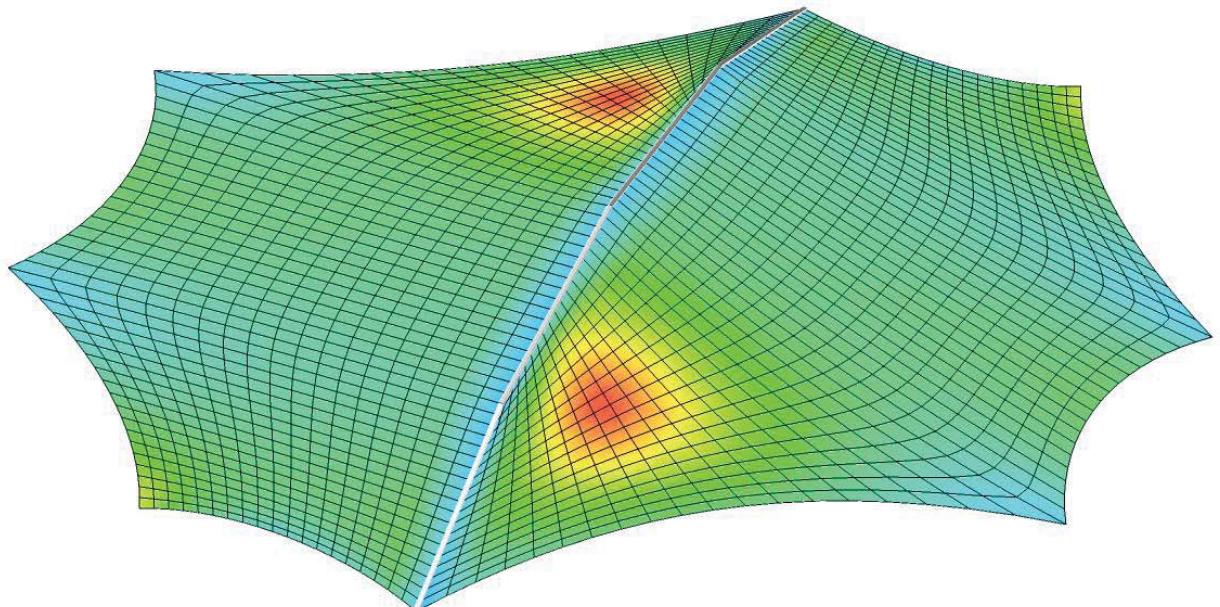
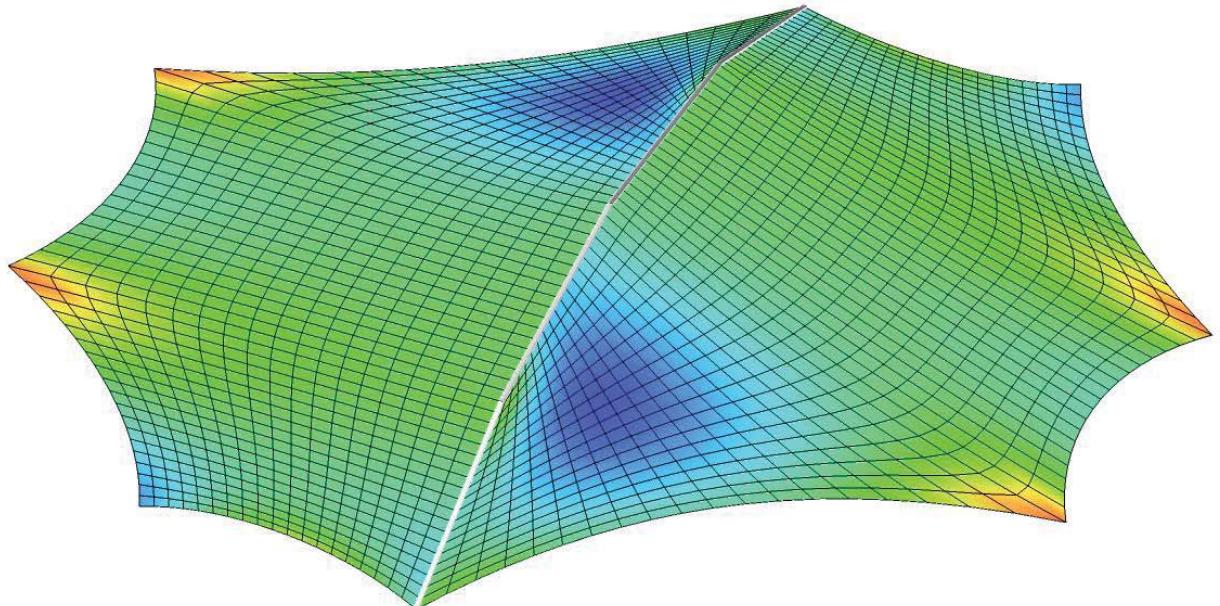
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



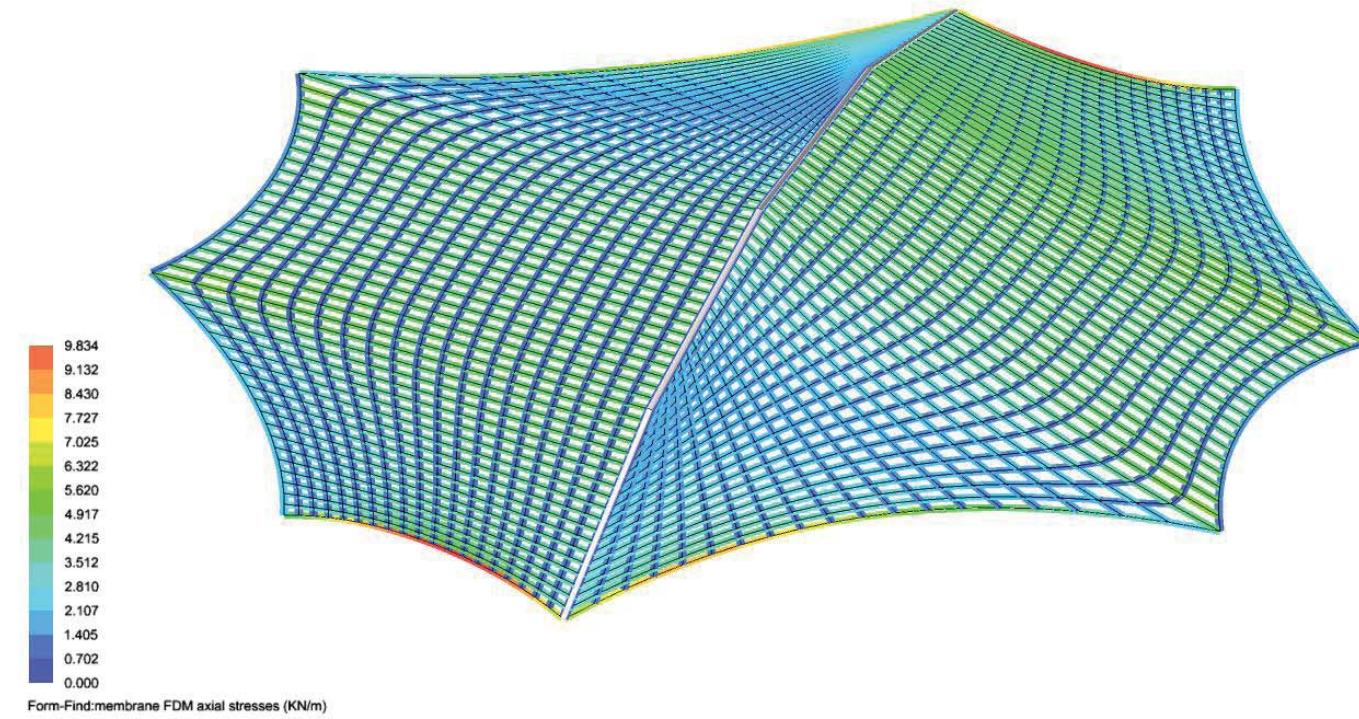
Form - finding

59

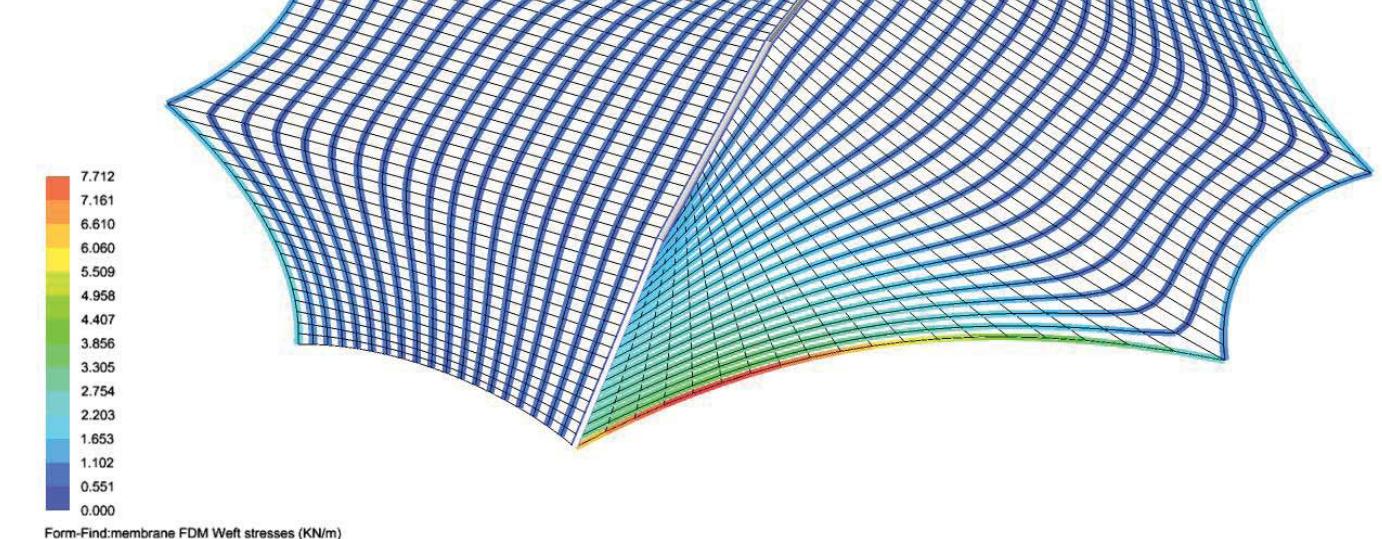
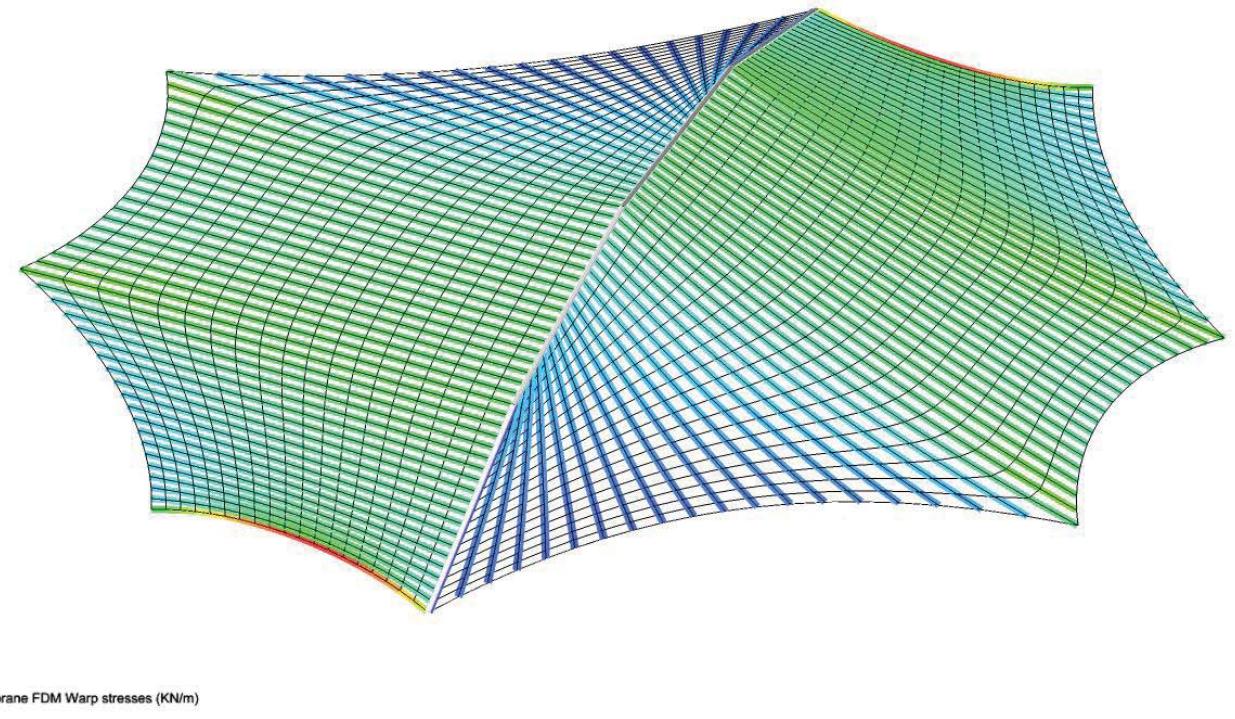
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



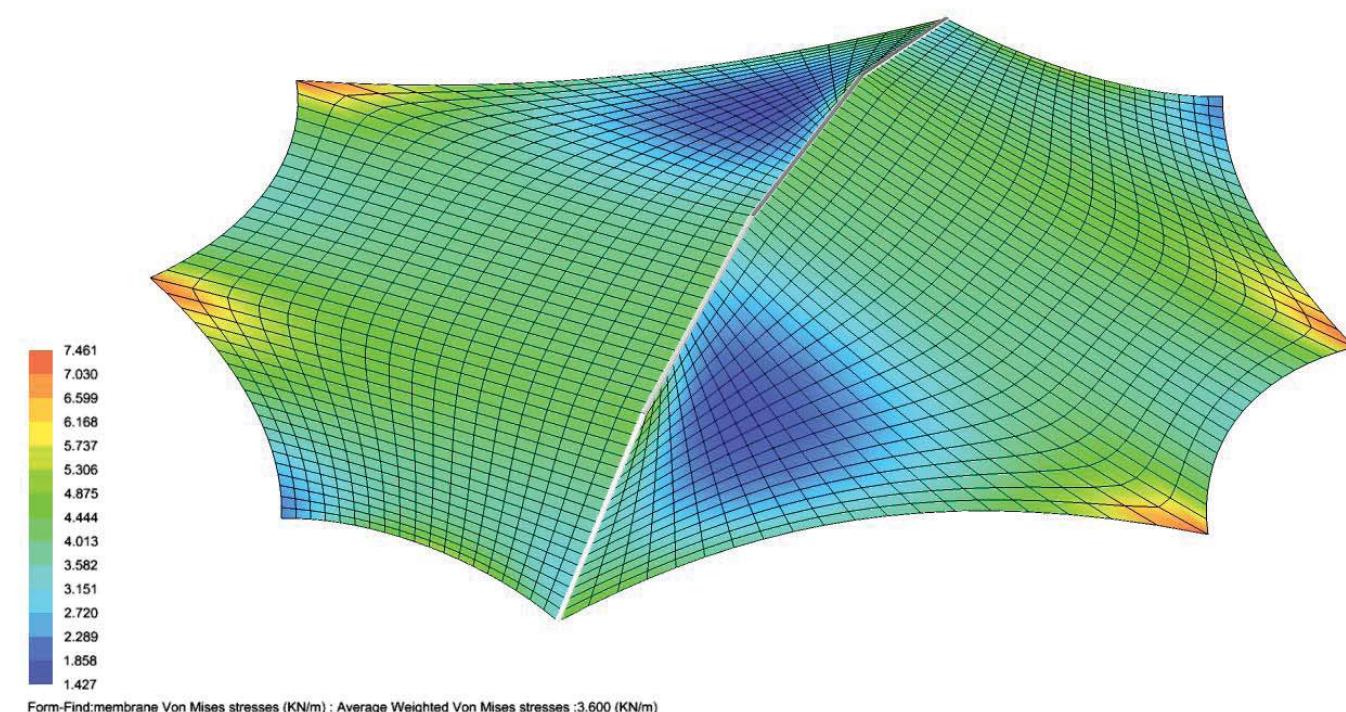
Form - finding

60

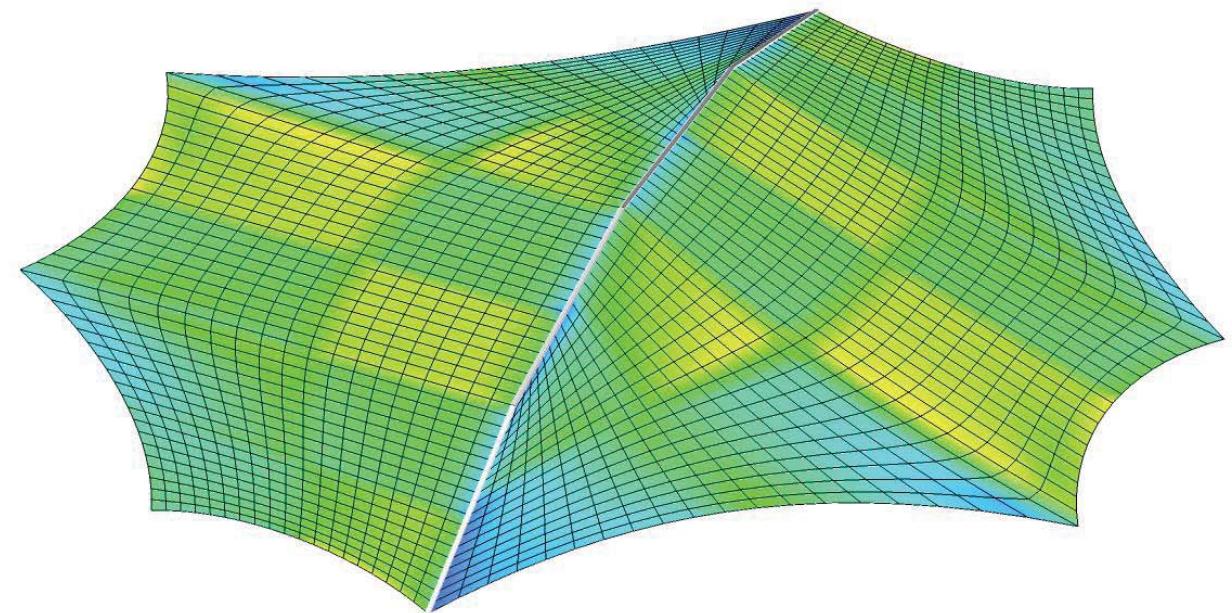
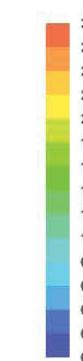
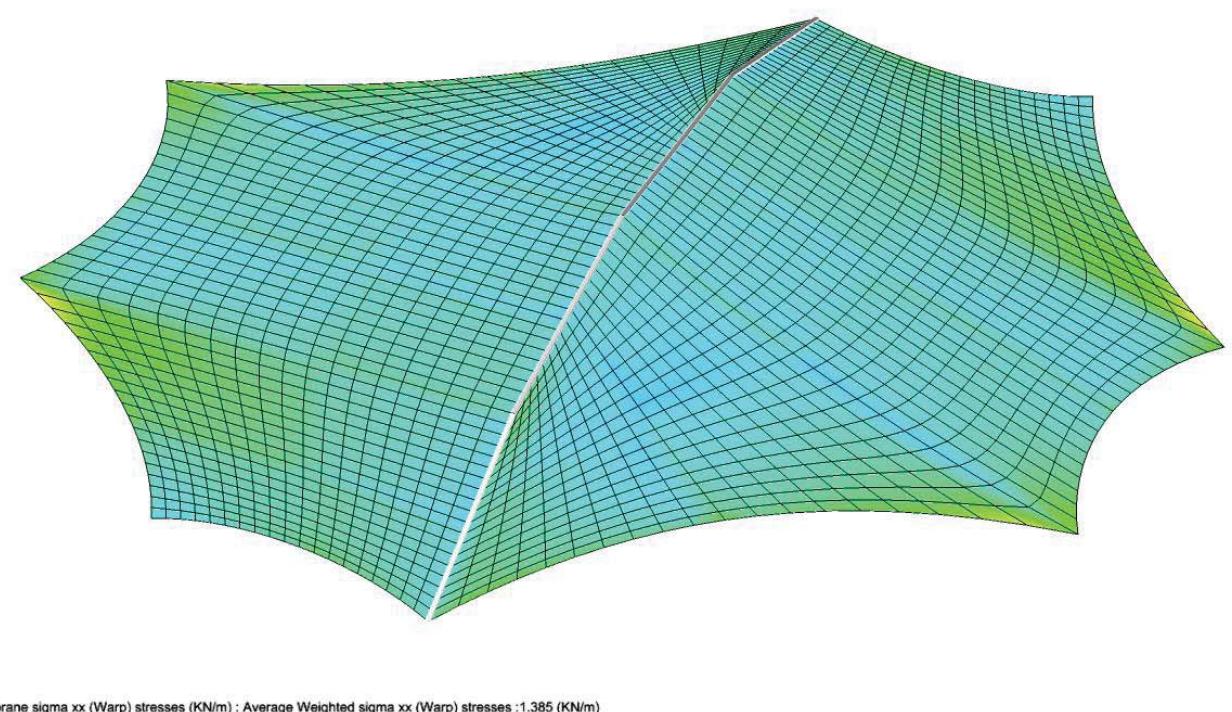
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



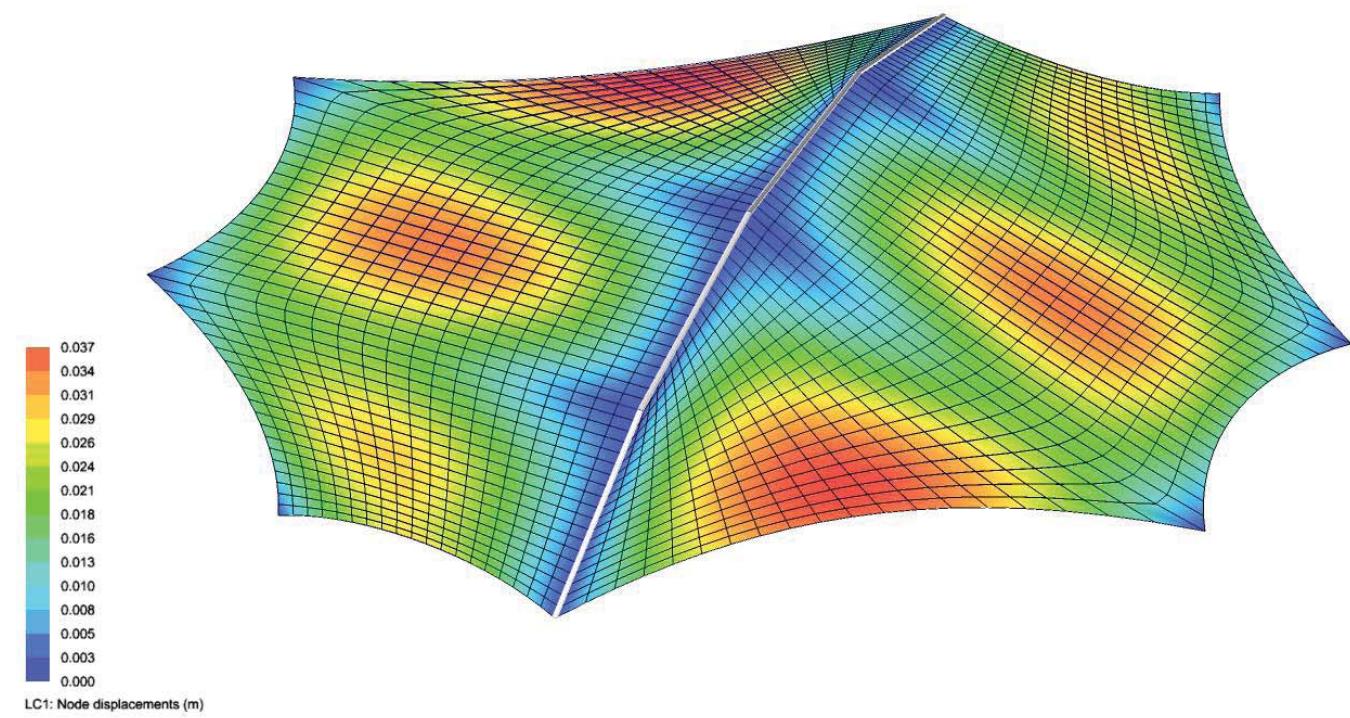
Form - finding

61

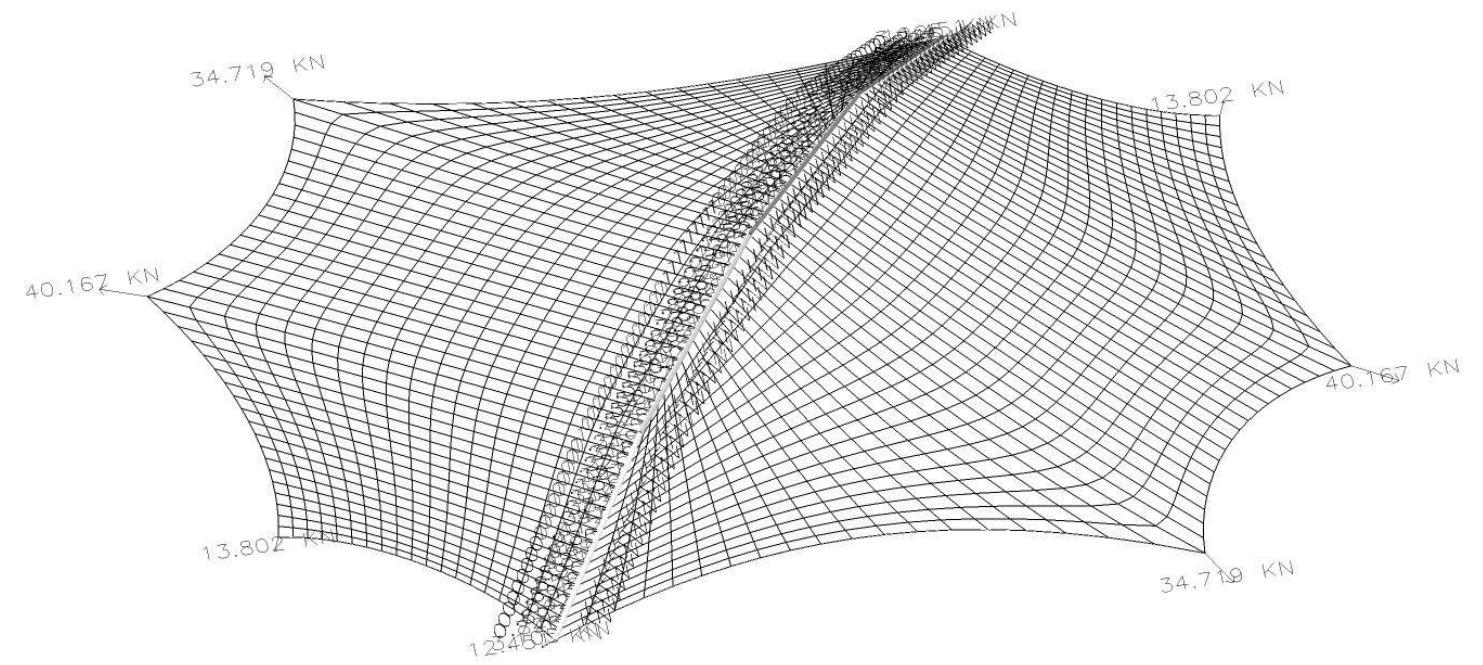
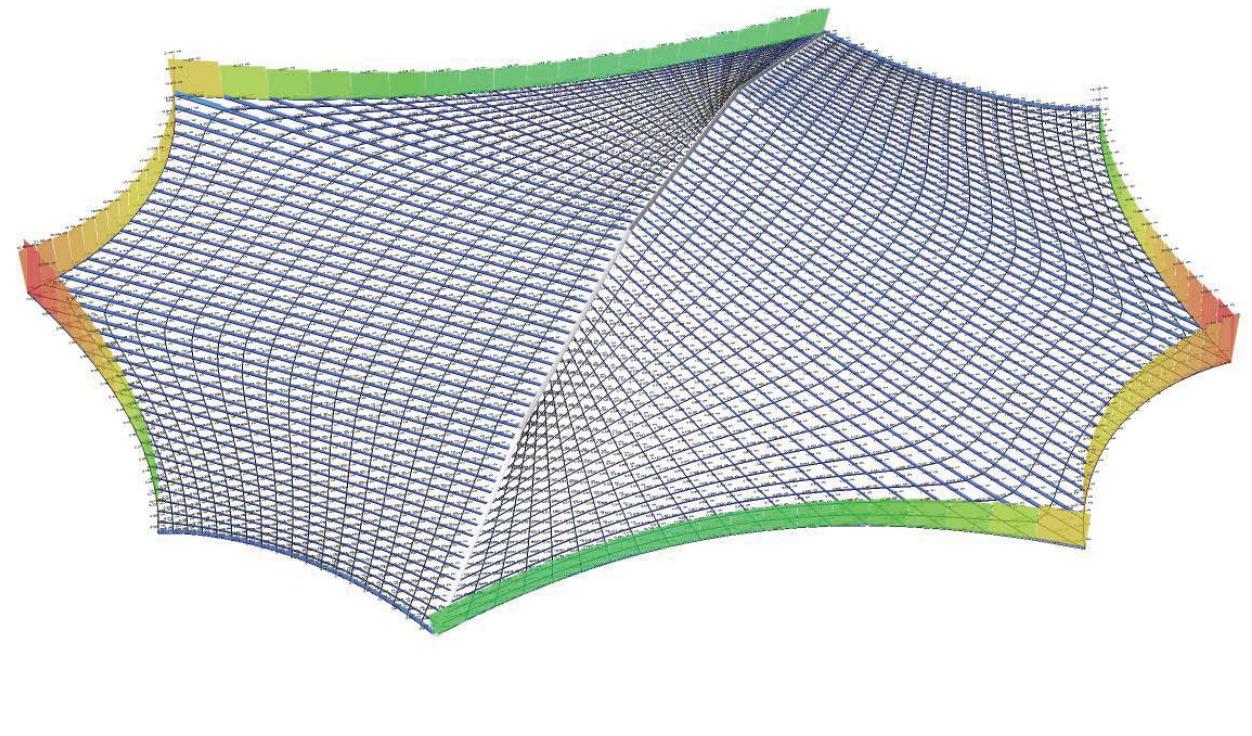
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



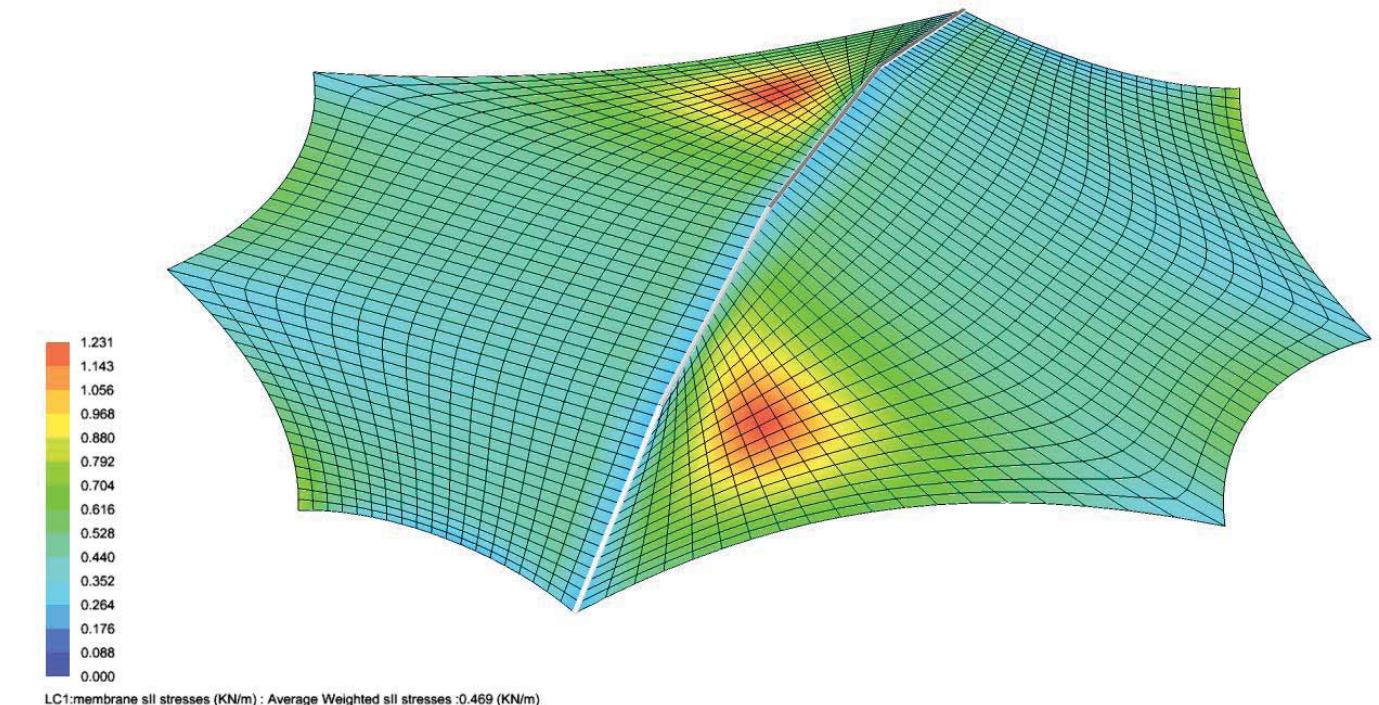
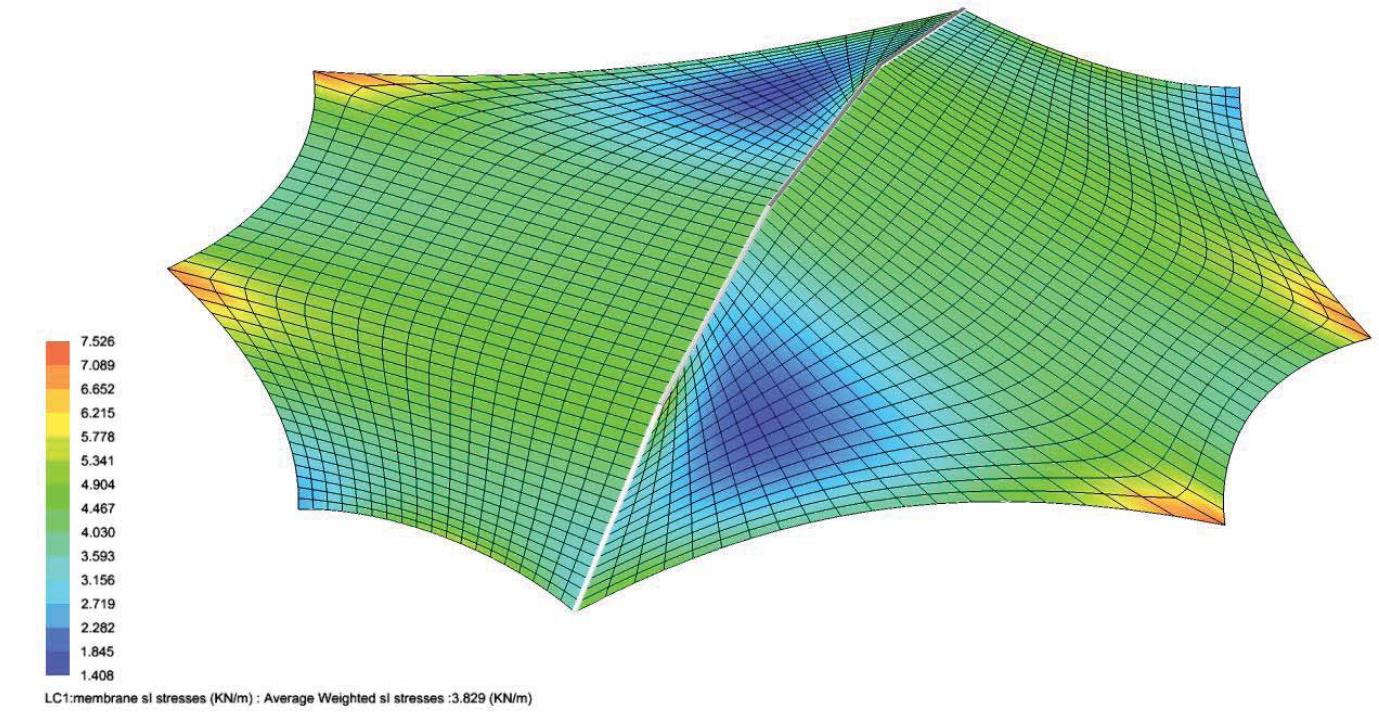
LC1 - Self weight 1.0

62

## Final Design

### Membrane Details and Analysis

FDM Solver



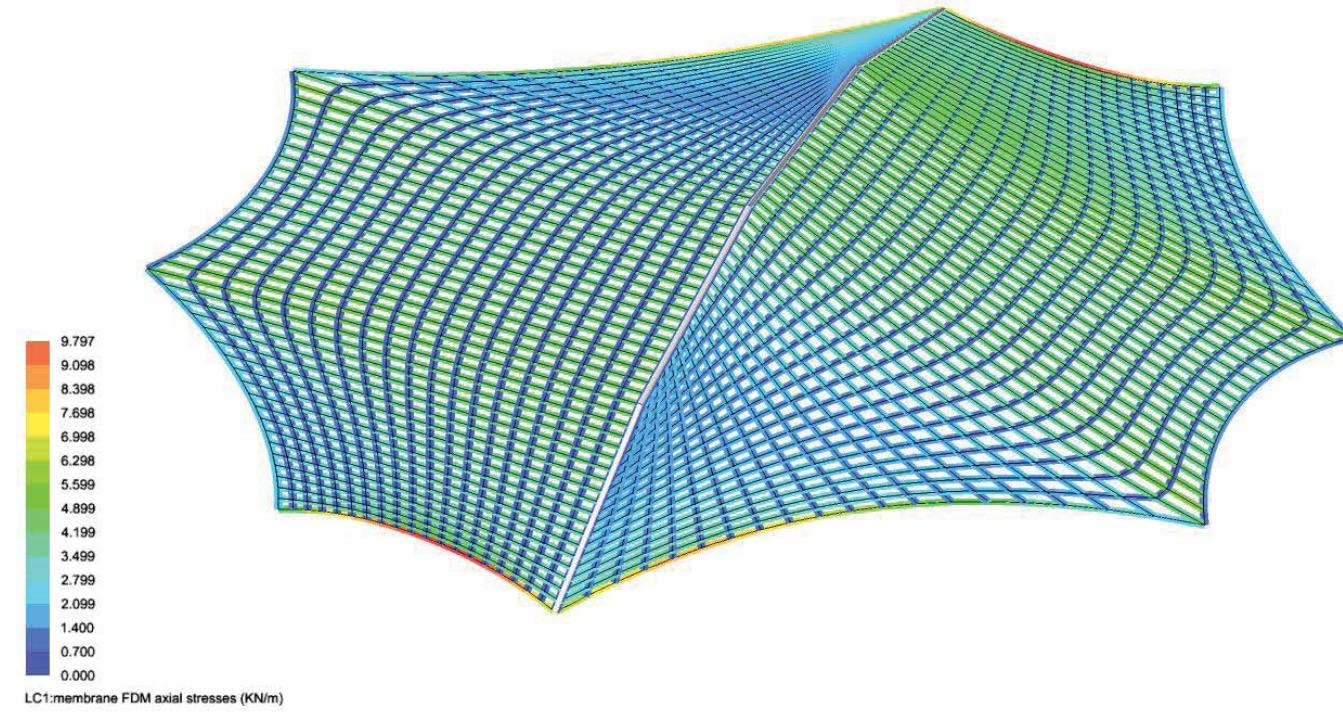
LC1 - Self weight 1.0

63

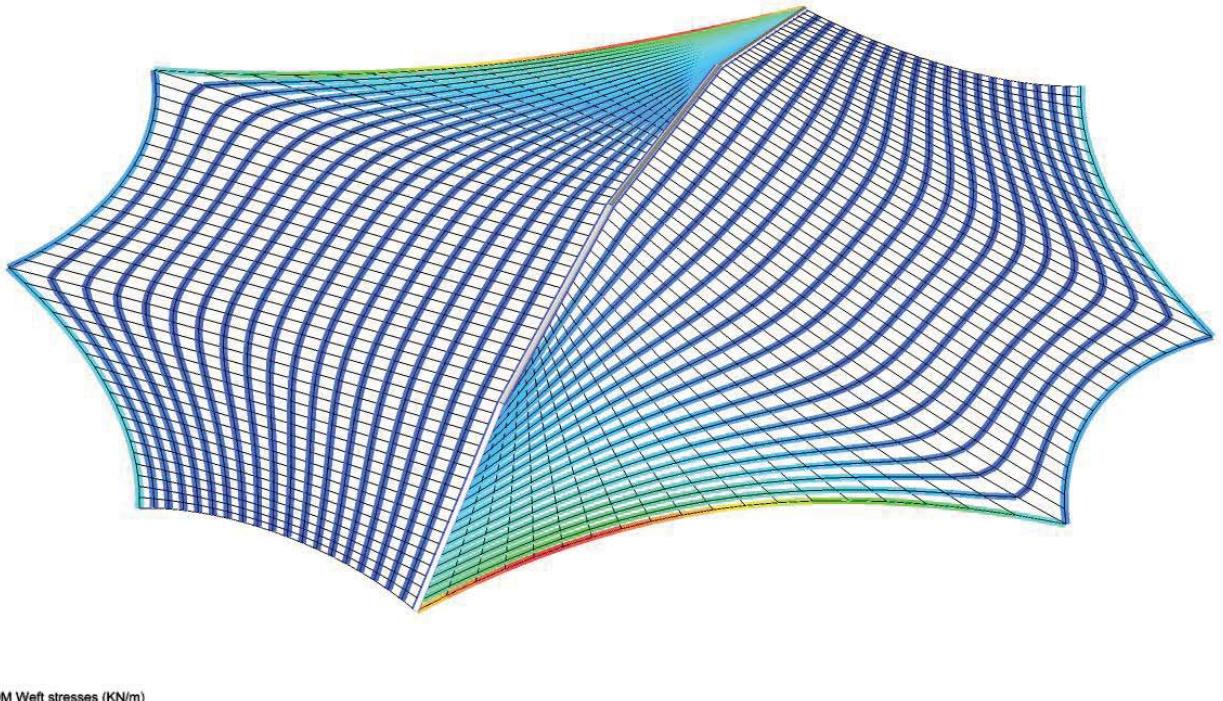
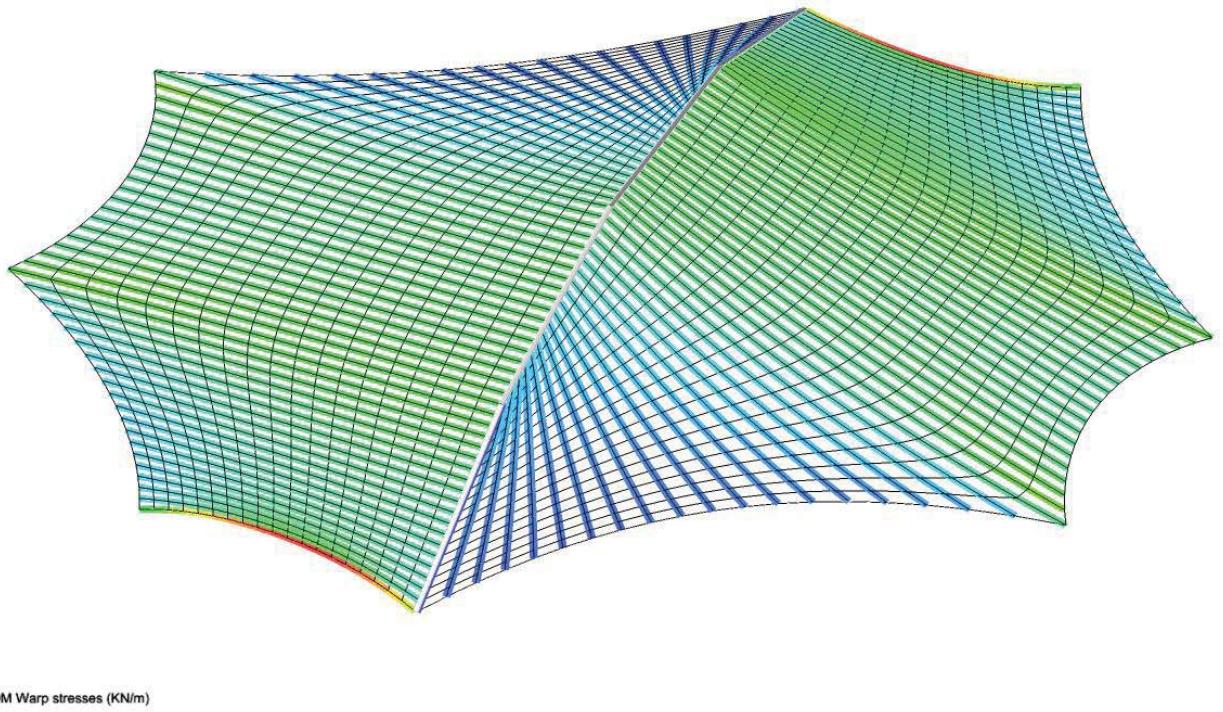
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



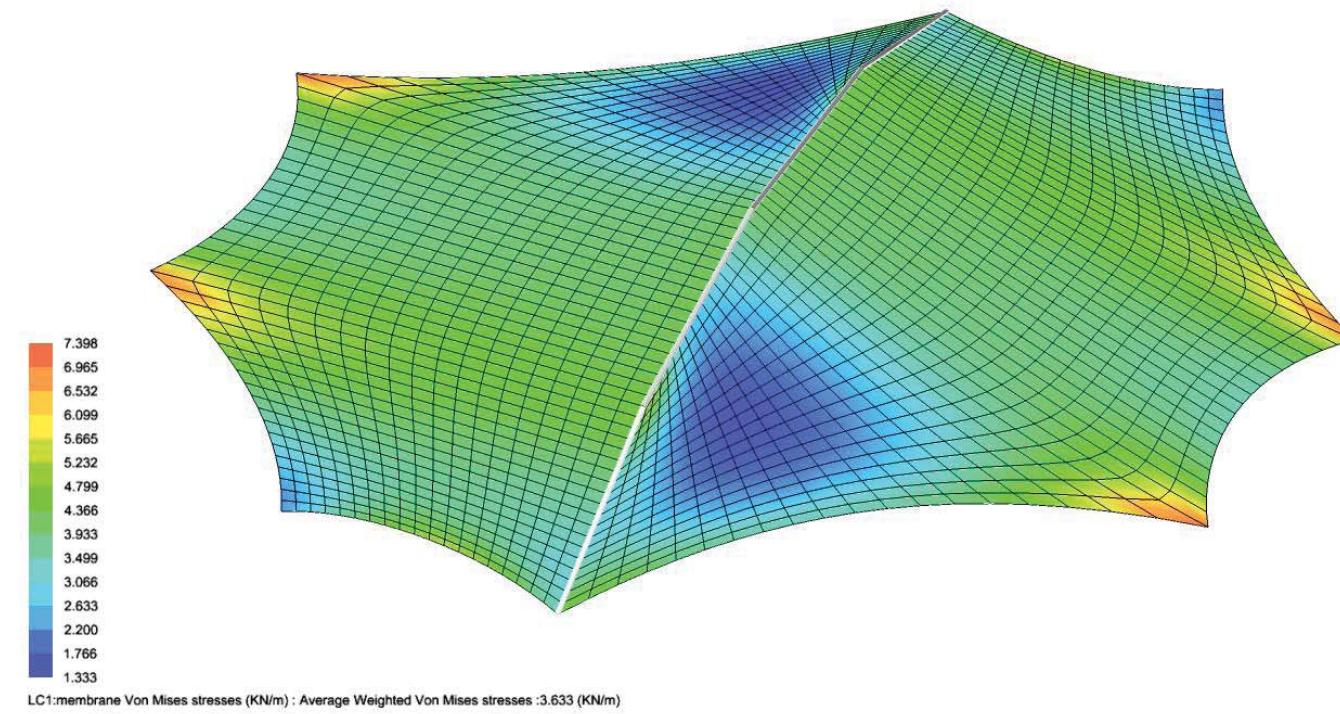
LC1 - Self weight 1.0

64

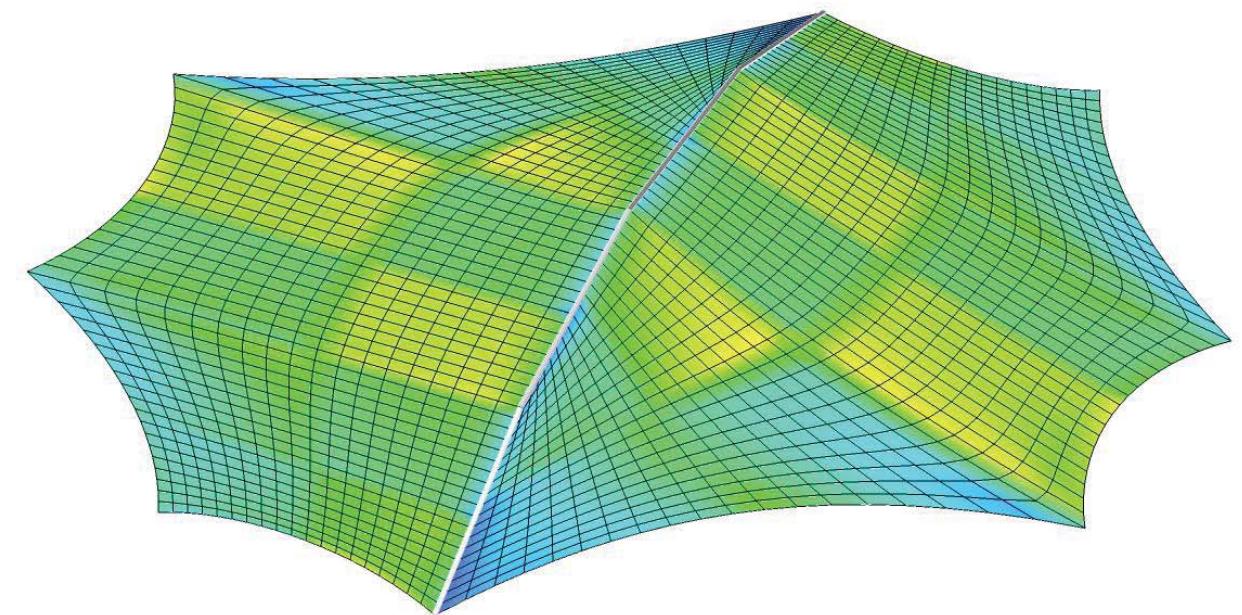
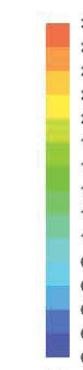
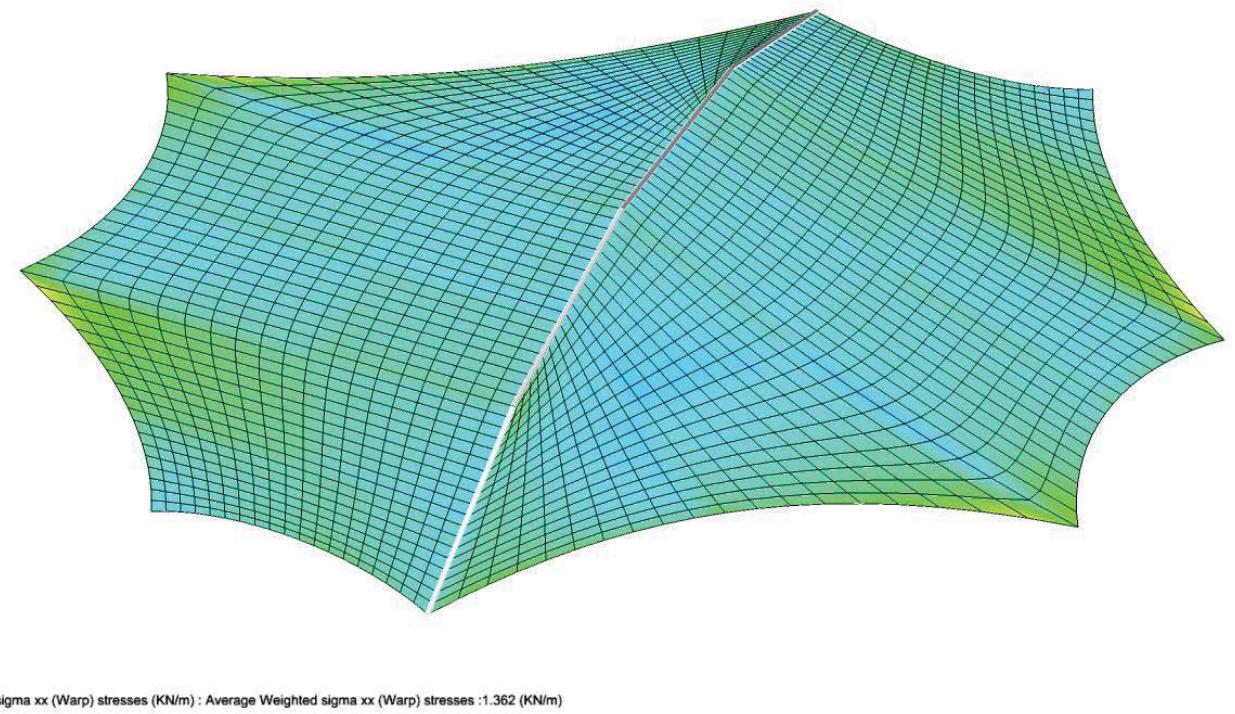
## Final Design

### Membrane Details and Analysis

FDM Solver



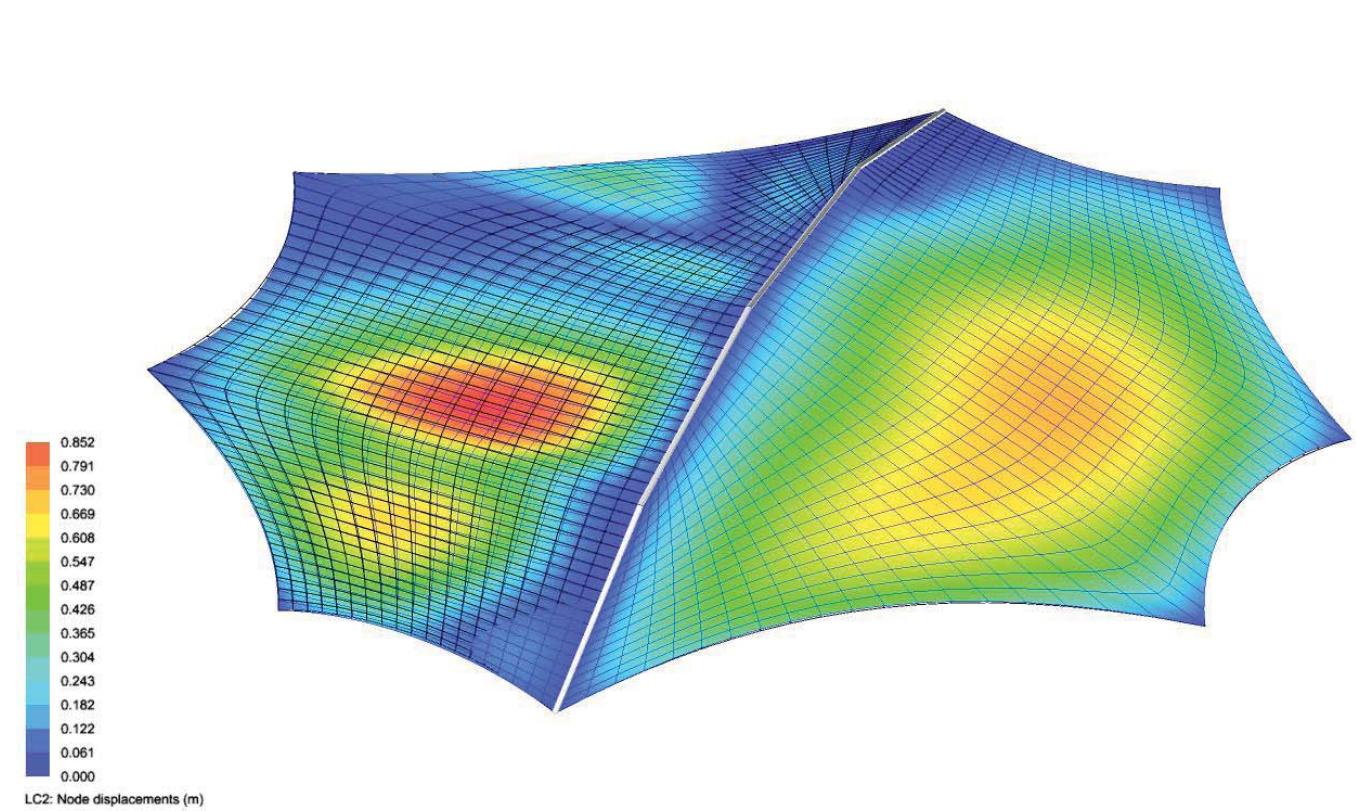
FDM Solver



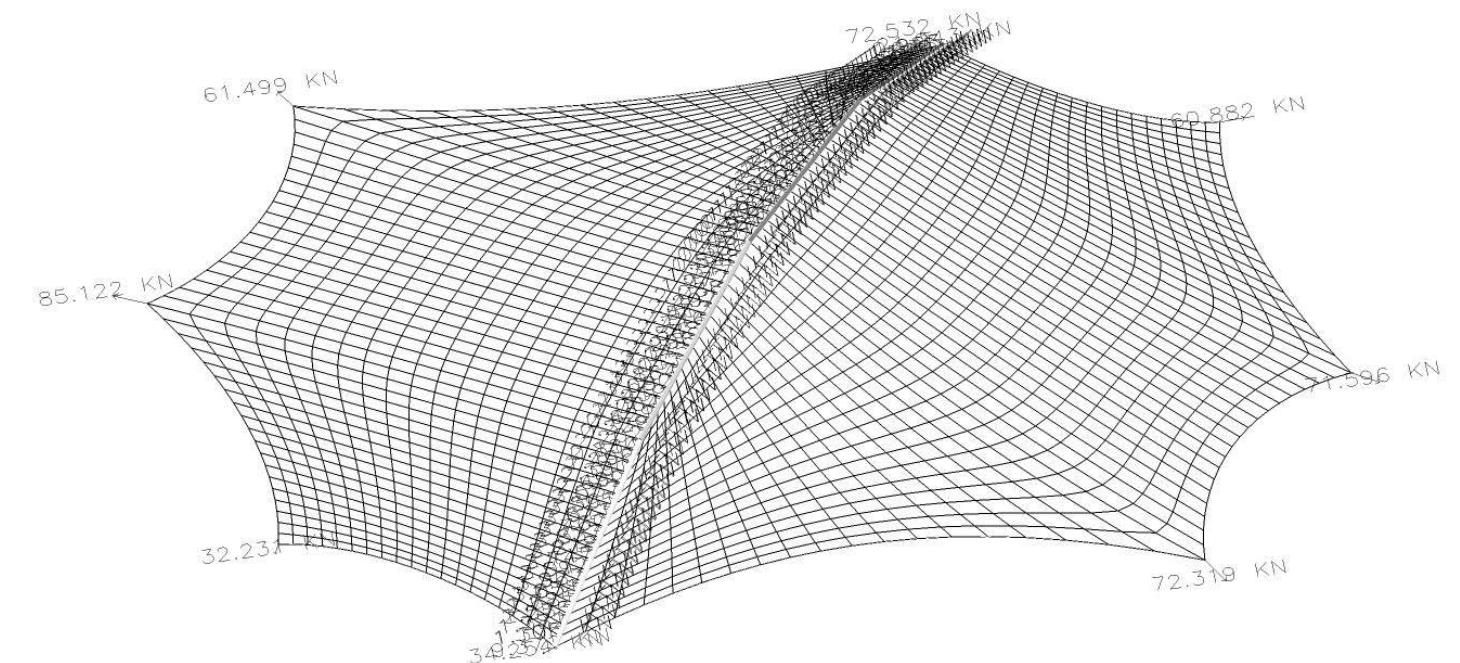
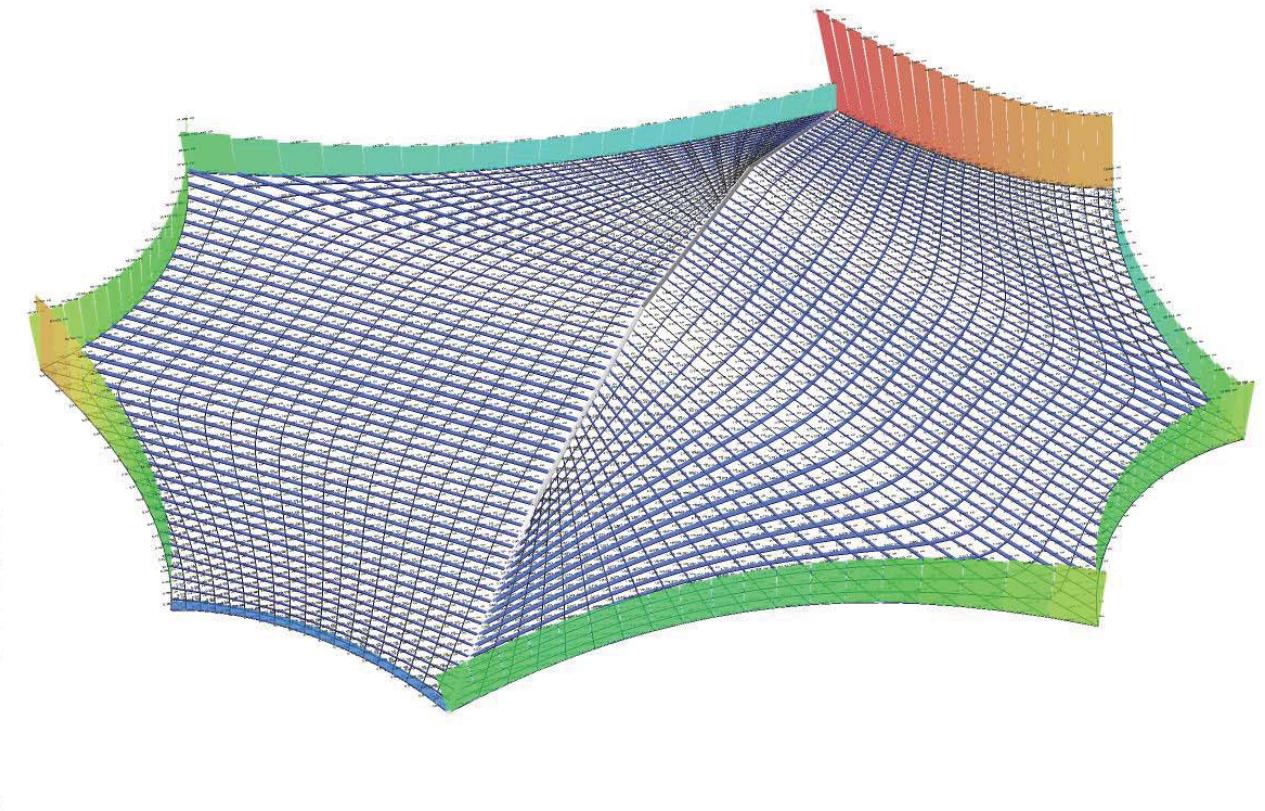
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



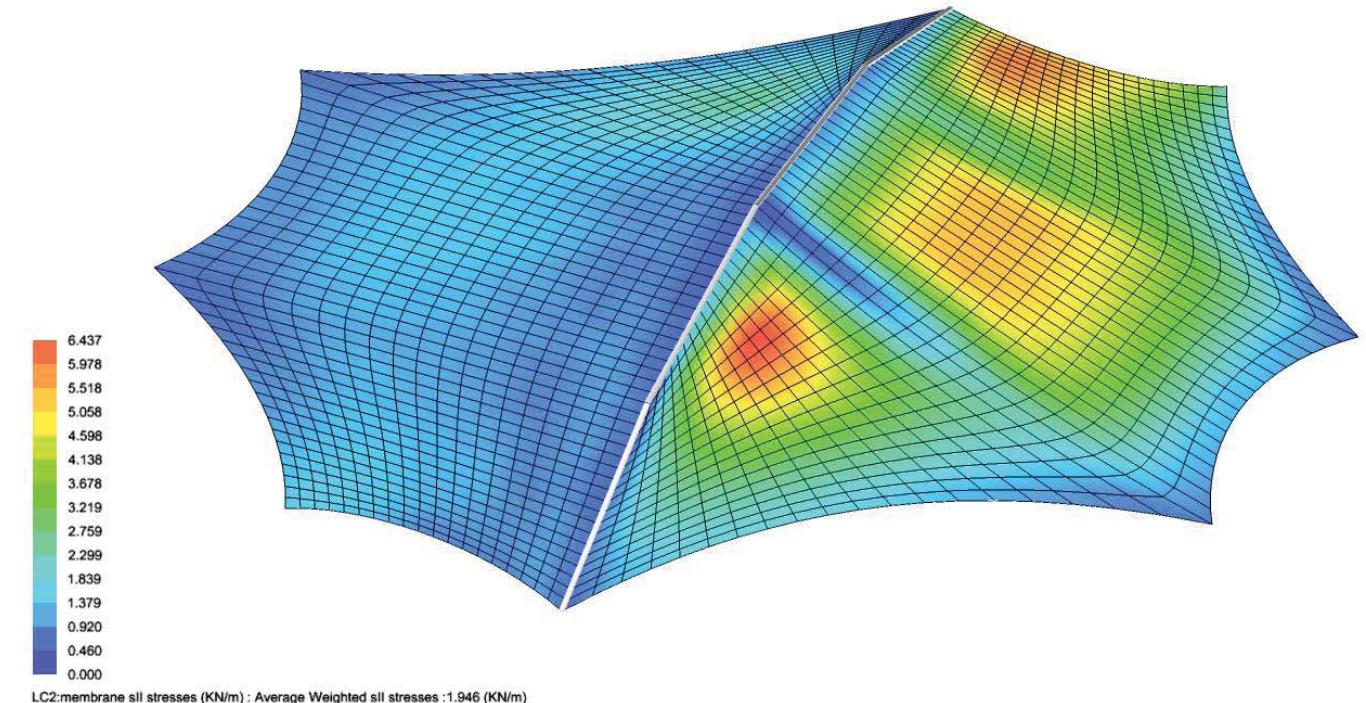
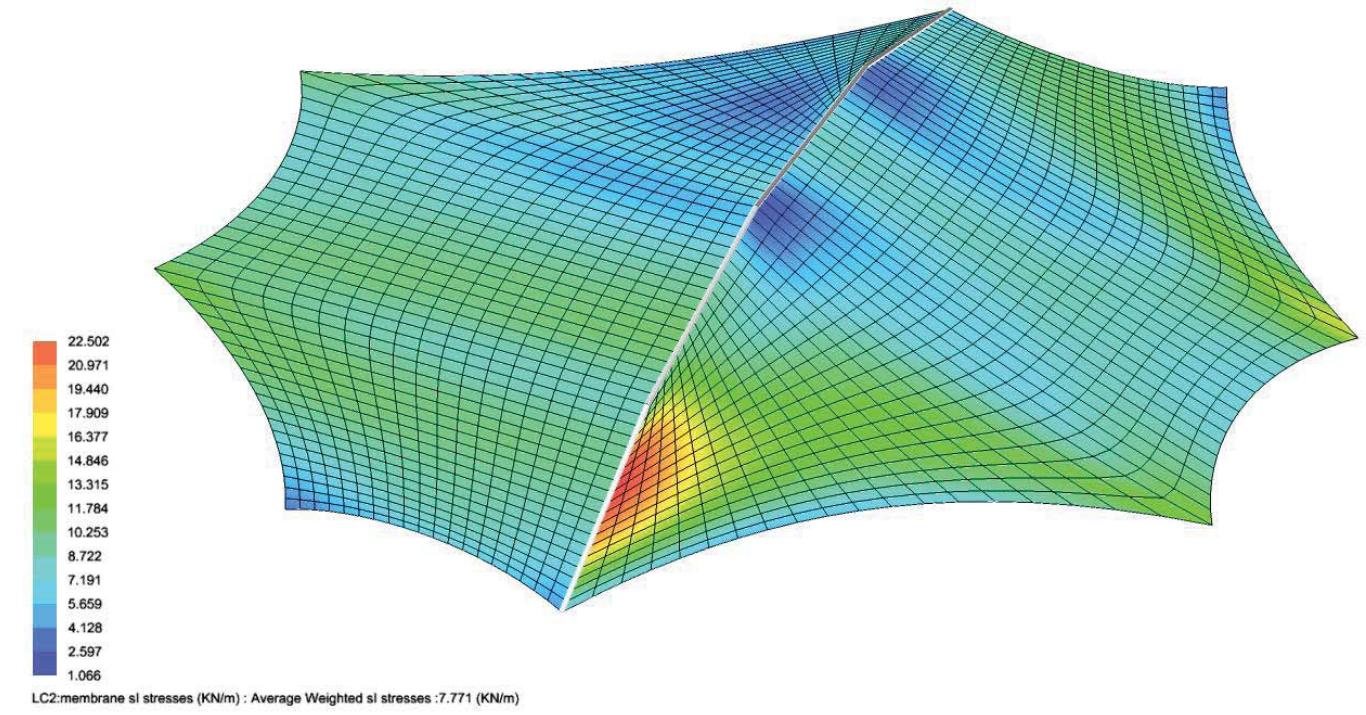
LC2 - Self weight 1.0 + Wind X 1.0

66

## Final Design

### Membrane Details and Analysis

FDM Solver



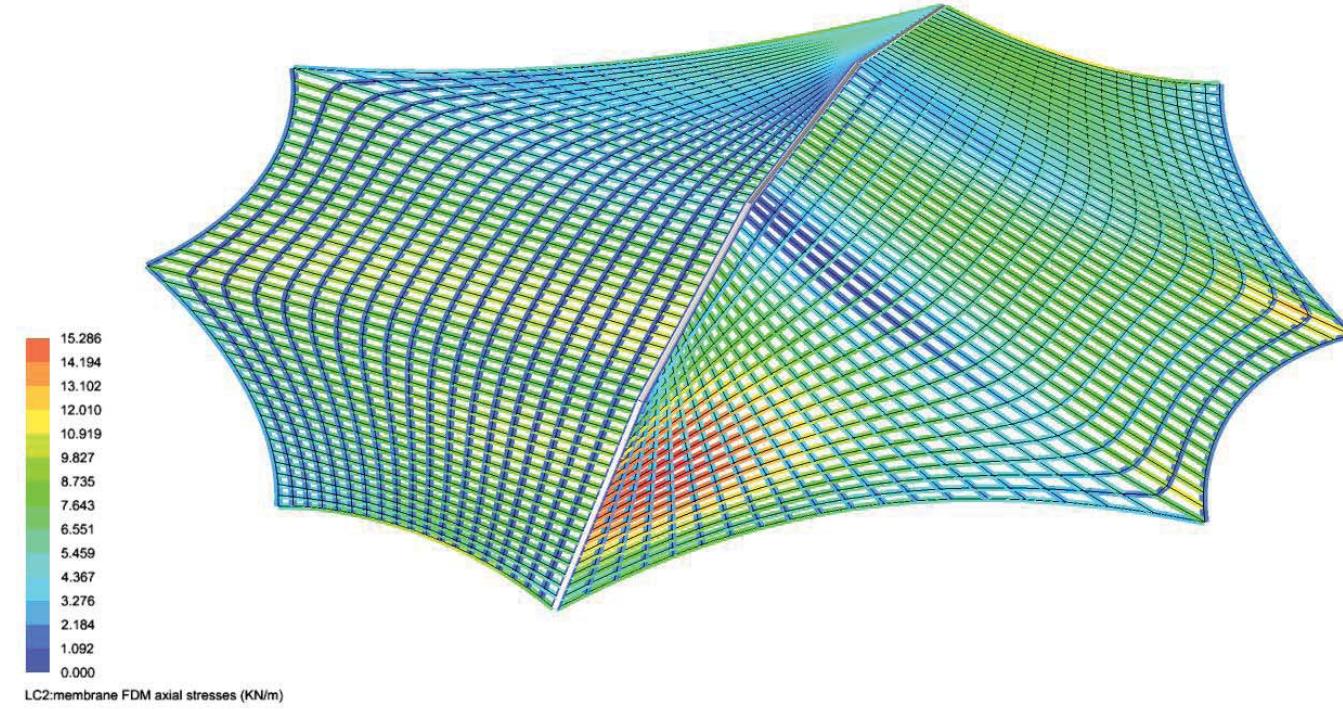
LC2 - Self weight 1.0 + Wind X 1.0

67

## Final Design

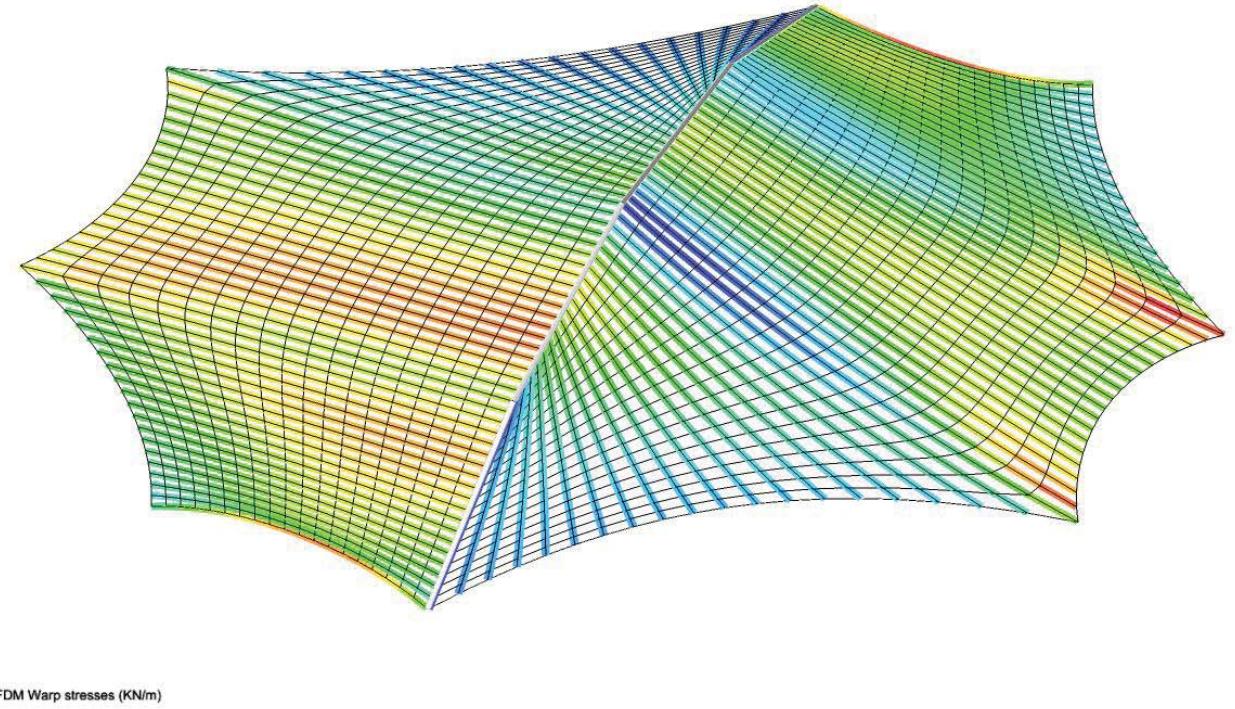
### Membrane Details and Analysis

FDM Solver

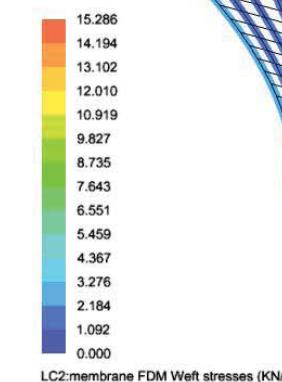


LC2:membrane FDM axial stresses (KN/m)

FDM Solver



LC2:membrane FDM Warp stresses (KN/m)



LC2:membrane FDM Weft stresses (KN/m)

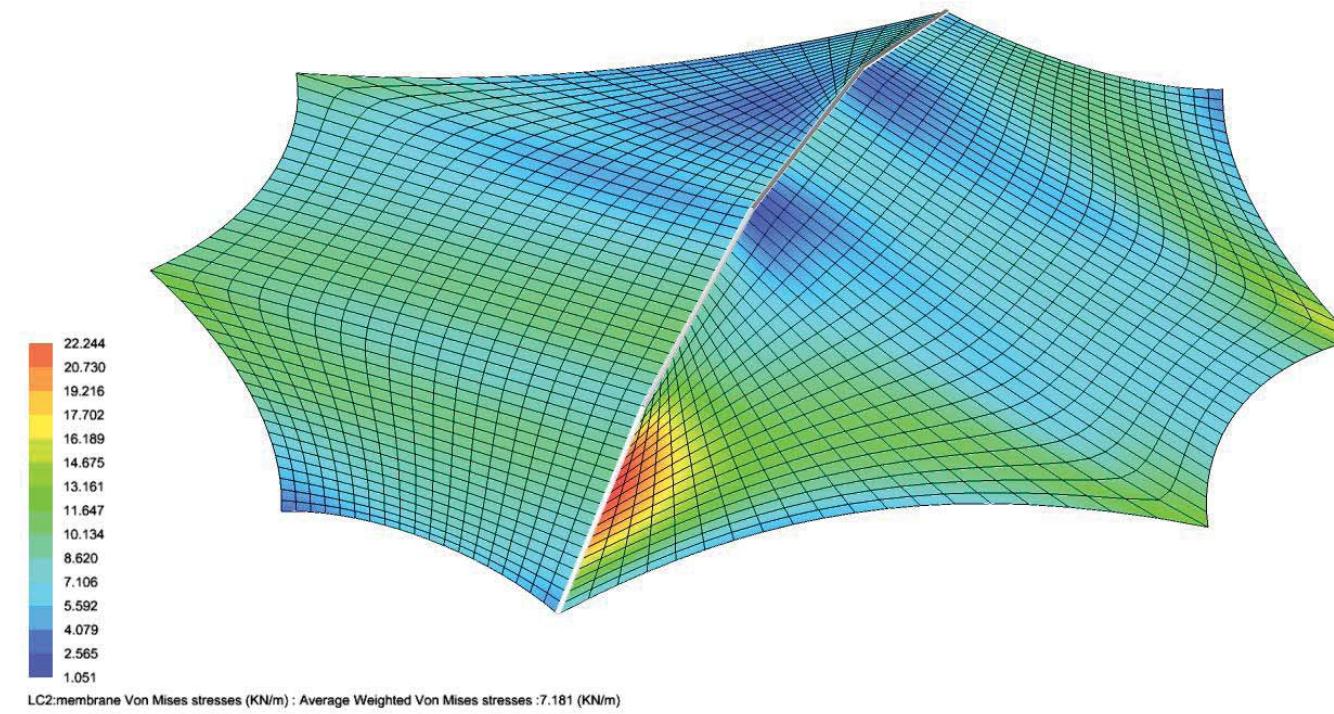
LC2 - Self weight 1.0 + Wind X 1.0

68

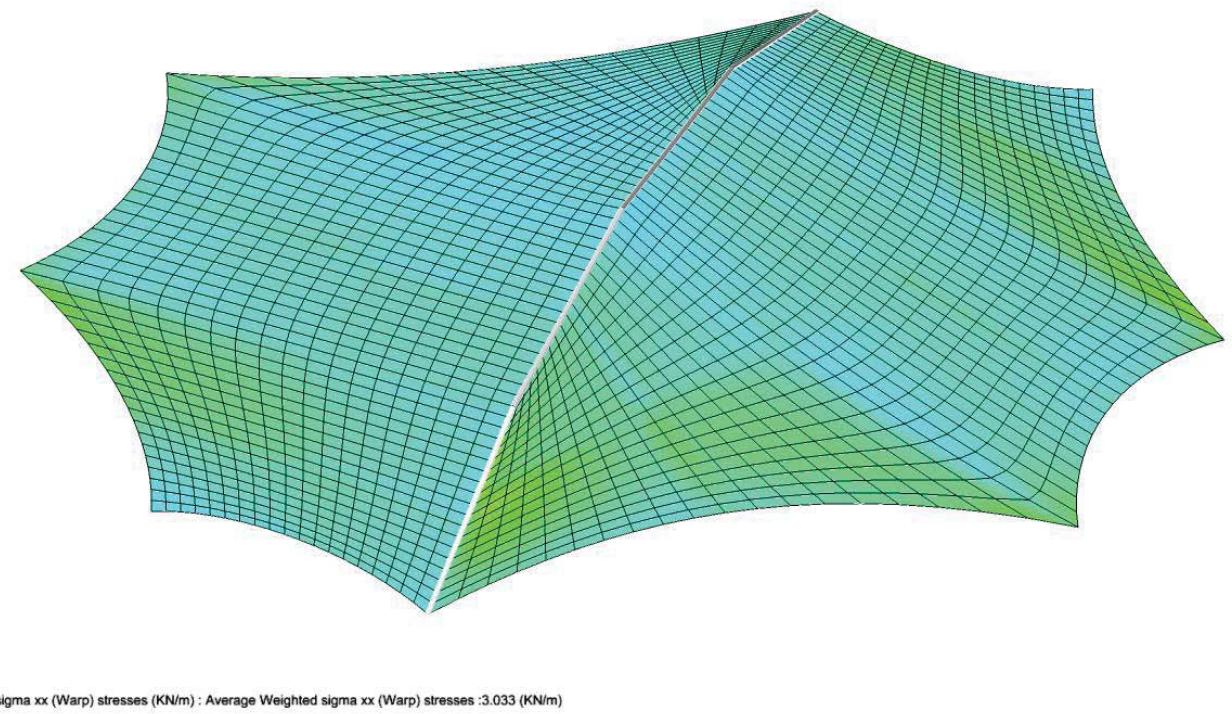
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



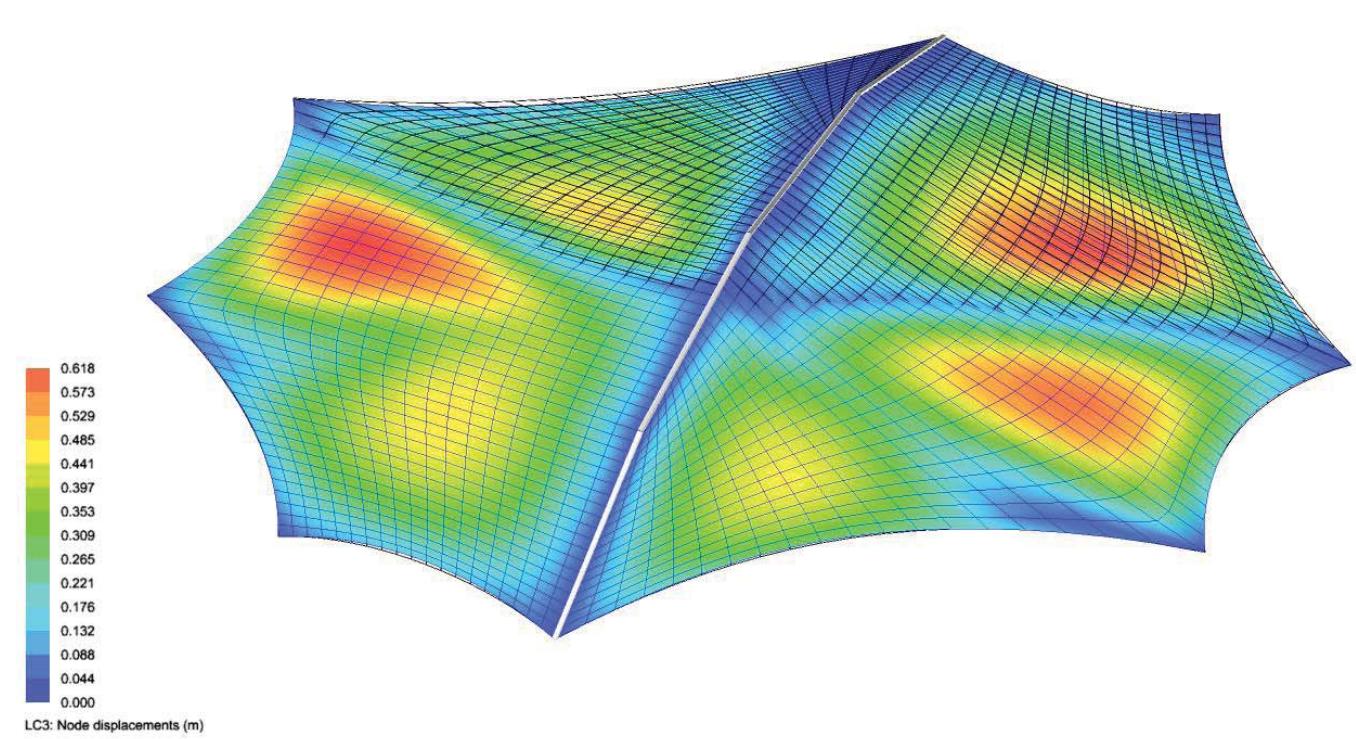
LC2 - Self weight 1.0 + Wind X 1.0

69

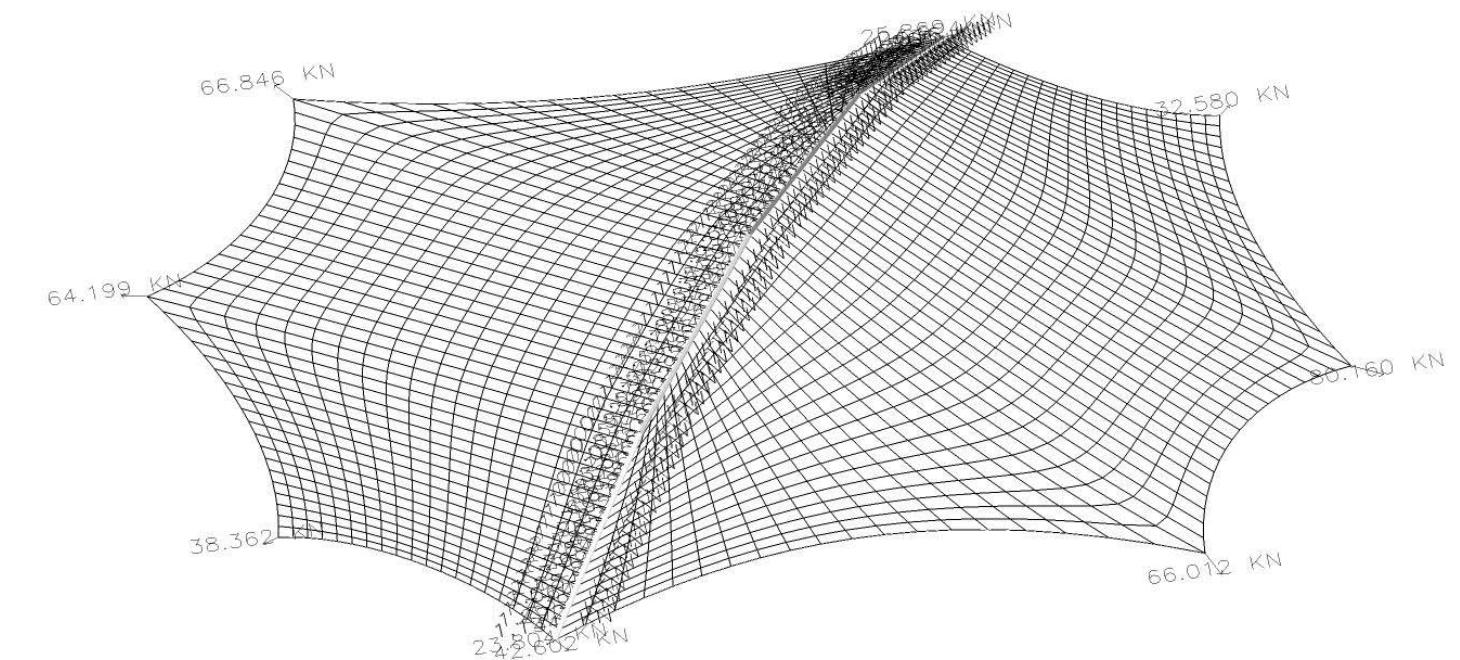
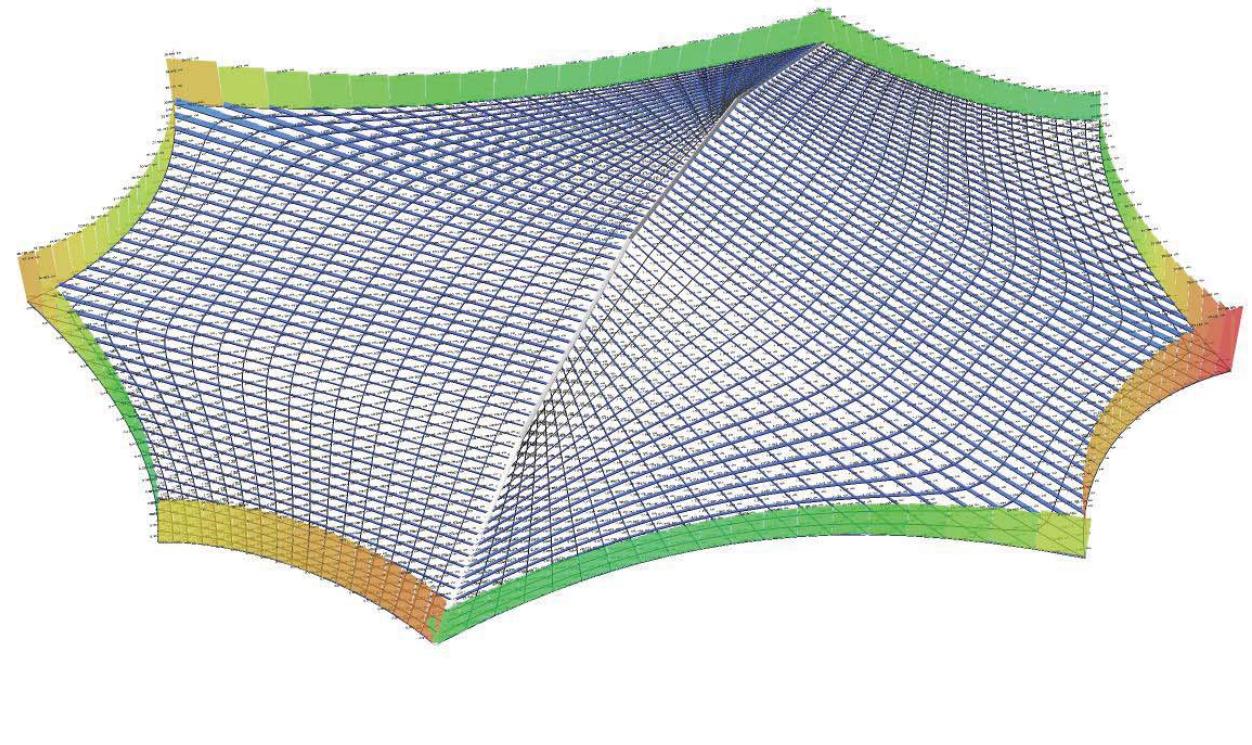
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



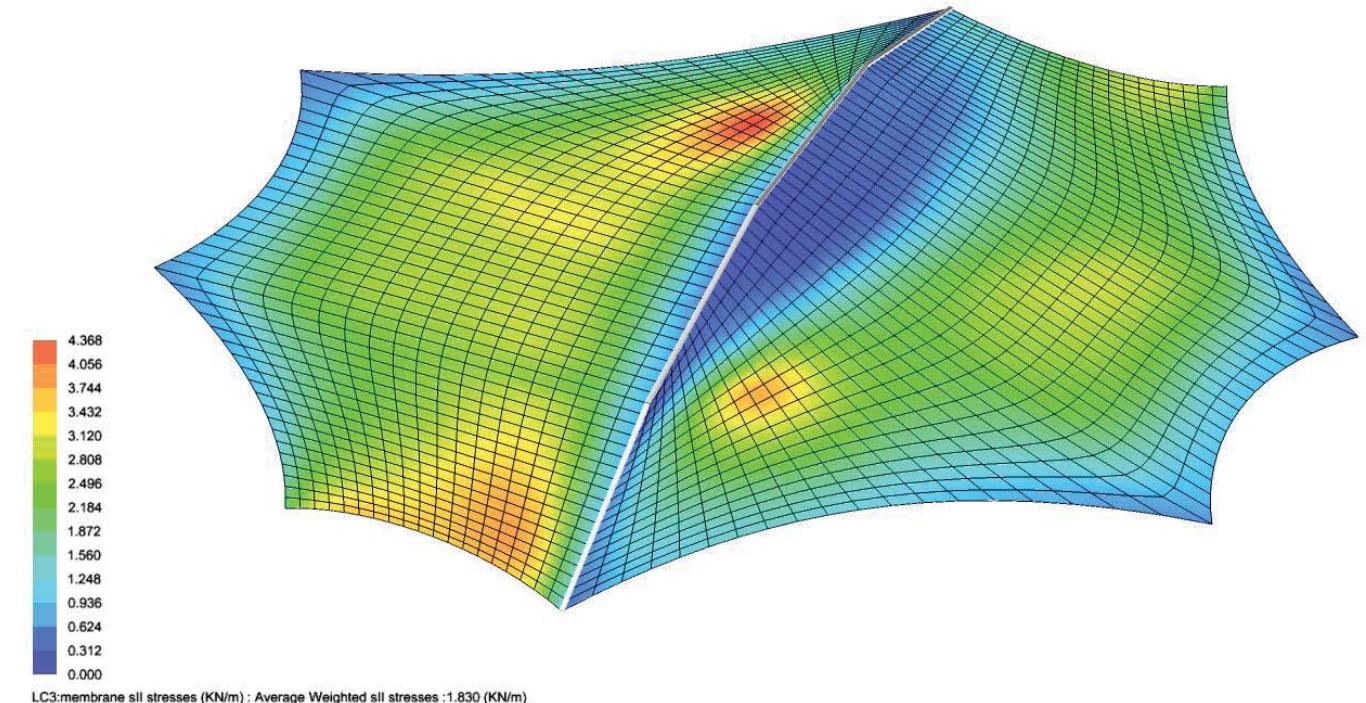
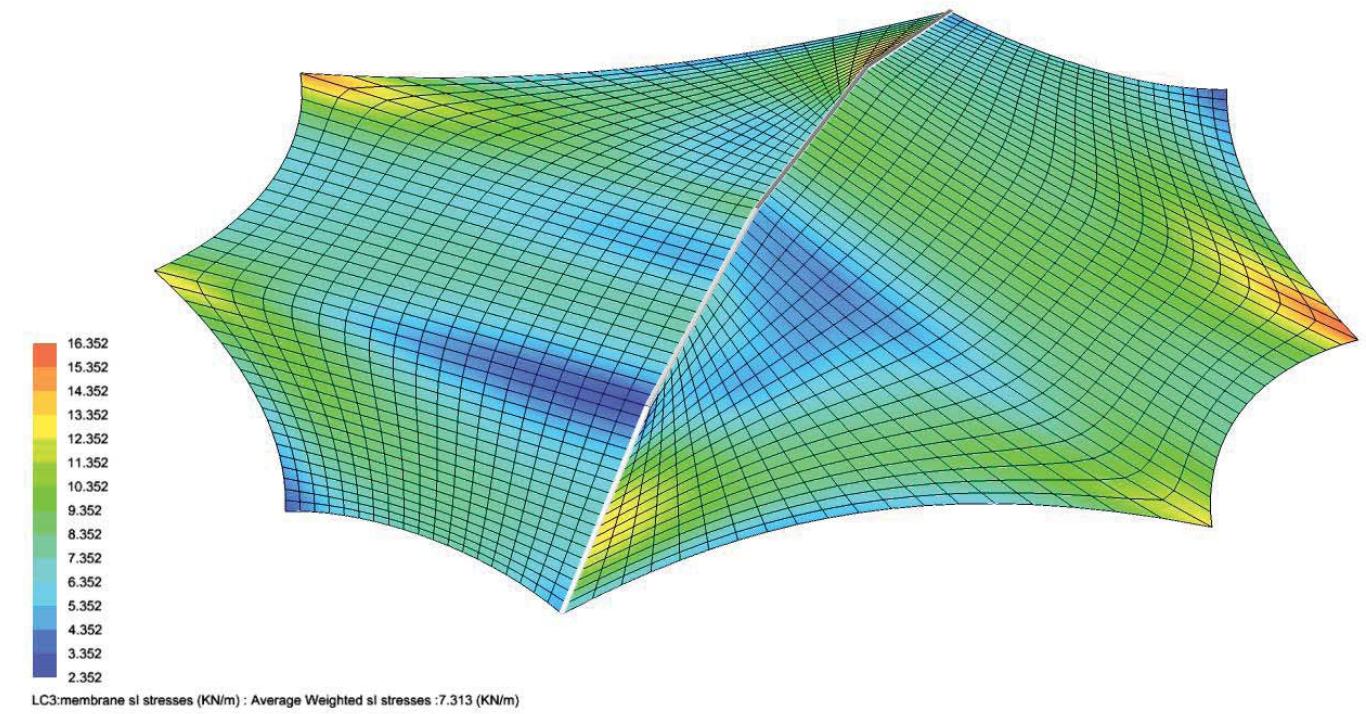
LC3 - Self weight 1.0 + Wind Y 1.0

70

## Final Design

### Membrane Details and Analysis

FDM Solver



LC3 - Self weight 1.0 + Wind Y 1.0

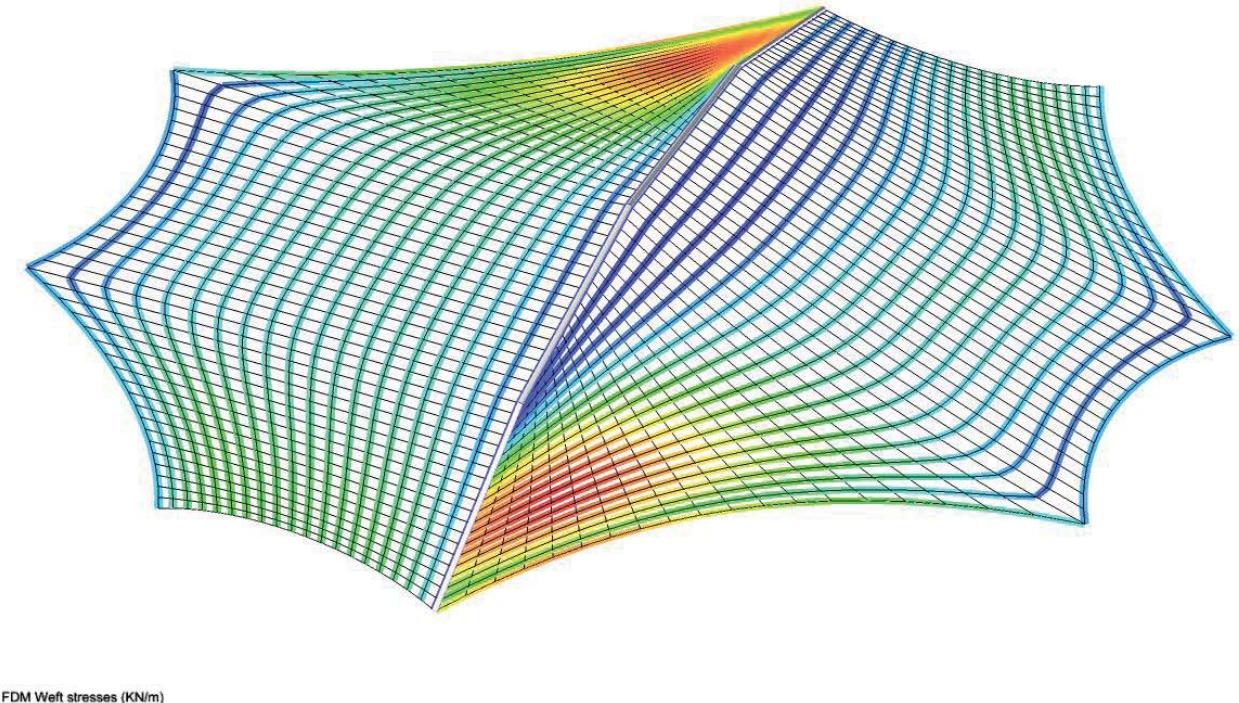
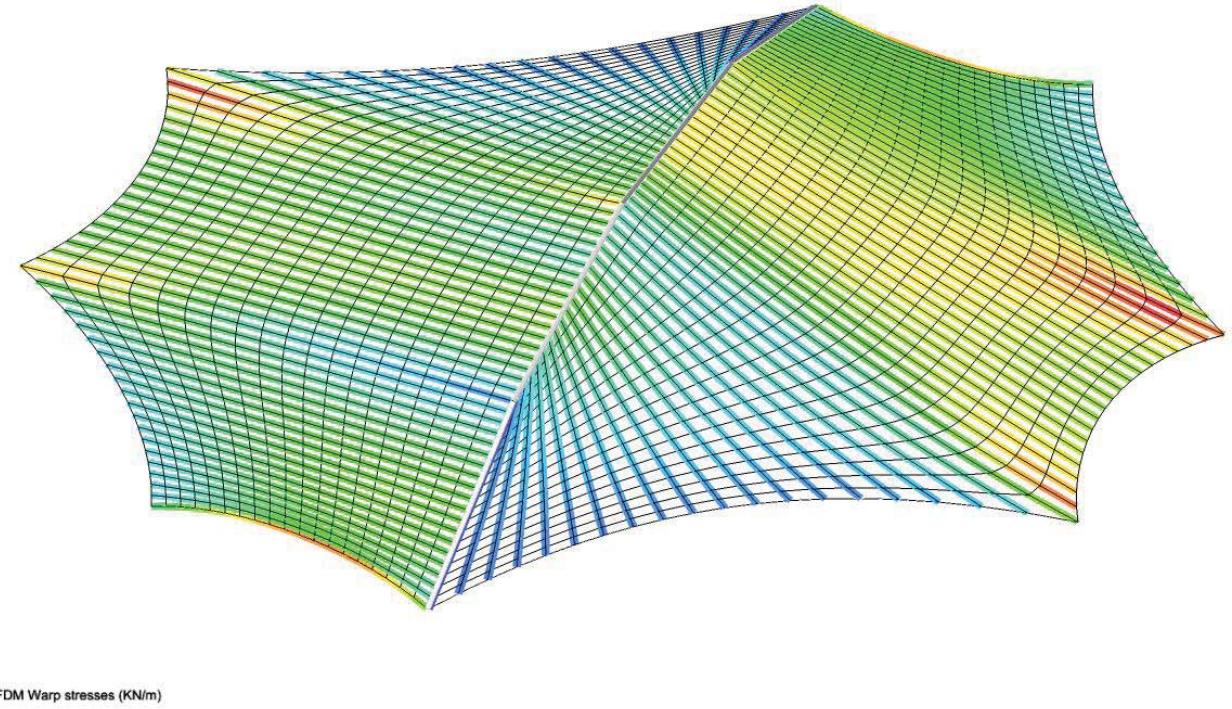
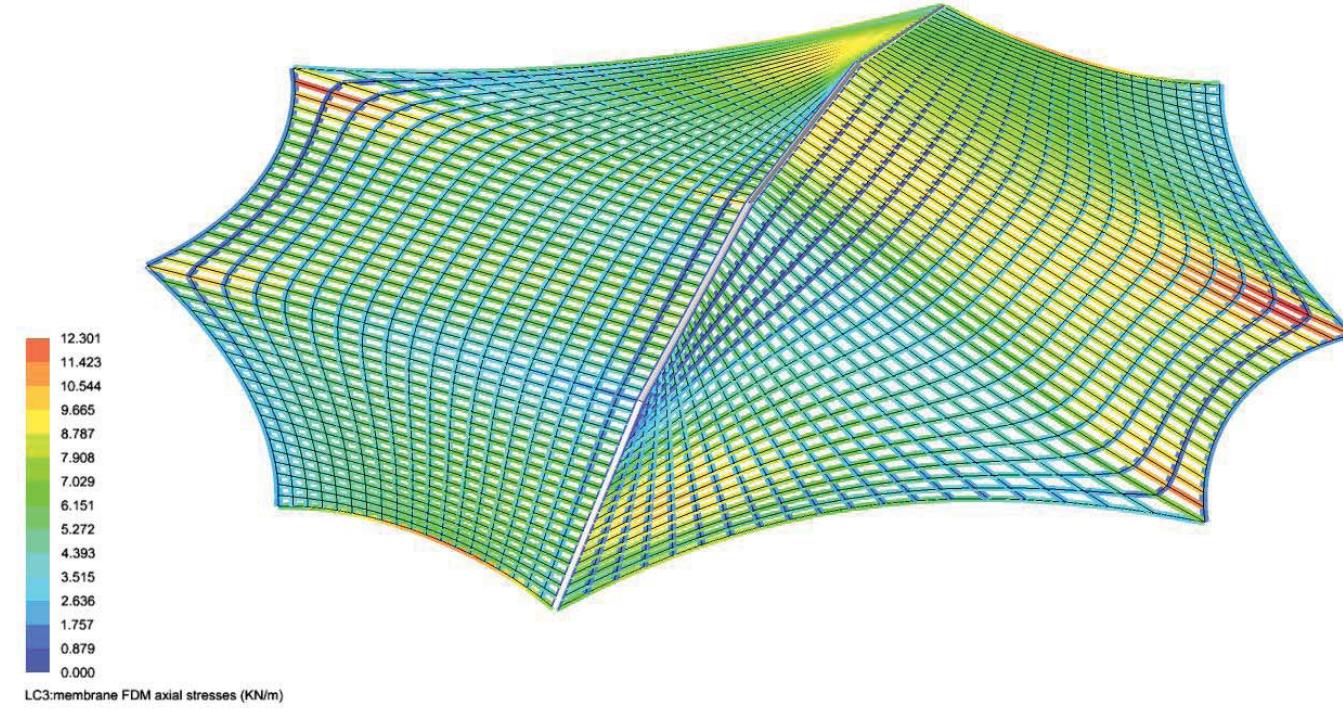
71

## Final Design

### Membrane Details and Analysis

FDM Solver

FDM Solver



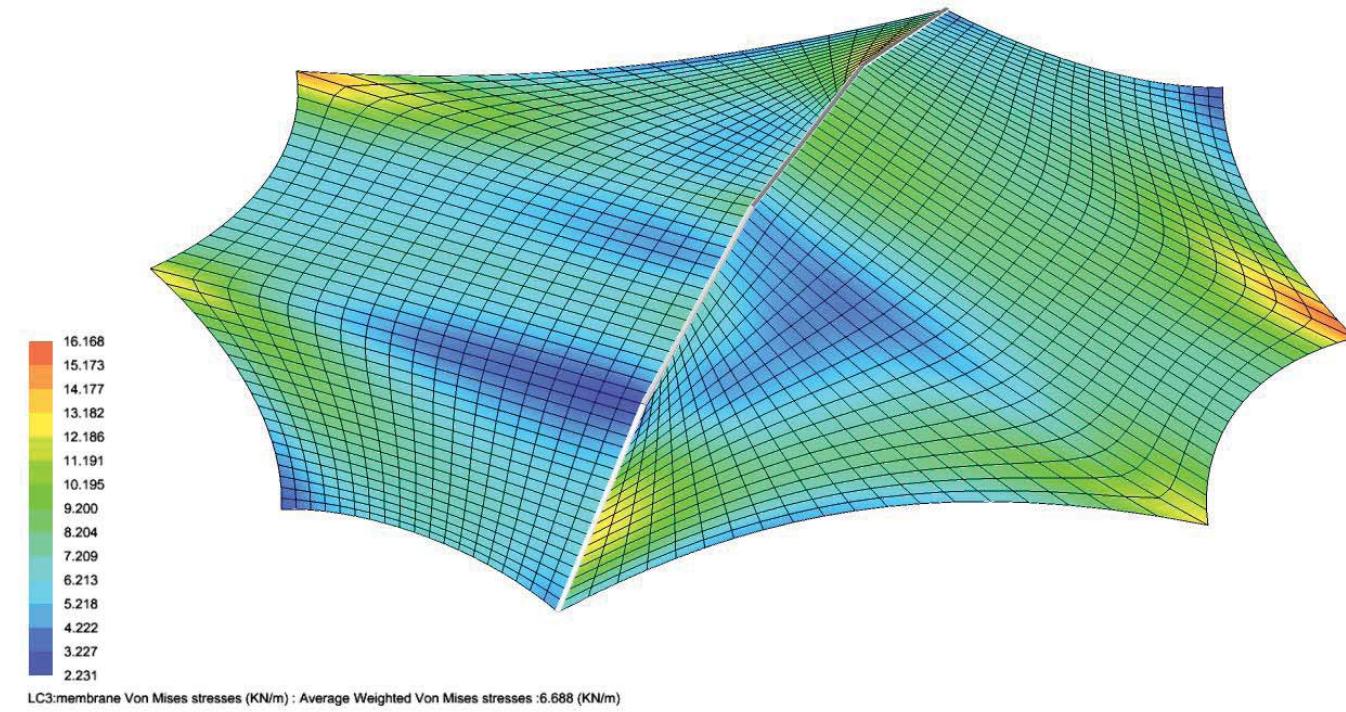
LC3 - Self weight 1.0 + Wind Y 1.0

72

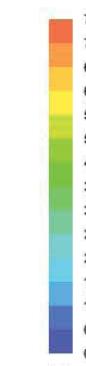
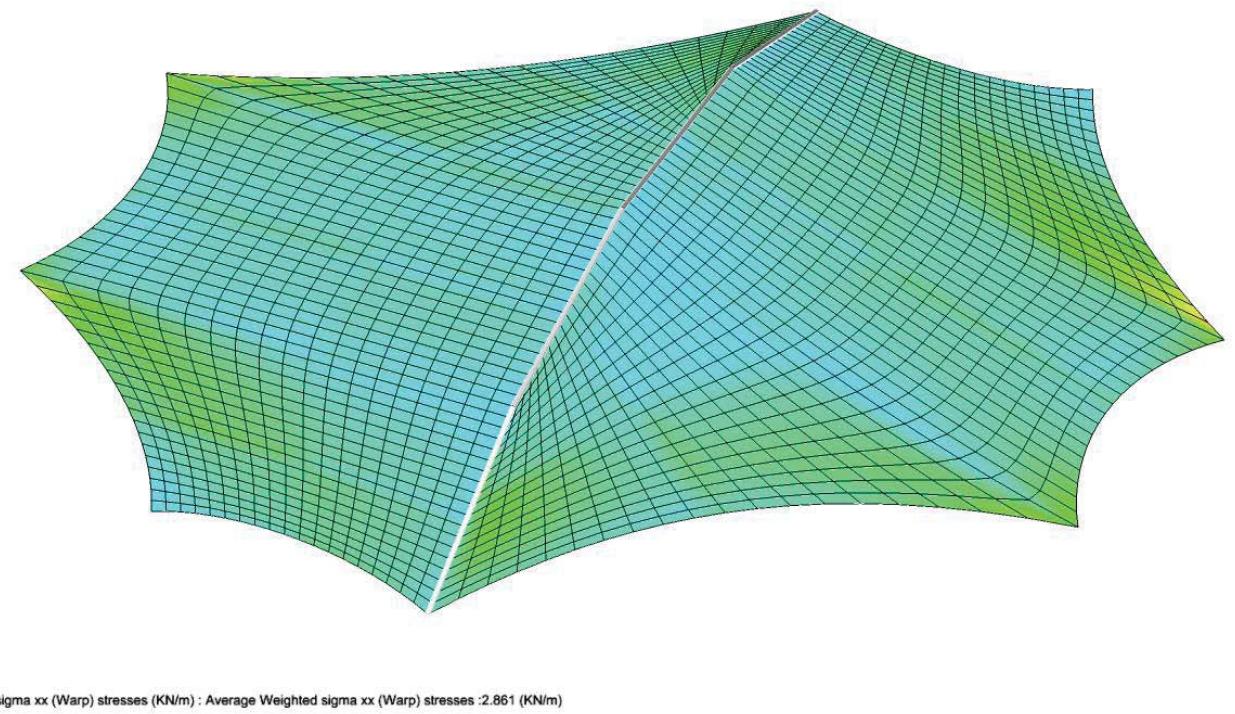
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



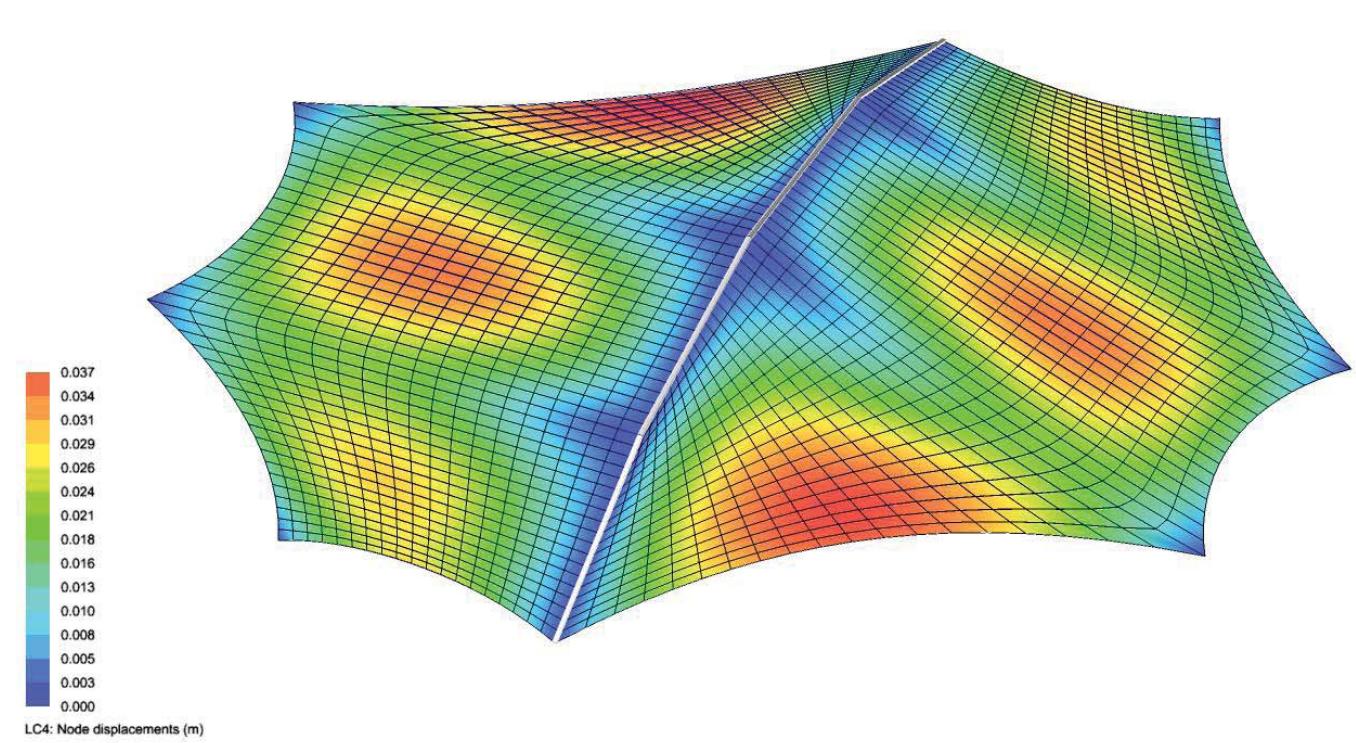
LC3 - Self weight 1.0 + Wind Y 1.0

73

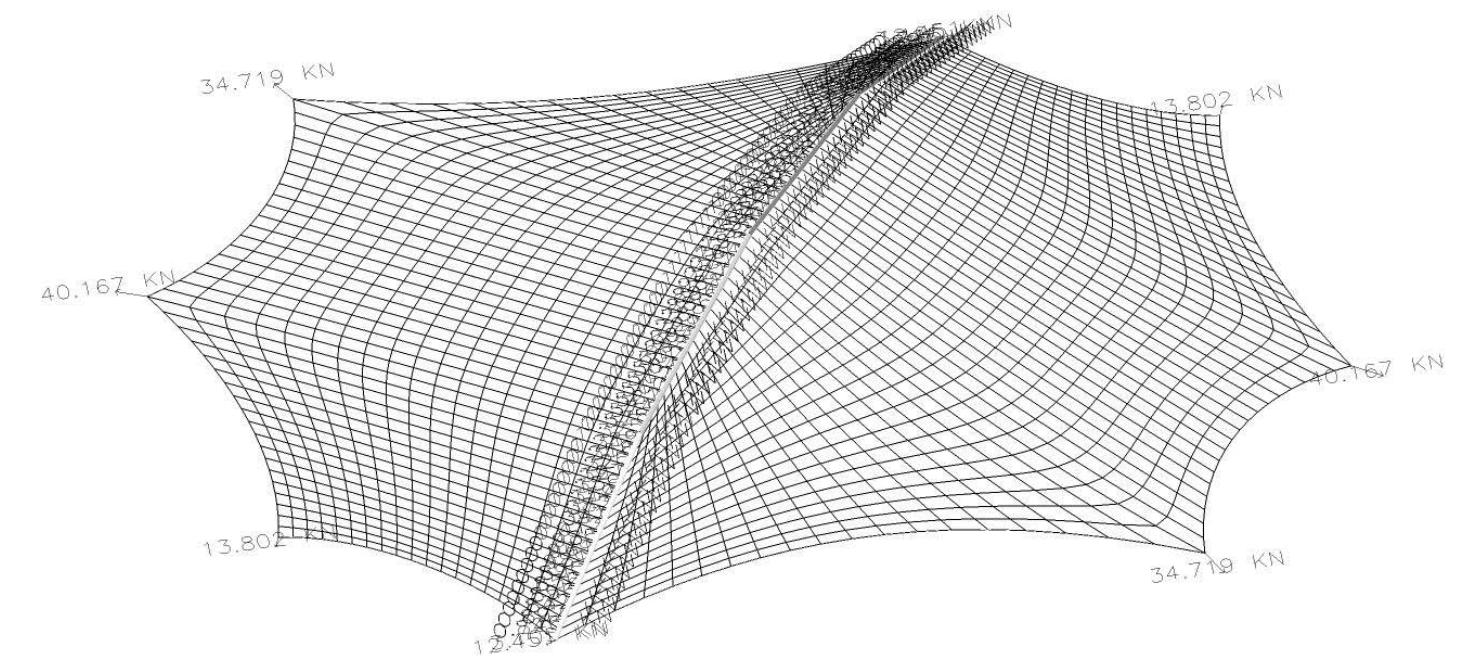
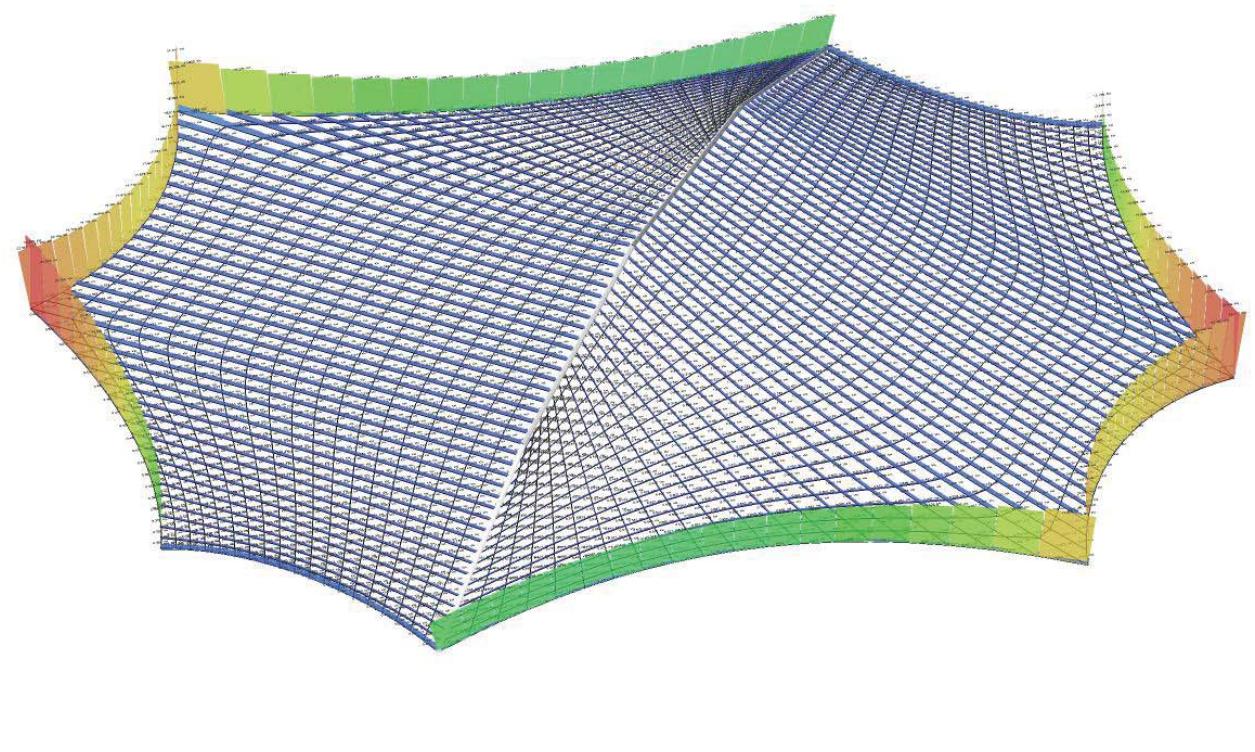
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



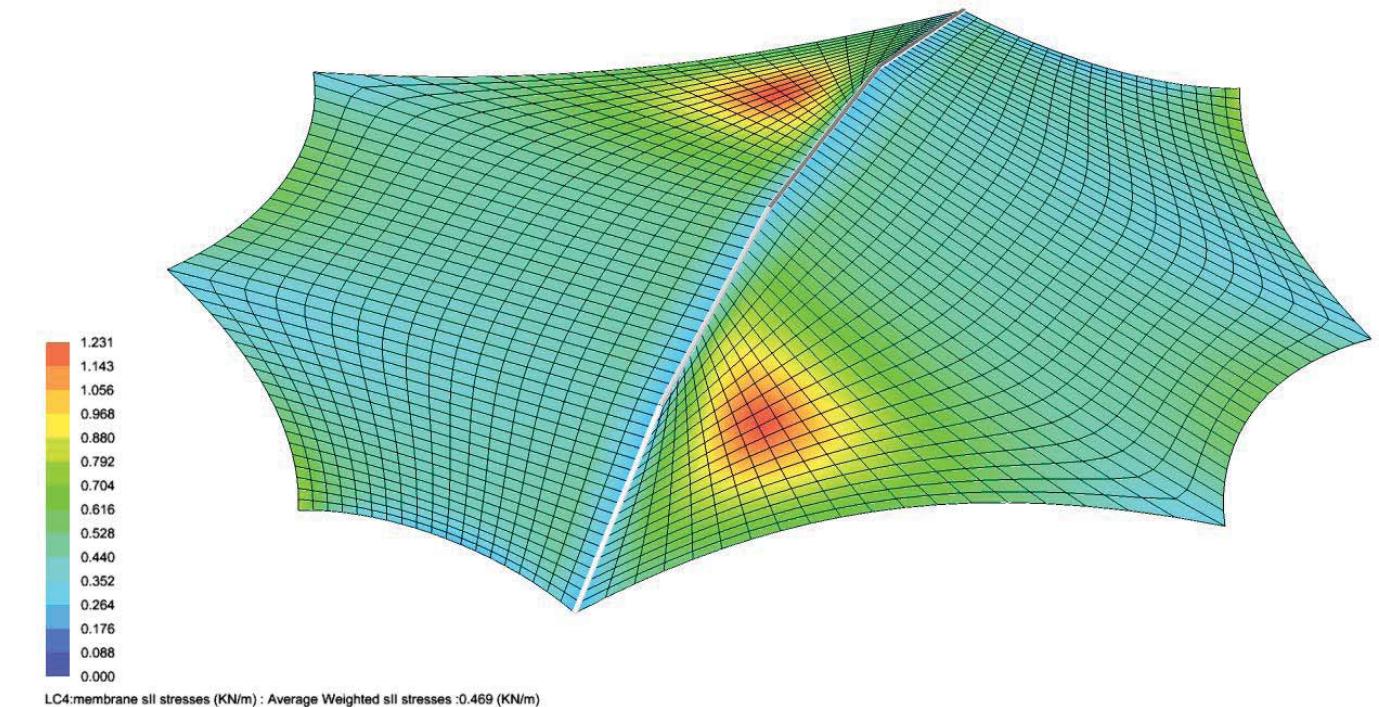
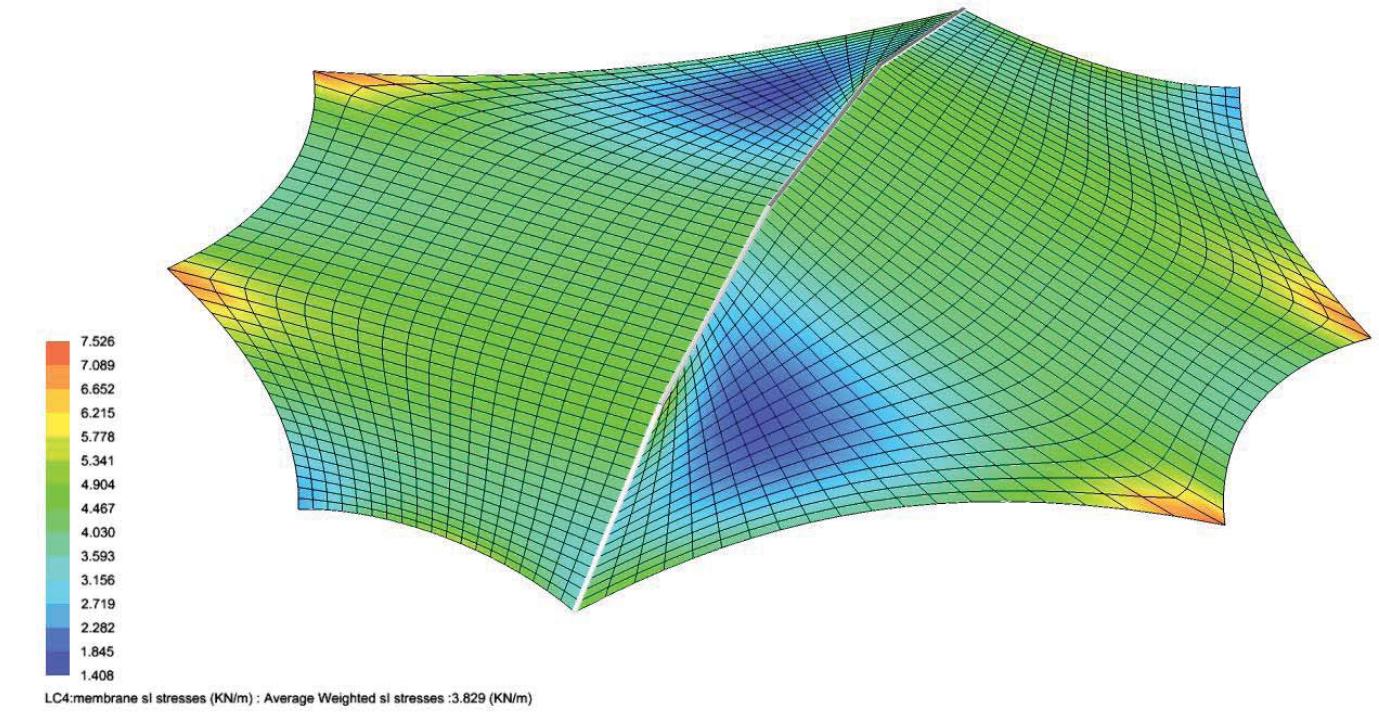
LC4 - Self weight 1.0 + Snow 1.0

74

## Final Design

### Membrane Details and Analysis

FDM Solver



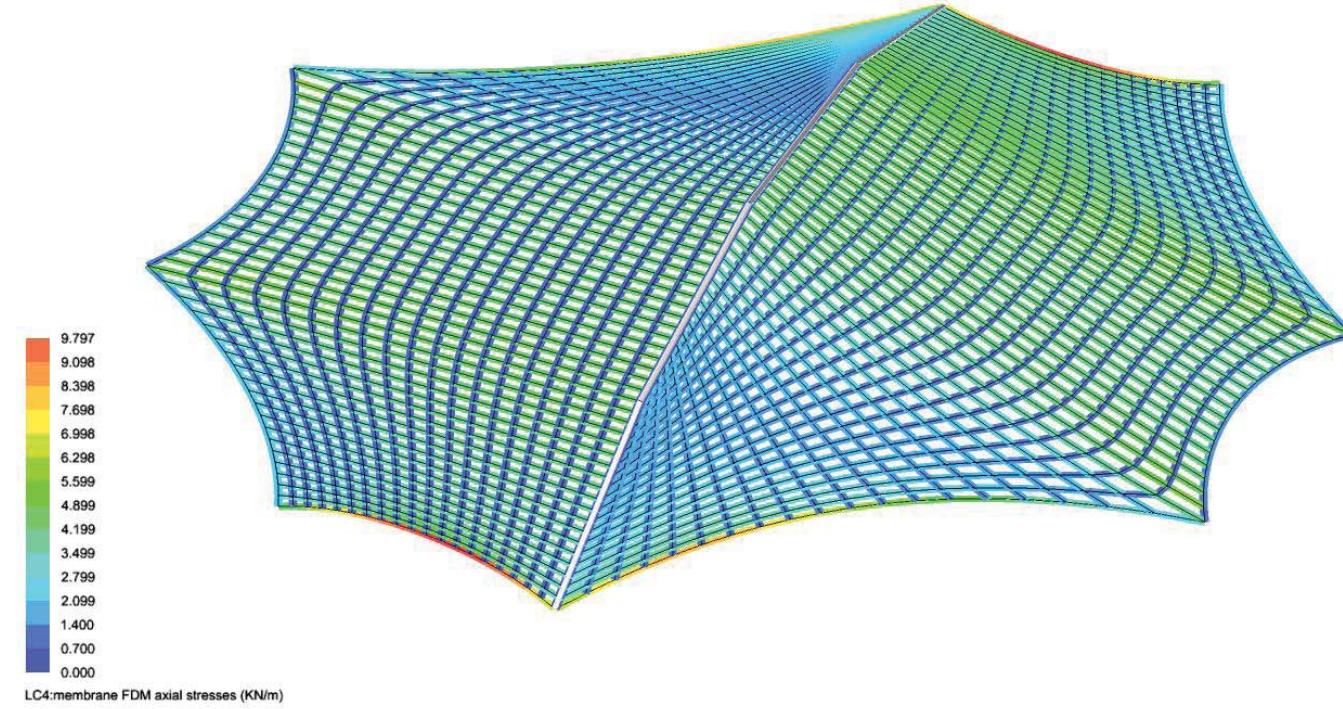
LC4 - Self weight 1.0 + Snow 1.0

75

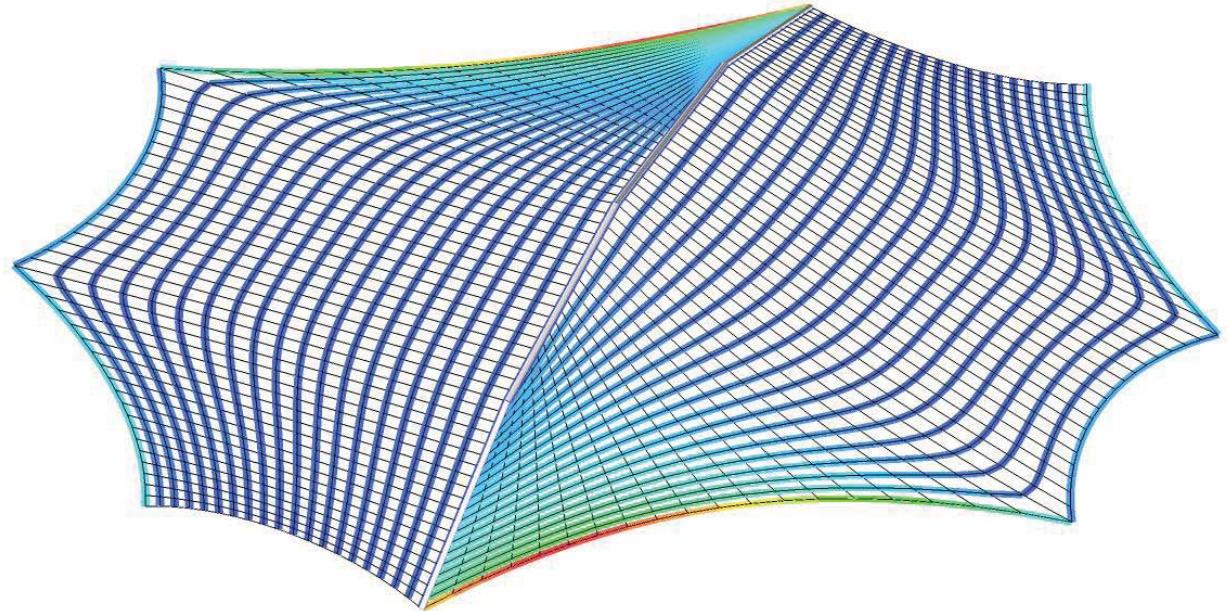
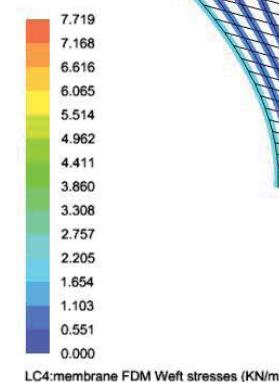
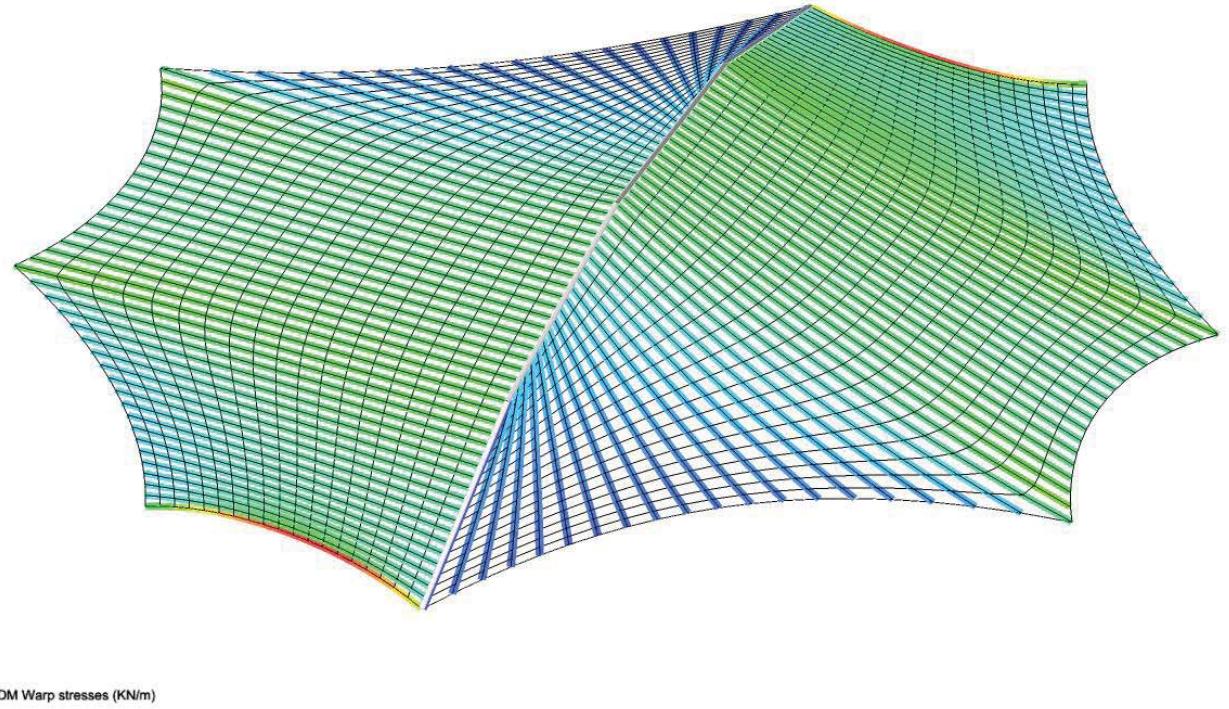
## Final Design

### Membrane Details and Analysis

FDM Solver



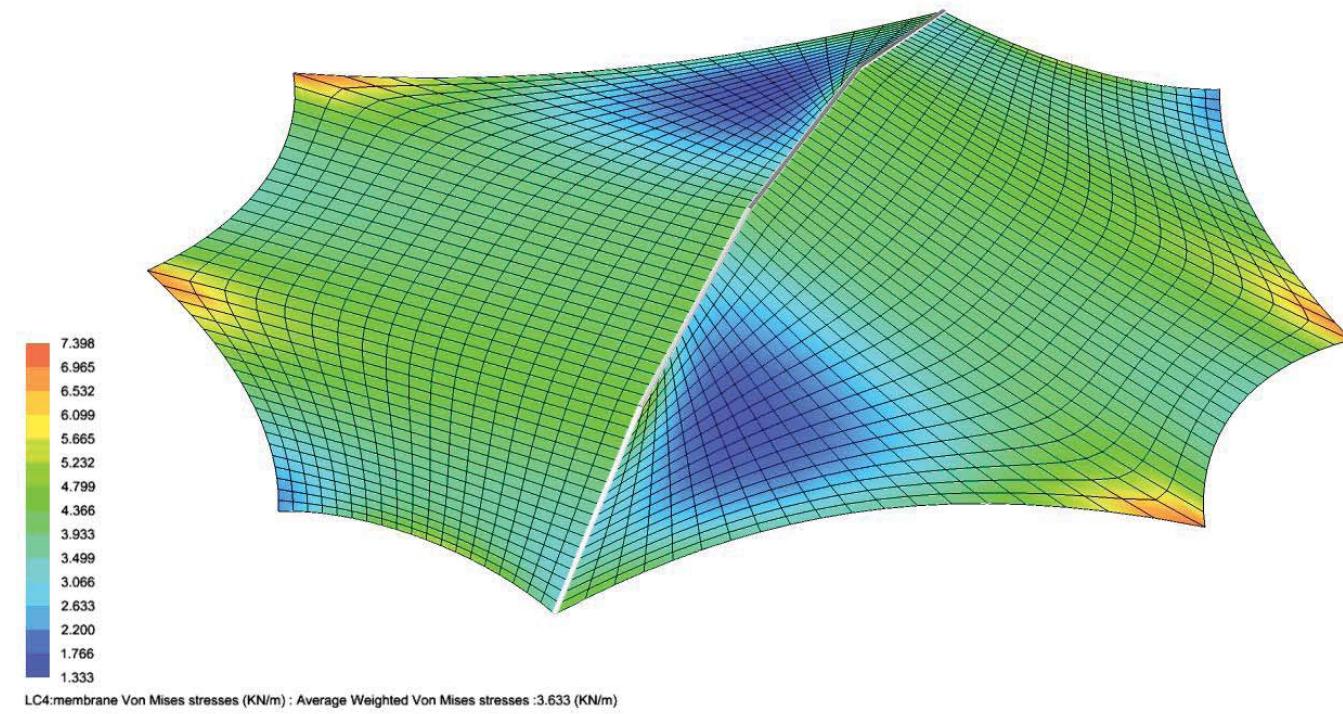
FDM Solver



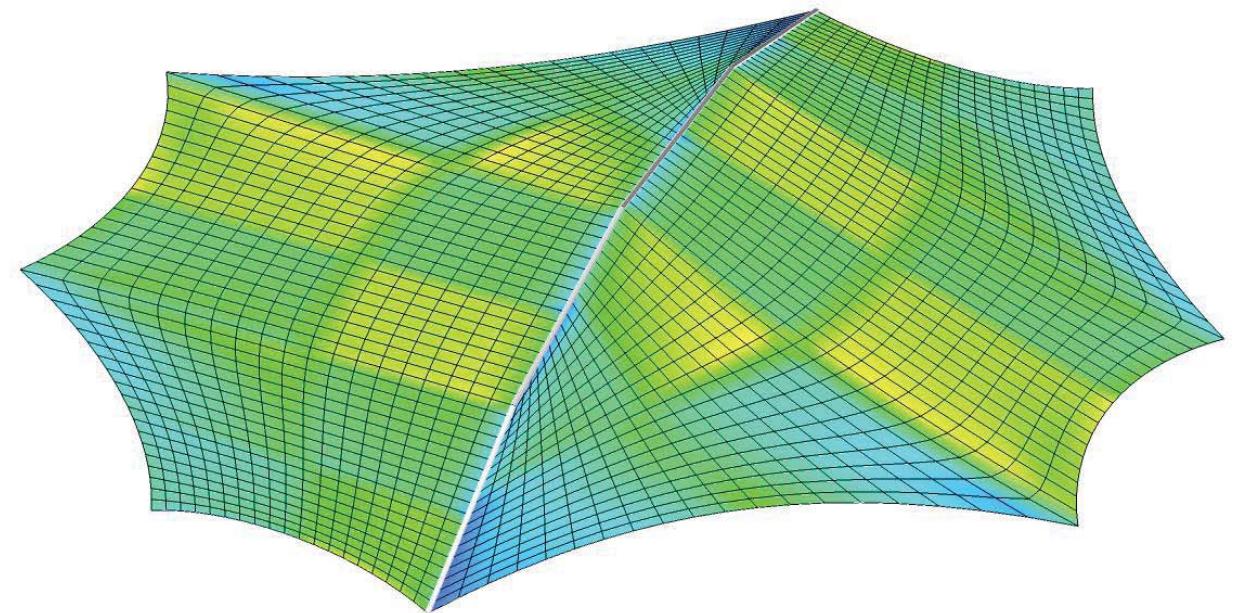
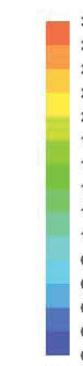
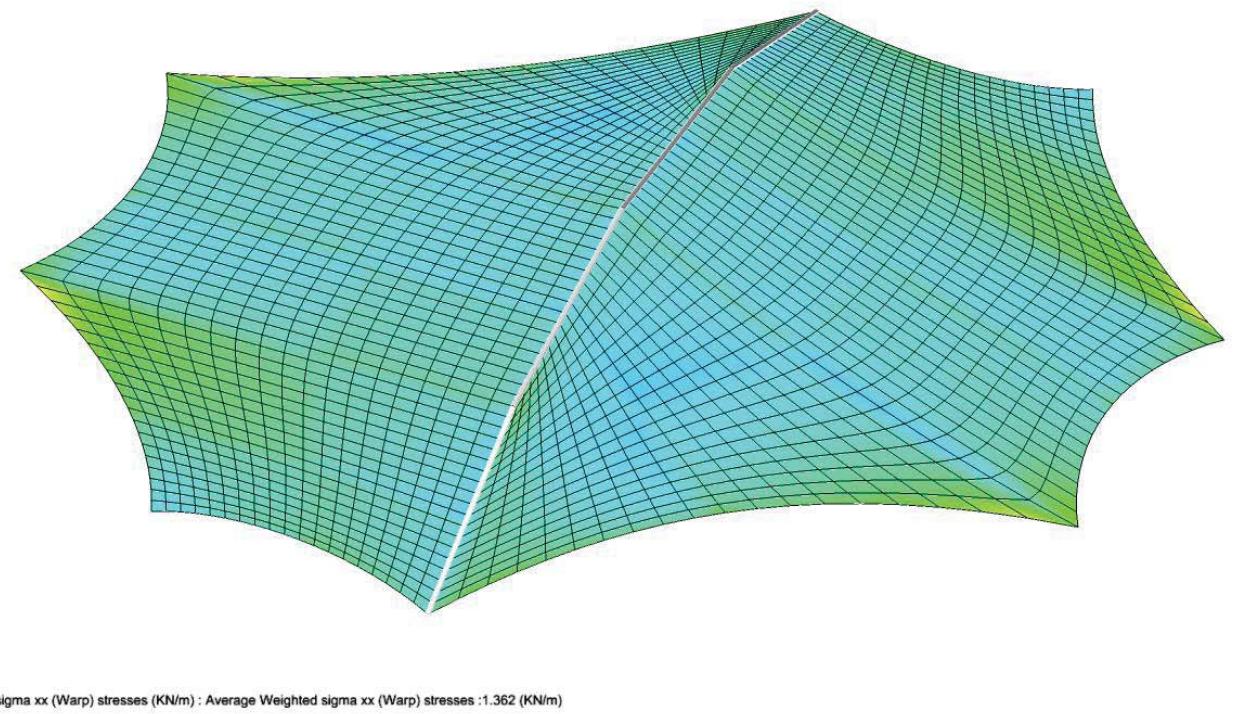
## Final Design

### Membrane Details and Analysis

FDM Solver



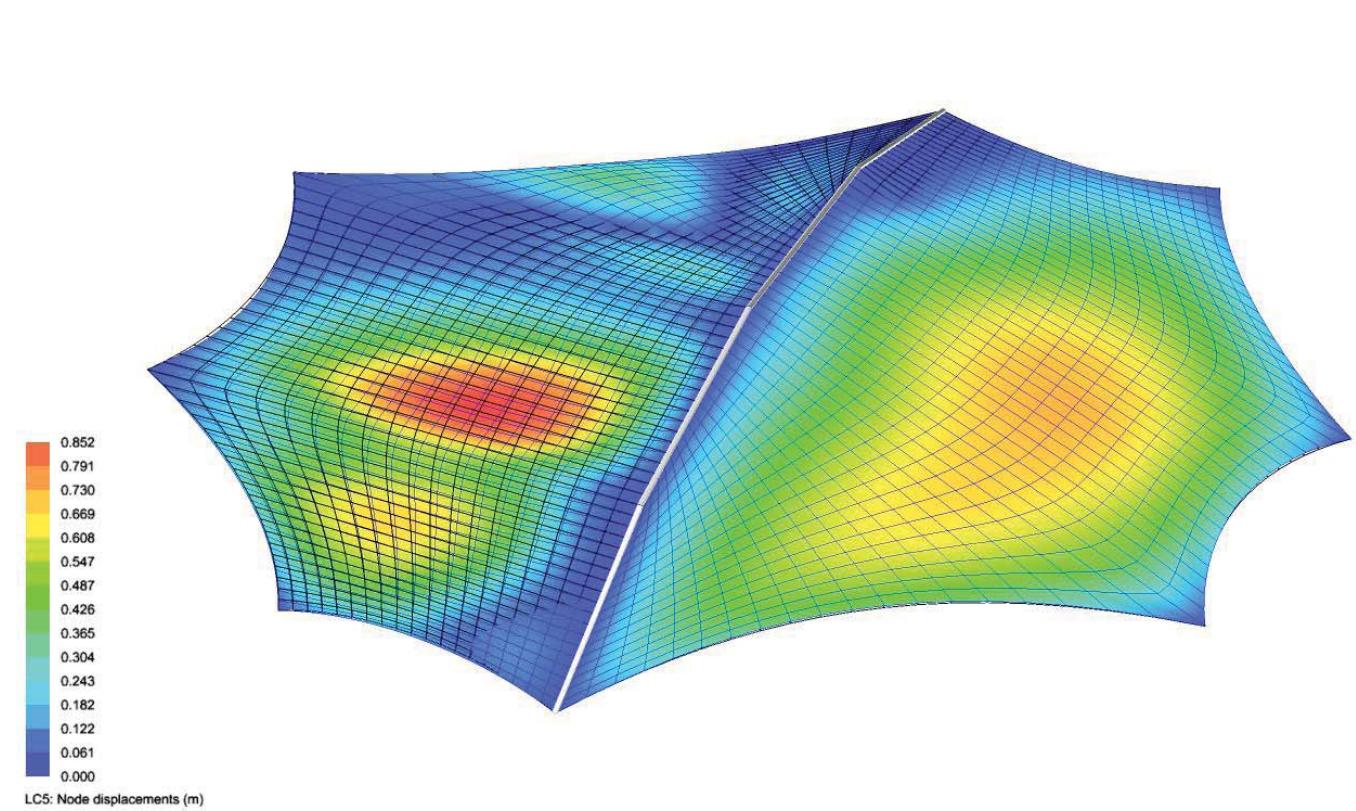
FDM Solver



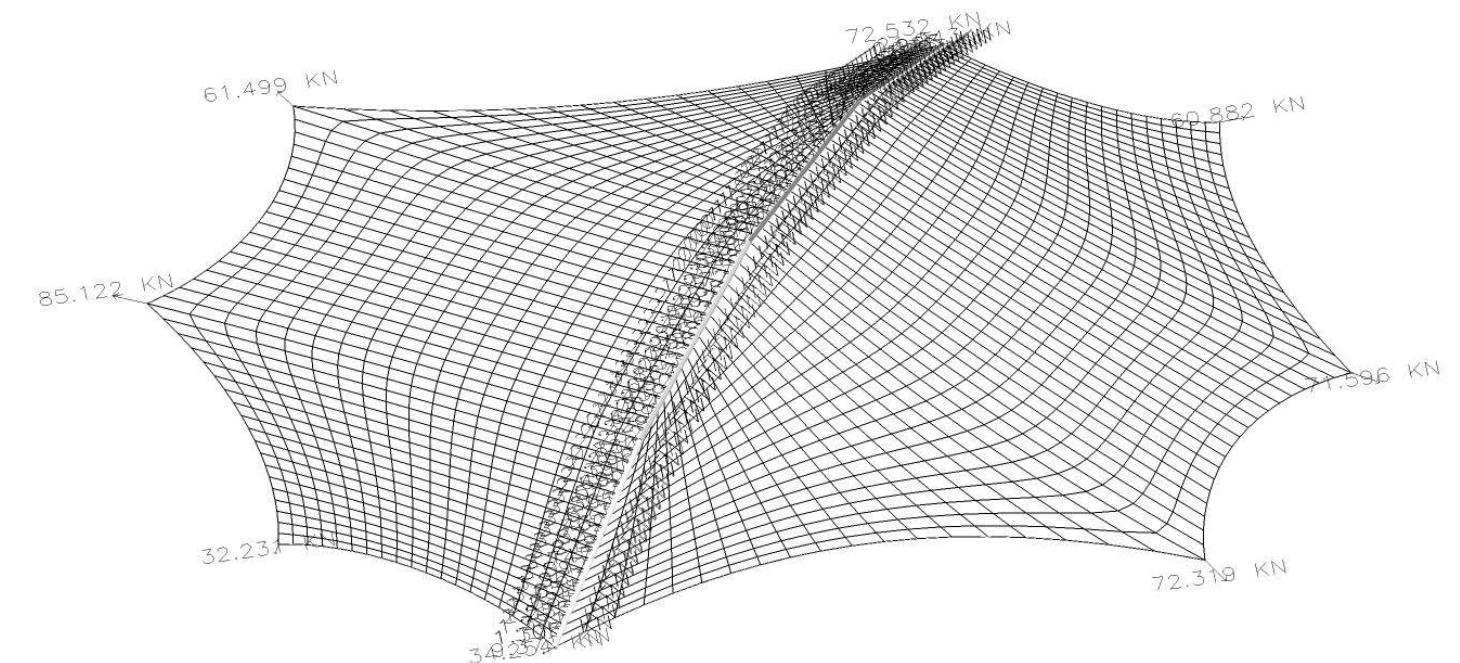
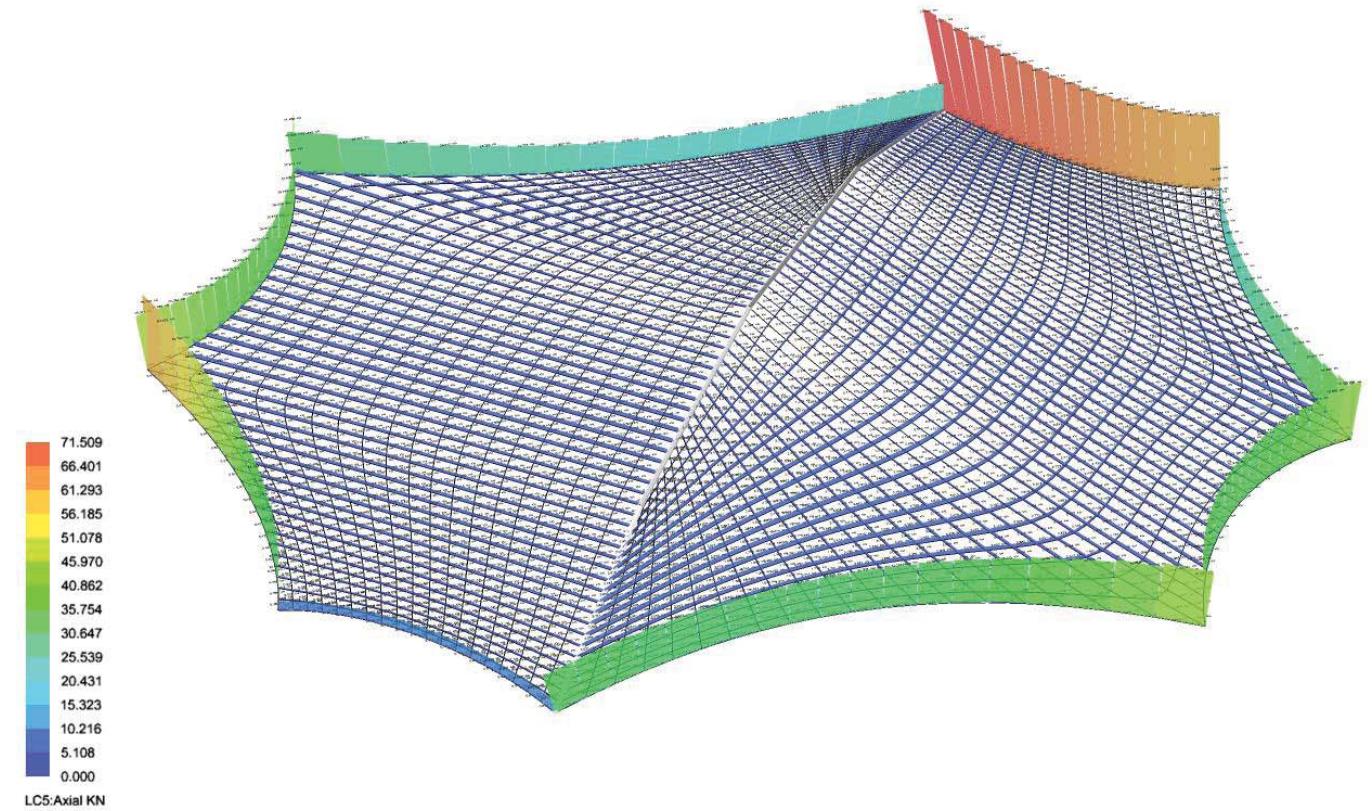
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



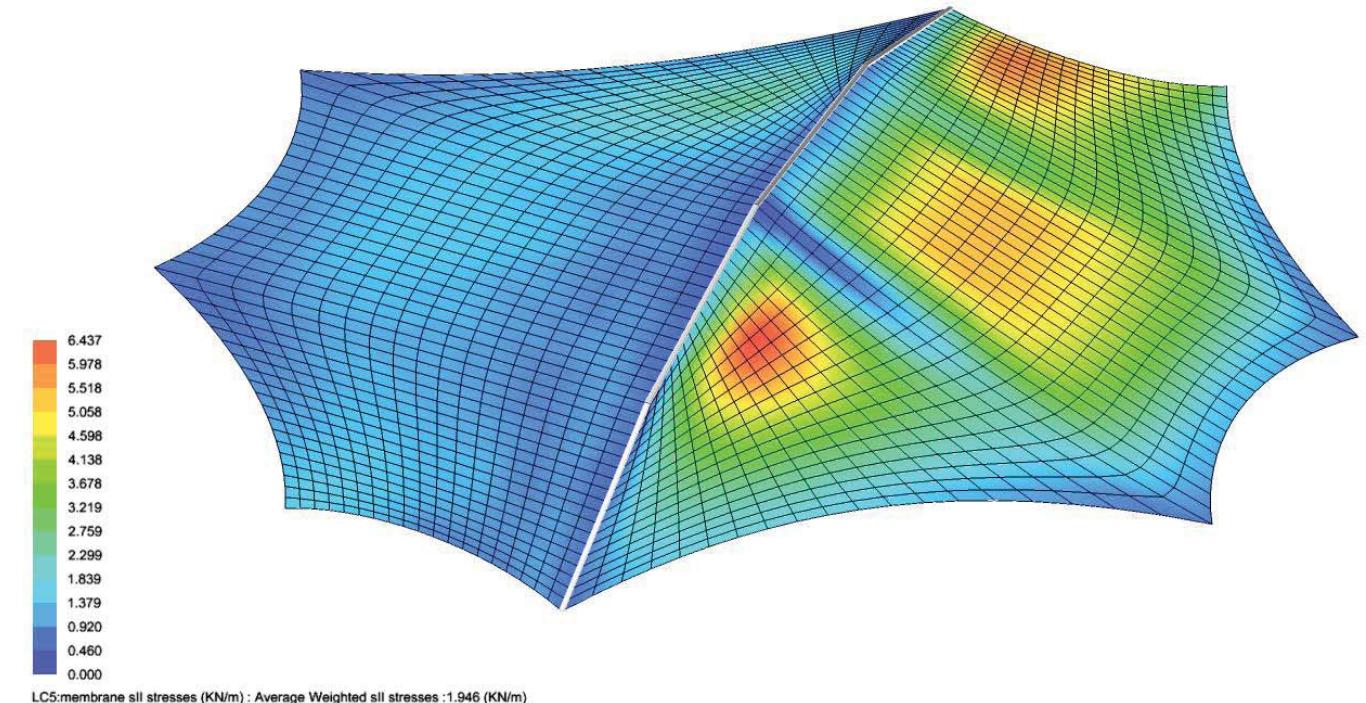
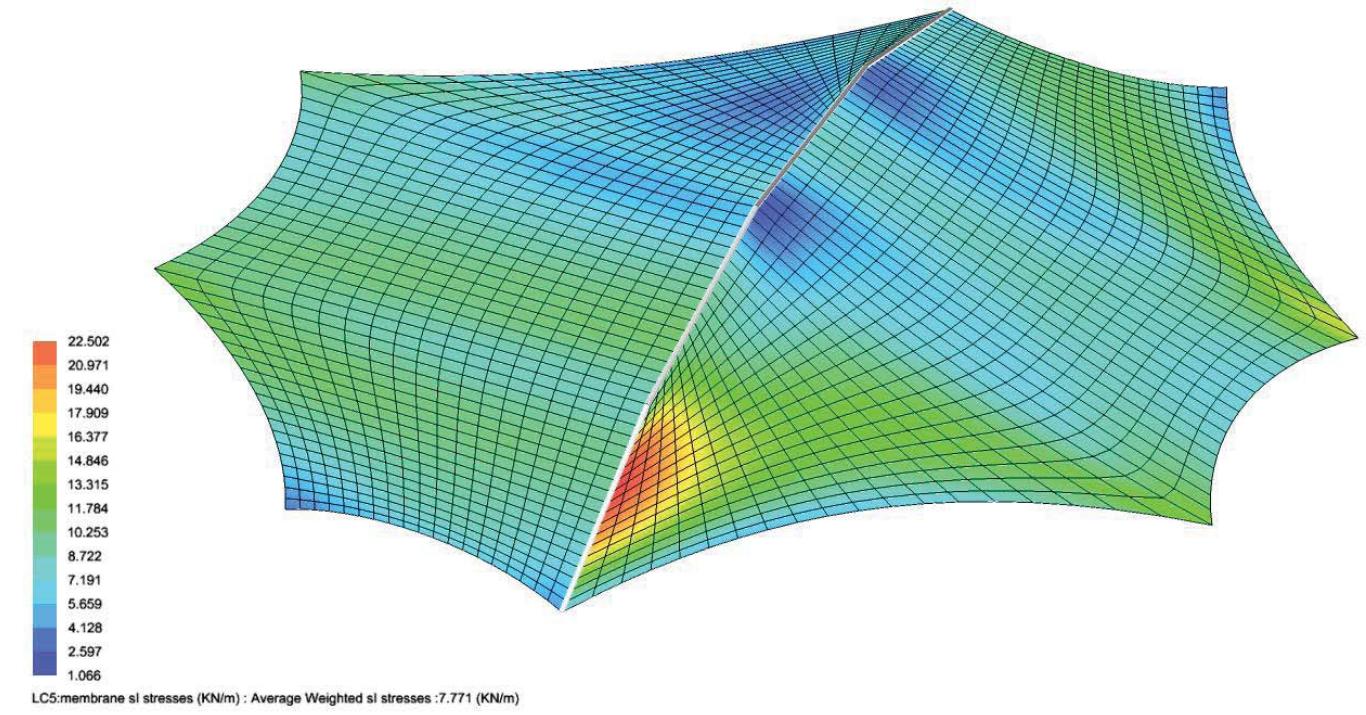
LC5 - Self weight 1.0 + Wind X 1.0 + Snow 1.0

78

## Final Design

### Membrane Details and Analysis

FDM Solver



LC5 - Self weight 1.0 + Wind X 1.0 + Snow 1.0

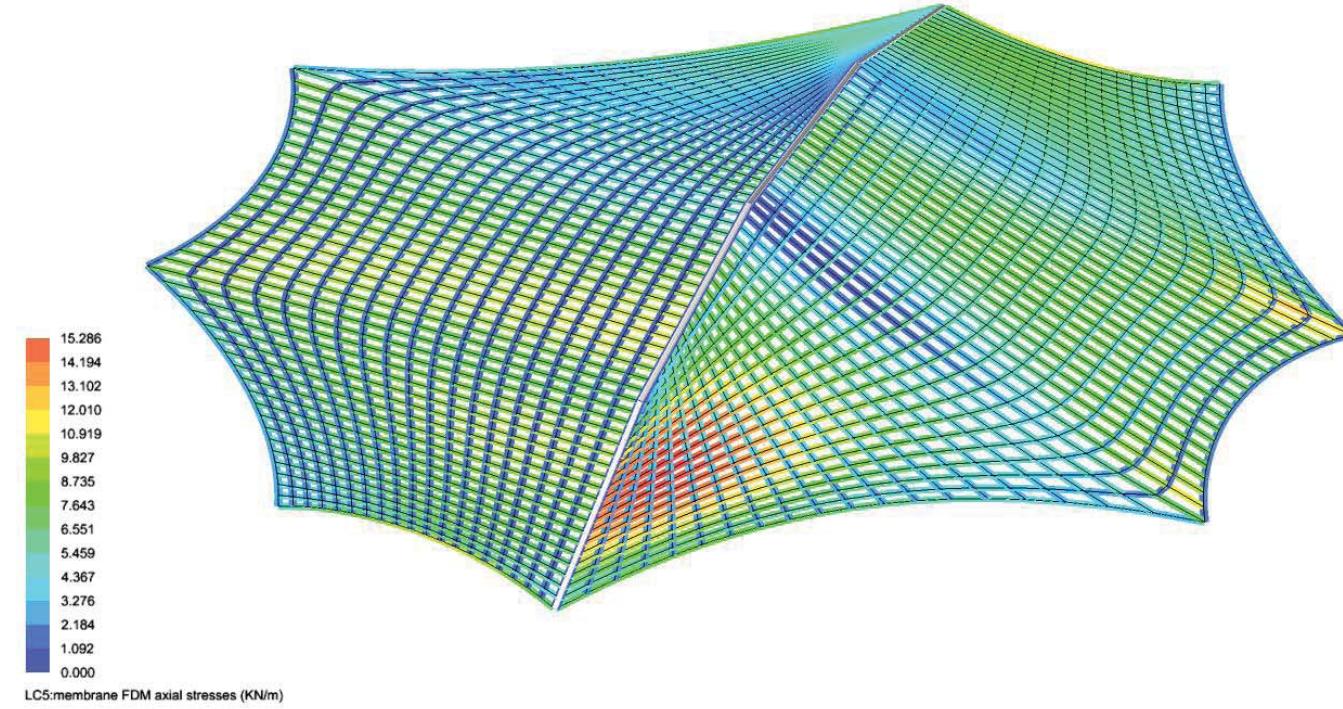
79

## Final Design

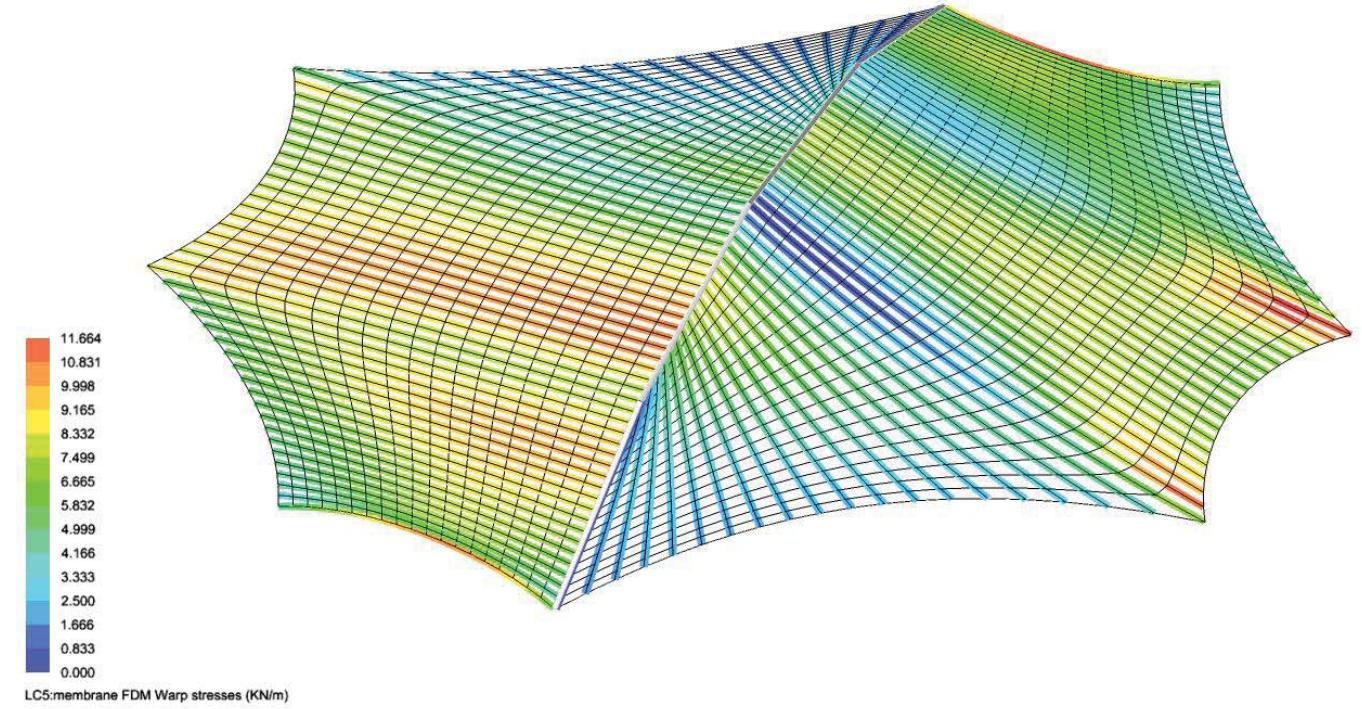
### Membrane Details and Analysis

FDM Solver

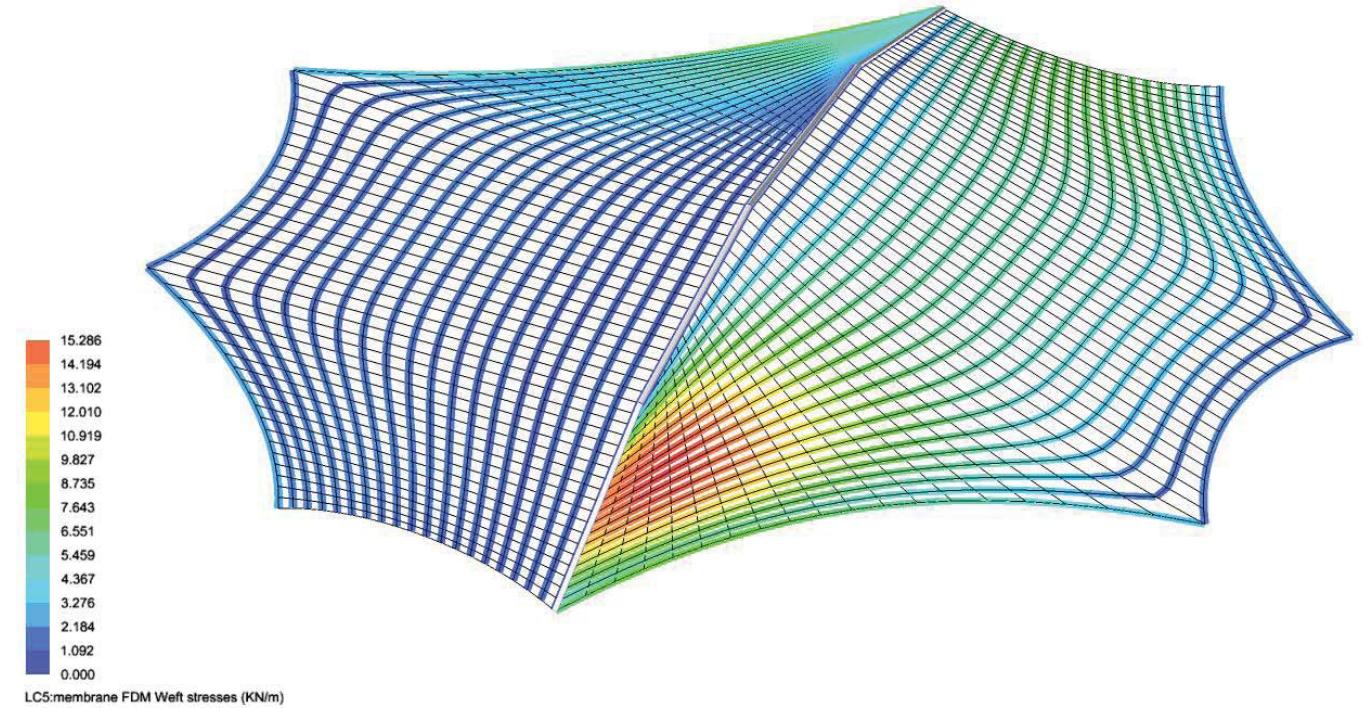
FDM Solver



LC5:membrane FDM axial stresses (KN/m)



LC5:membrane FDM Warp stresses (KN/m)



LC5:membrane FDM Weft stresses (KN/m)

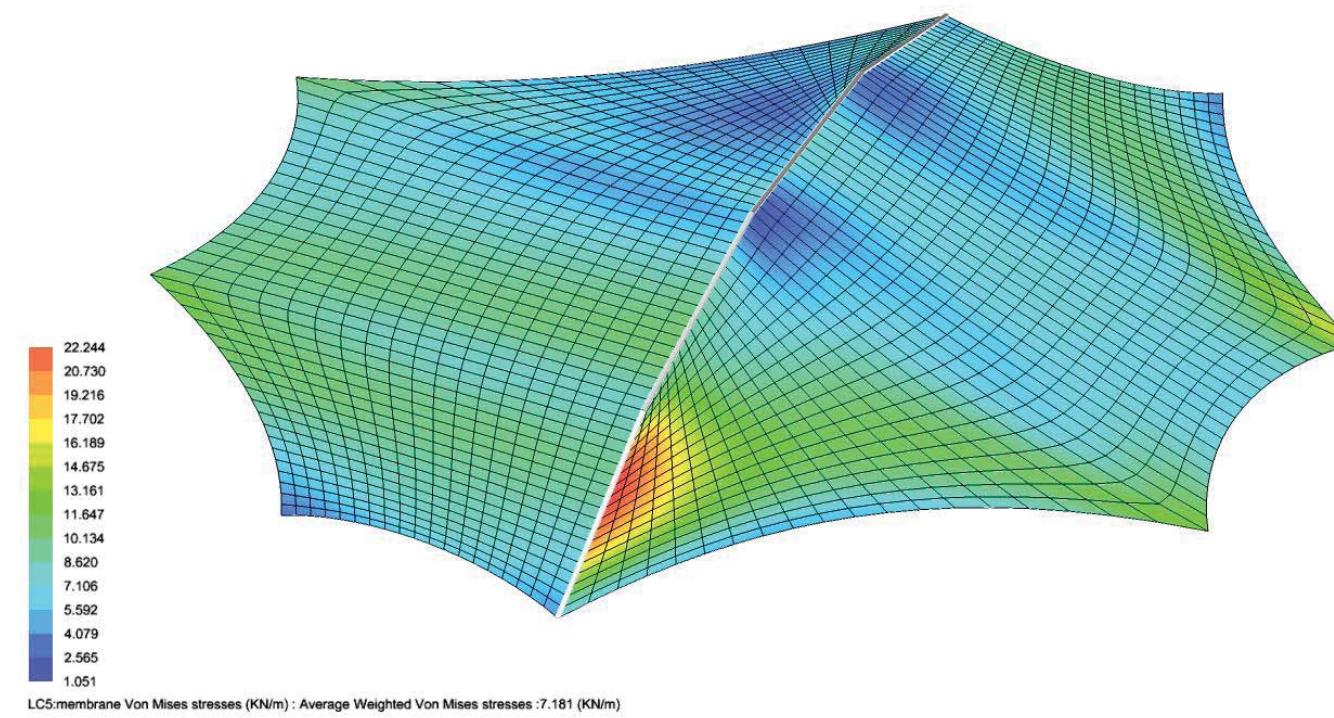
LC5 - Self weight 1.0 + Wind X 1.0 + Snow 1.0

80

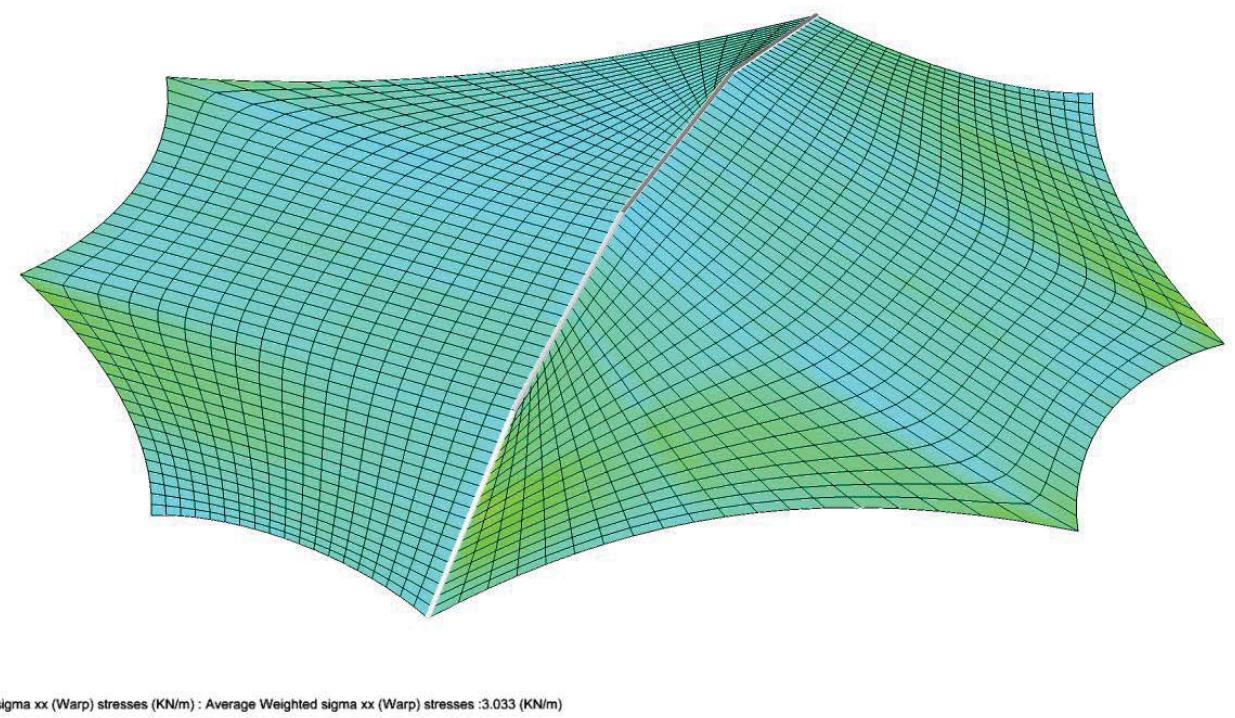
## Final Design

### Membrane Details and Analysis

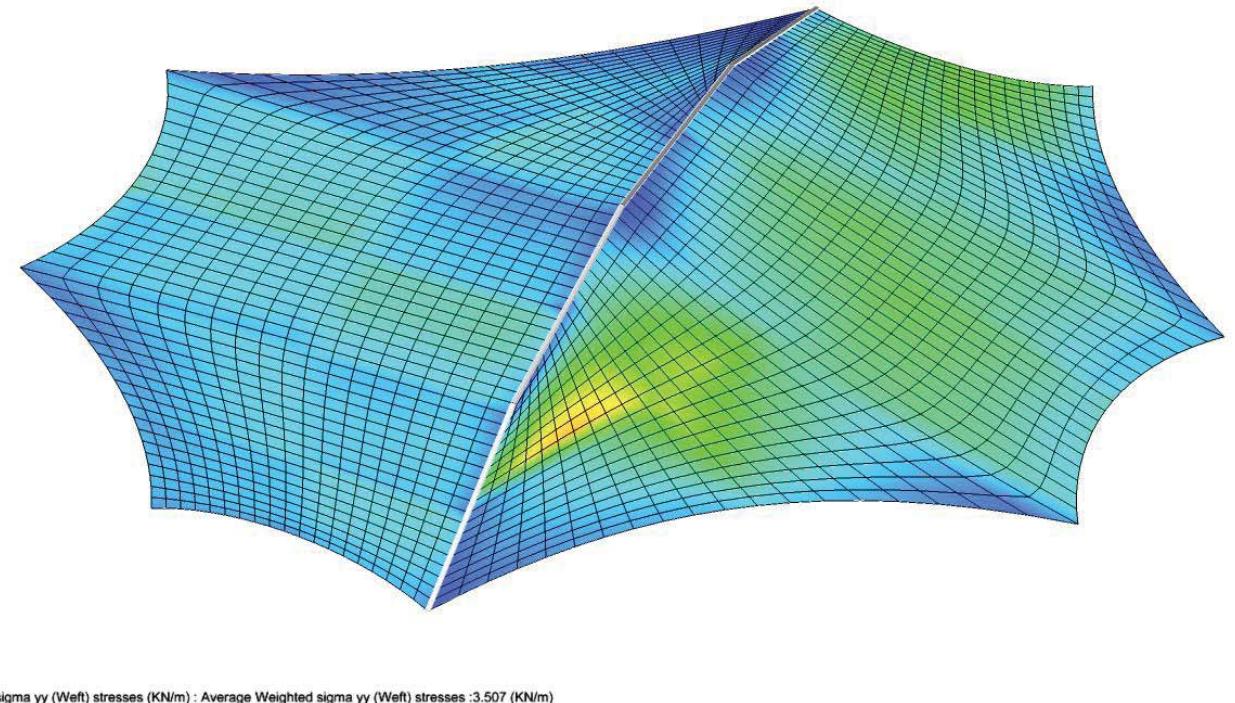
FDM Solver



FDM Solver



FDM Solver



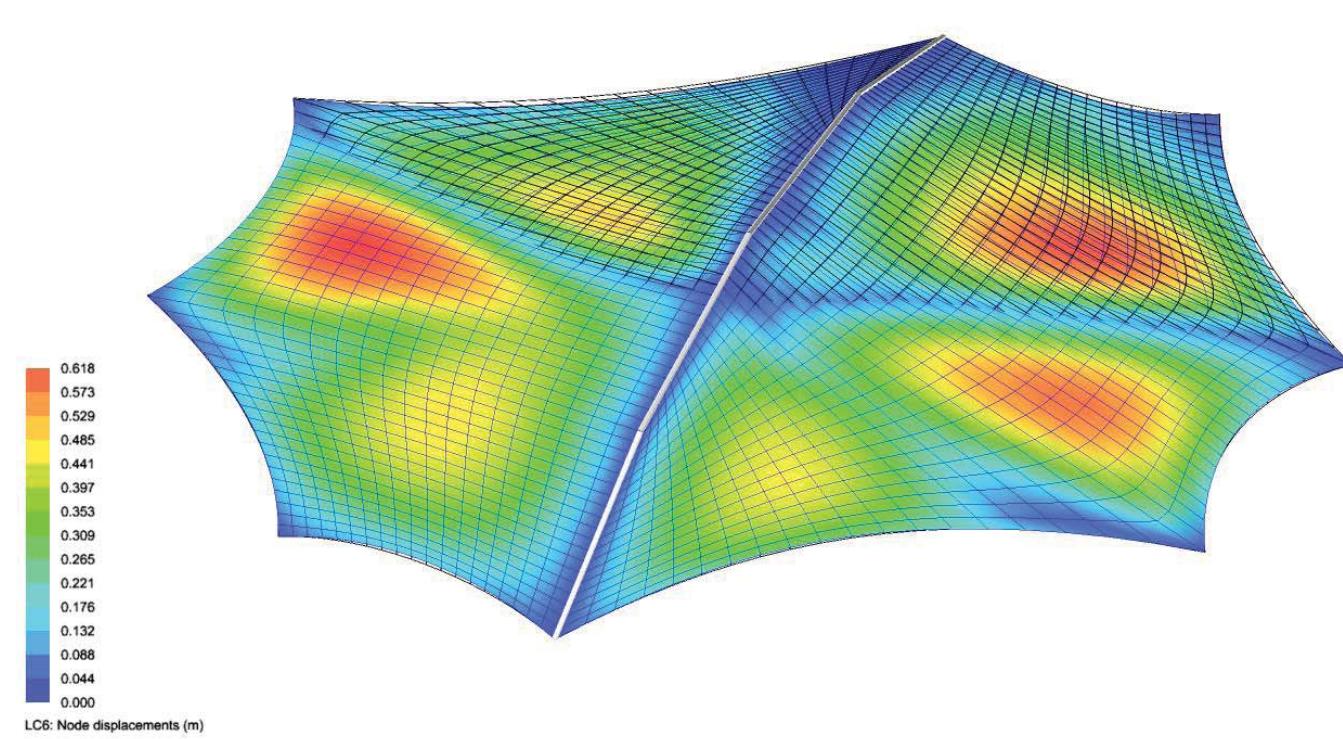
LC5 - Self weight 1.0 + Wind X 1.0 + Snow 1.0

81

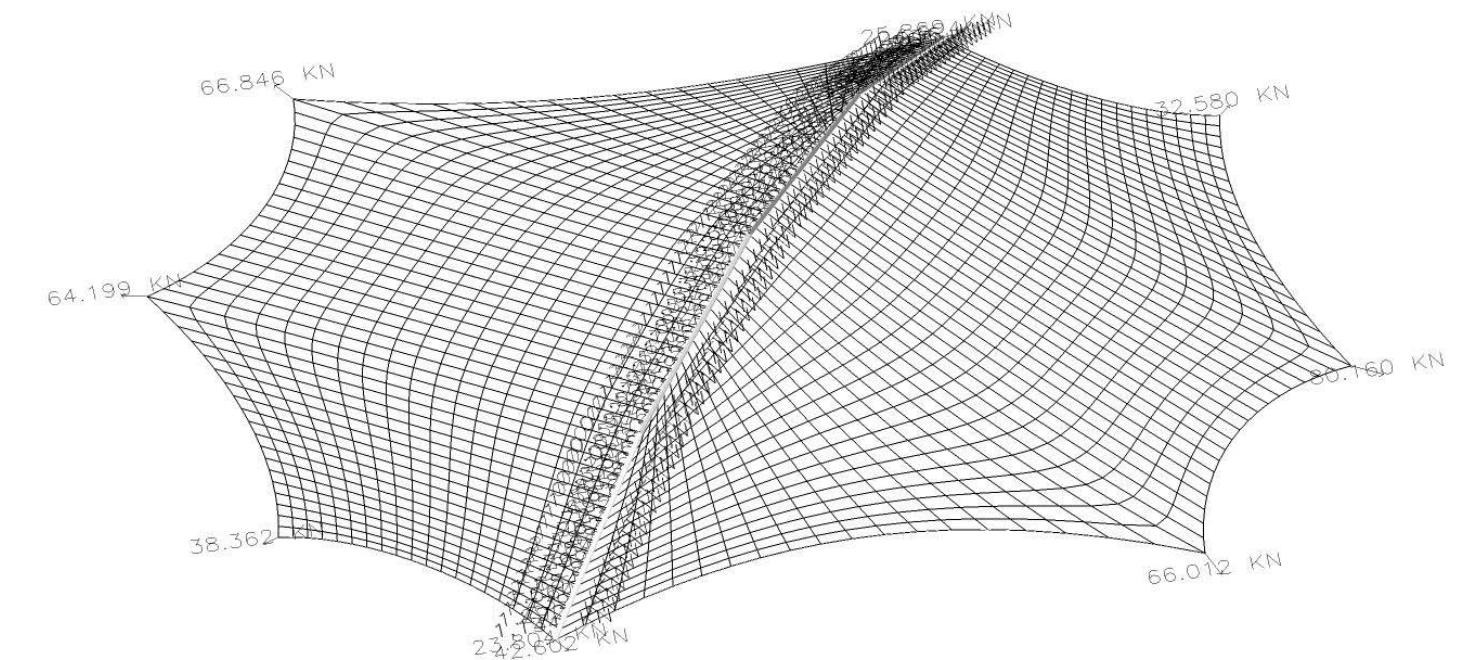
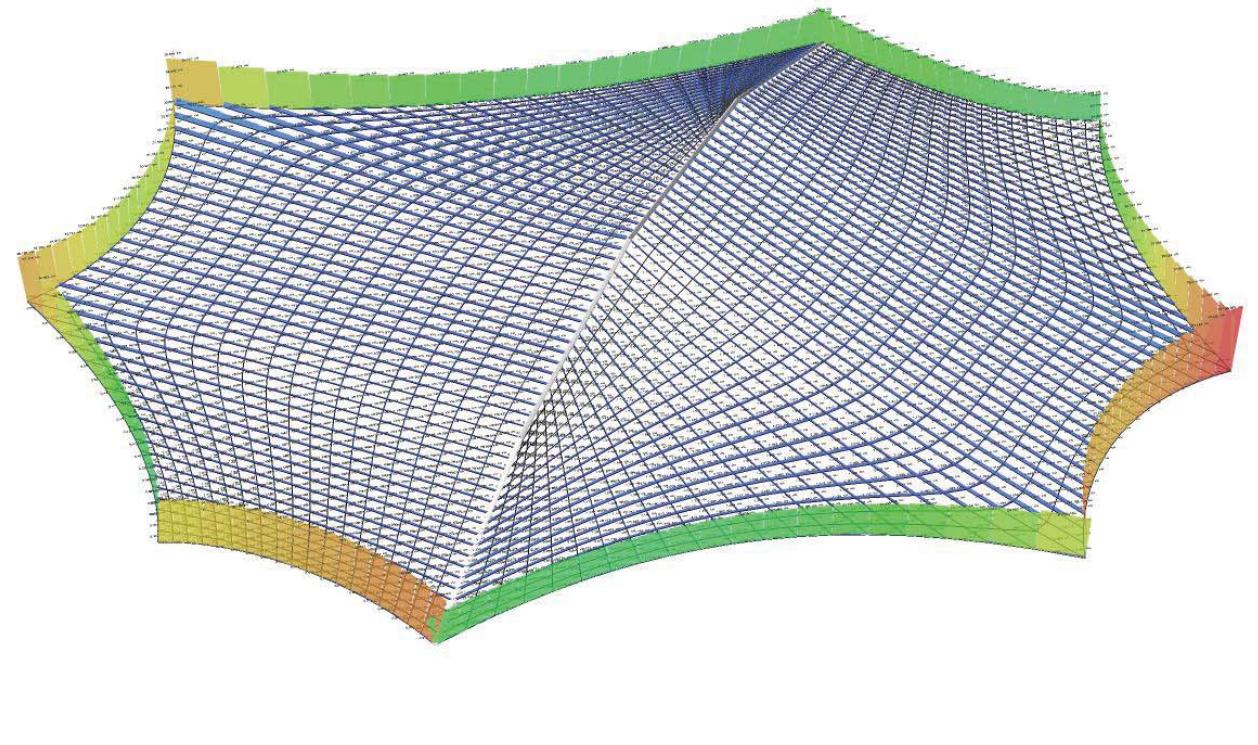
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



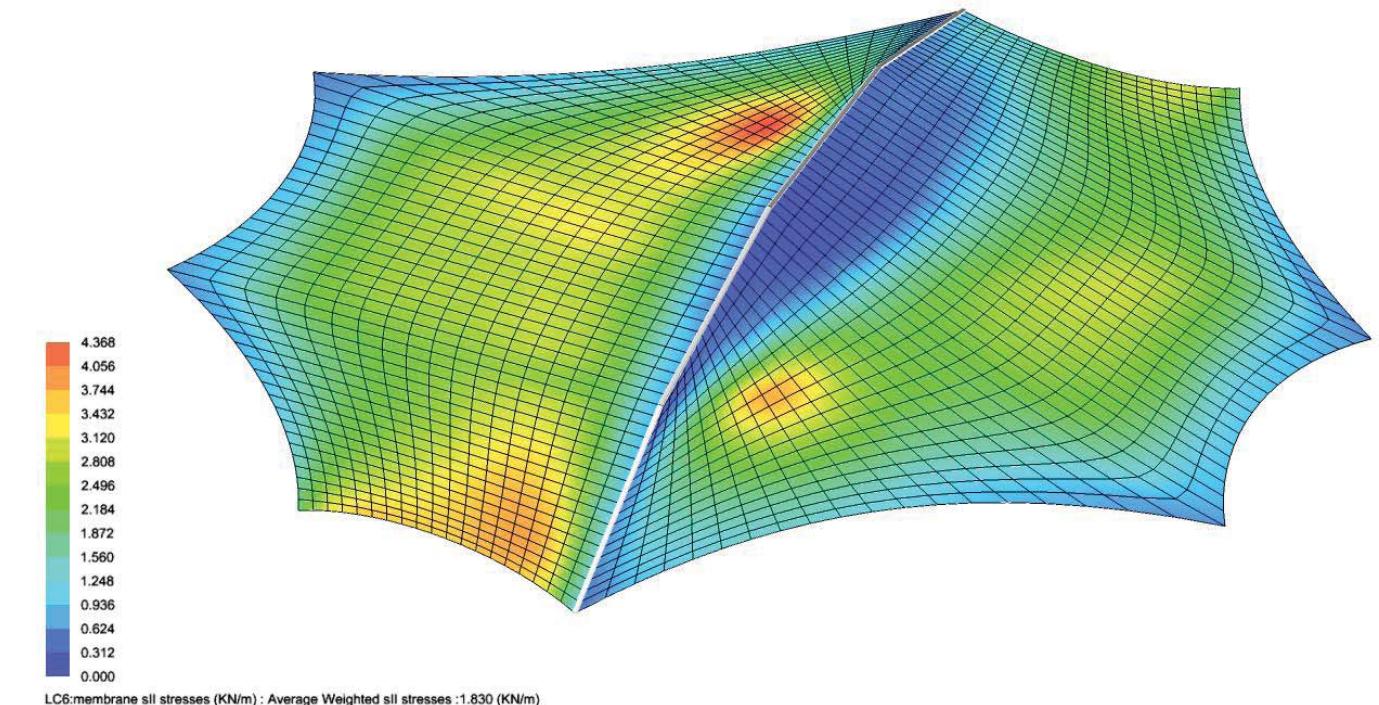
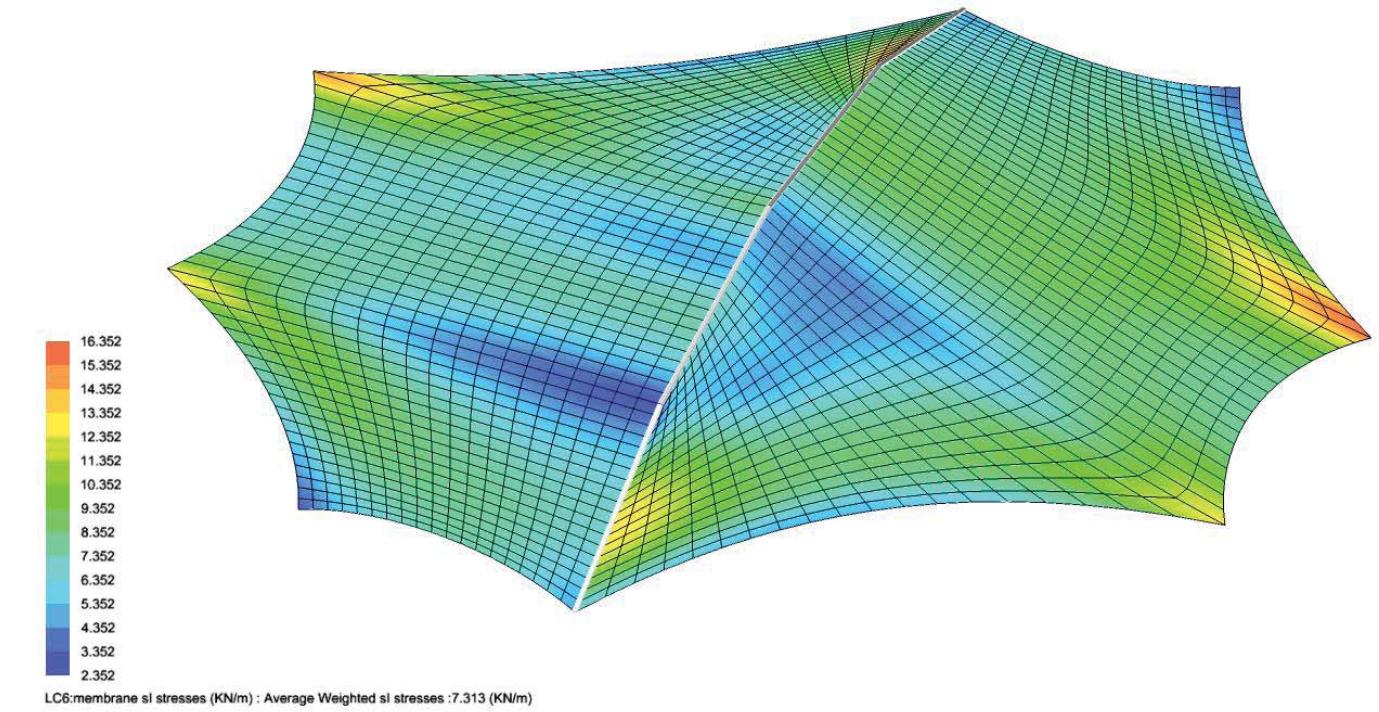
LC6 - Self weight 1.0 + Wind Y 1.0 + Snow 1.0

82

## Final Design

### Membrane Details and Analysis

FDM Solver



LC6 - Self weight 1.0 + Wind Y 1.0 + Snow 1.0

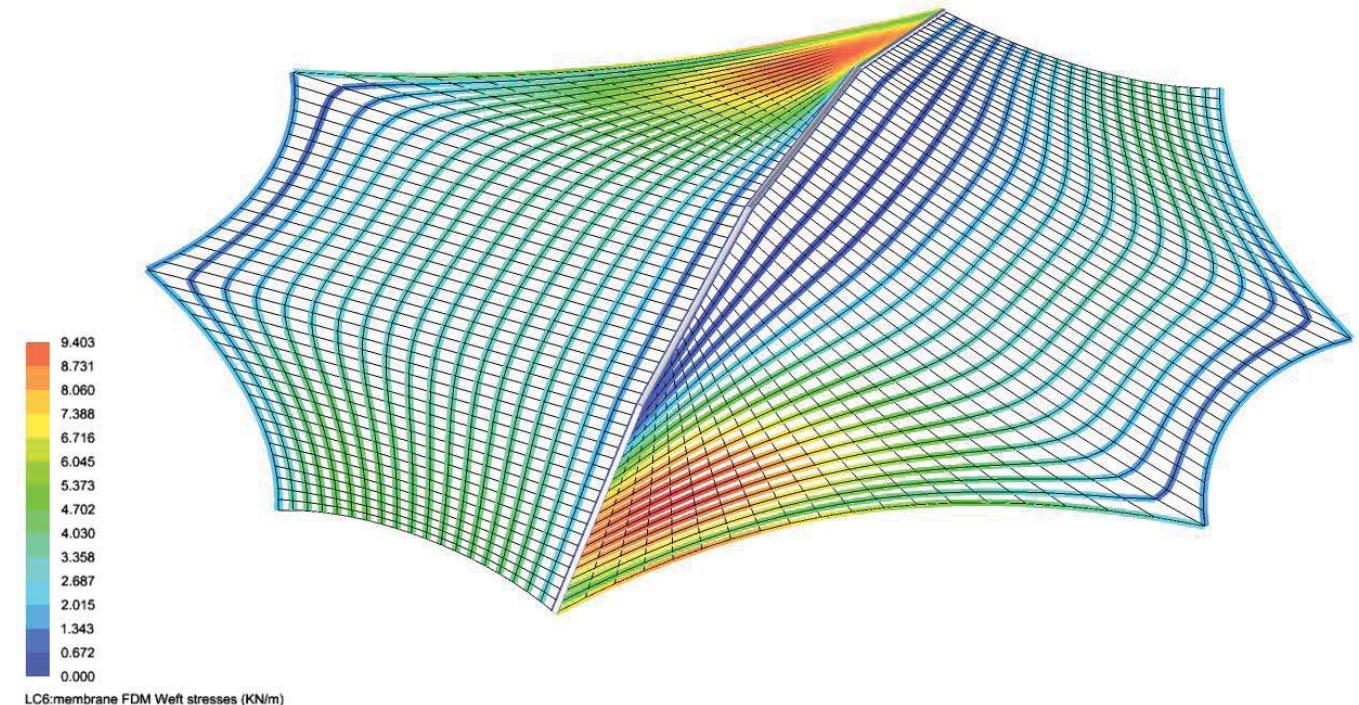
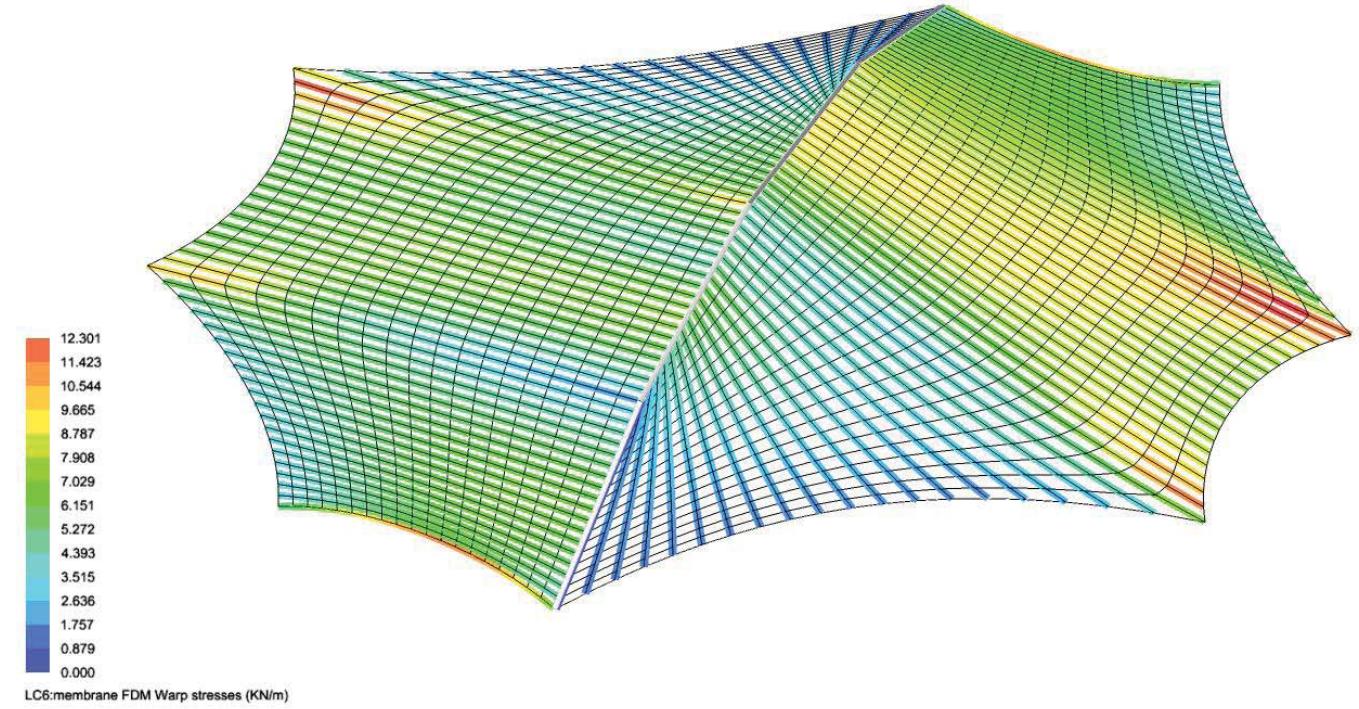
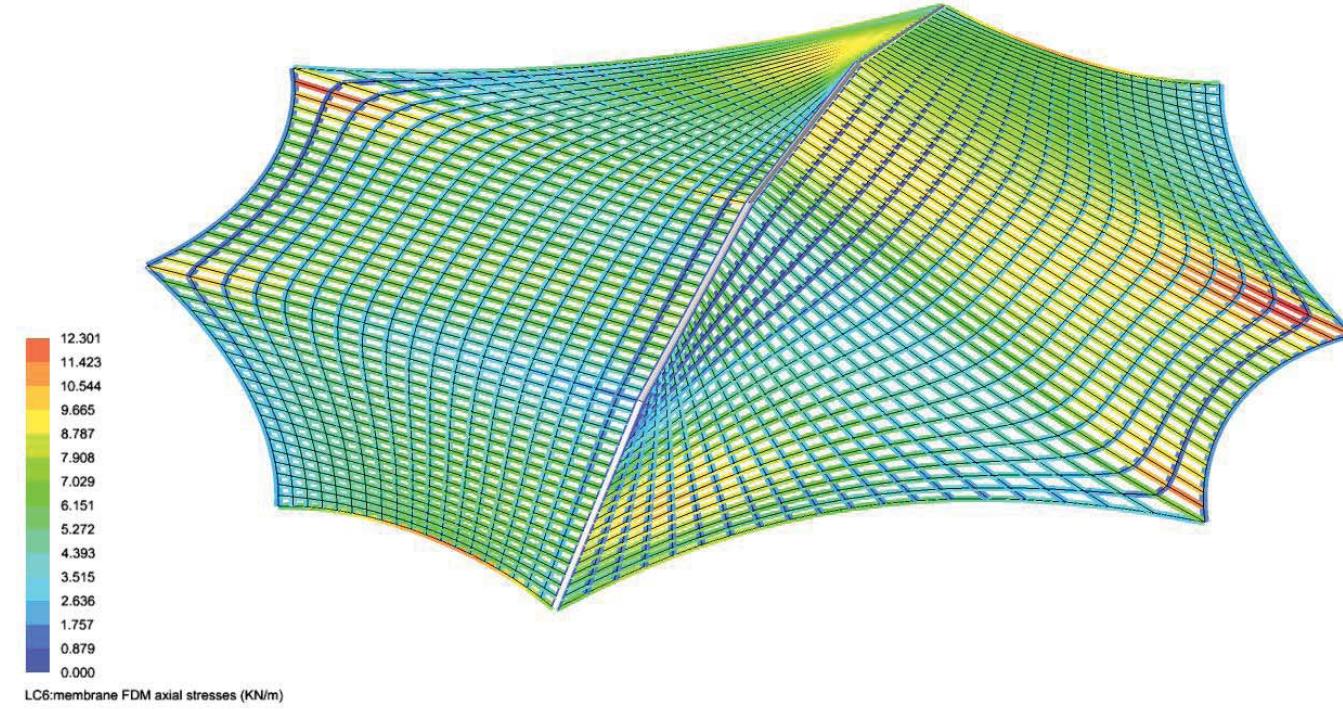
83

## Final Design

### Membrane Details and Analysis

FDM Solver

FDM Solver



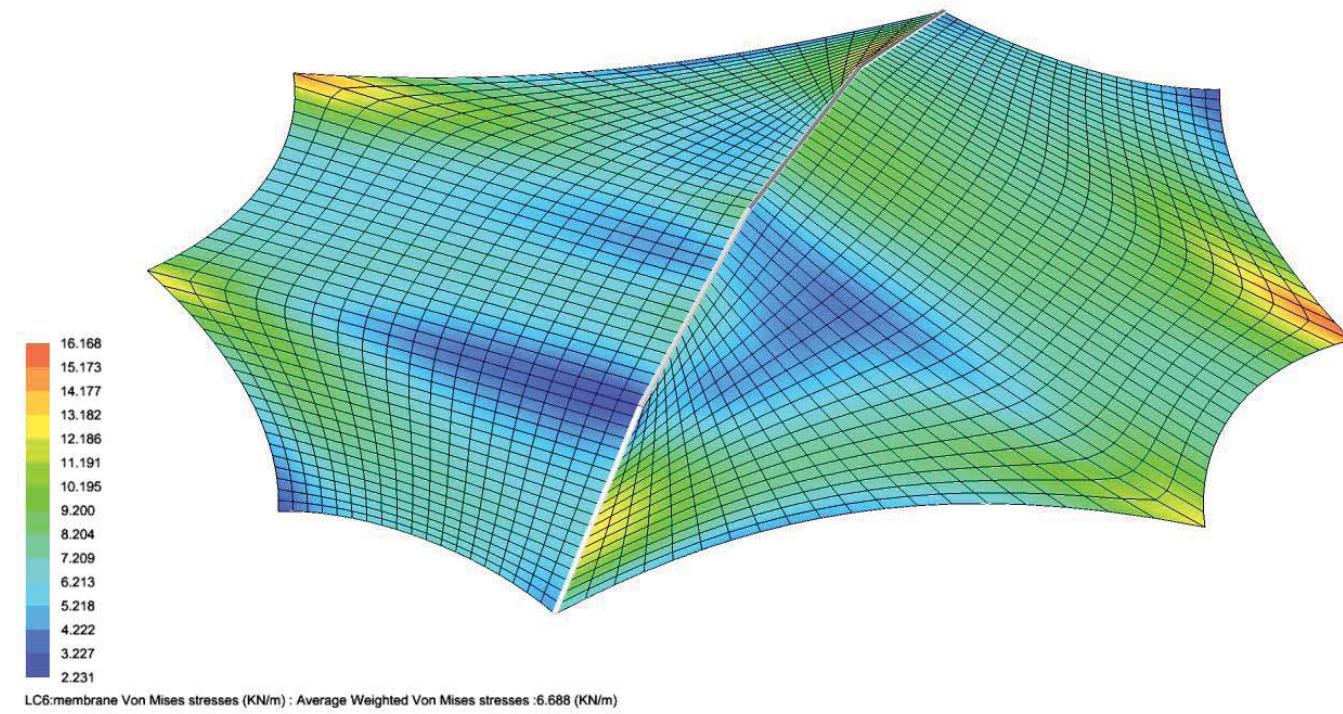
LC6 - Self weight 1.0 + Wind Y 1.0 + Snow 1.0

84

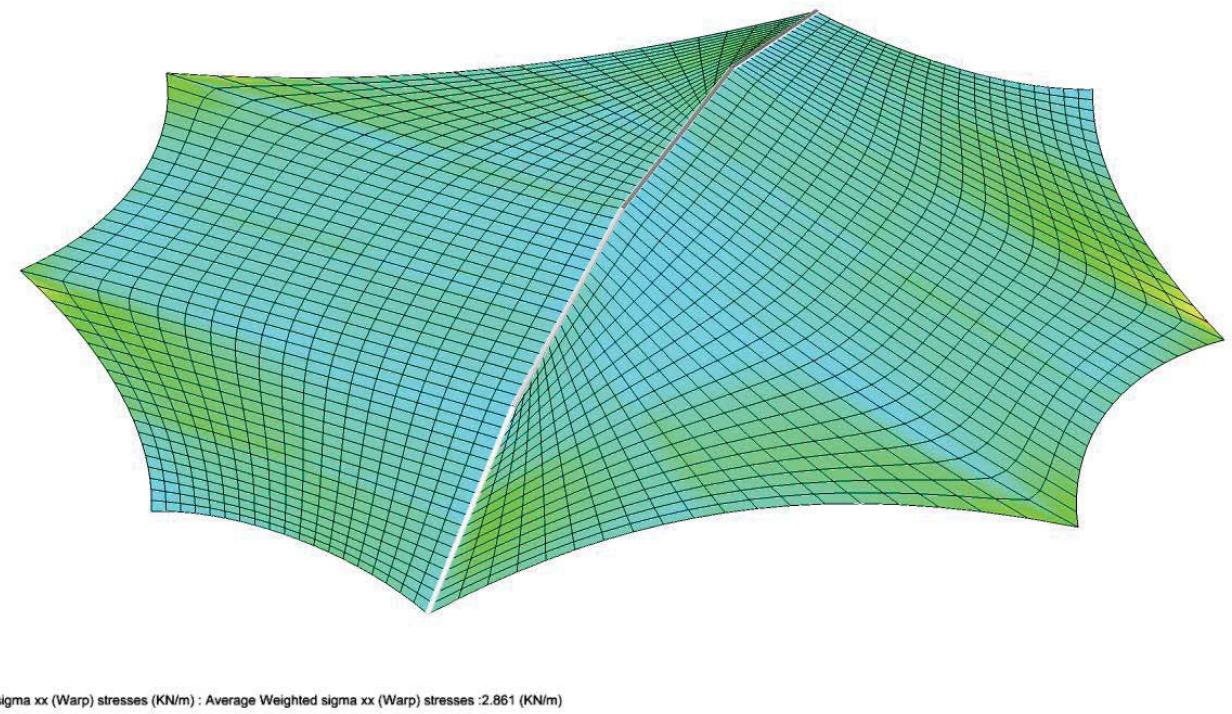
## Final Design

### Membrane Details and Analysis

FDM Solver



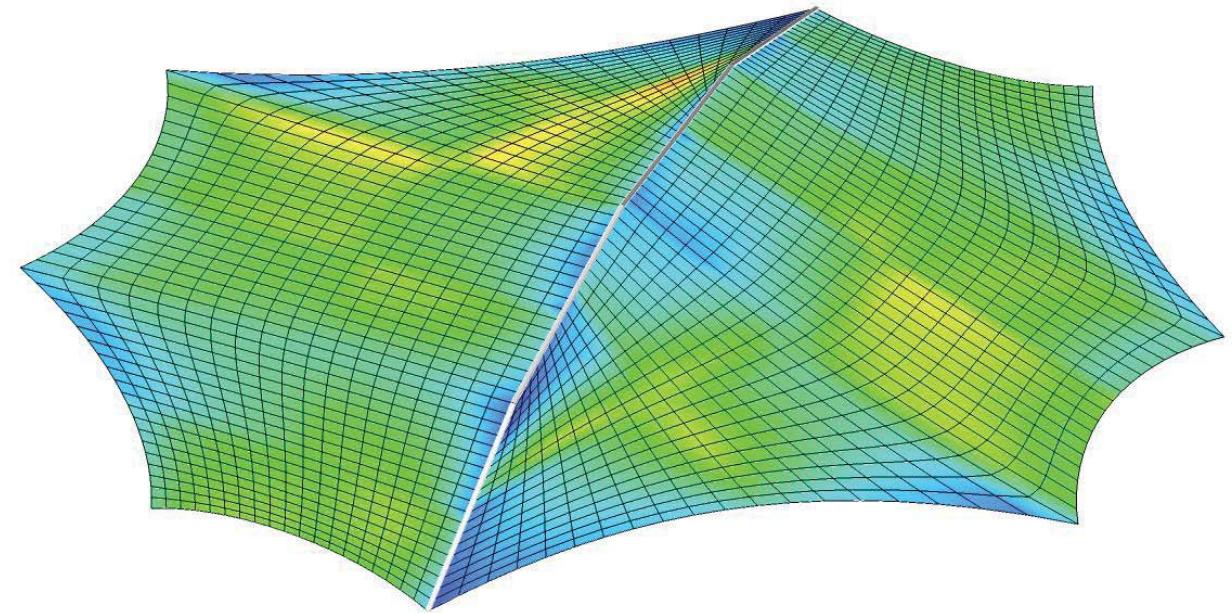
FDM Solver



LC6:membrane sigma yy (Weft) stresses (KN/m) : Average Weighted sigma yy (Weft) stresses : 3.210 (KN/m)

Color scale (sigma yy (Weft) stresses):

7.801
7.244
6.686
6.129
5.572
5.015
4.458
3.900
3.343
2.786
2.229
1.672
1.114
0.557
0.000



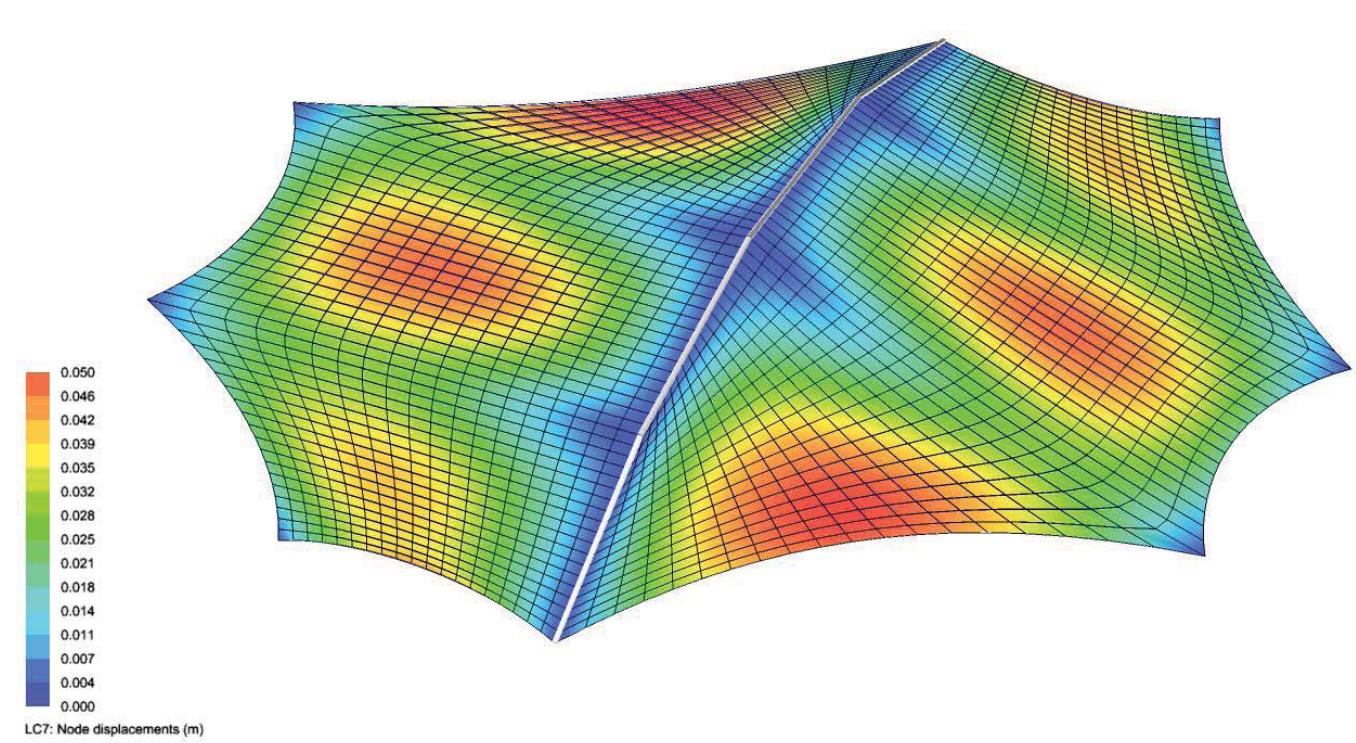
LC6 - Self weight 1.0 + Wind Y 1.0 + Snow 1.0

85

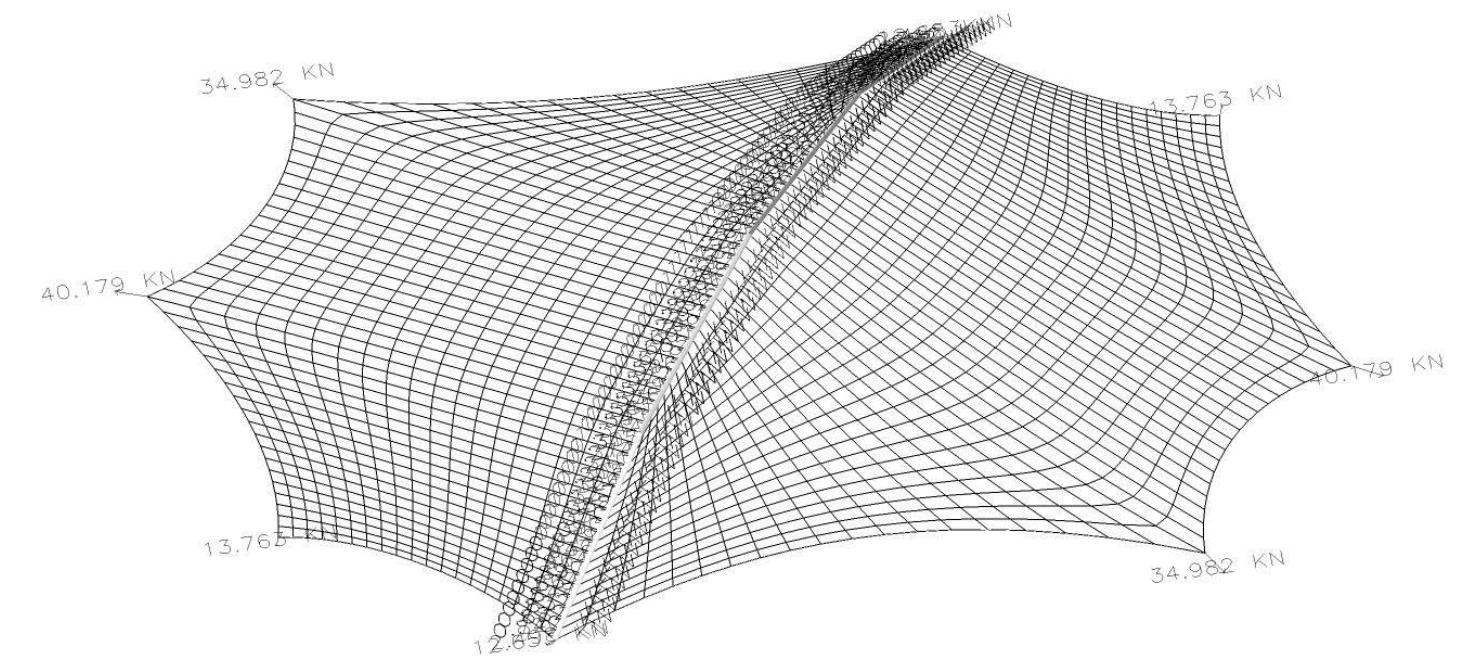
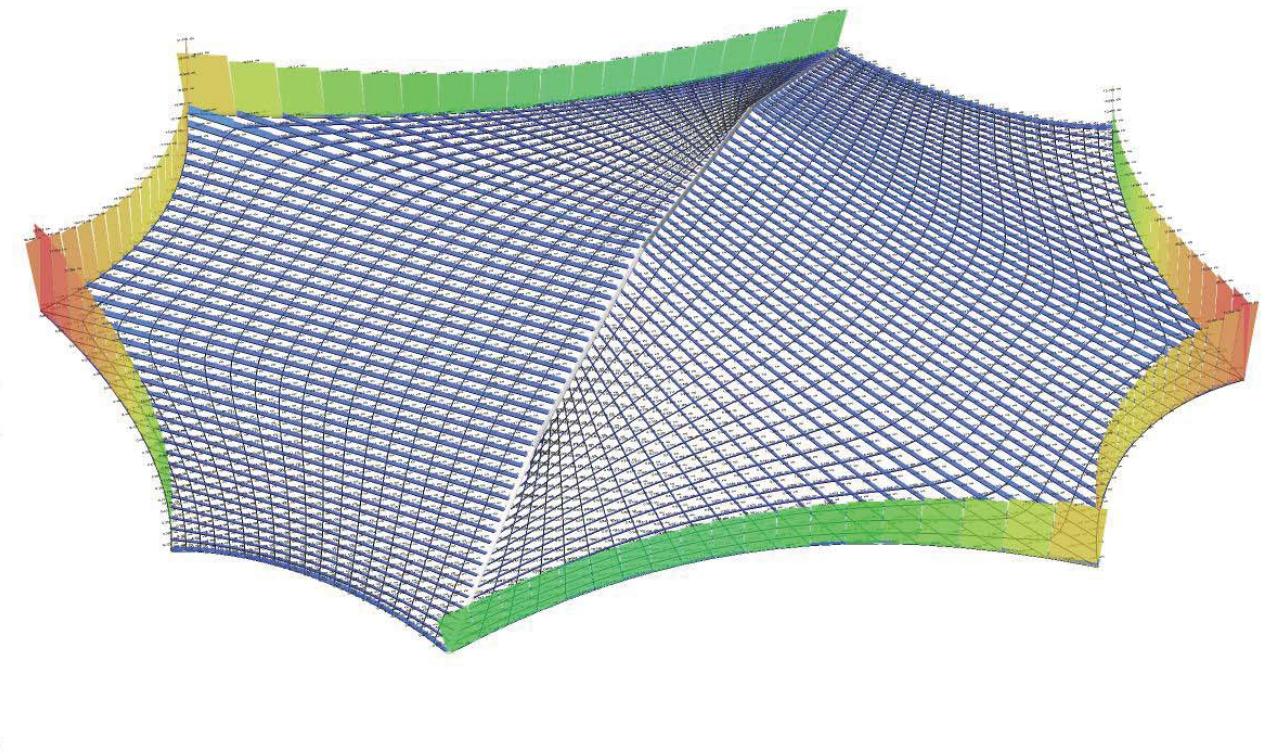
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



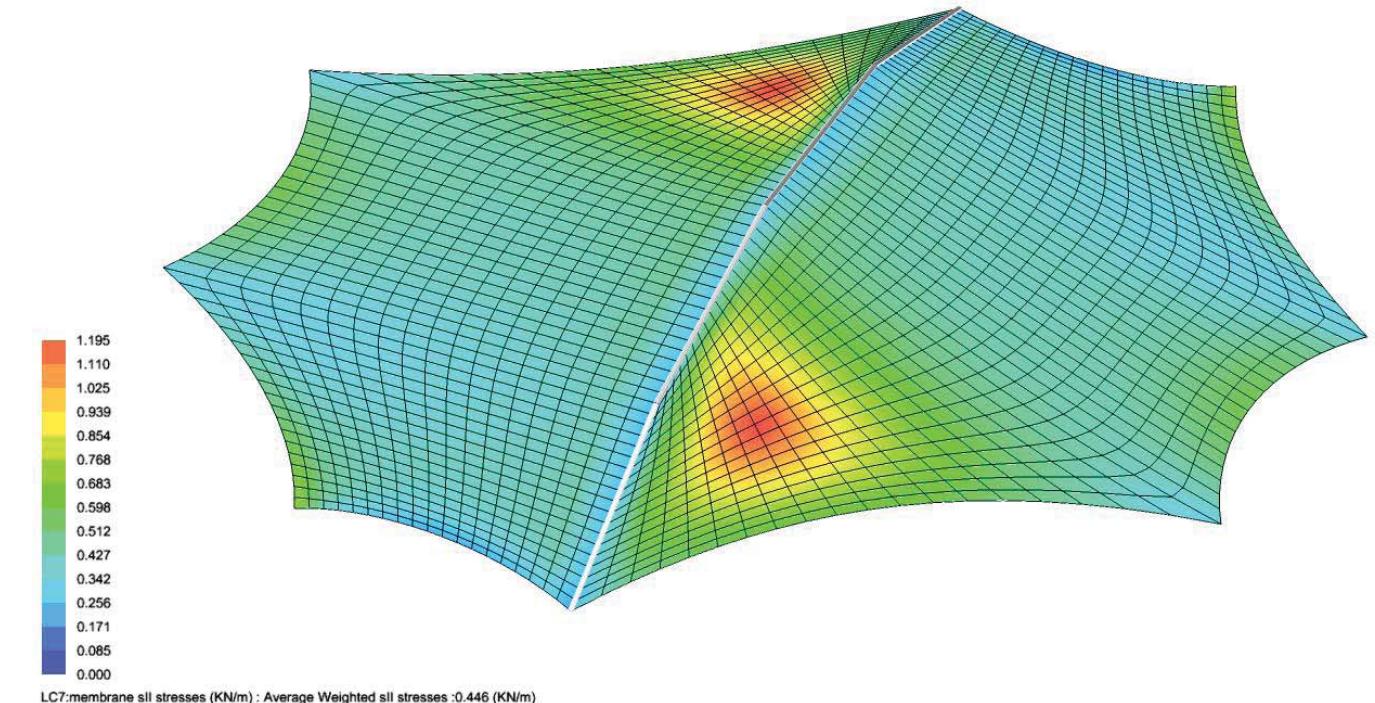
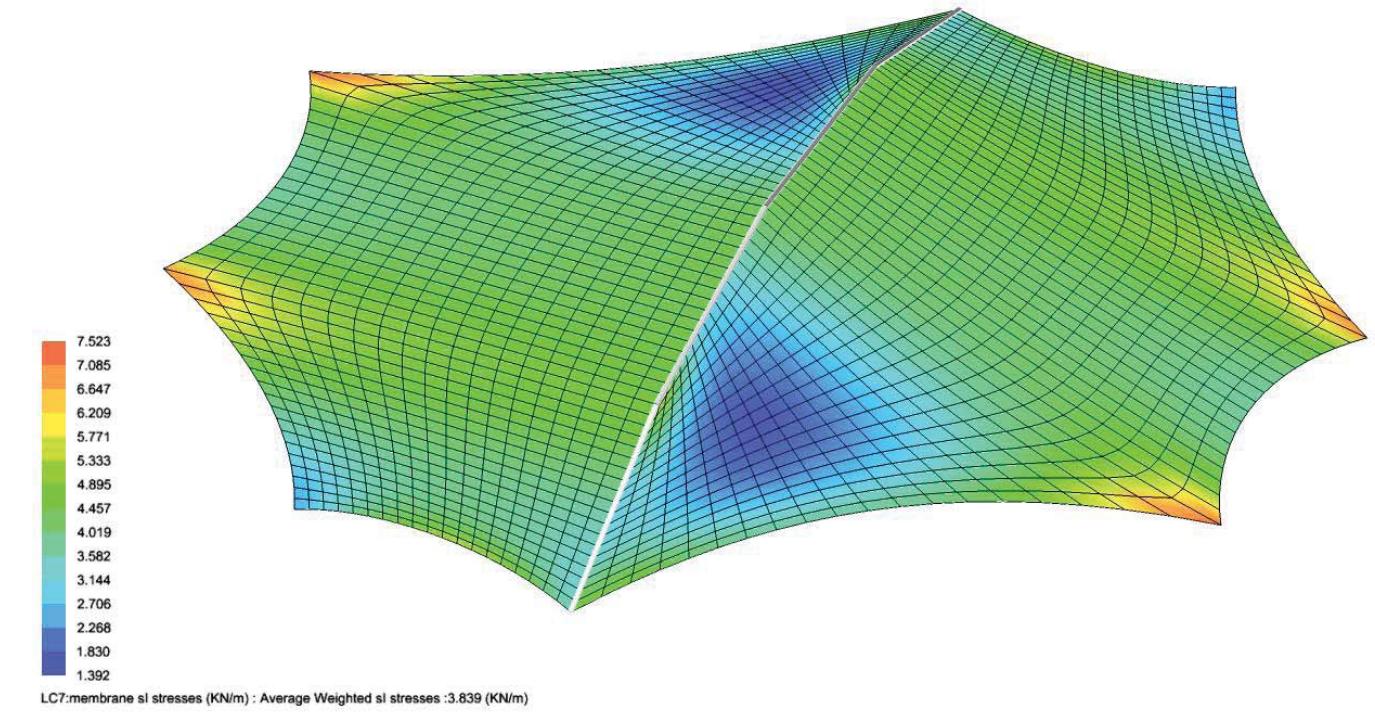
LC7 - Self weight 1.35

86

## Final Design

### Membrane Details and Analysis

FDM Solver



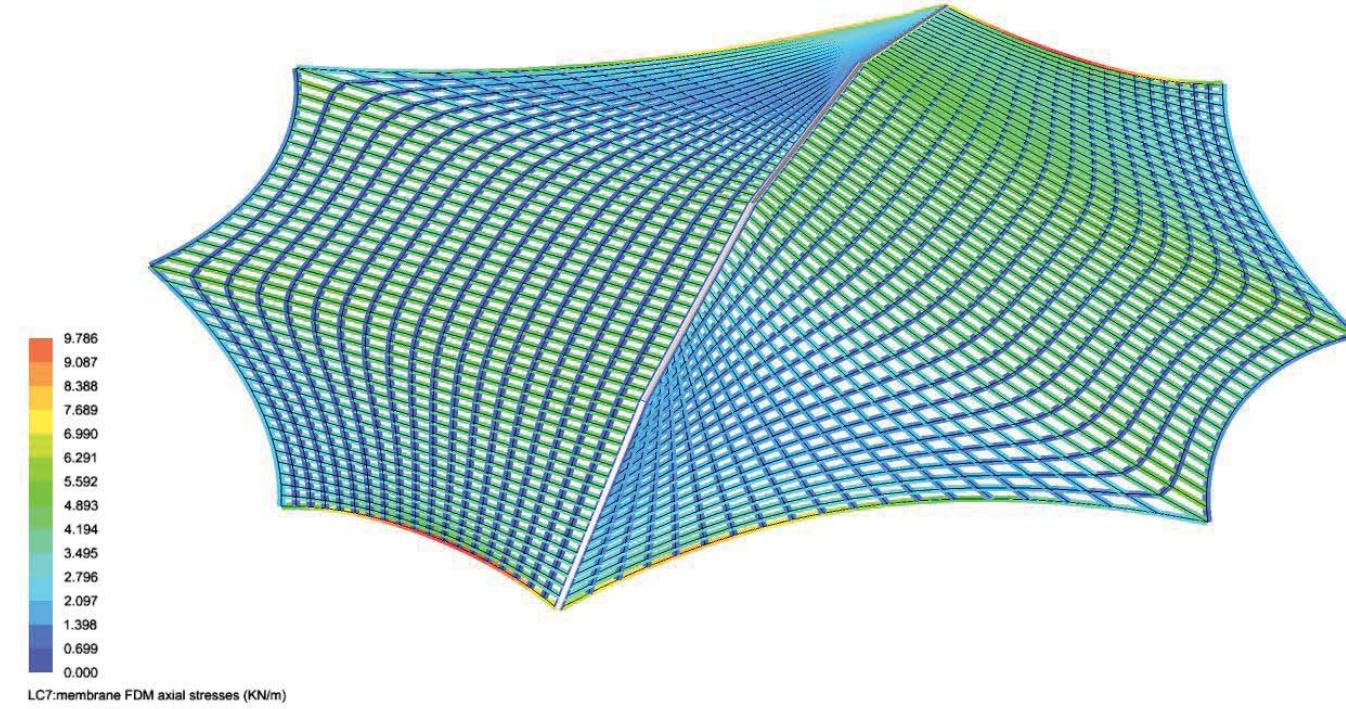
LC7 - Self weight 1.35

87

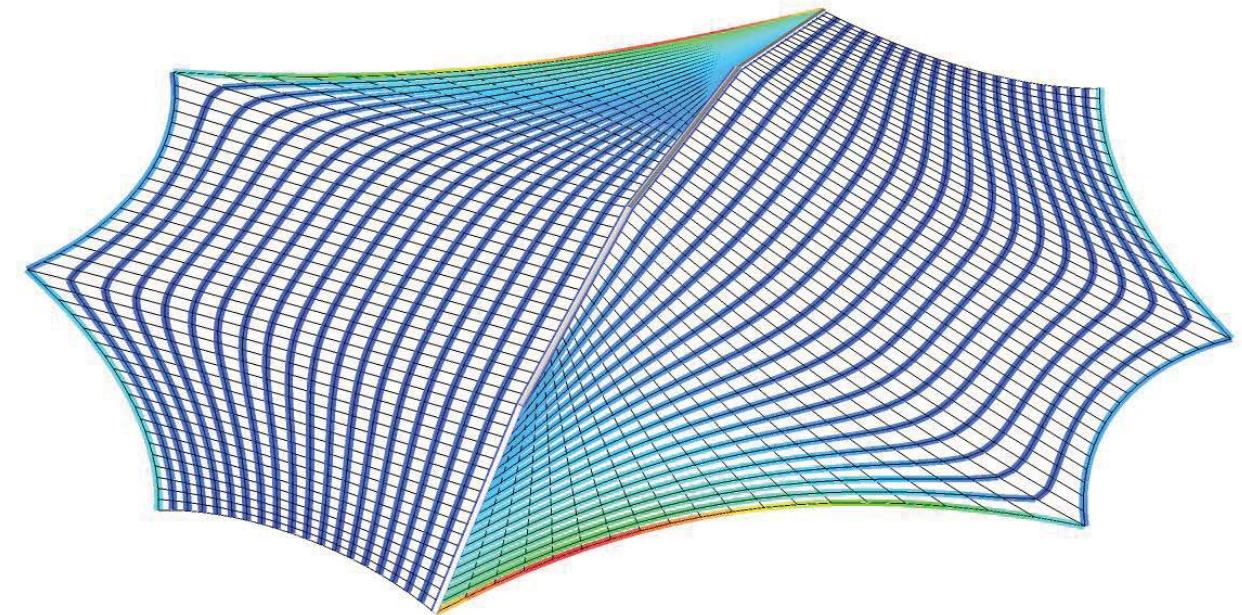
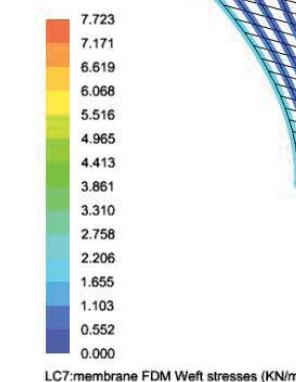
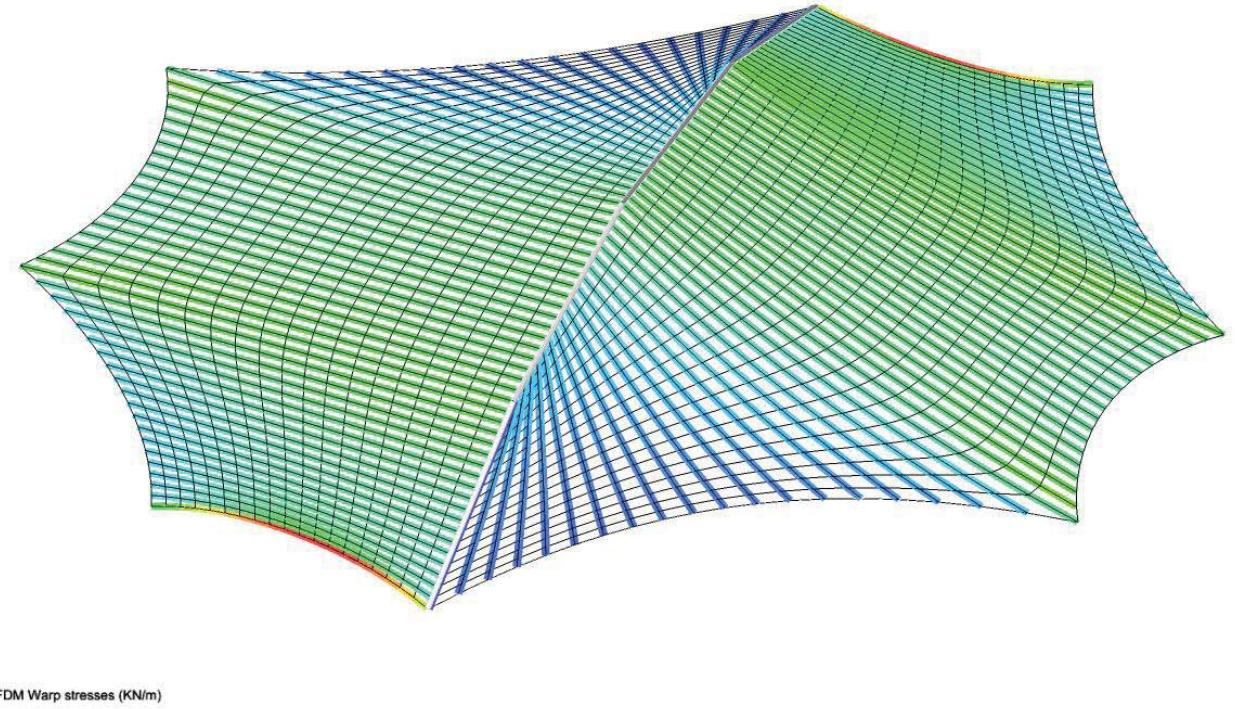
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



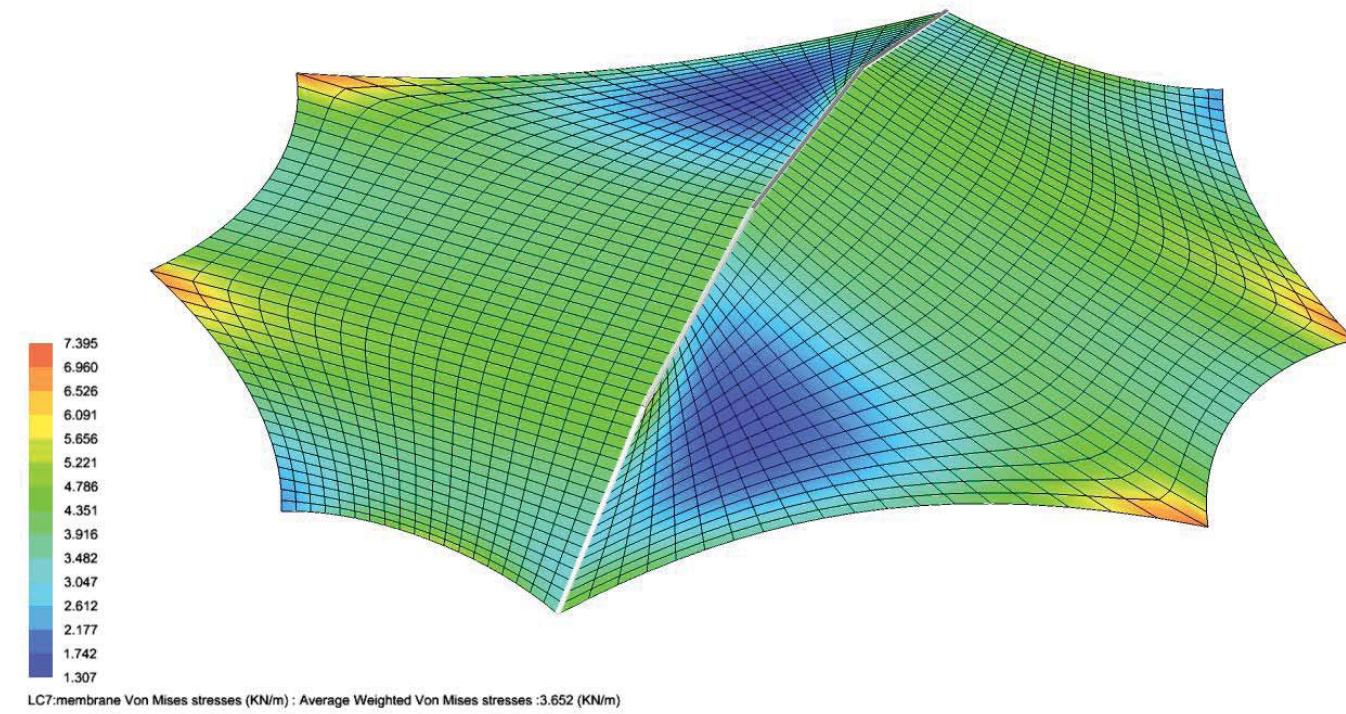
LC7 - Self weight 1.35

88

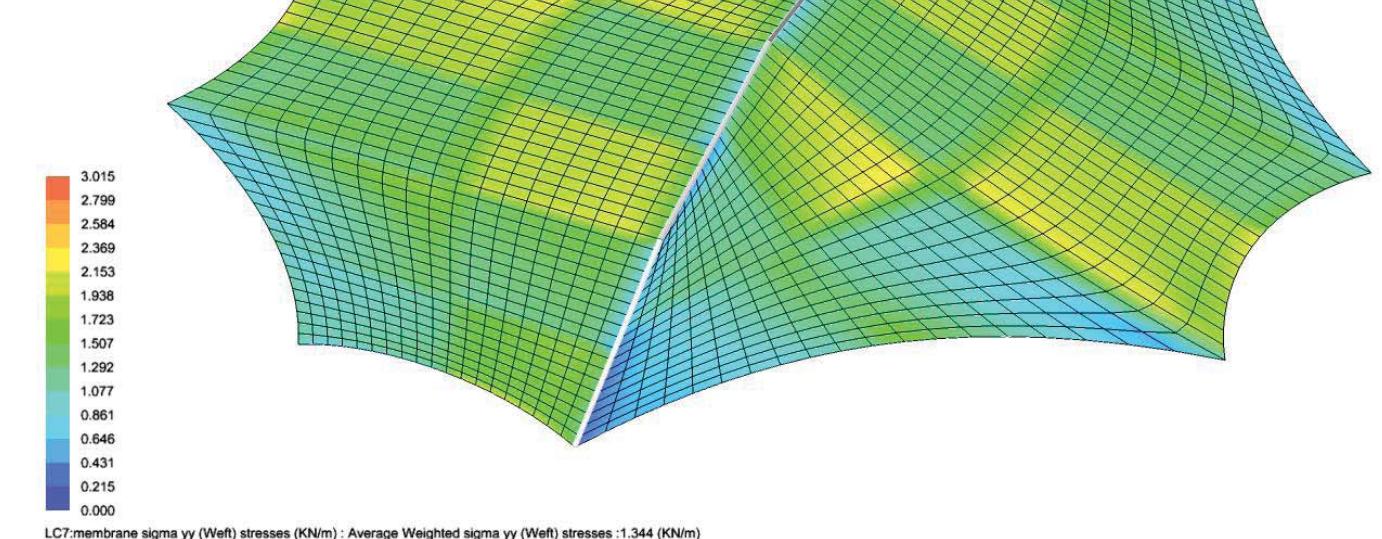
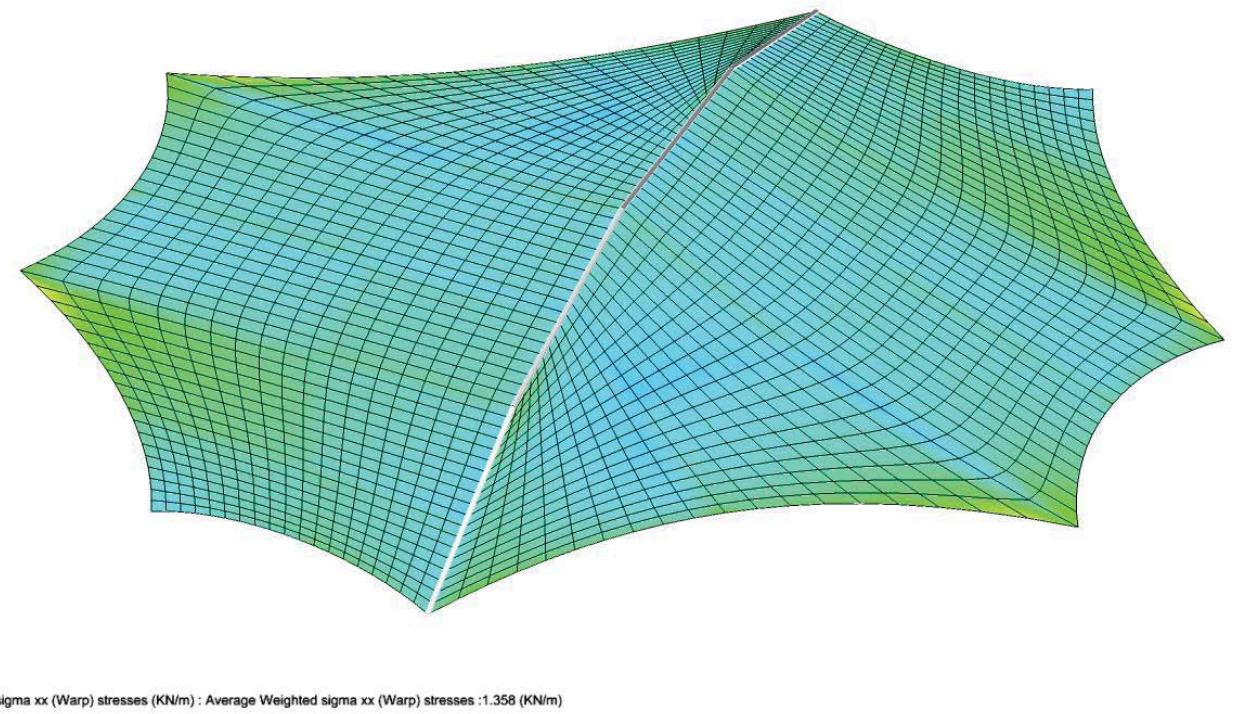
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



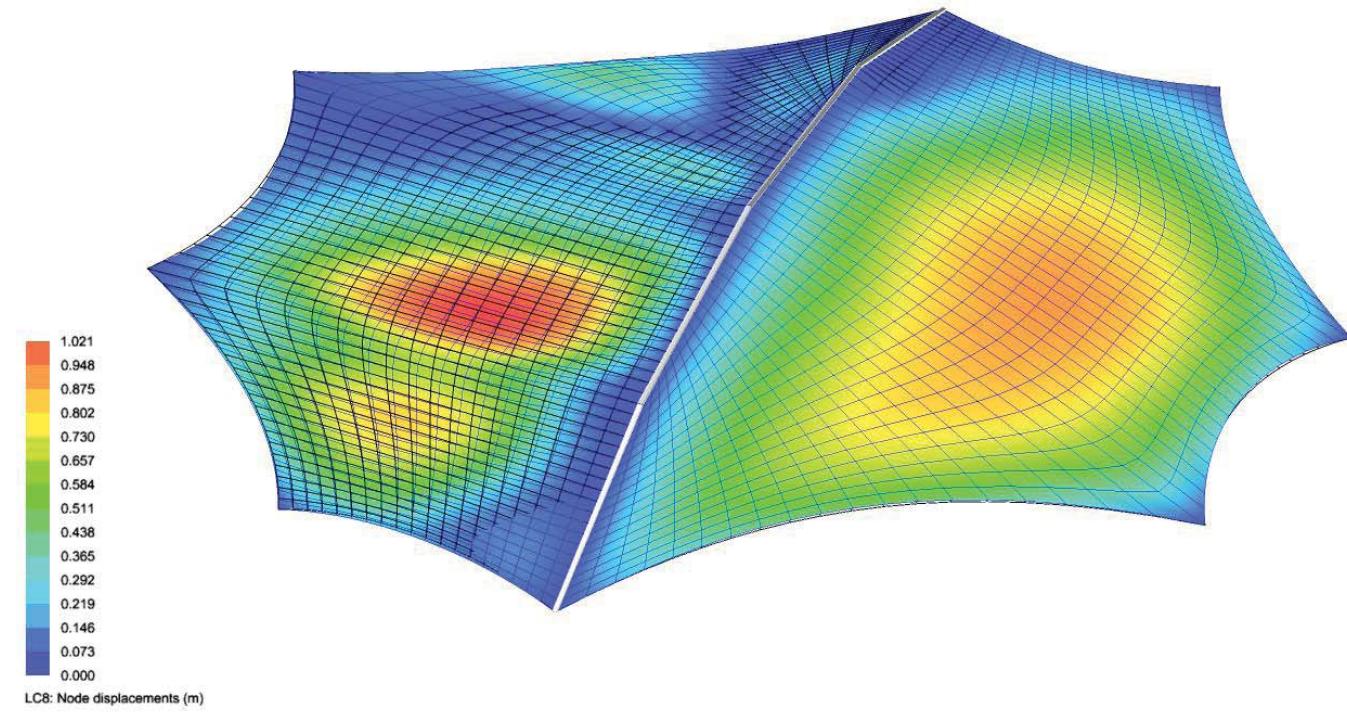
LC7 - Self weight 1.35

89

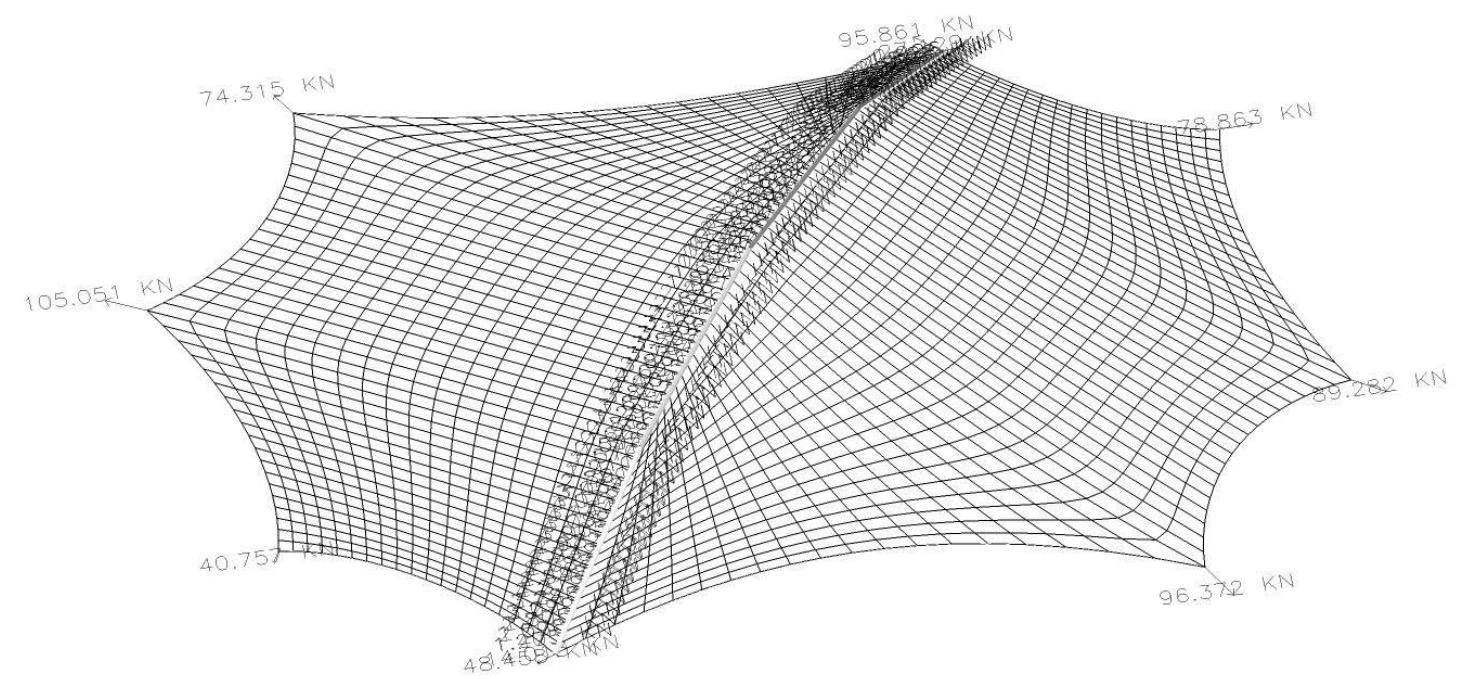
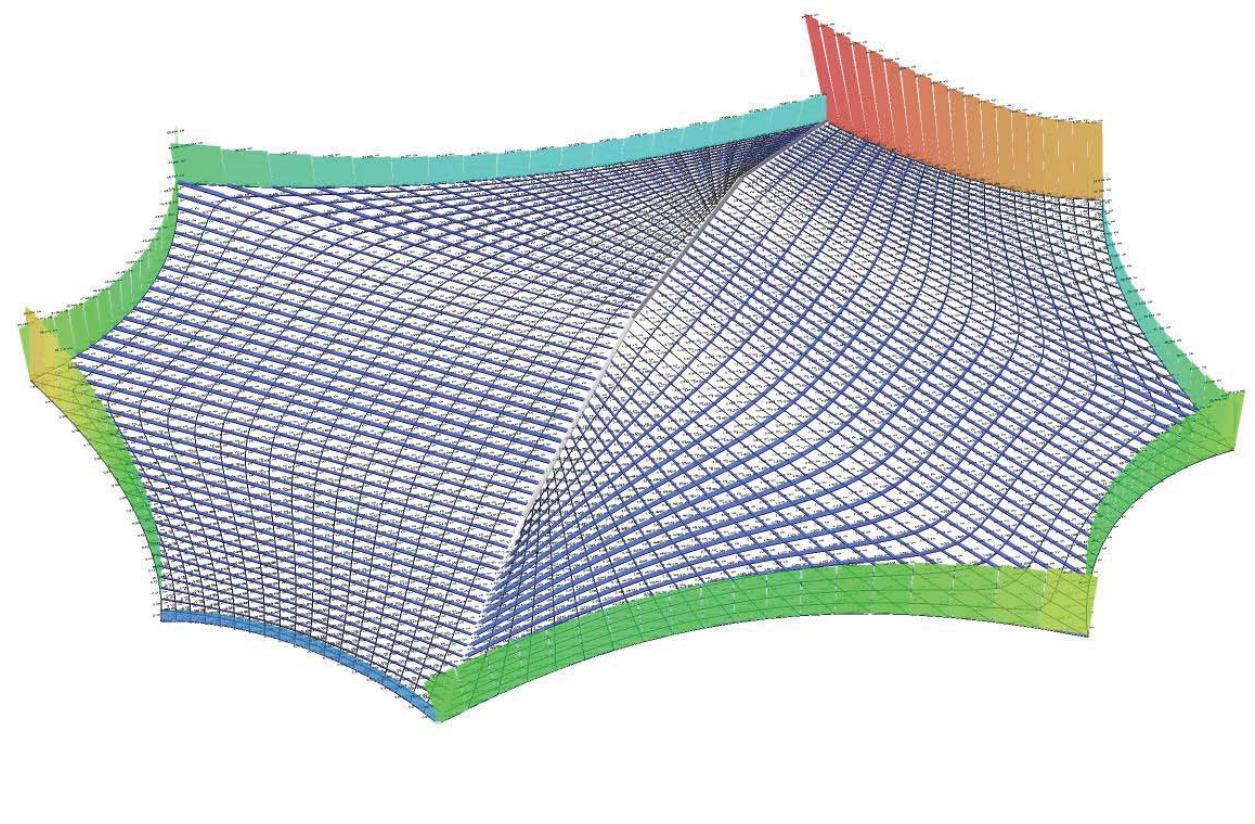
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



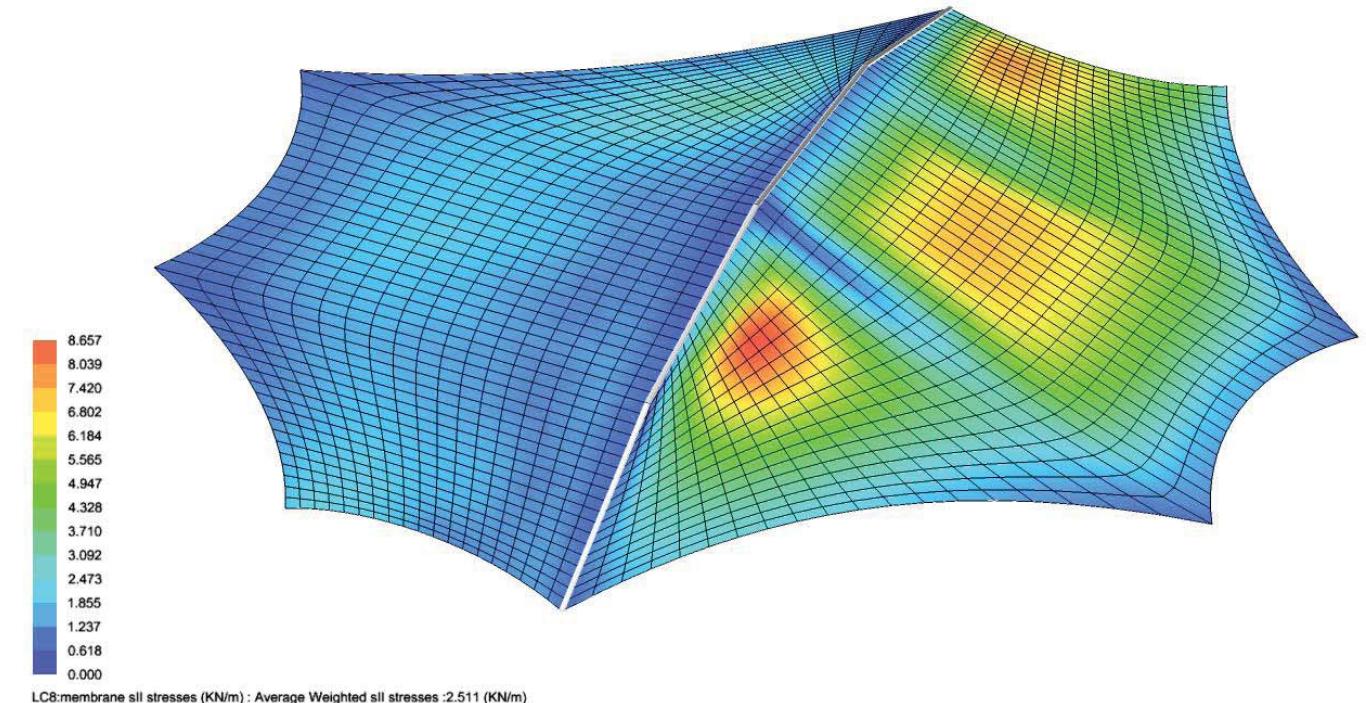
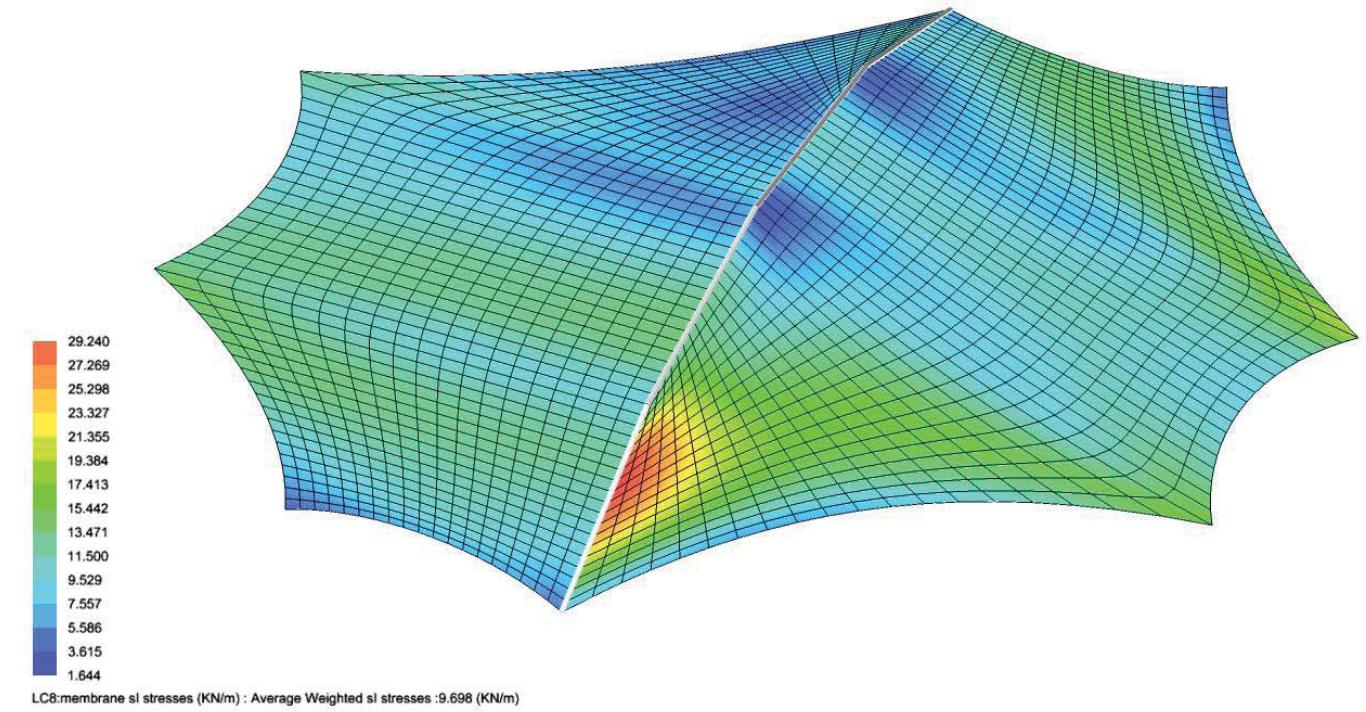
LC8 - Self weight 1.35 + Wind X 1.5

90

## Final Design

### Membrane Details and Analysis

FDM Solver



LC8 - Self weight 1.35 + Wind X 1.5

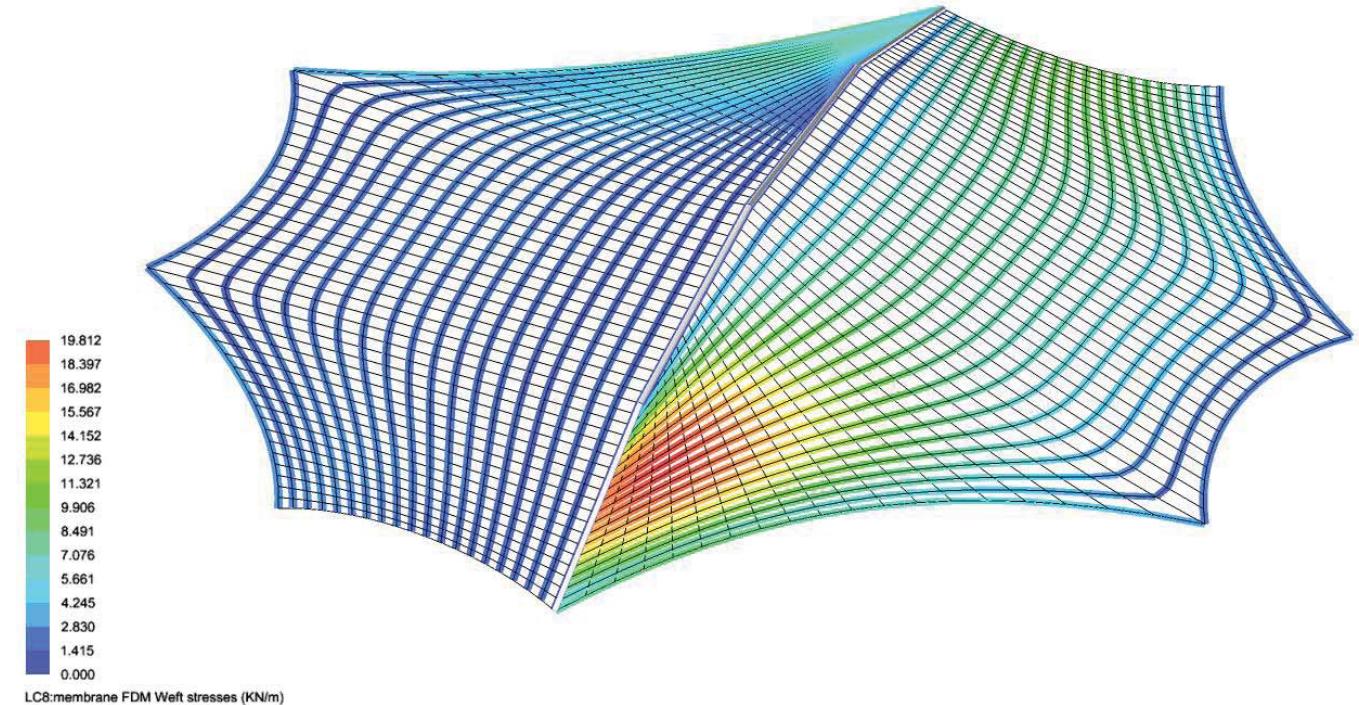
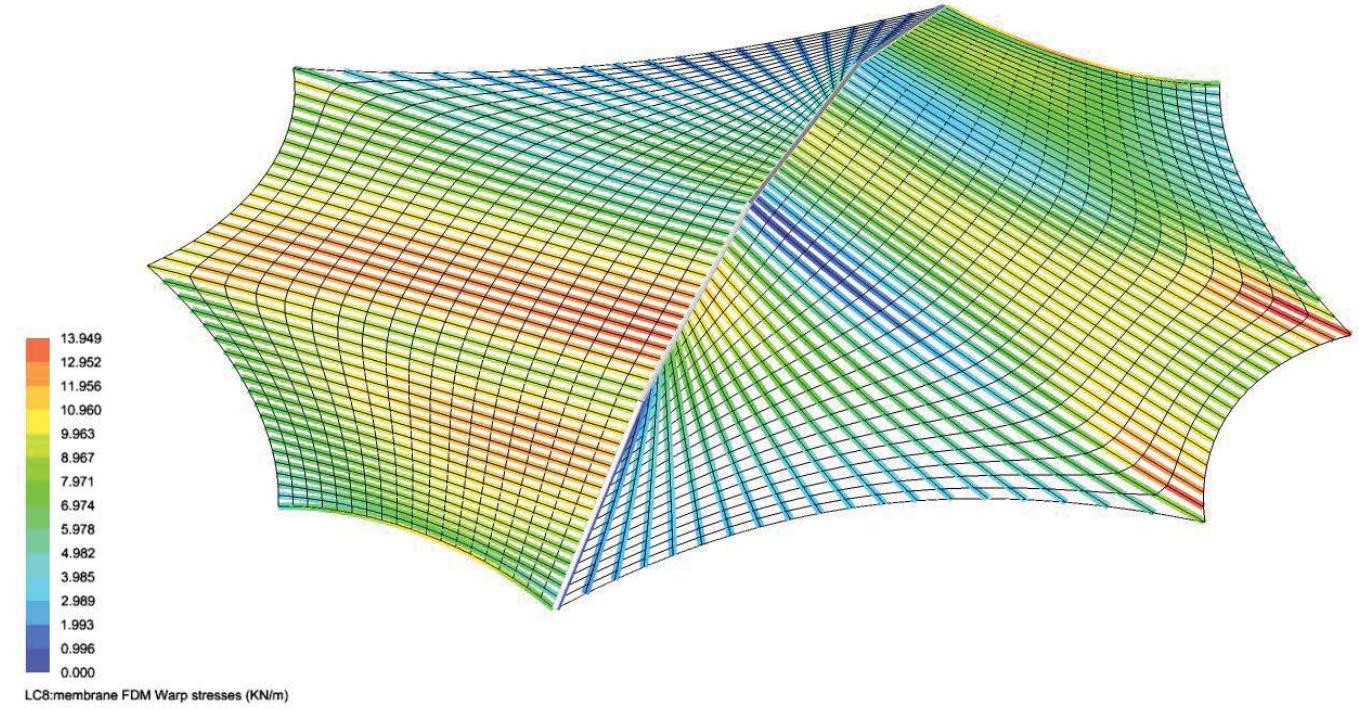
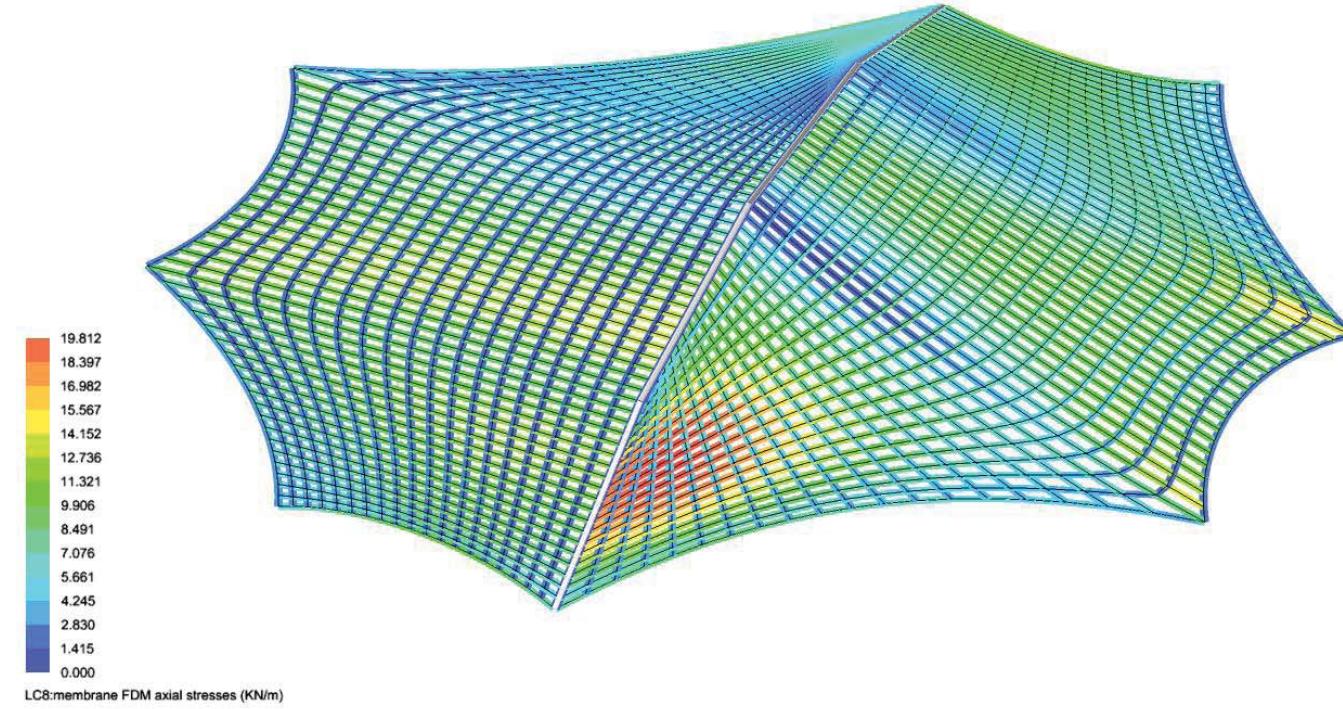
91

## Final Design

### Membrane Details and Analysis

FDM Solver

FDM Solver



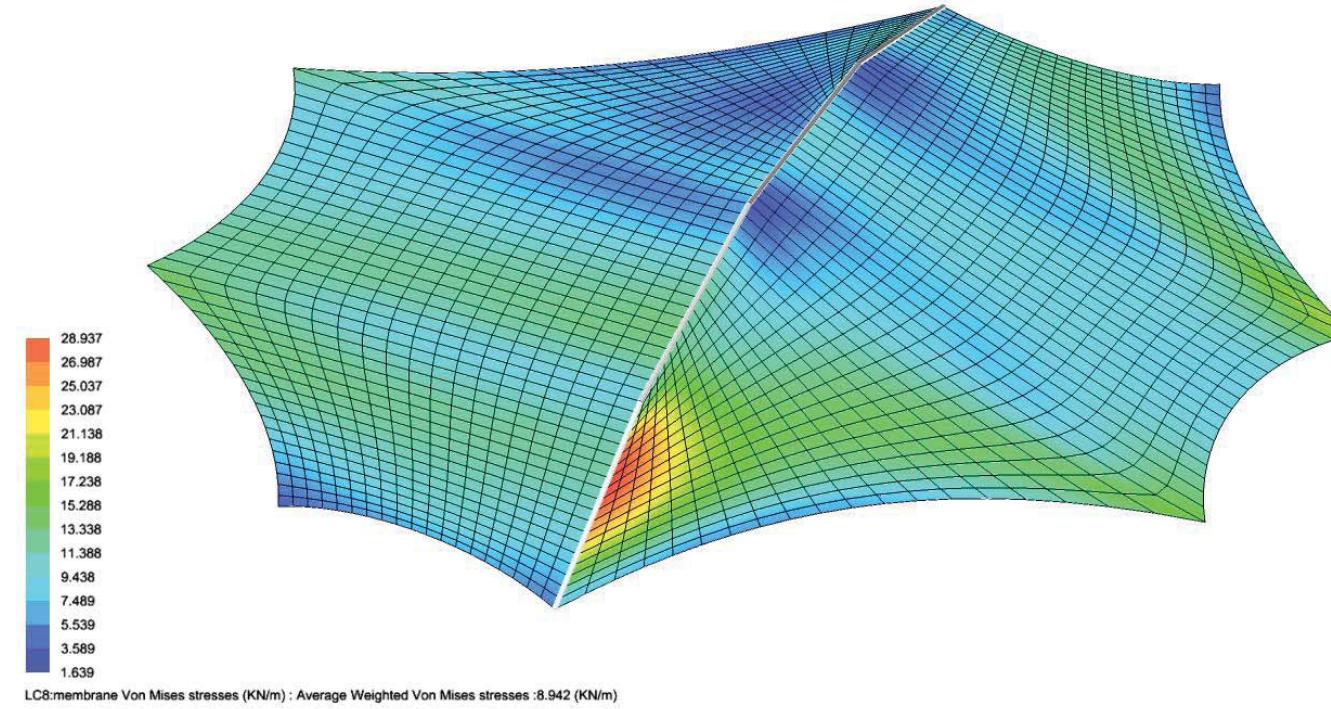
LC8 - Self weight 1.35 + Wind X 1.5

92

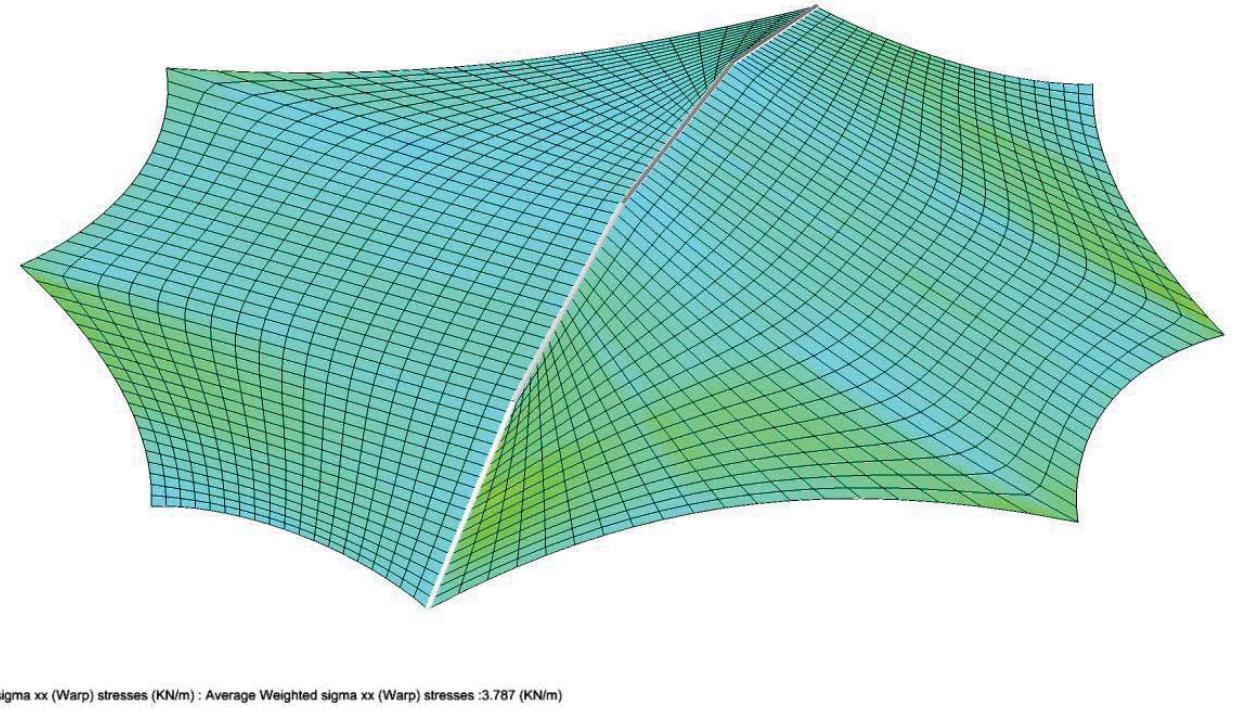
## Final Design

### Membrane Details and Analysis

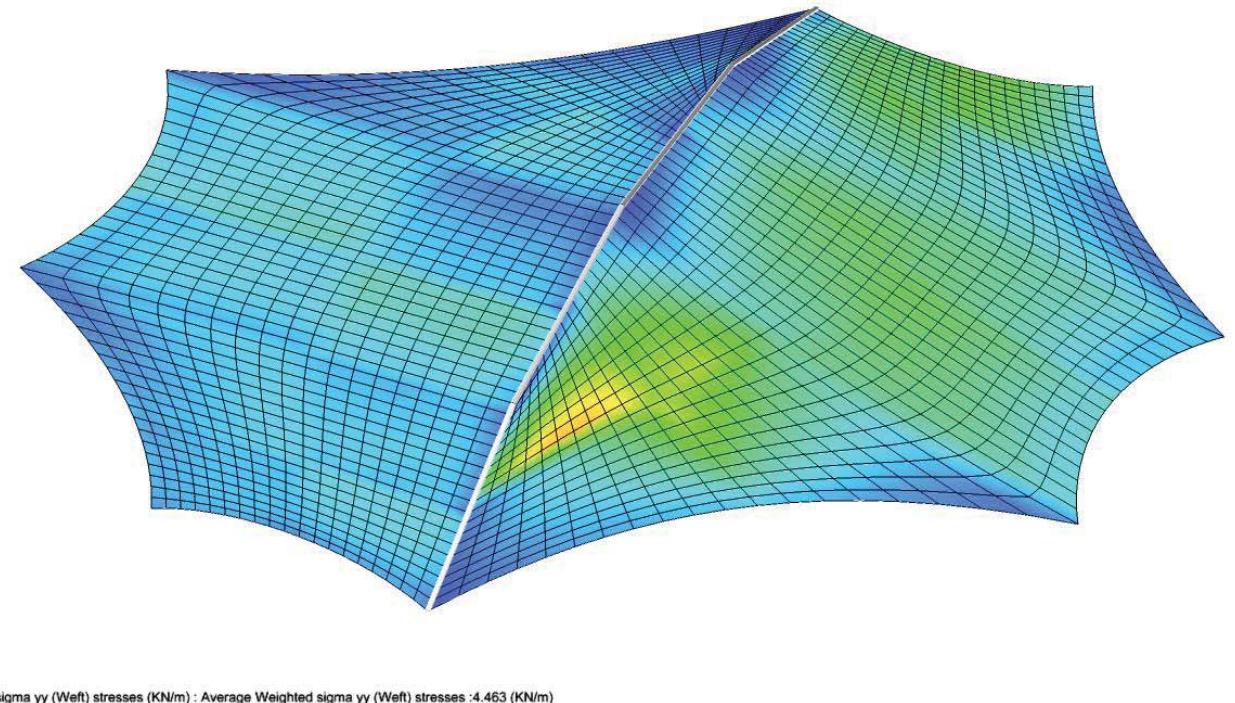
FDM Solver



FDM Solver



FDM Solver



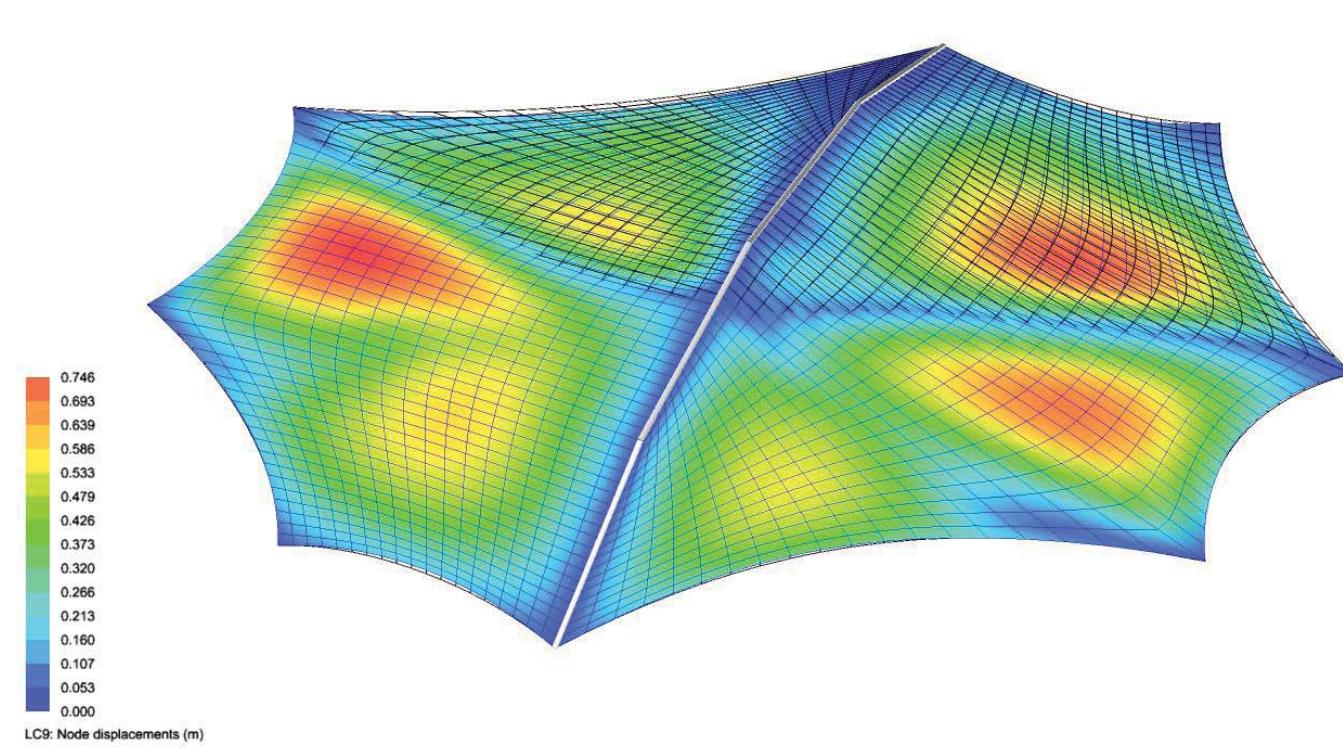
LC8 - Self weight 1.35 + Wind X 1.5

93

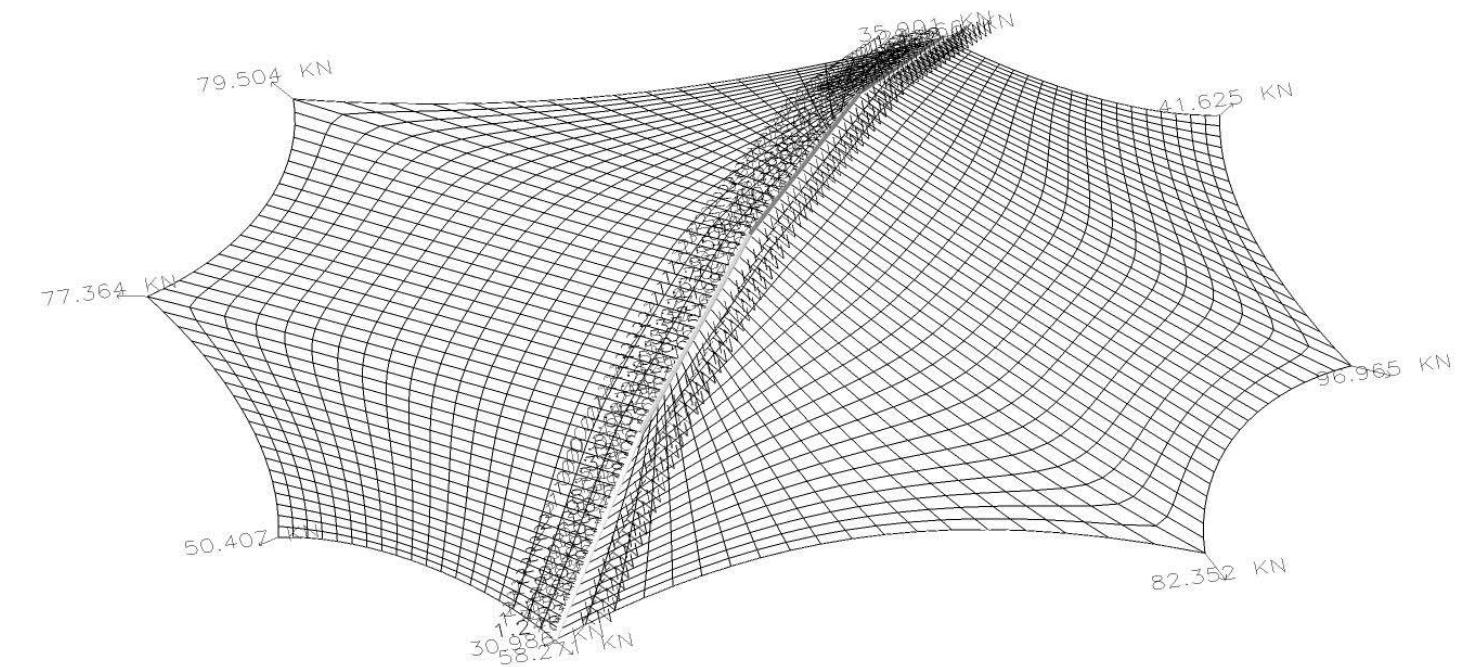
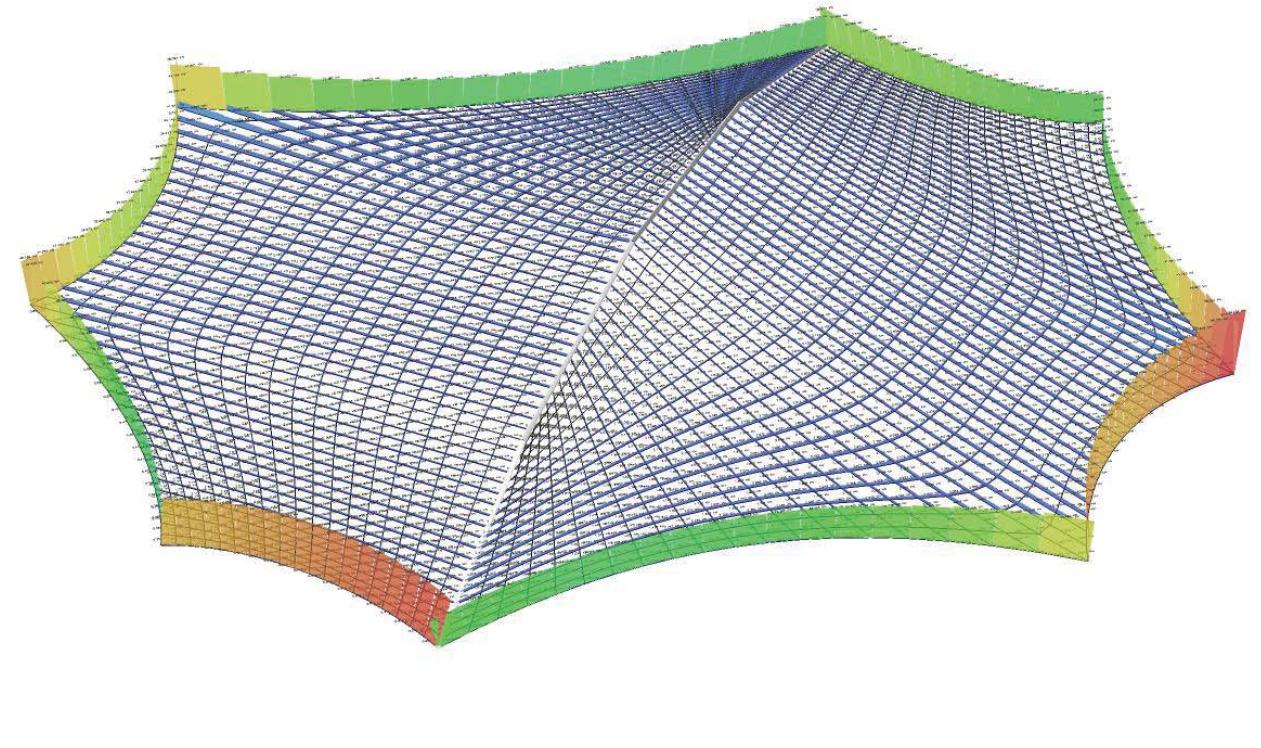
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



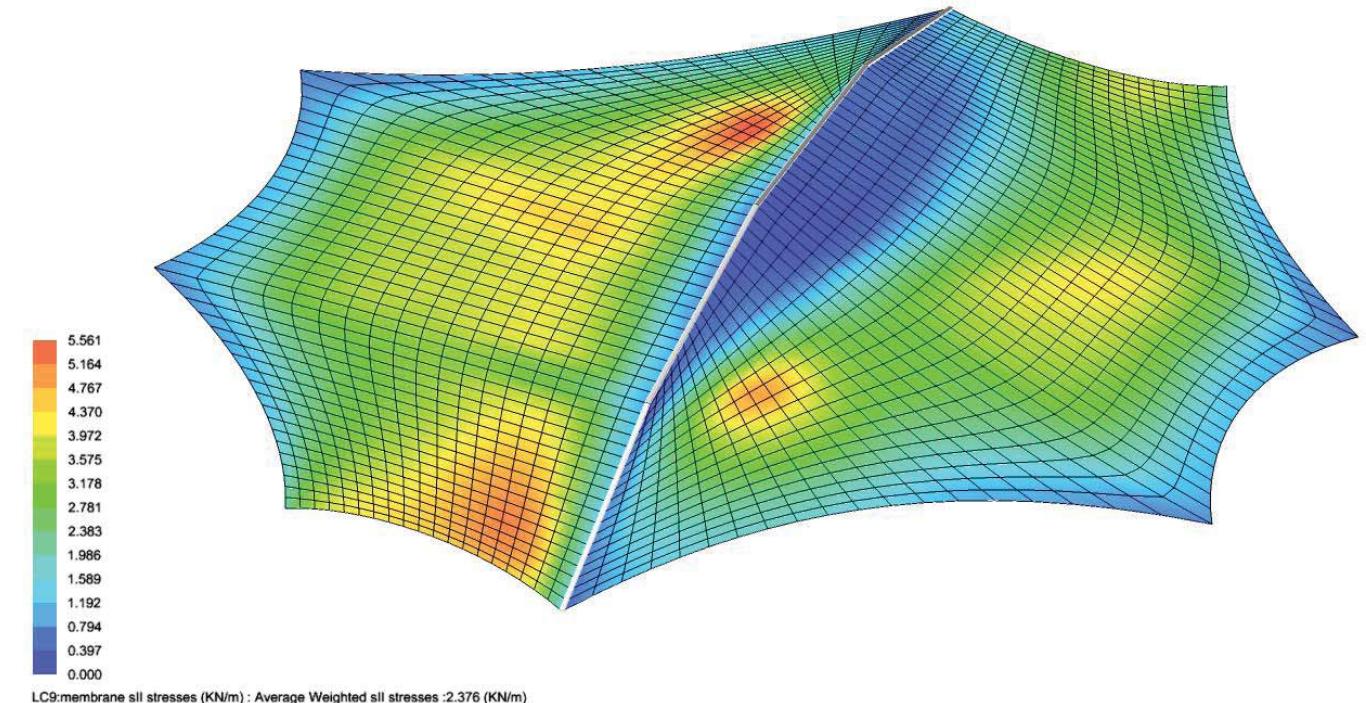
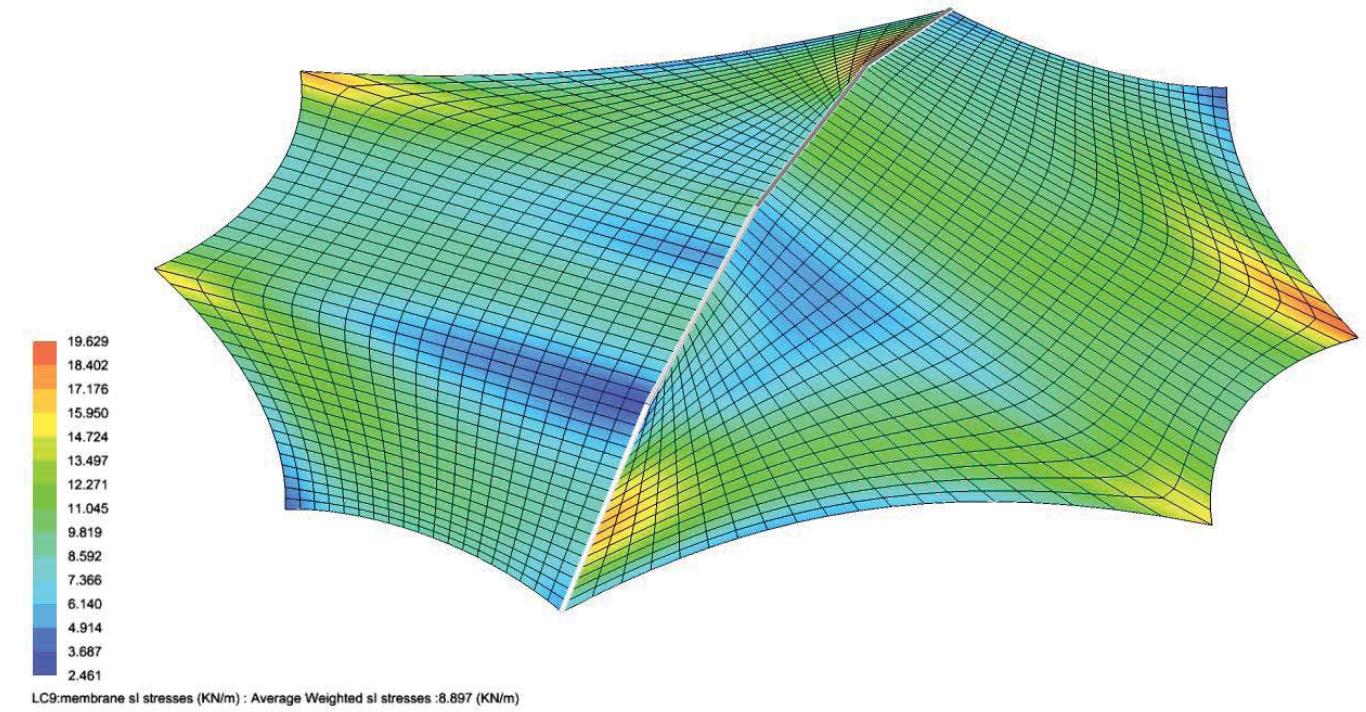
LC9 - Self weight 1.35 + Wind Y 1.5

94

## Final Design

### Membrane Details and Analysis

FDM Solver



LC9 - Self weight 1.35 + Wind Y 1.5

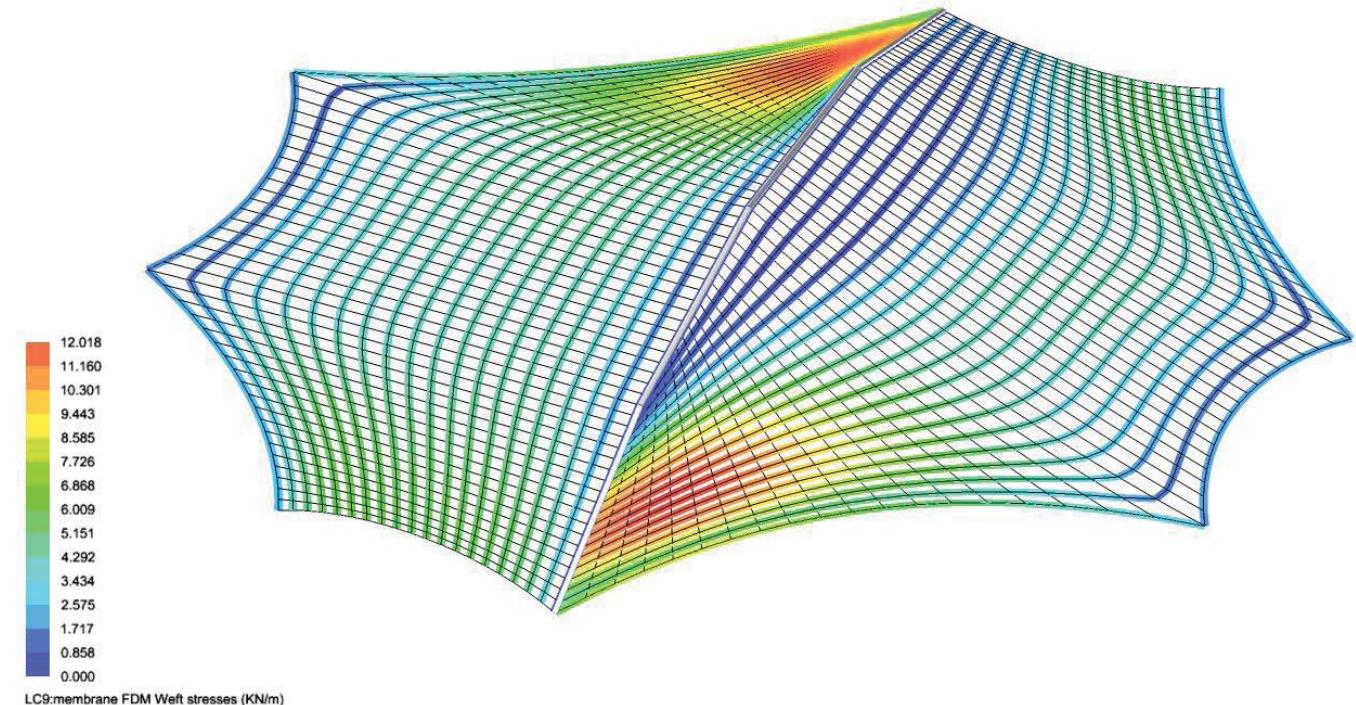
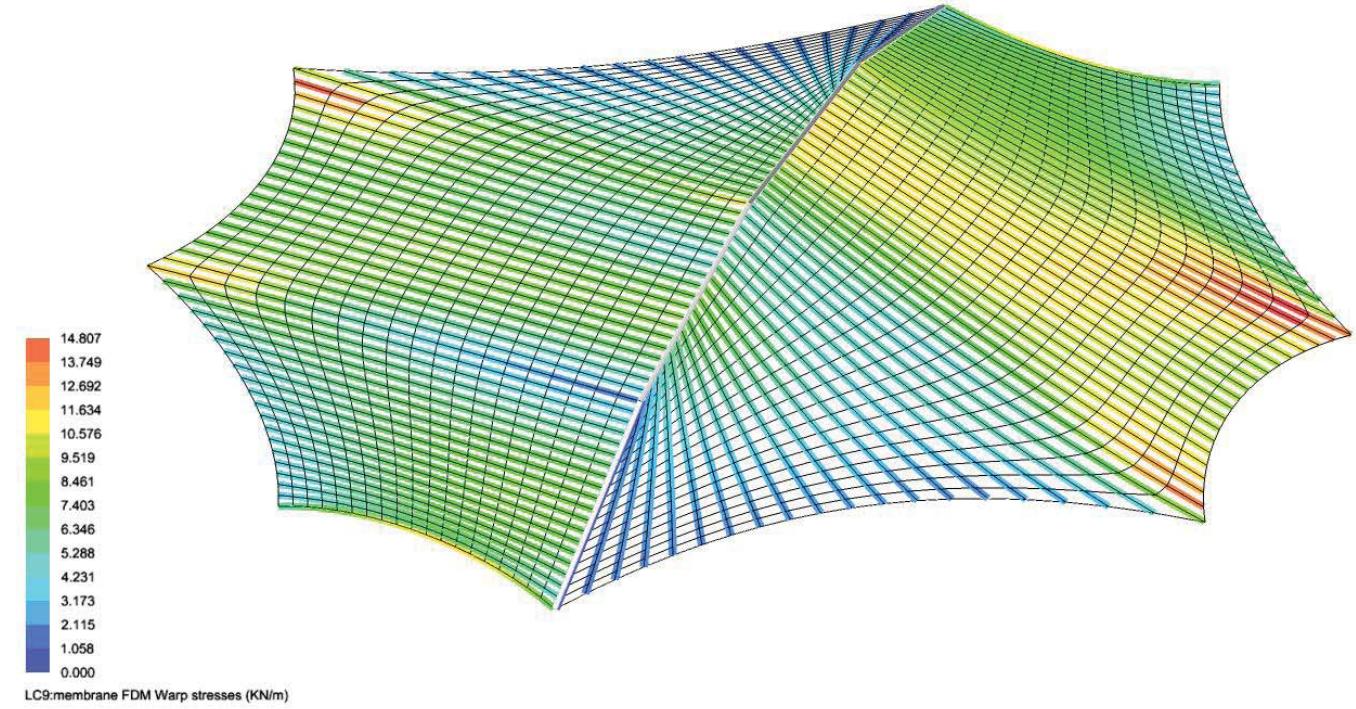
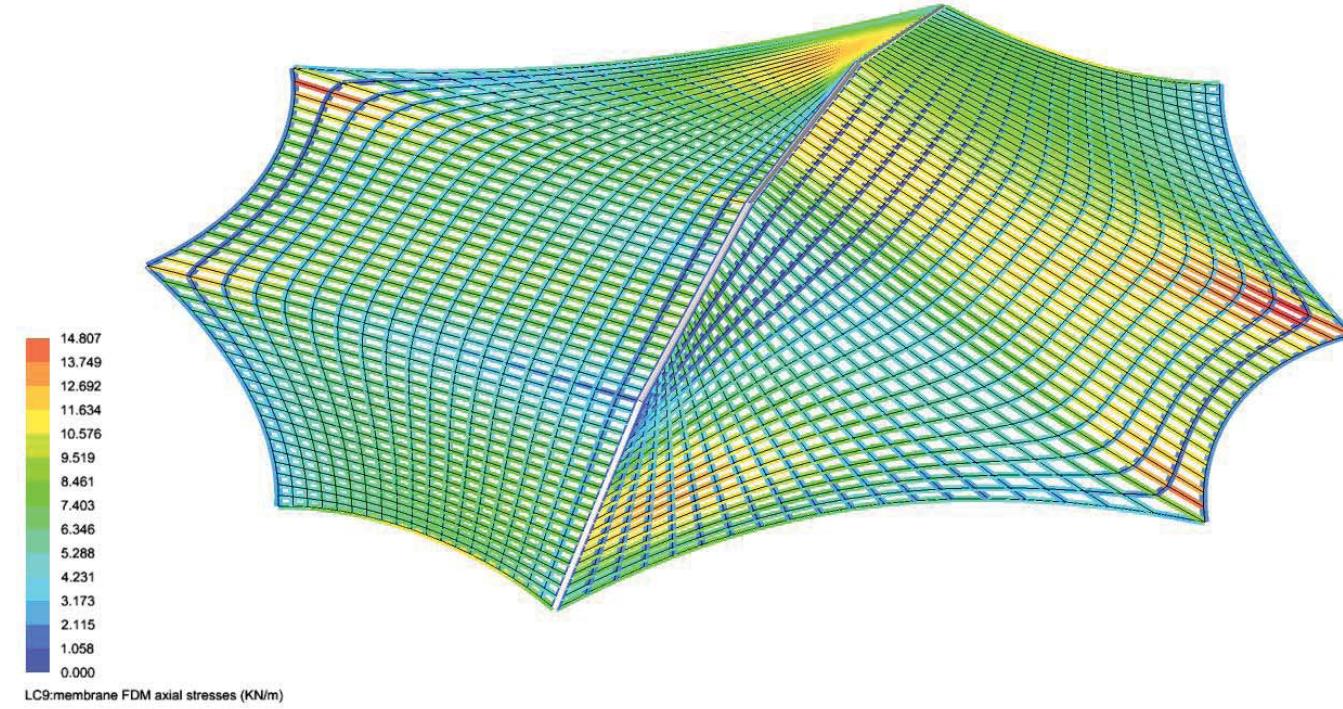
95

## Final Design

### Membrane Details and Analysis

FDM Solver

FDM Solver



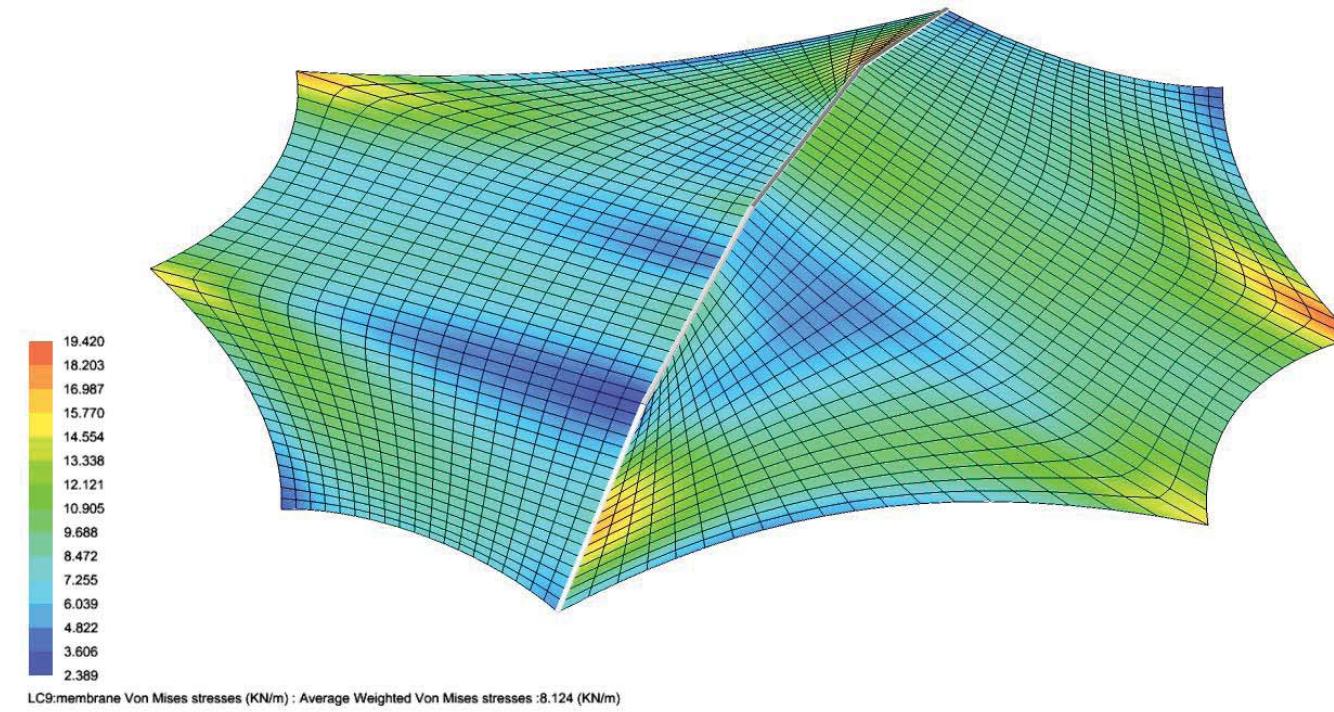
LC9 - Self weight 1.35 + Wind Y 1.5

96

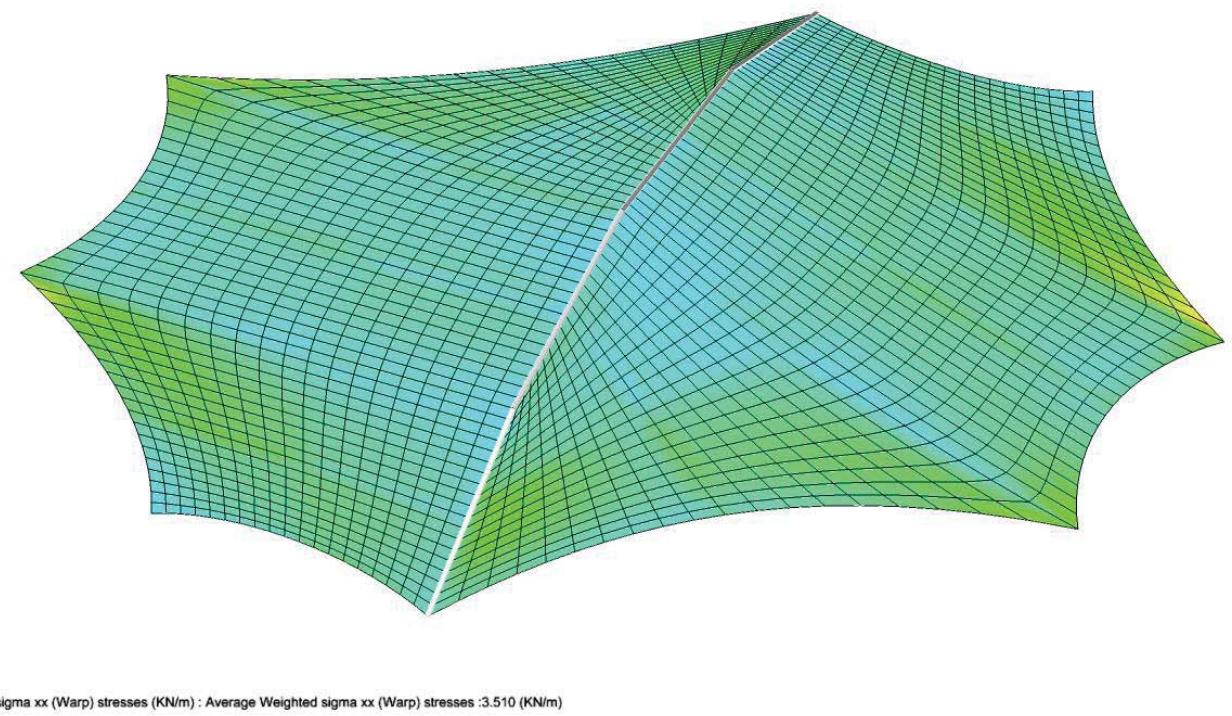
## Final Design

### Membrane Details and Analysis

FDM Solver

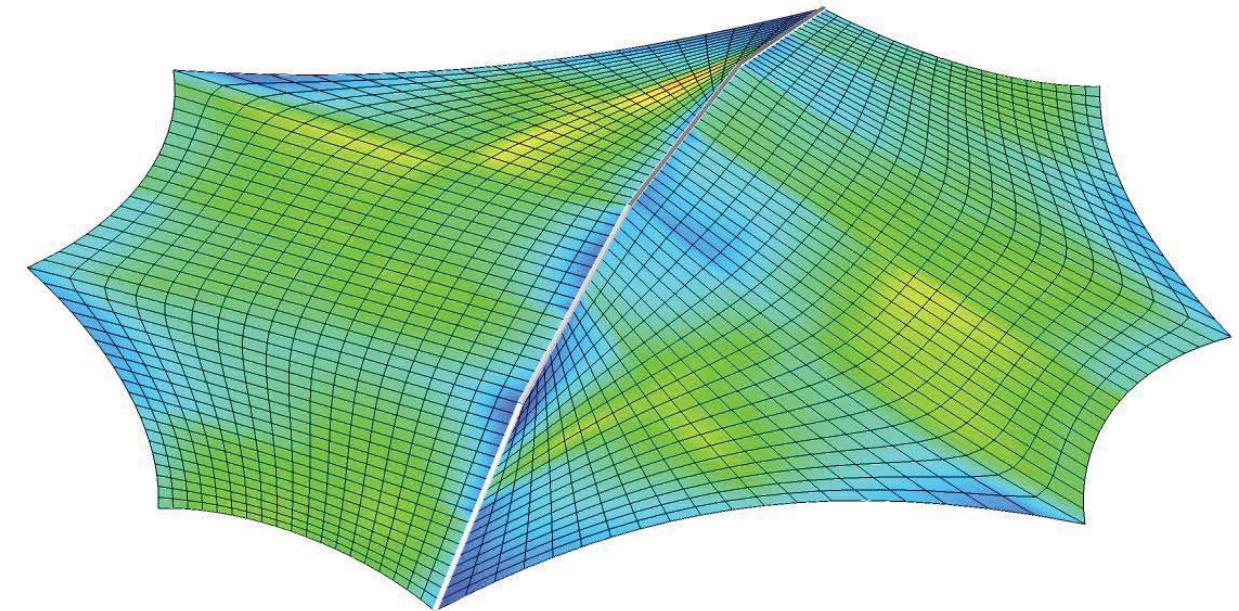


FDM Solver



10.368
9.628
8.887
8.146
7.406
6.665
5.925
5.184
4.444
3.703
2.962
2.222
1.481
0.741
0.000

LC9:membrane sigma yy (Weft) stresses (KN/m) : Average Weighted sigma yy (Weft) stresses :4.027 (KN/m)



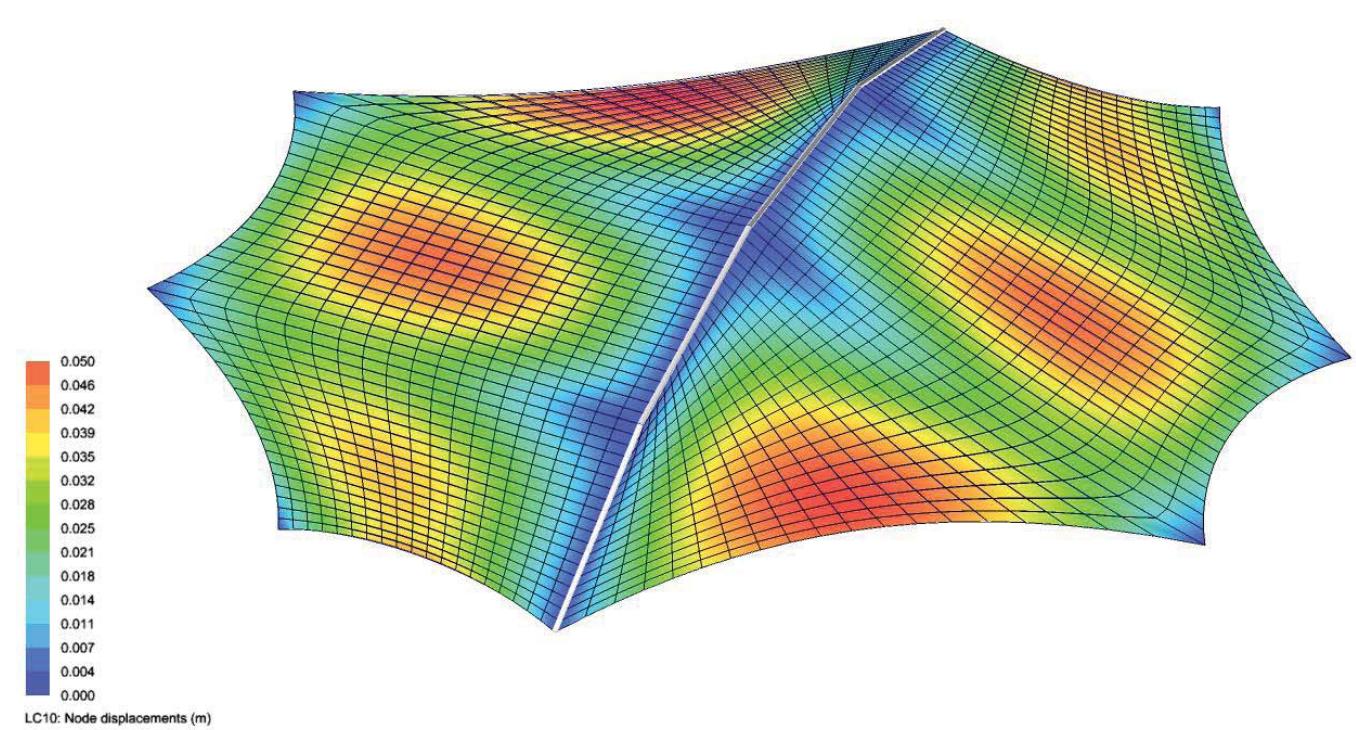
LC9 - Self weight 1.35 + Wind Y 1.5

97

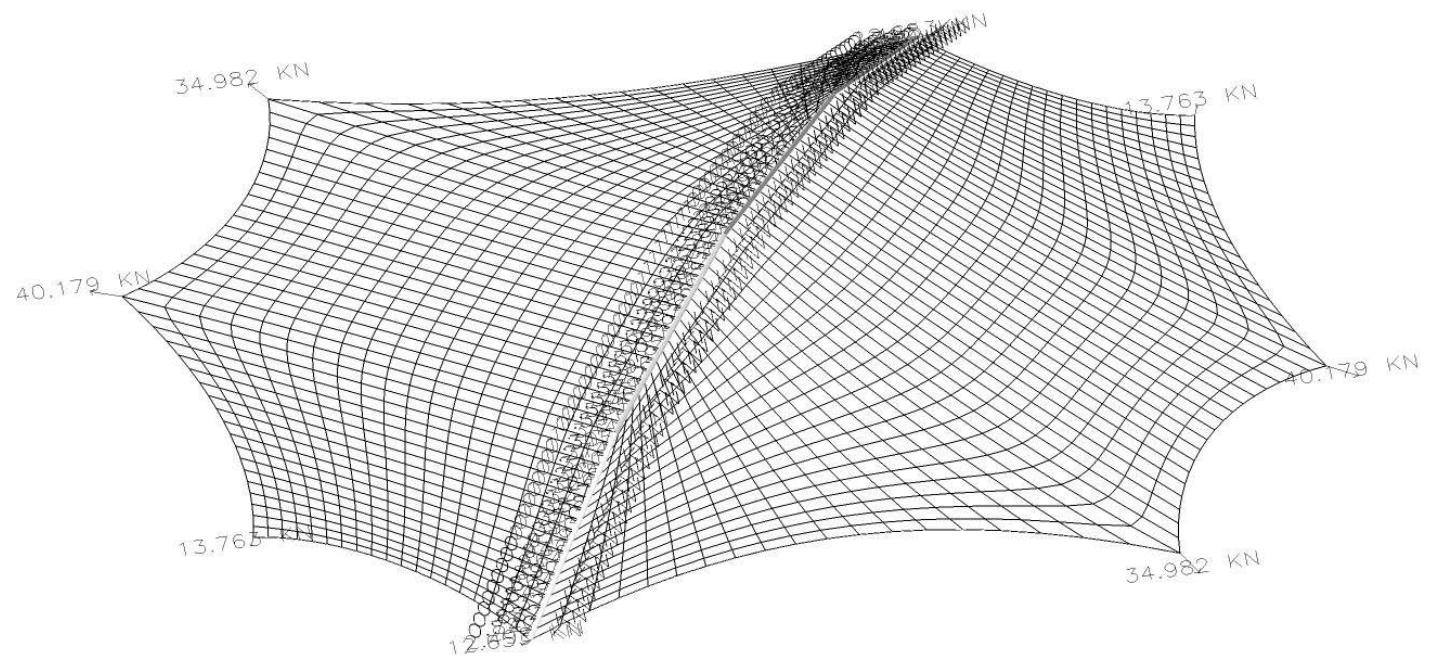
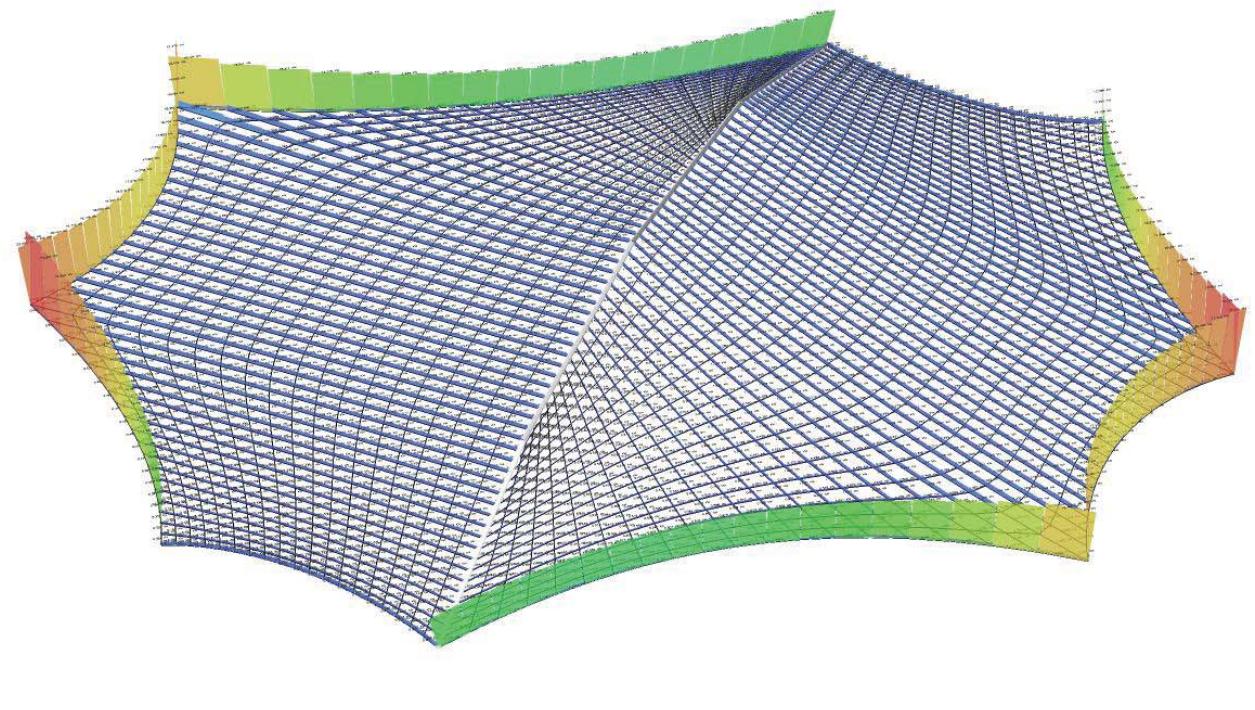
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver

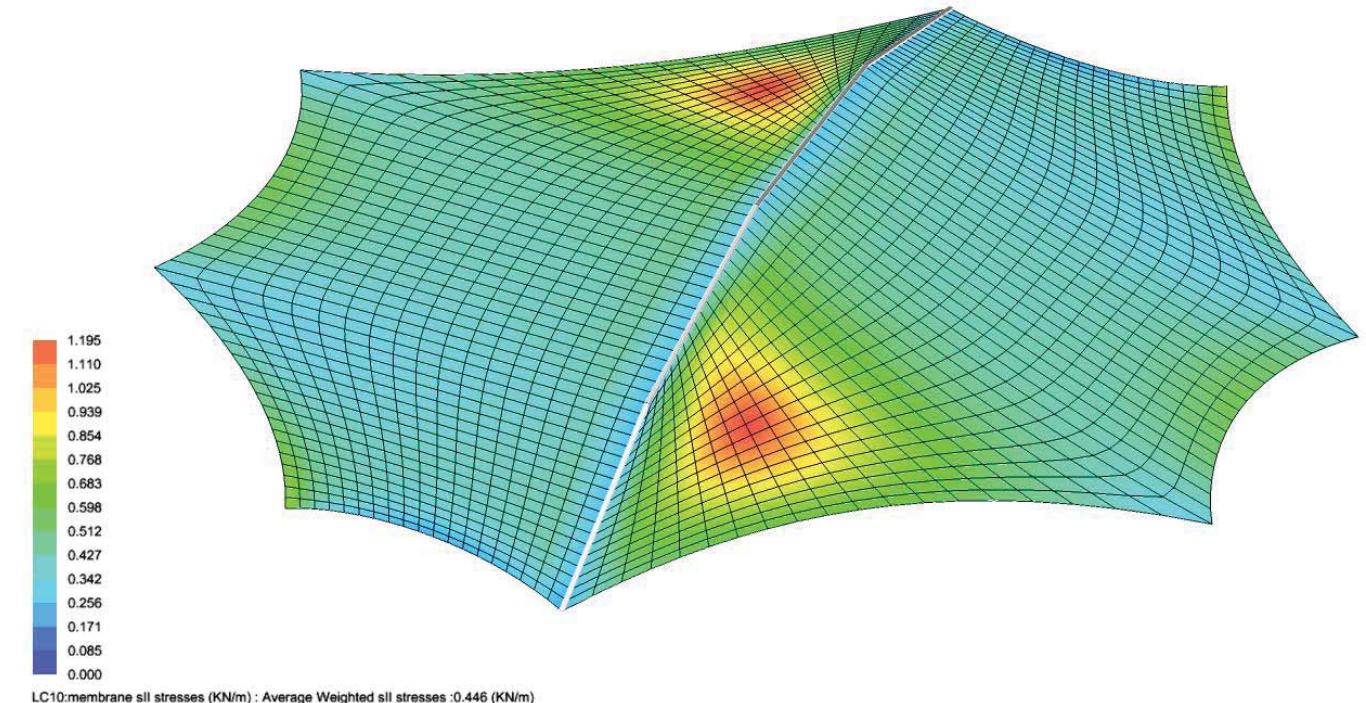
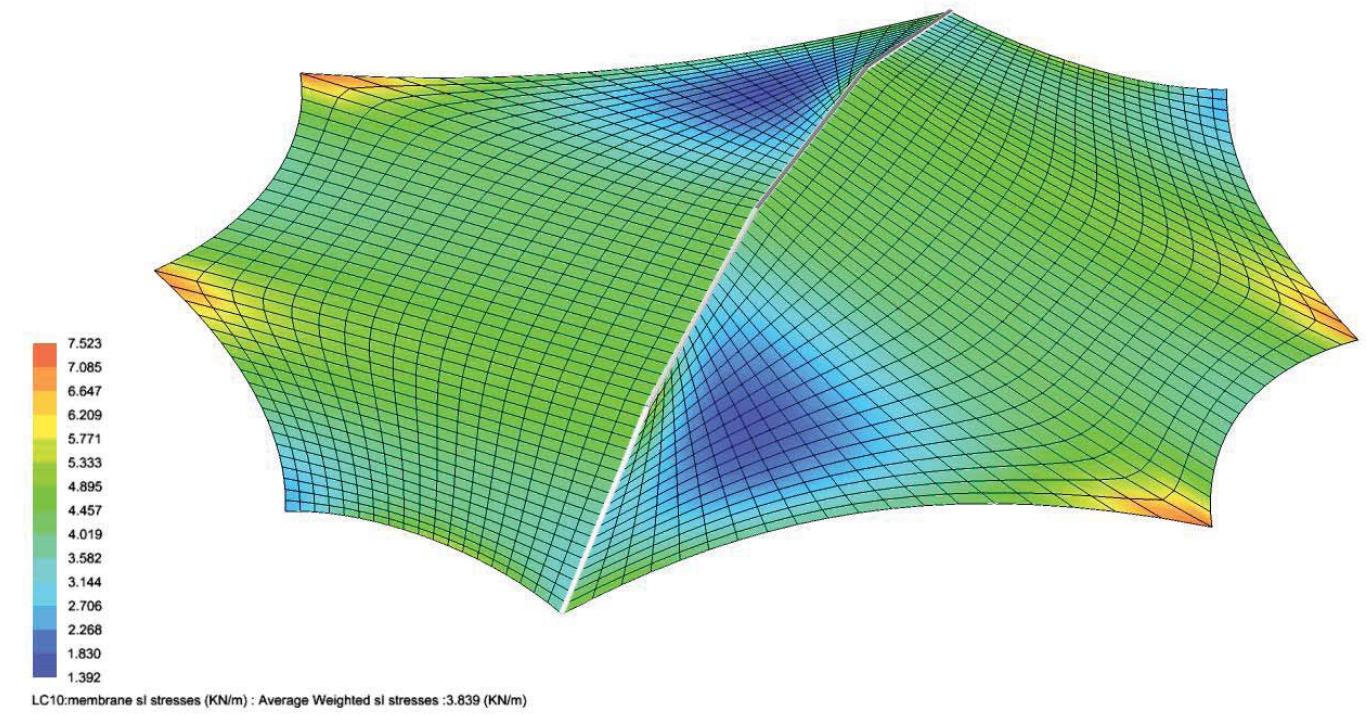


LC10 - Self weight 1.35 + Snow 1.5

## Final Design

### Membrane Details and Analysis

FDM Solver



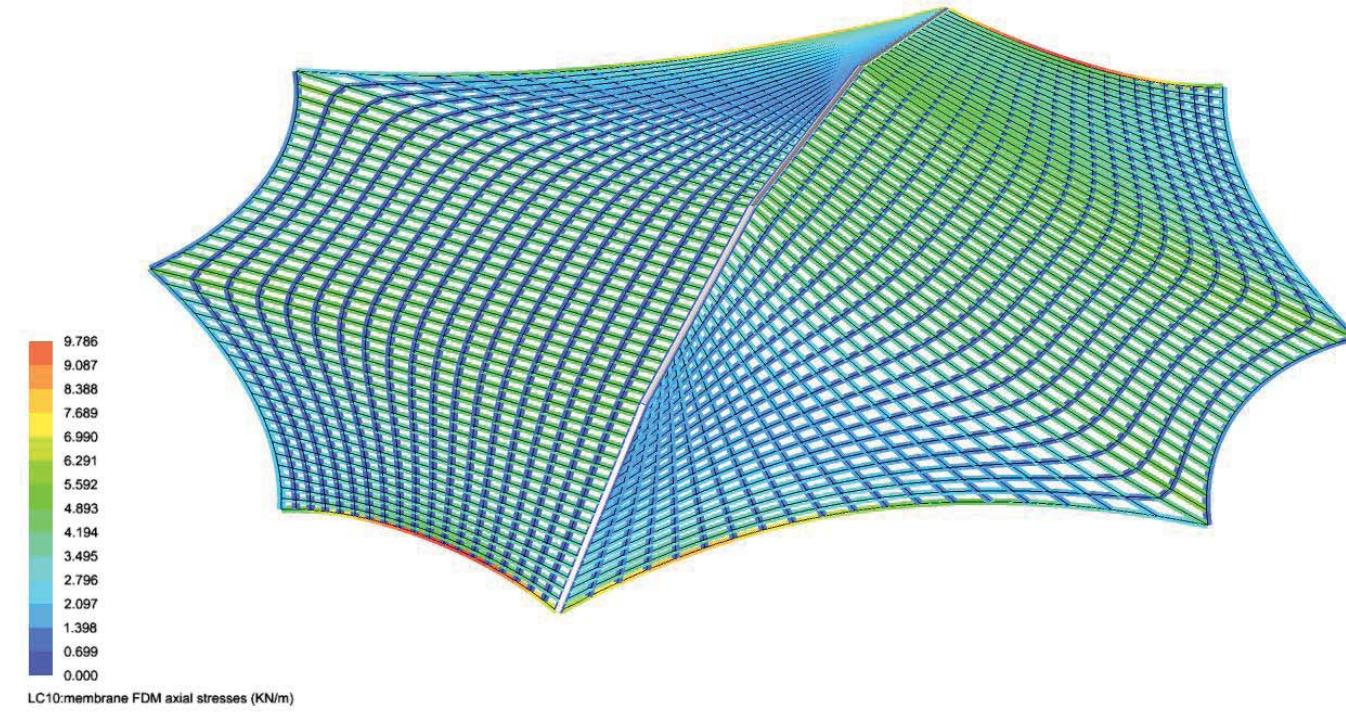
LC10 - Self weight 1.35 + Snow 1.5

99

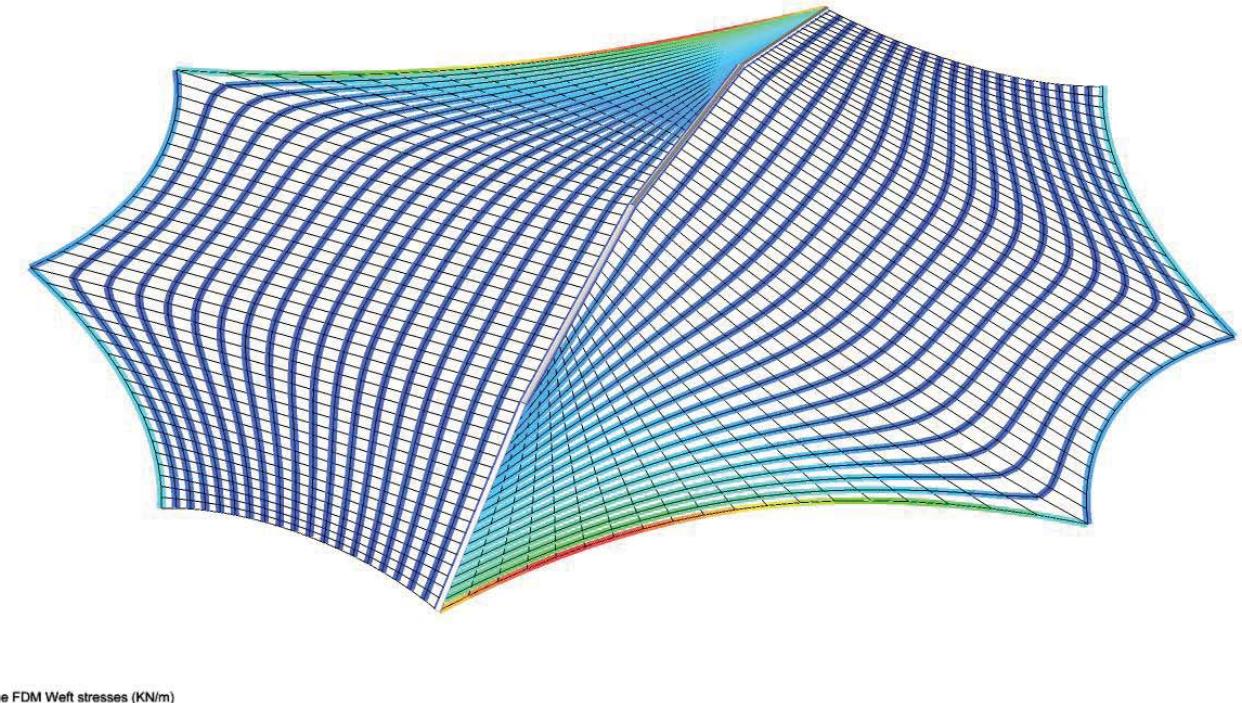
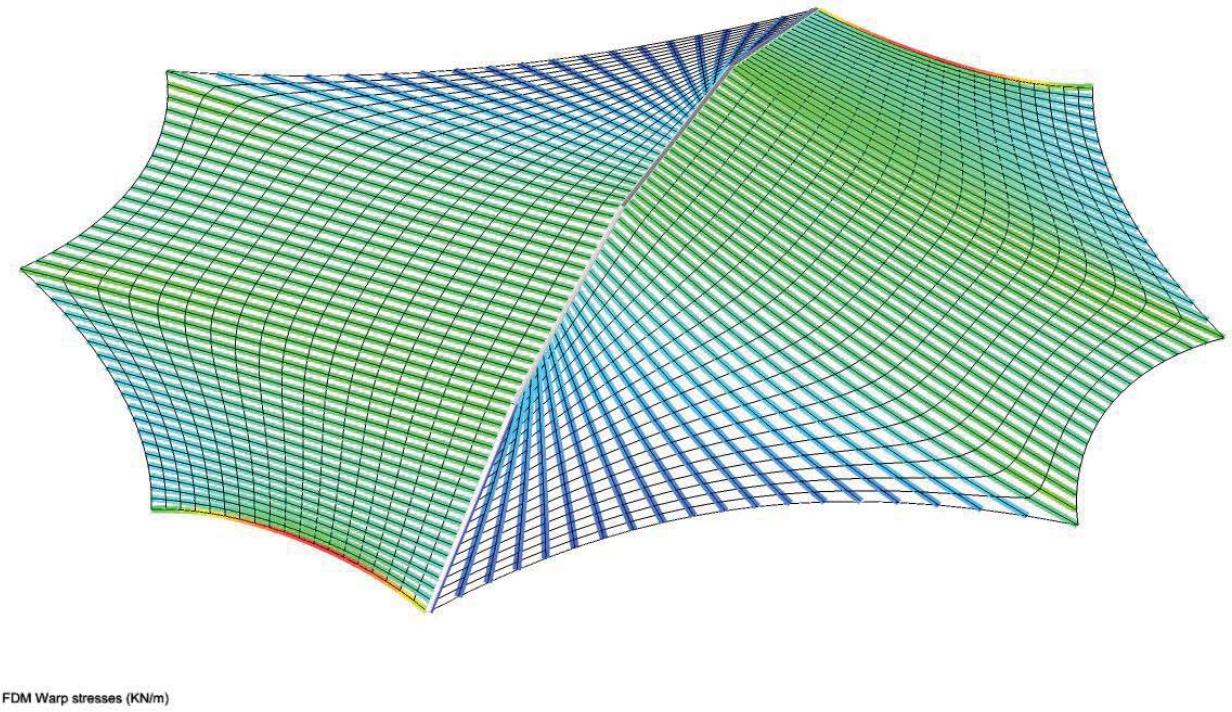
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



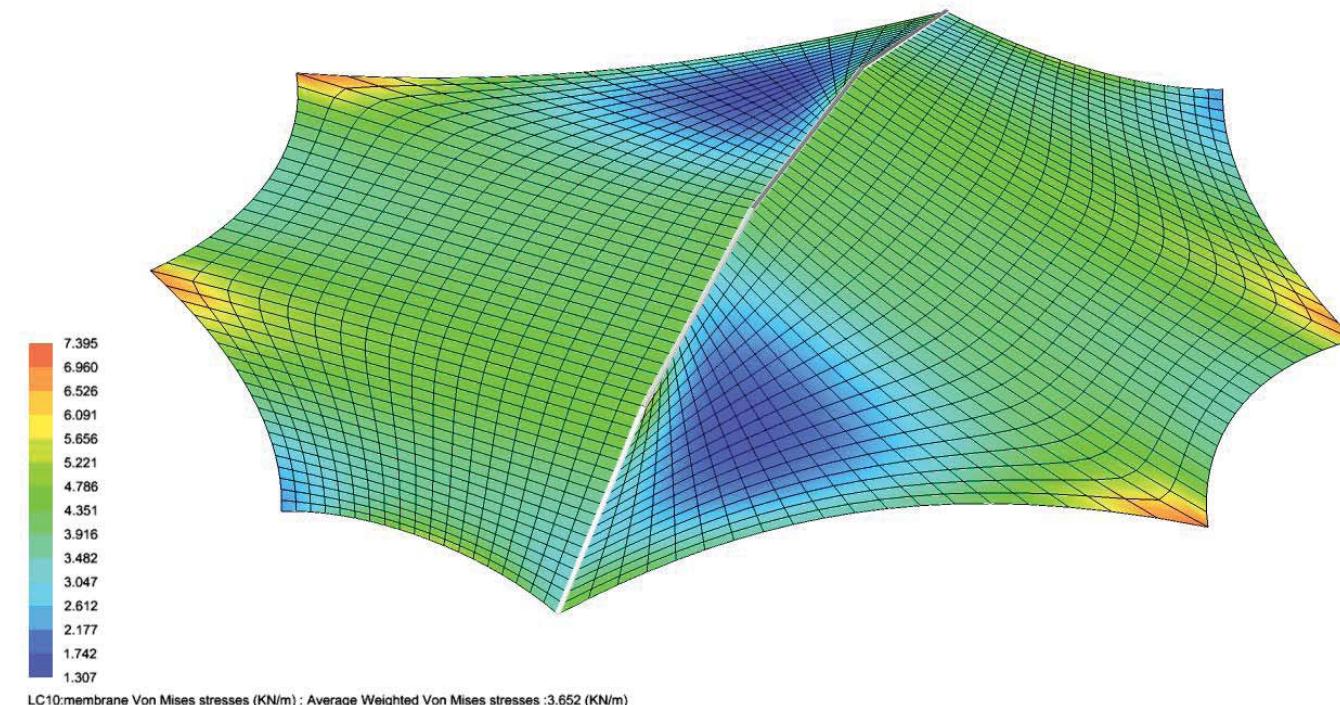
LC10 - Self weight 1.35 + Snow 1.5

100

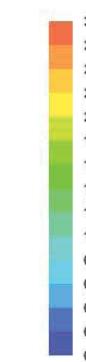
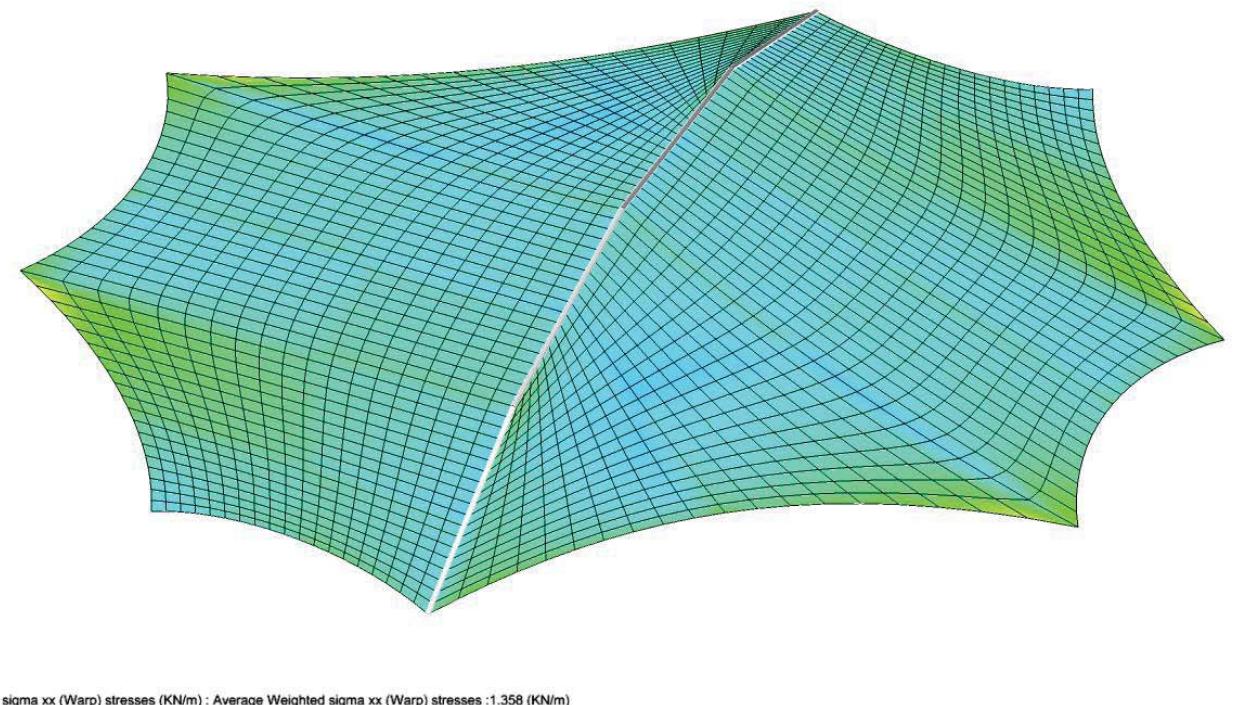
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



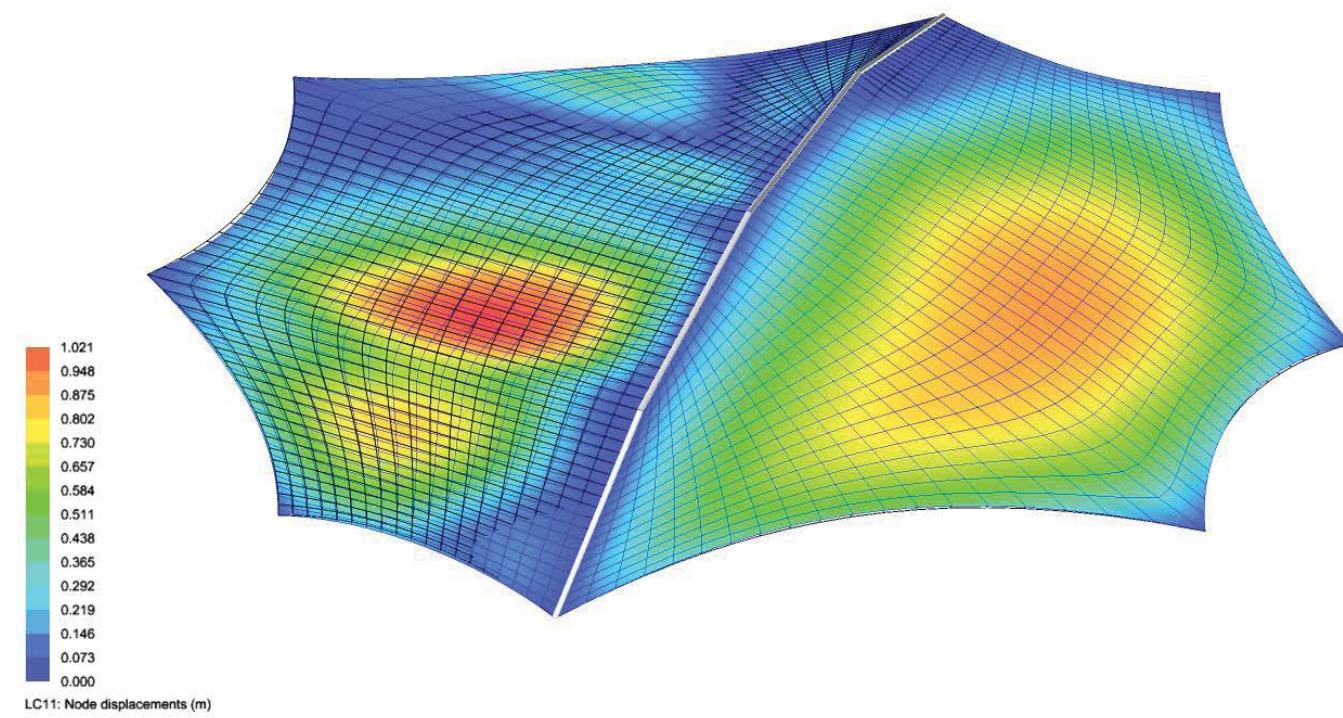
LC10 - Self weight 1.35 + Snow 1.5

101

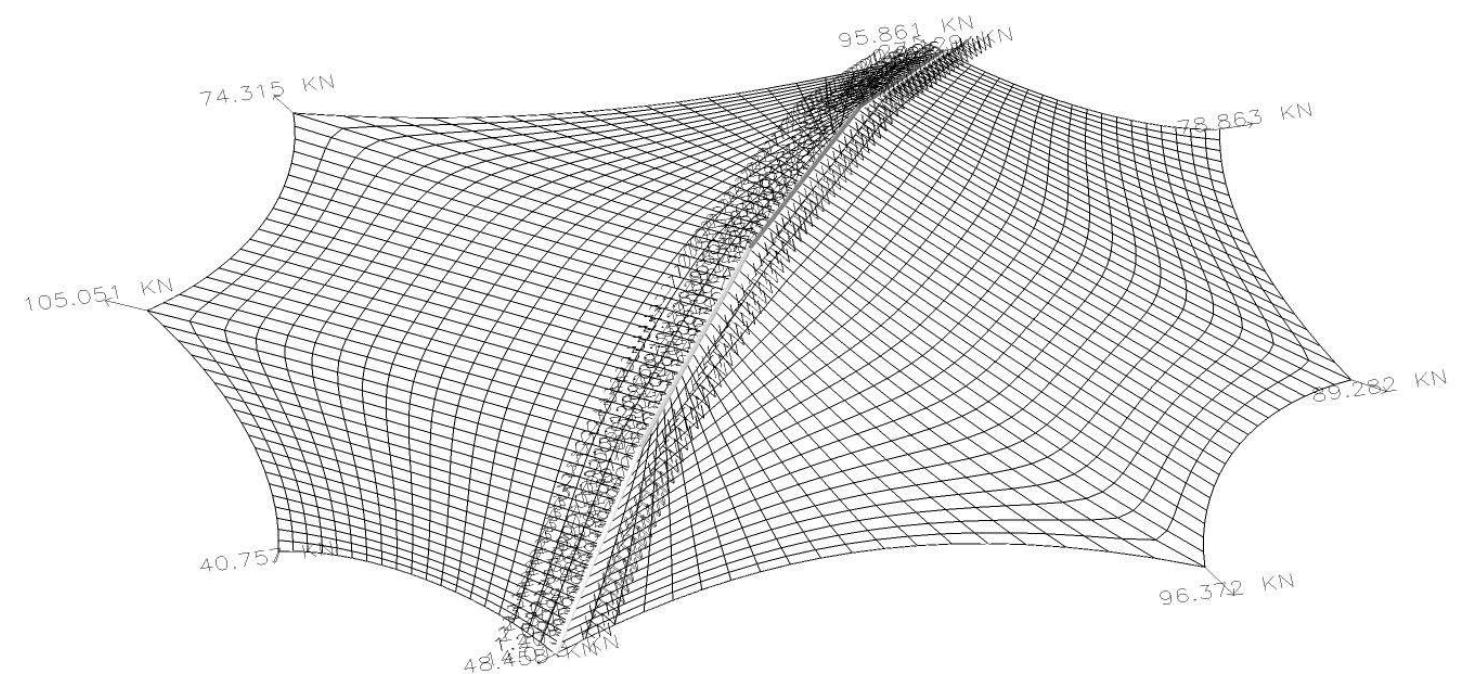
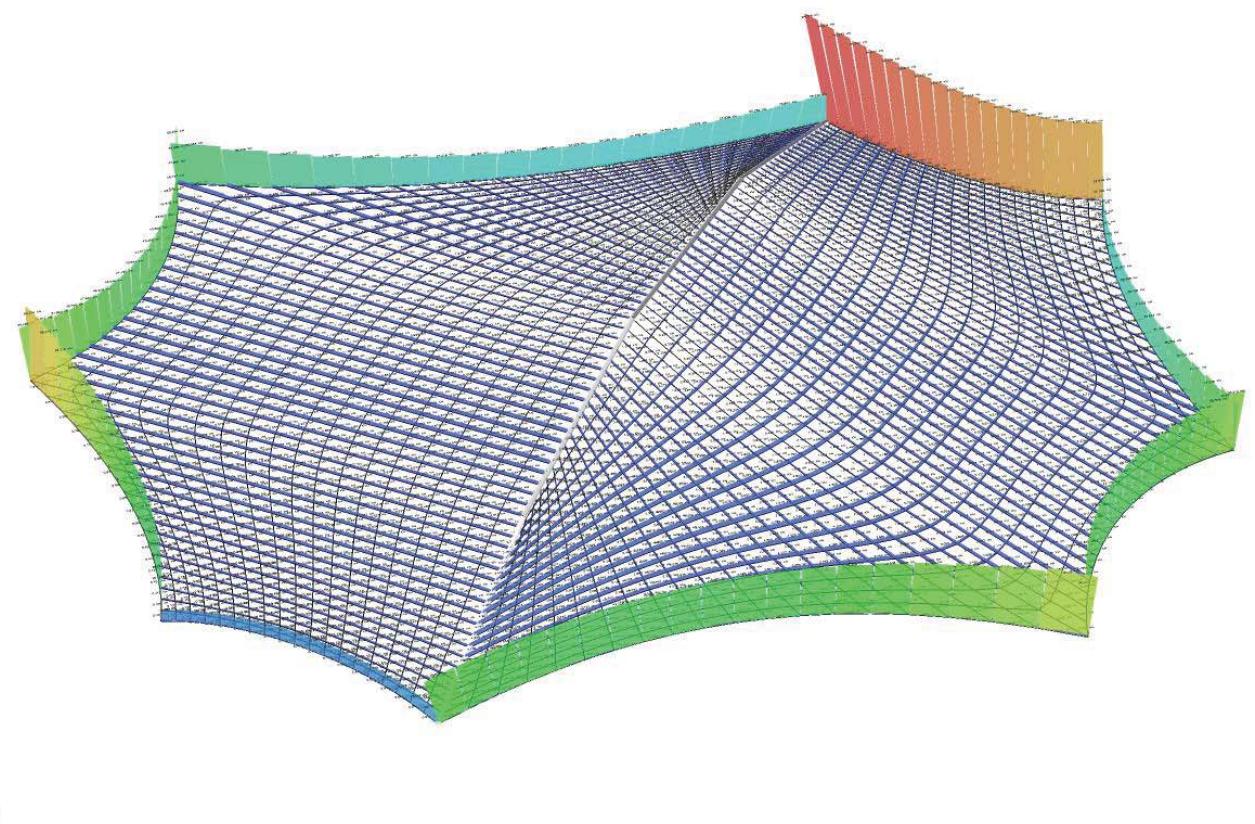
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



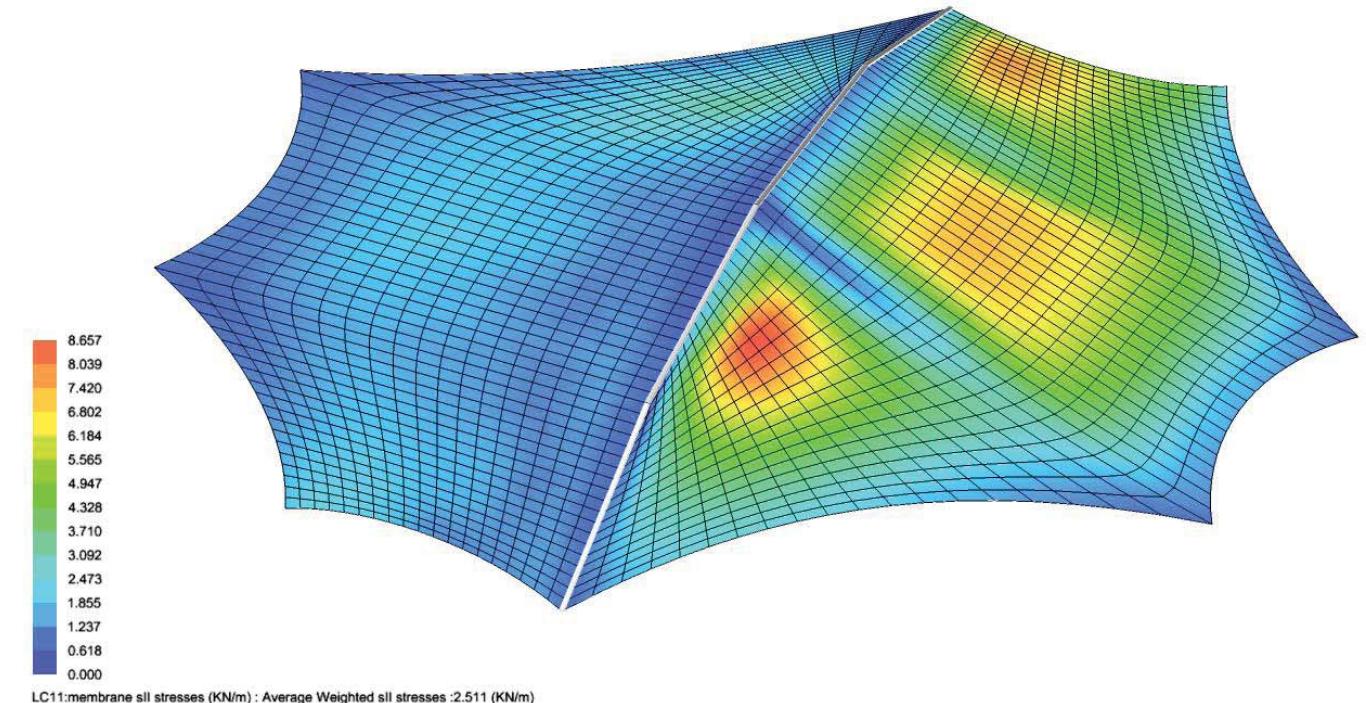
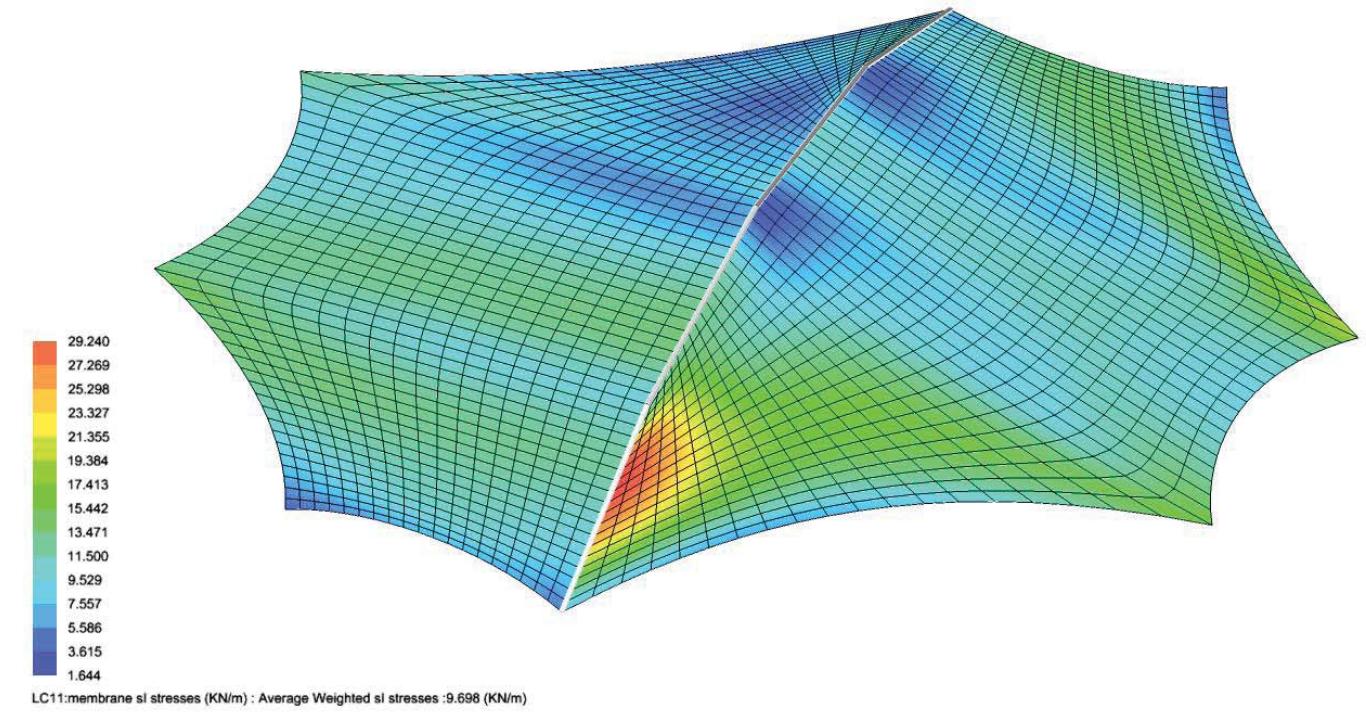
LC11 - Self weight 1.35 + Wind X 1.5 + Snow 1.5

102

## Final Design

### Membrane Details and Analysis

FDM Solver



LC11 - Self weight 1.35 + Wind X 1.5 + Snow 1.5

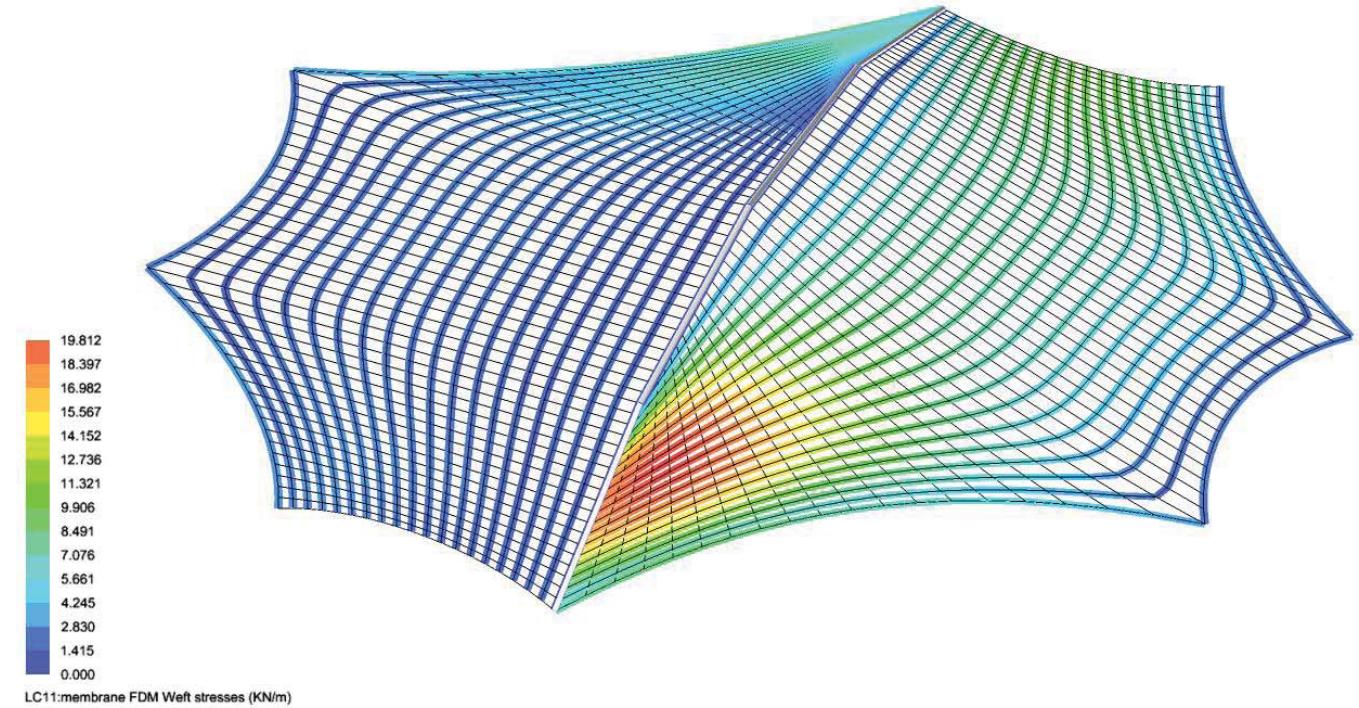
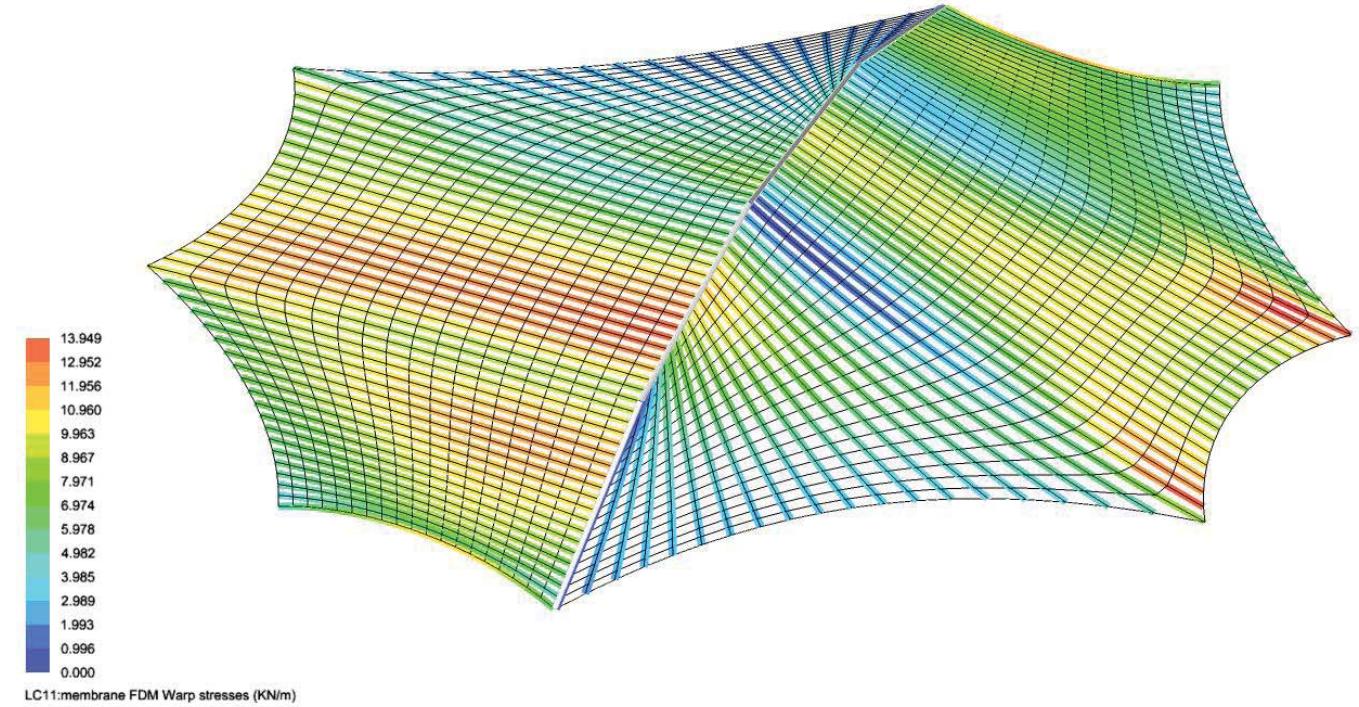
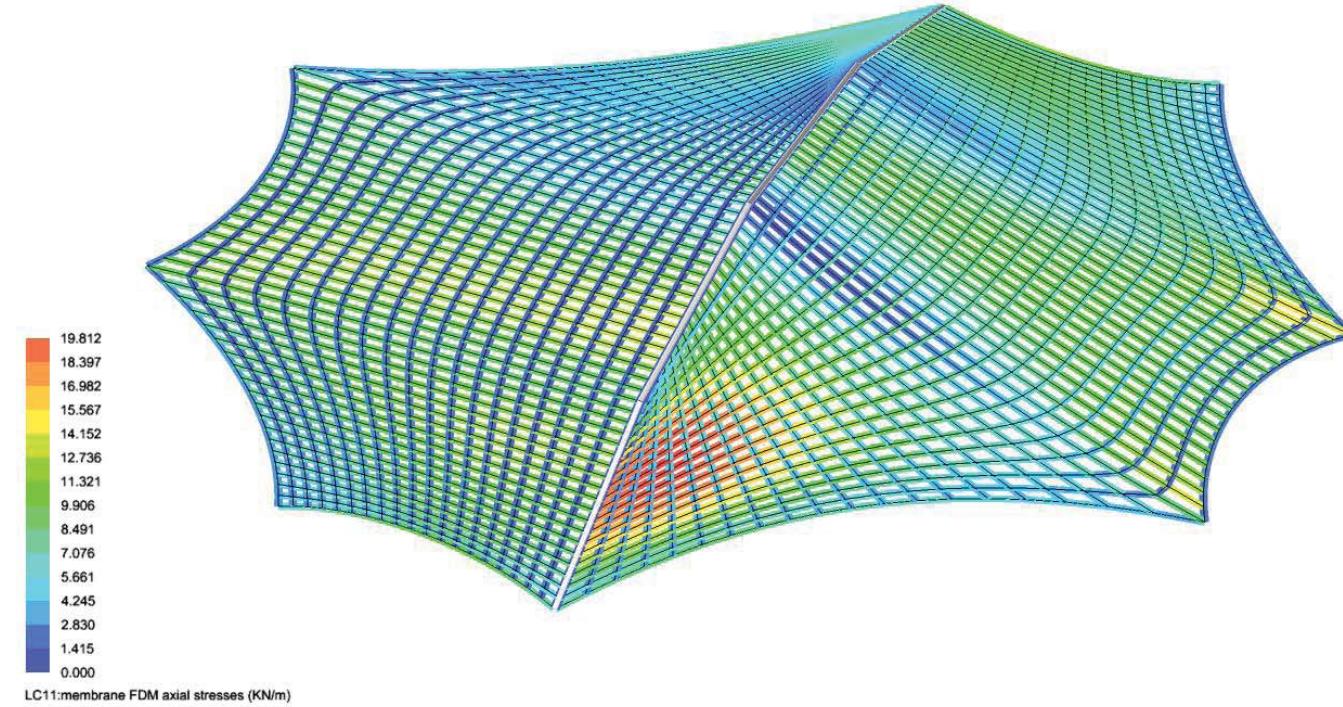
103

## Final Design

### Membrane Details and Analysis

FDM Solver

FDM Solver



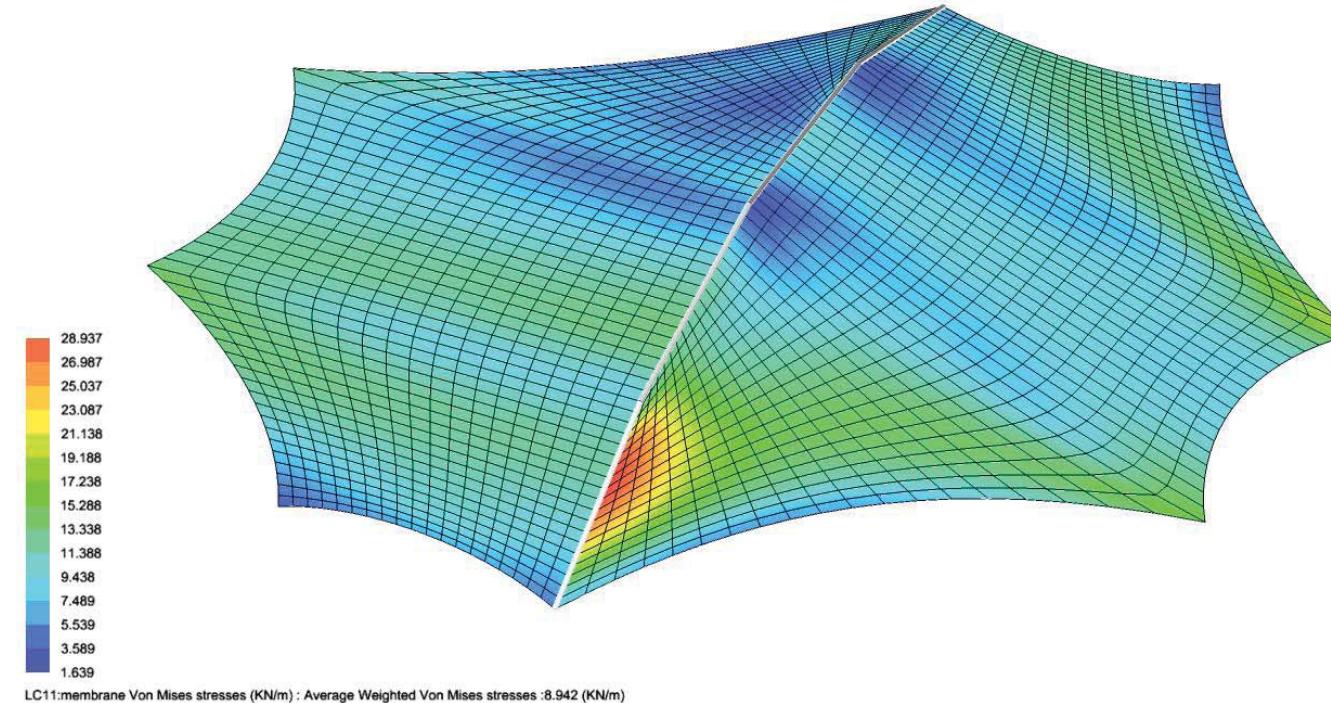
LC11 - Self weight 1.35 + Wind X 1.5 + Snow 1.5

104

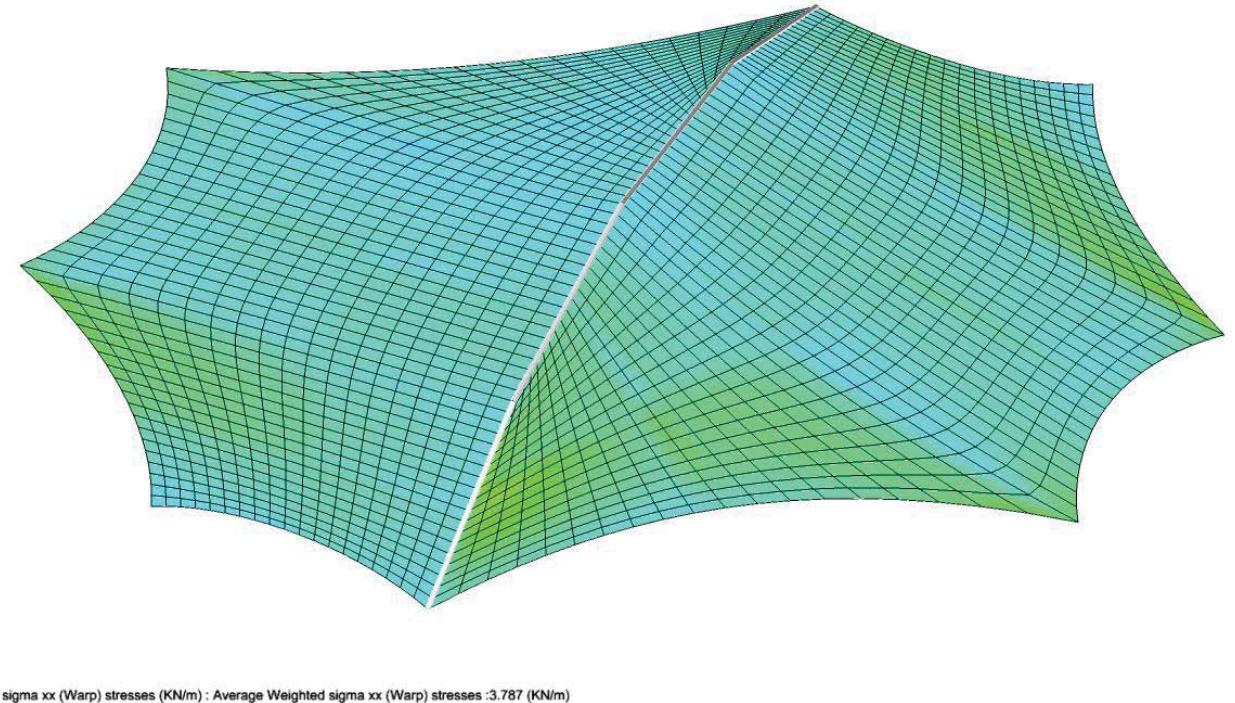
## Final Design

### Membrane Details and Analysis

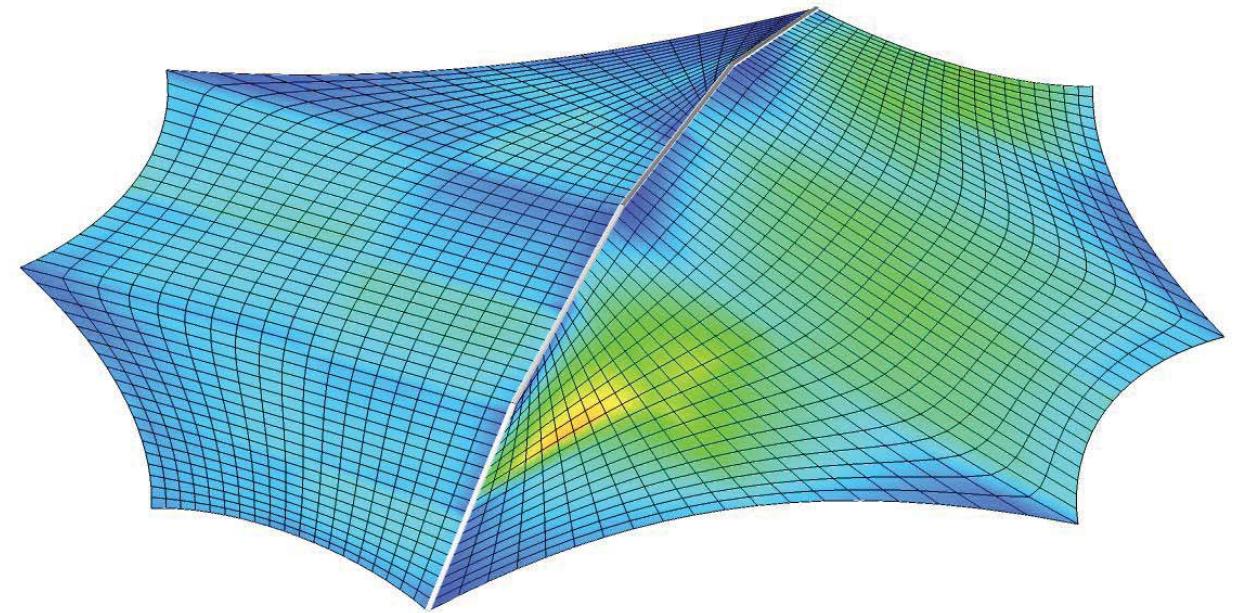
FDM Solver



FDM Solver



LC11:membrane sigma yy (Weft) stresses (KN/m) : Average Weighted sigma yy (Weft) stresses : 4.463 (KN/m)



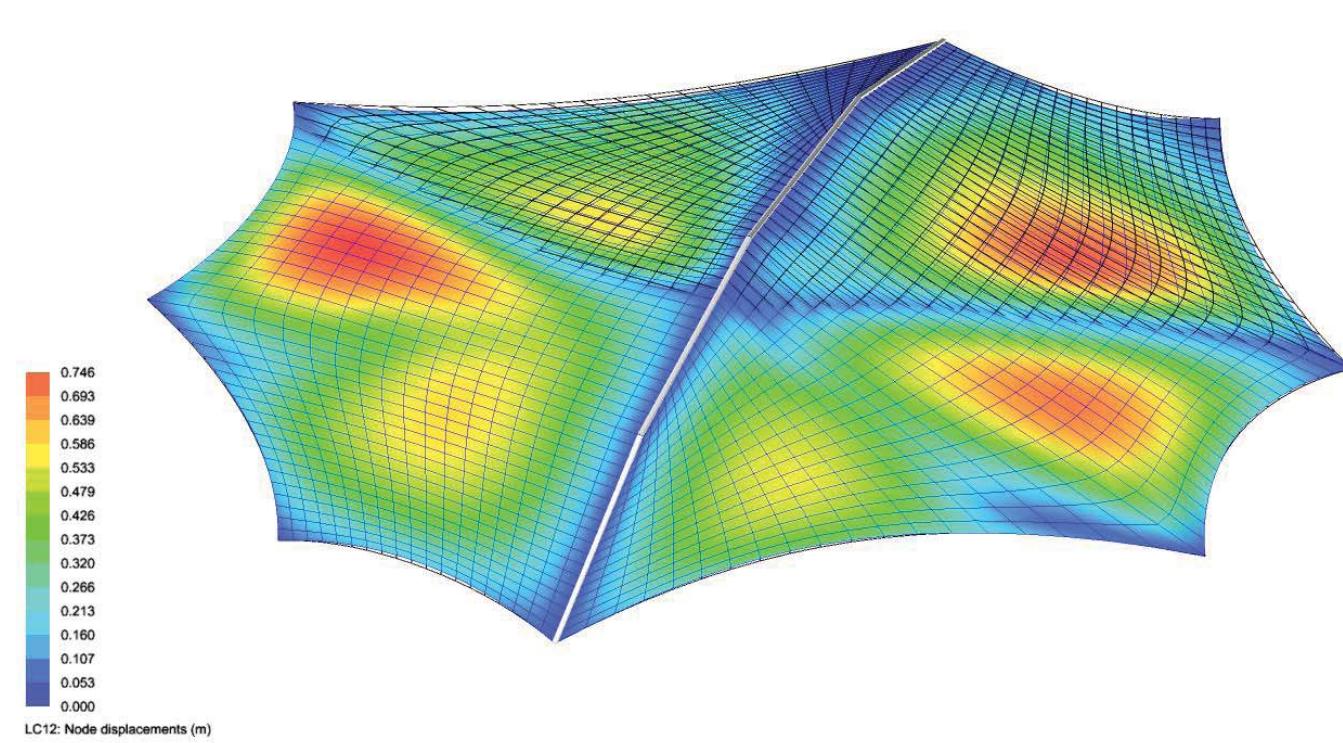
LC11 - Self weight 1.35 + Wind X 1.5 + Snow 1.5

105

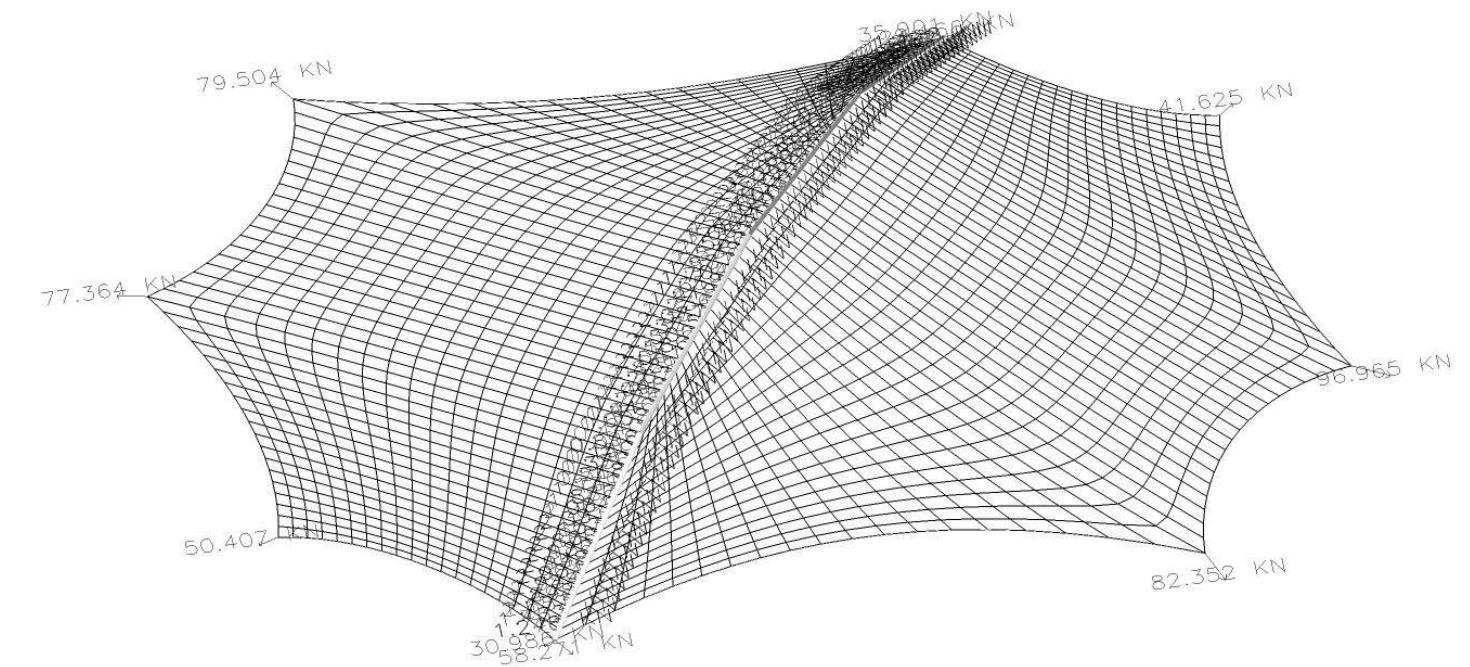
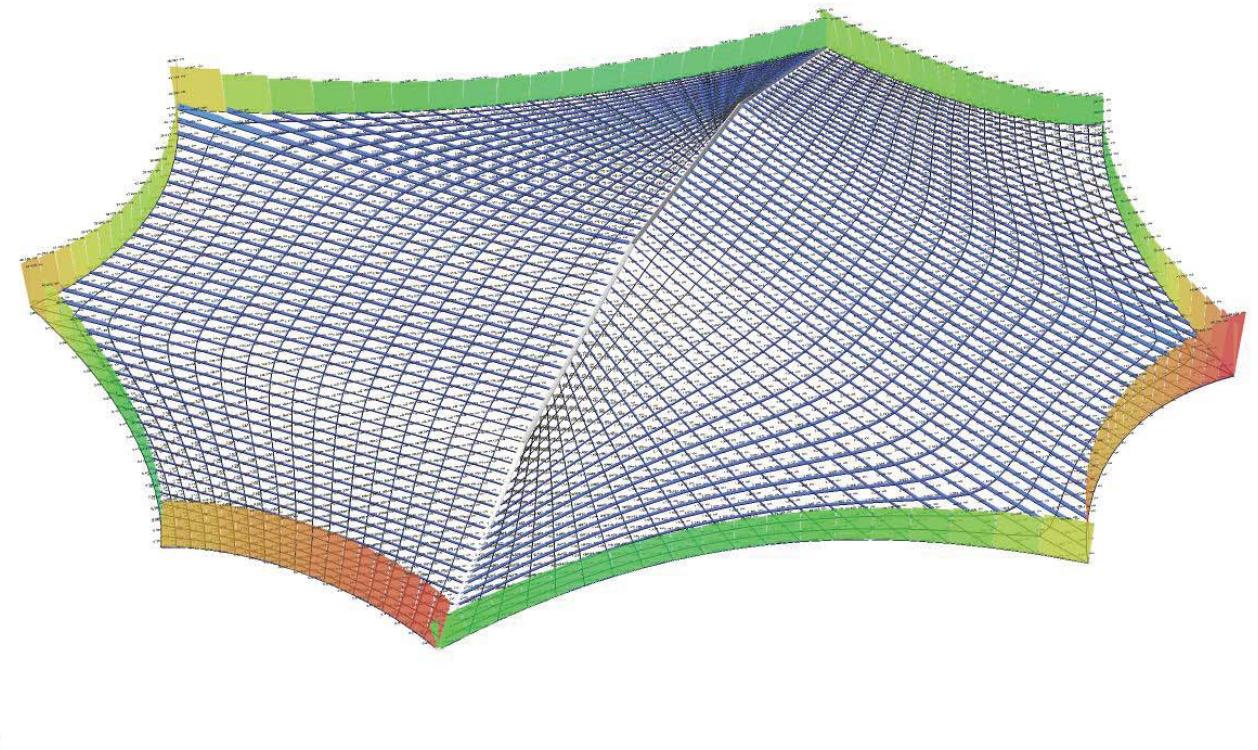
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



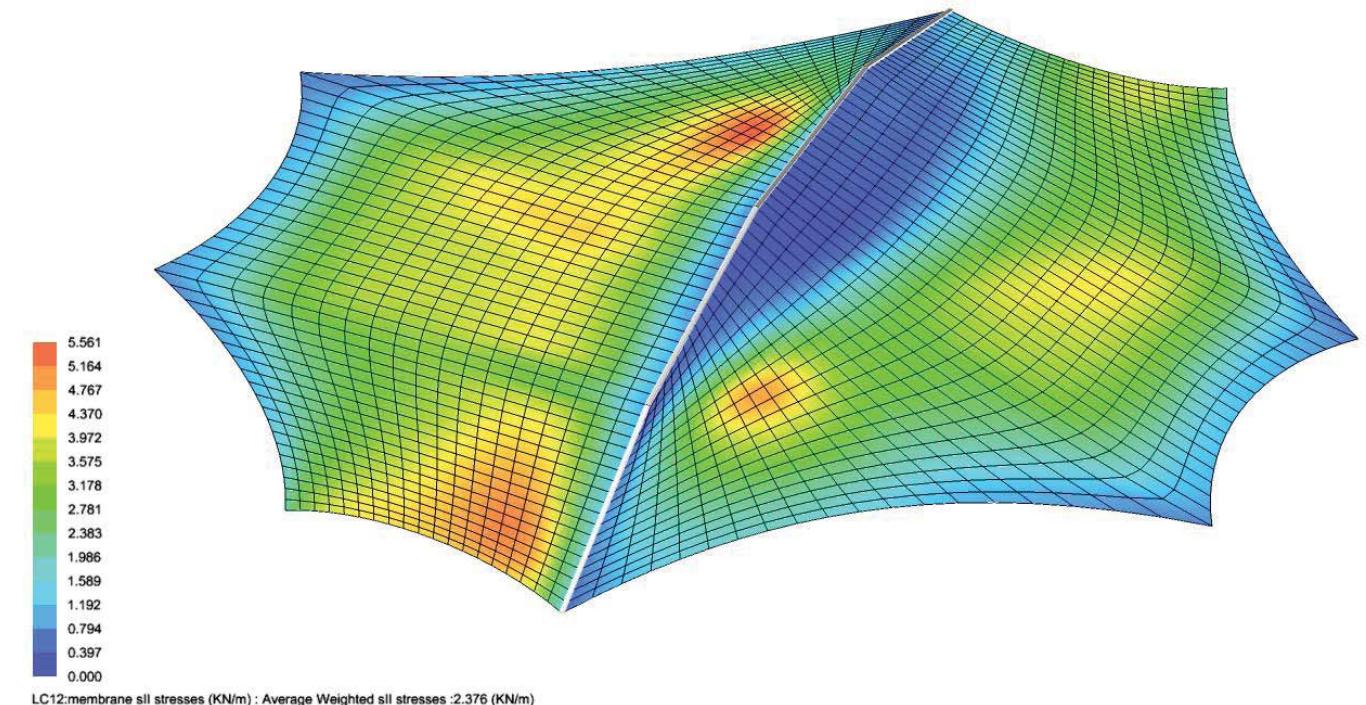
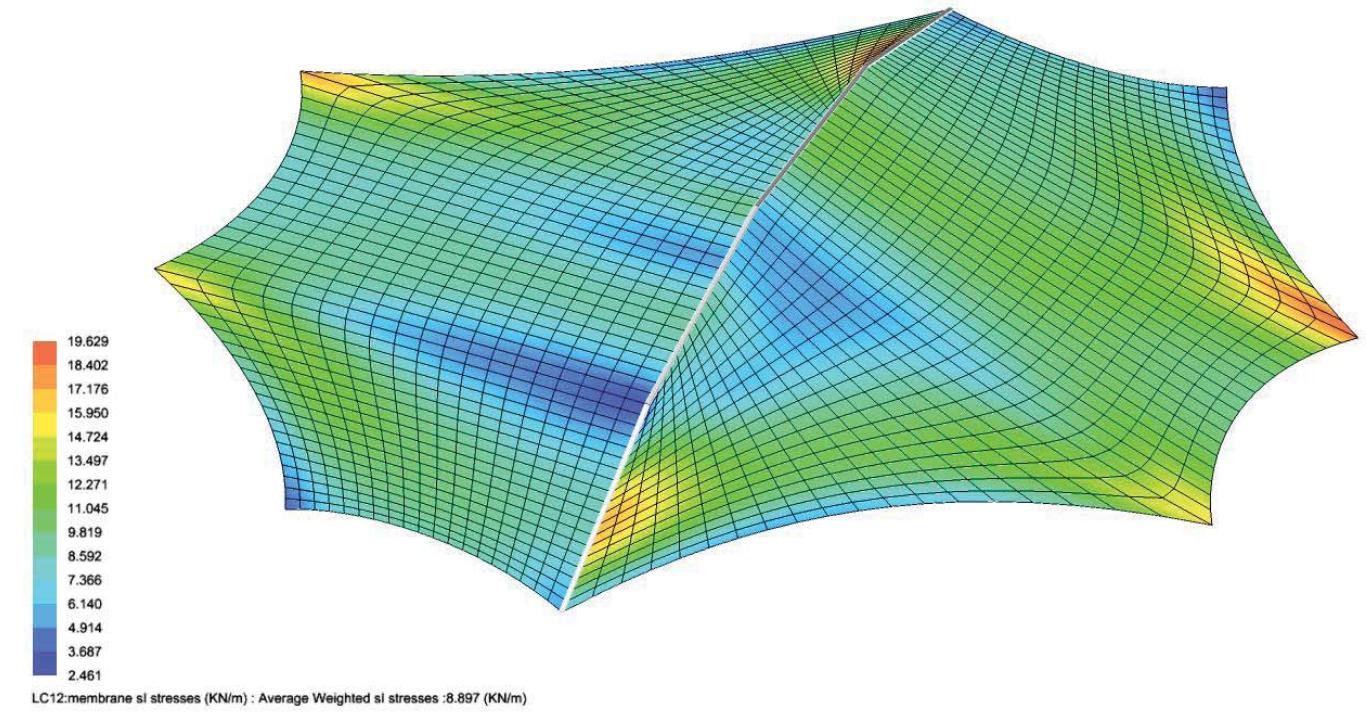
LC12 - Self weight 1.35 + Wind Y 1.5 + Snow 1.5

106

## Final Design

### Membrane Details and Analysis

FDM Solver



LC12 - Self weight 1.35 + Wind Y 1.5 + Snow 1.5

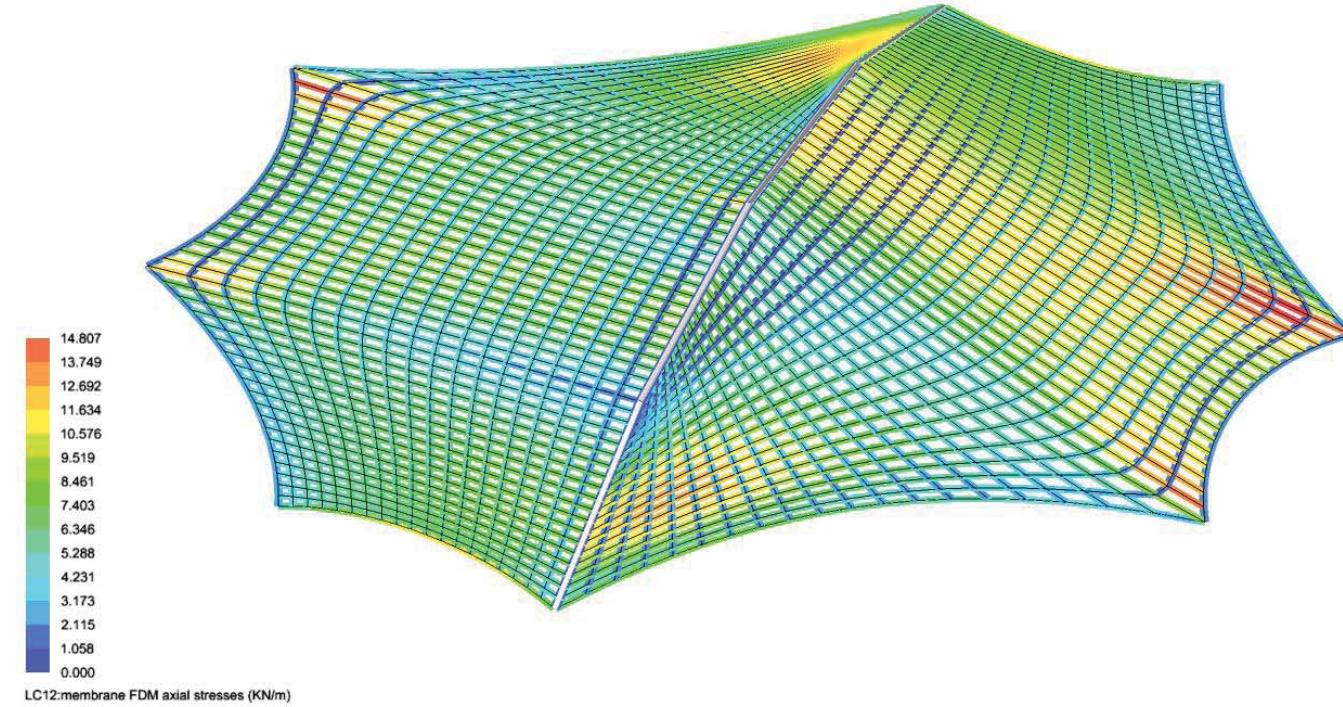
107

## Final Design

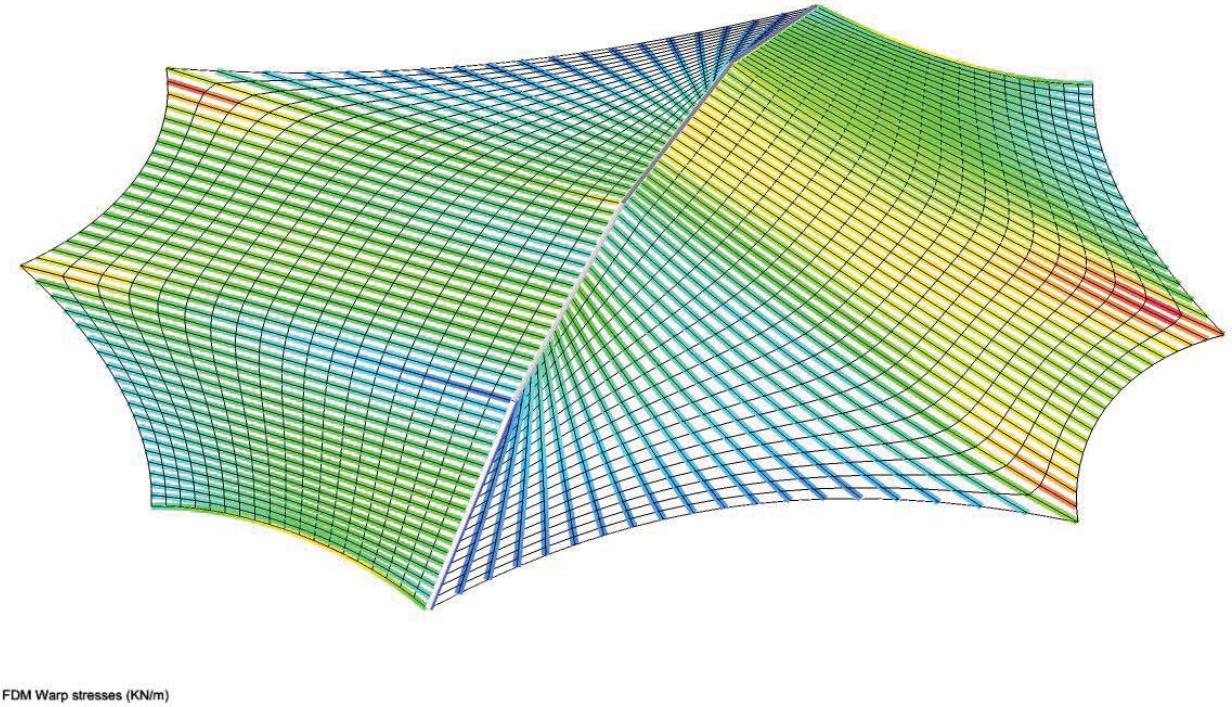
### Membrane Details and Analysis

FDM Solver

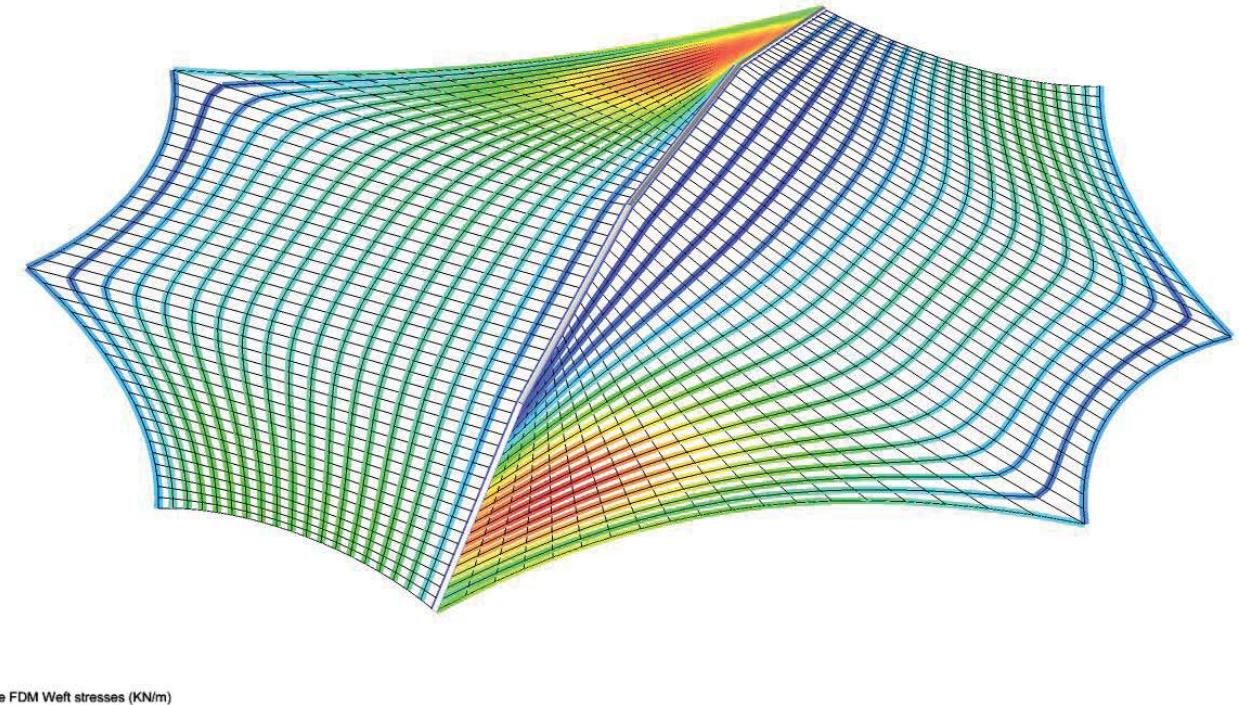
FDM Solver



LC12:membrane FDM axial stresses (KN/m)



LC12:membrane FDM Warp stresses (KN/m)



LC12:membrane FDM Weft stresses (KN/m)

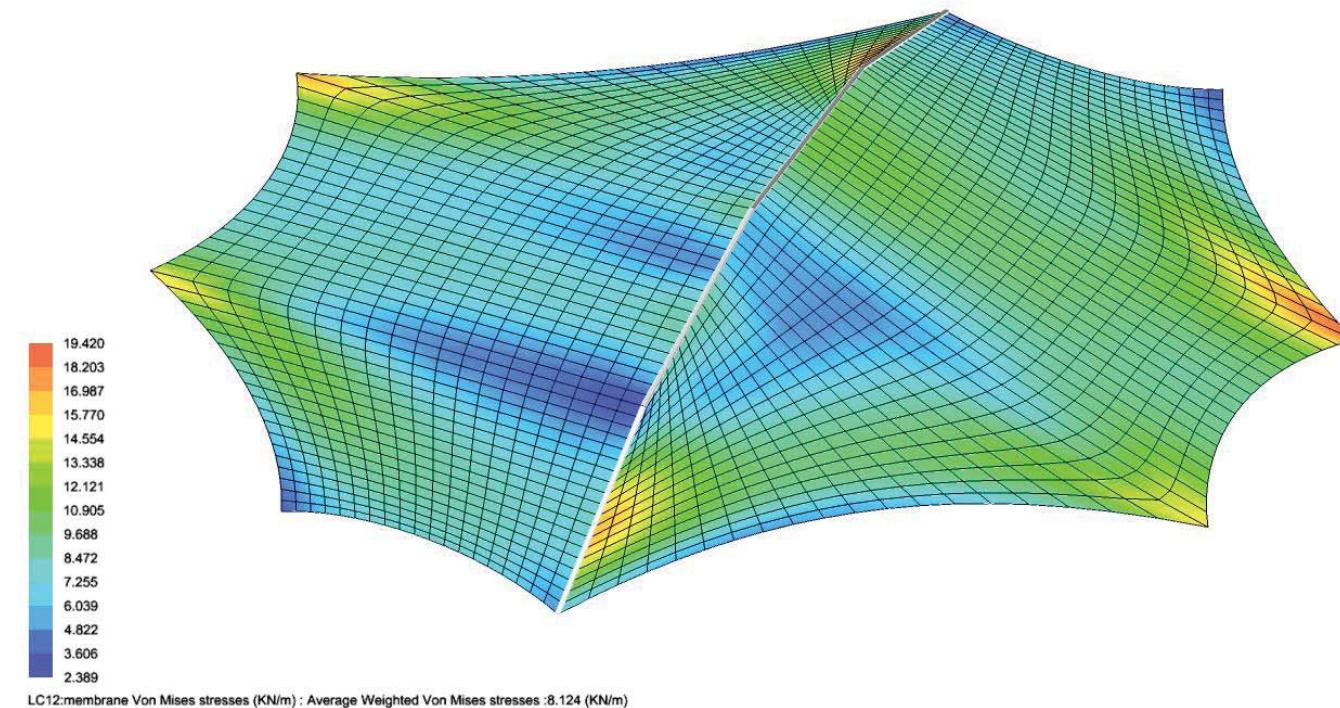
LC12 - Self weight 1.35 + Wind Y 1.5 + Snow 1.5

108

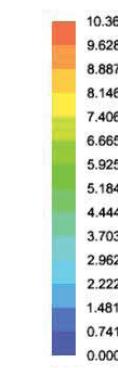
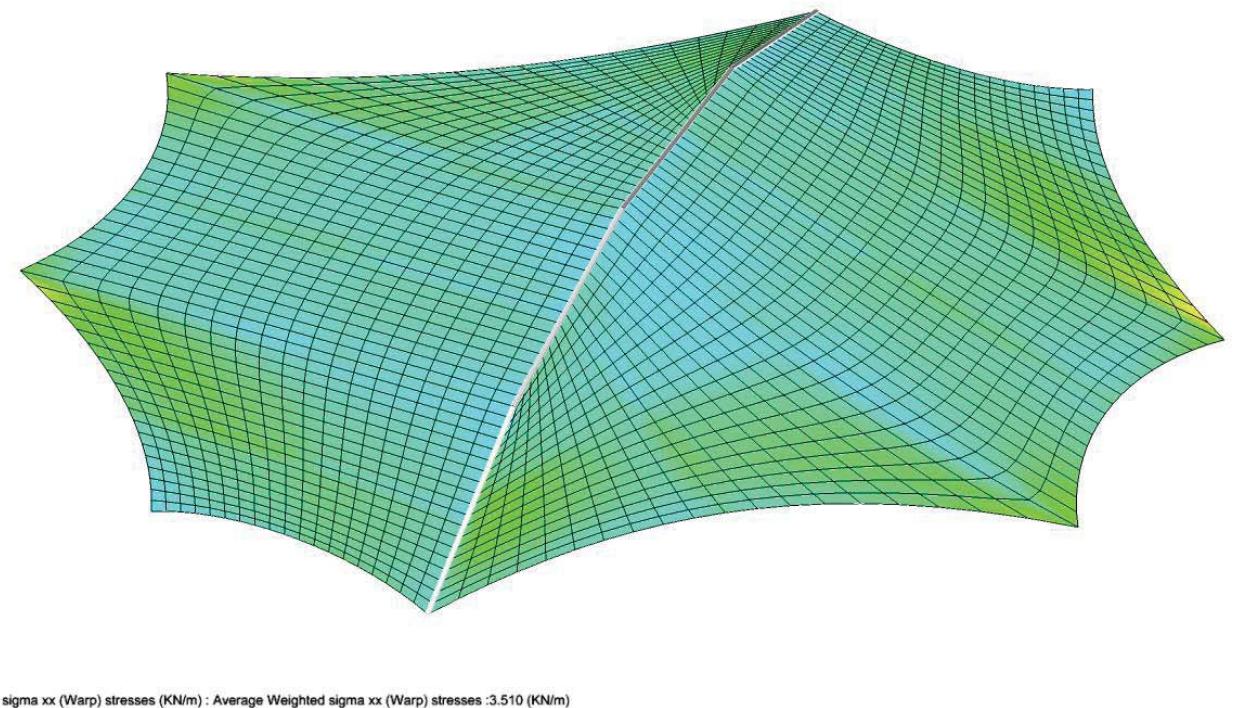
## Final Design

### Membrane Details and Analysis

FDM Solver



FDM Solver



LC12 - Self weight 1.35 + Wind Y 1.5 + Snow 1.5

109

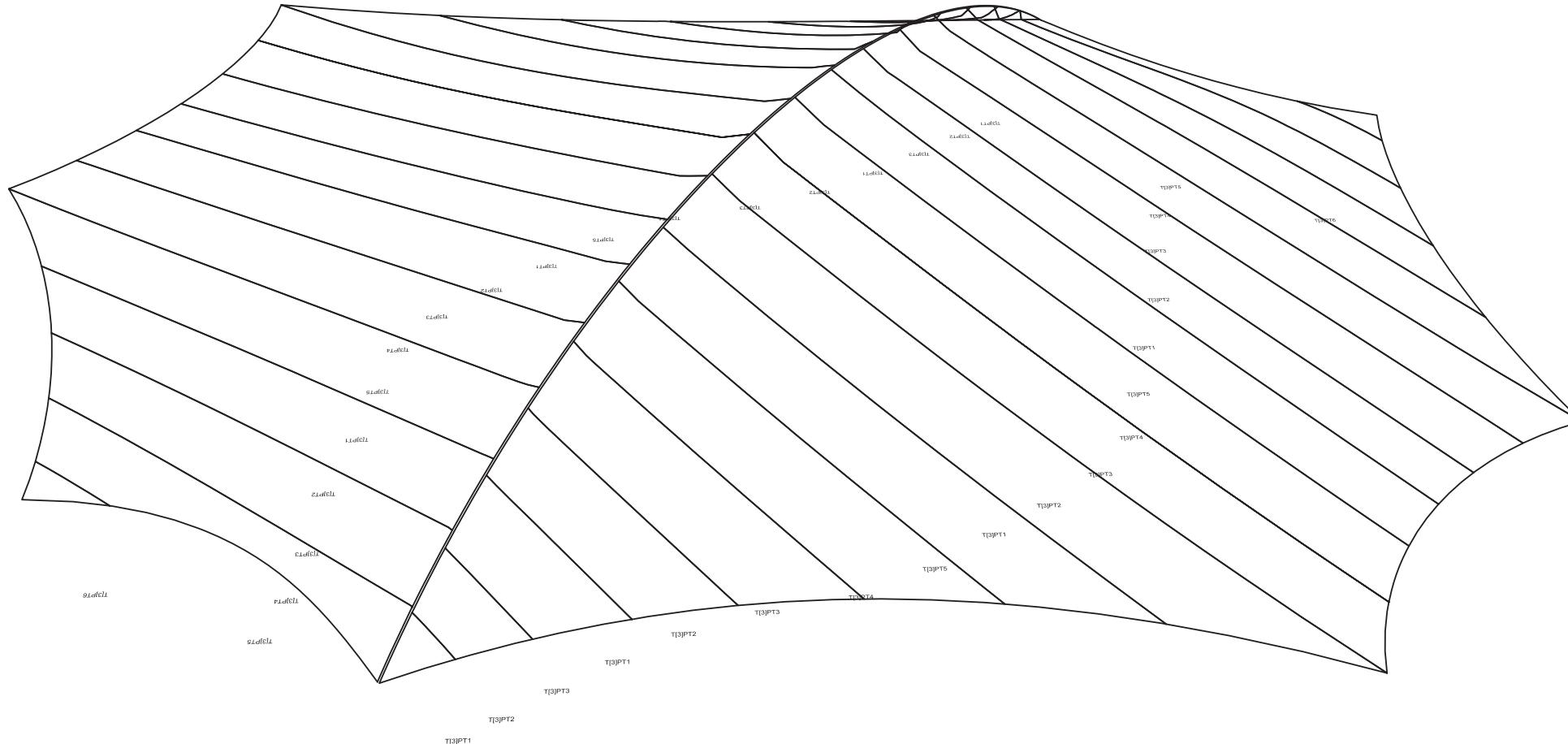
## Final Design

### Membrane Details and Analysis

- 4 Parts (Half) : 19 pieces

- 8 Parts (Full) : 38 pieces

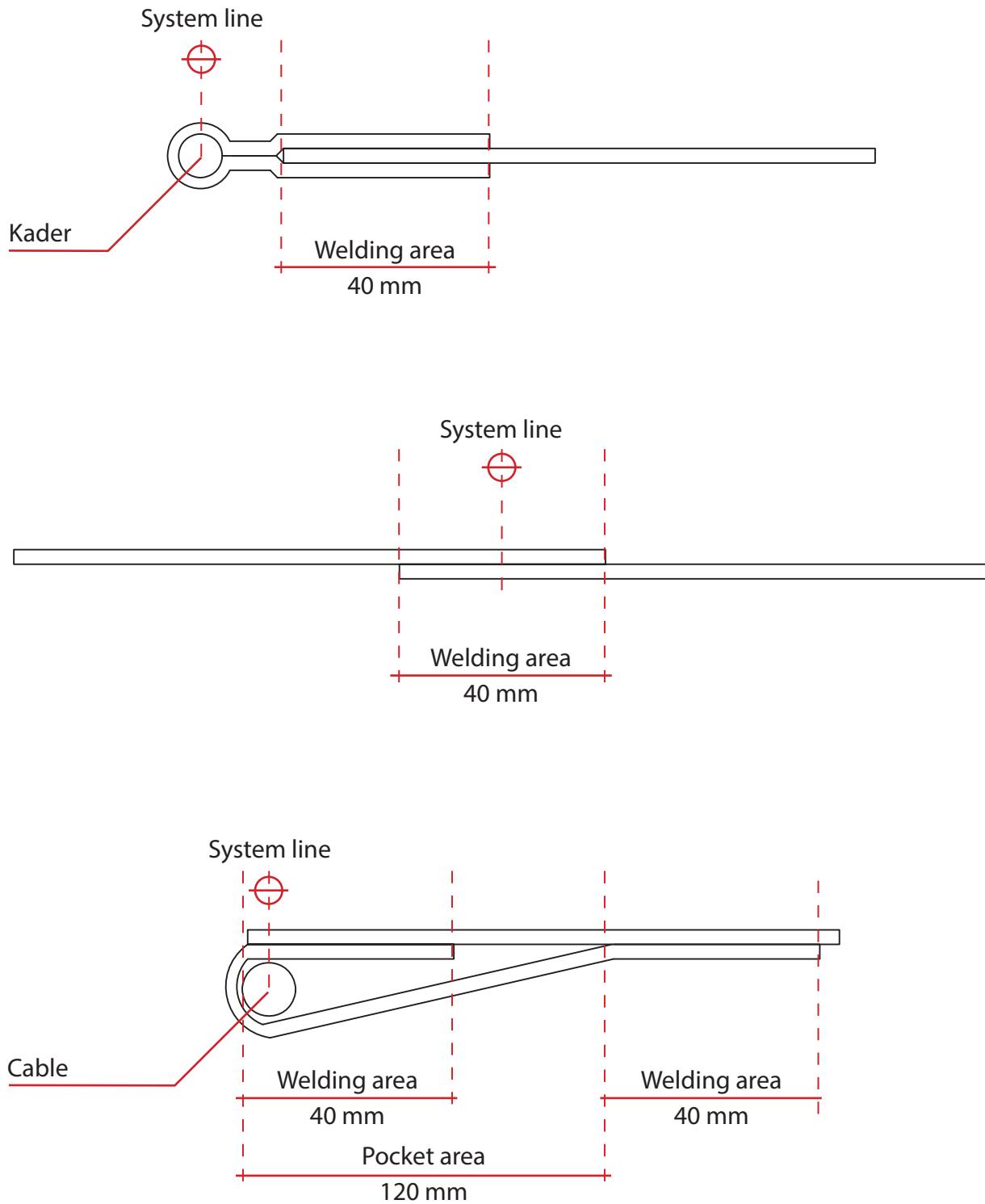
- Compensation : 1.3 % ( warp, weft)



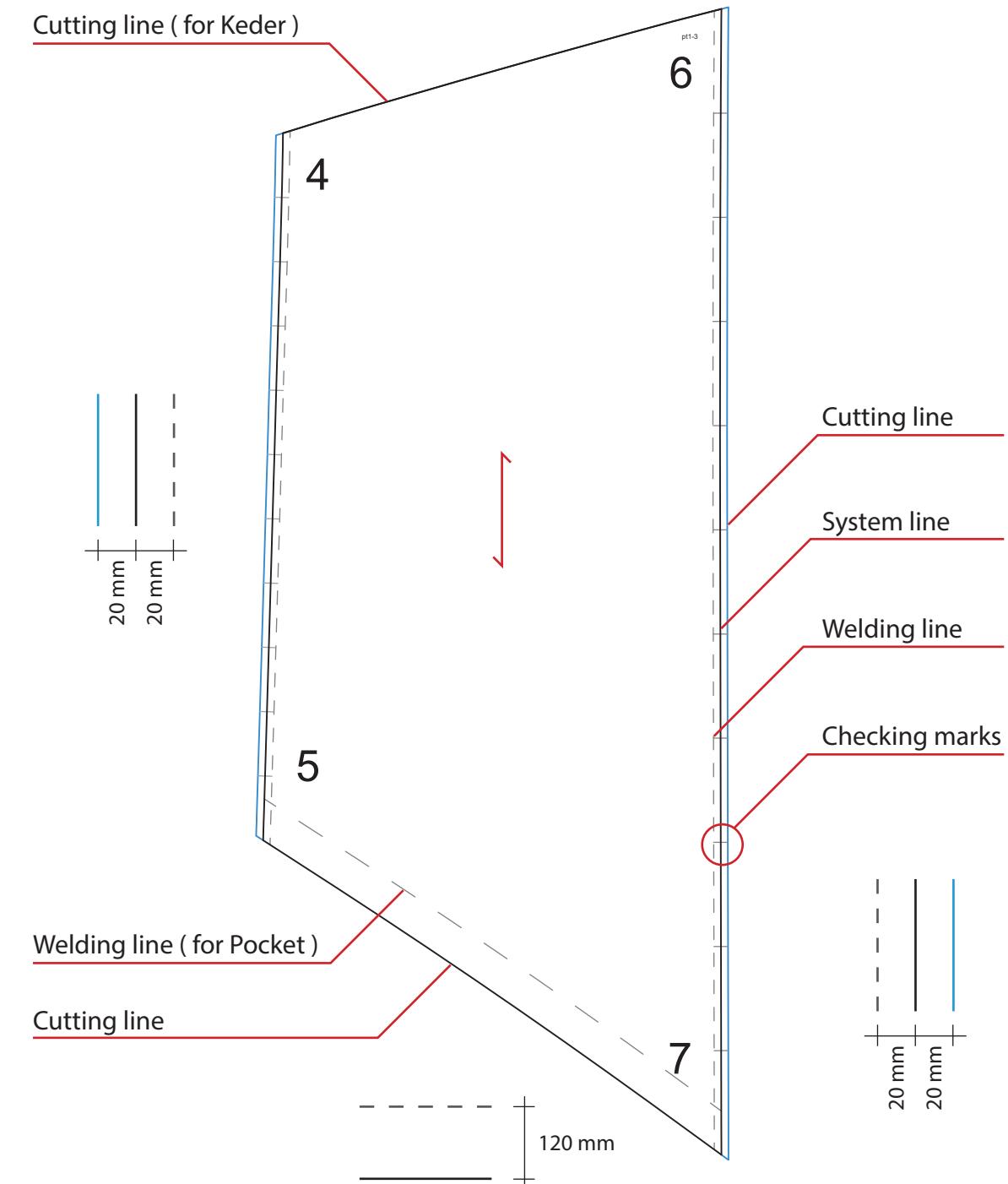
## Final Design

### Membrane Details and Analysis

- Details



- Part 1 / Pattern 3 (Example)



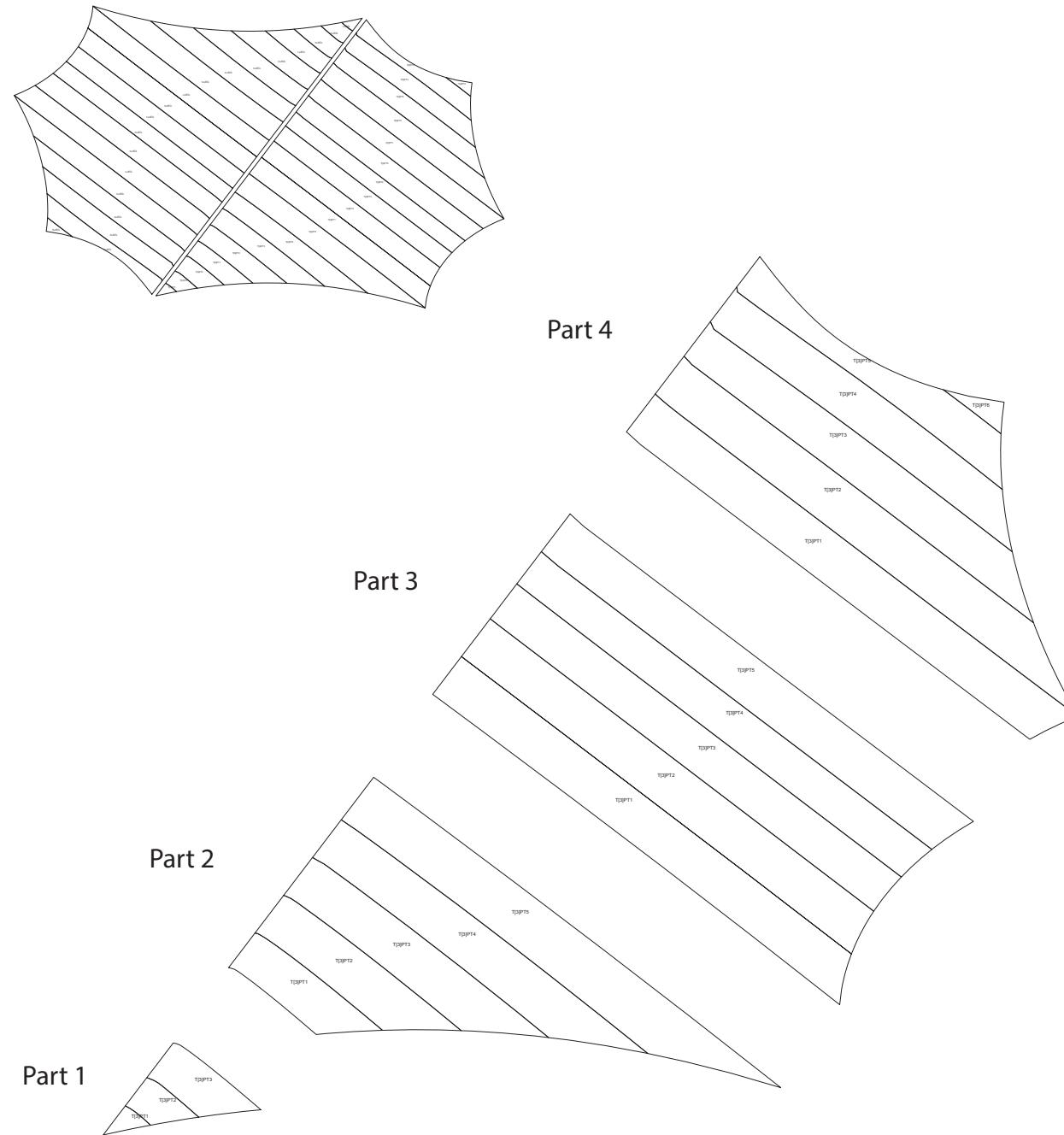
Patterning

111

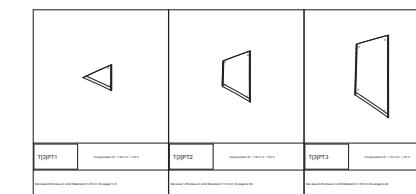
## Final Design

### Membrane Details and Analysis

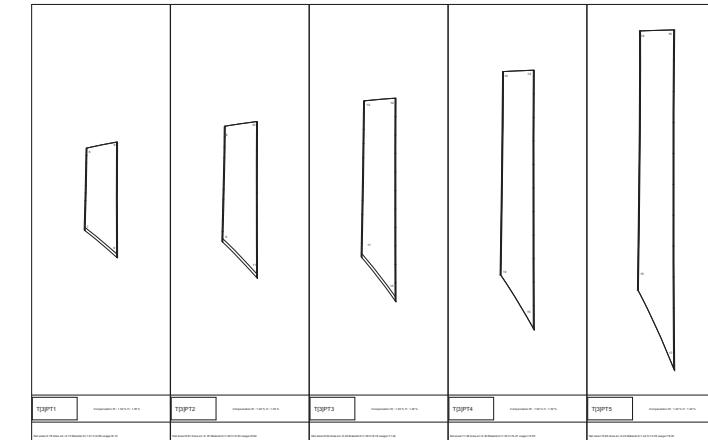
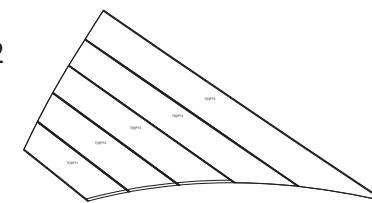
#### - Pattern Parts



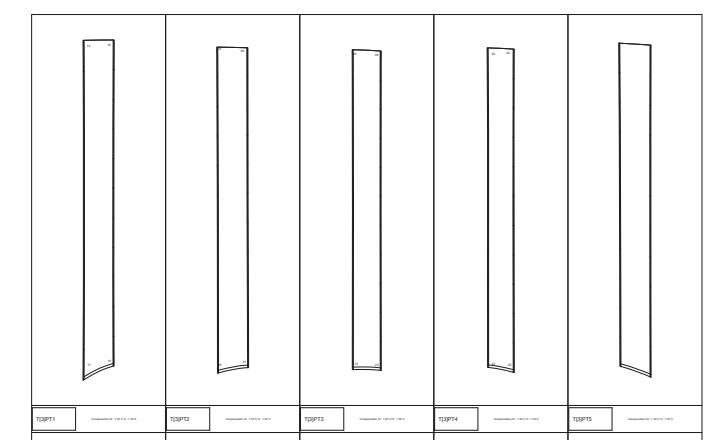
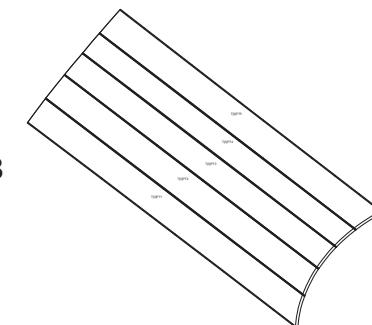
Part 1



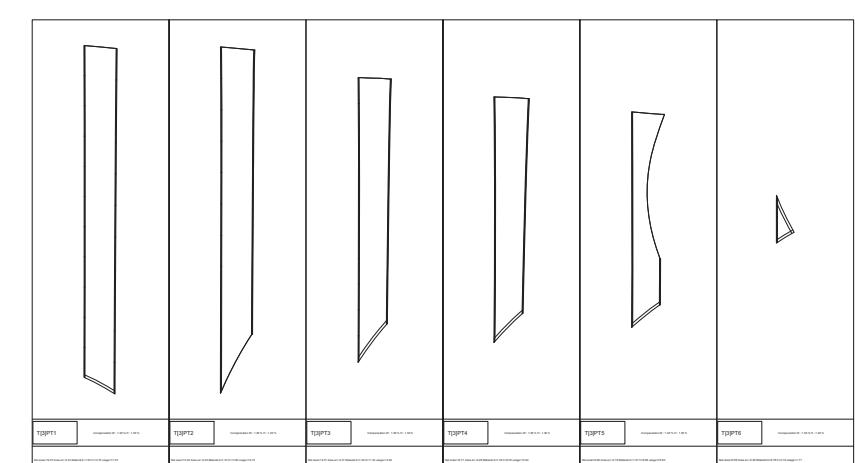
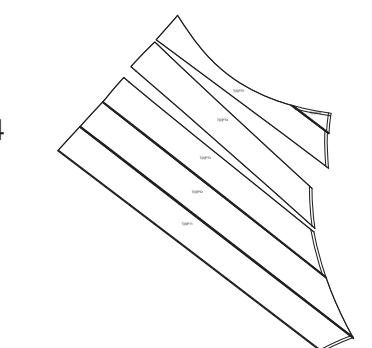
Part 2



Part 3



Part 4



## Final Design

### Structural Details and Calculation

- Cable : Ø 16 mm

- Cable Length (x 2)

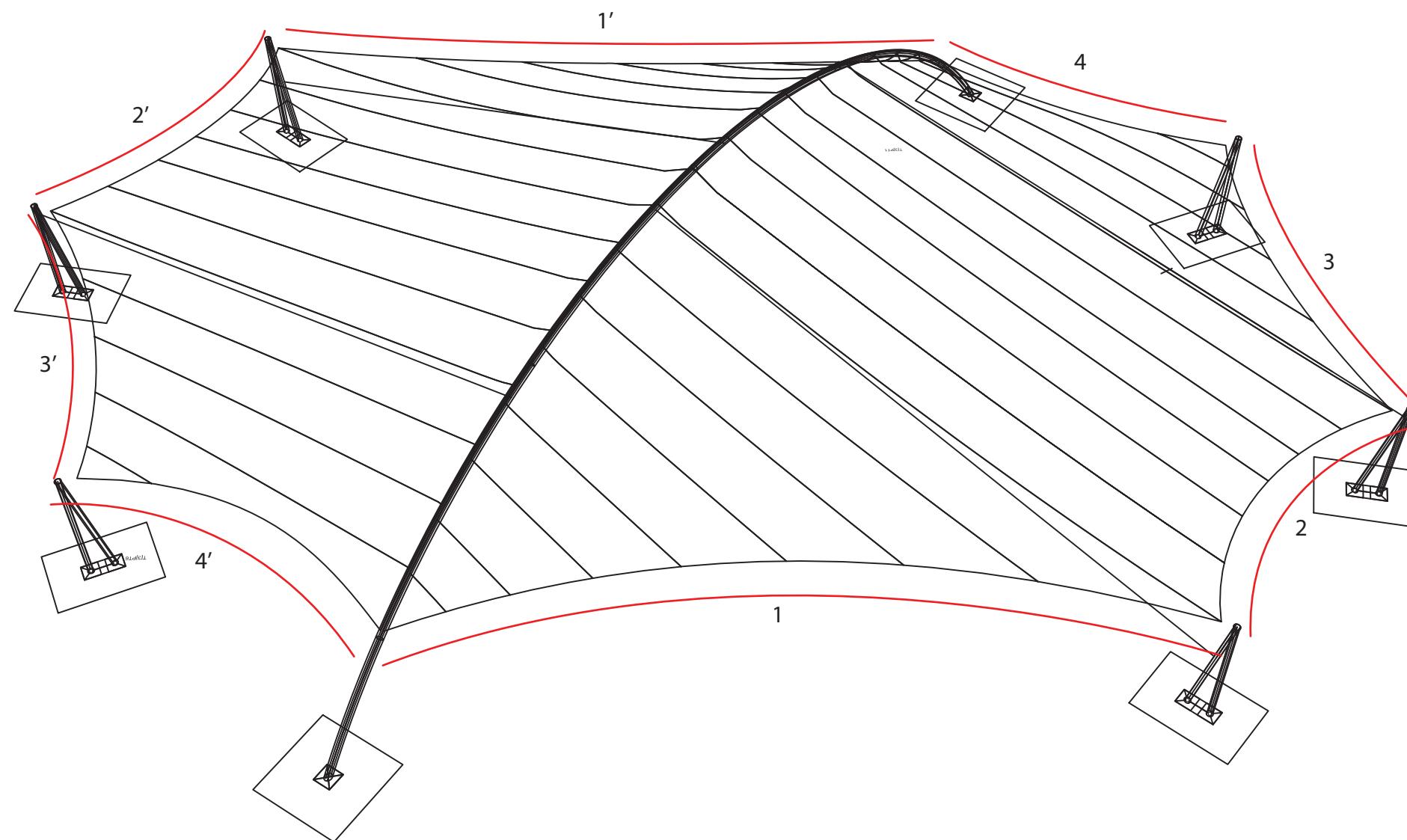
1 : 15.27 m

2 : 6.72 m

3 : 7.68 m

4 : 6.86 m

Total : 73.06 m



Cable position

113

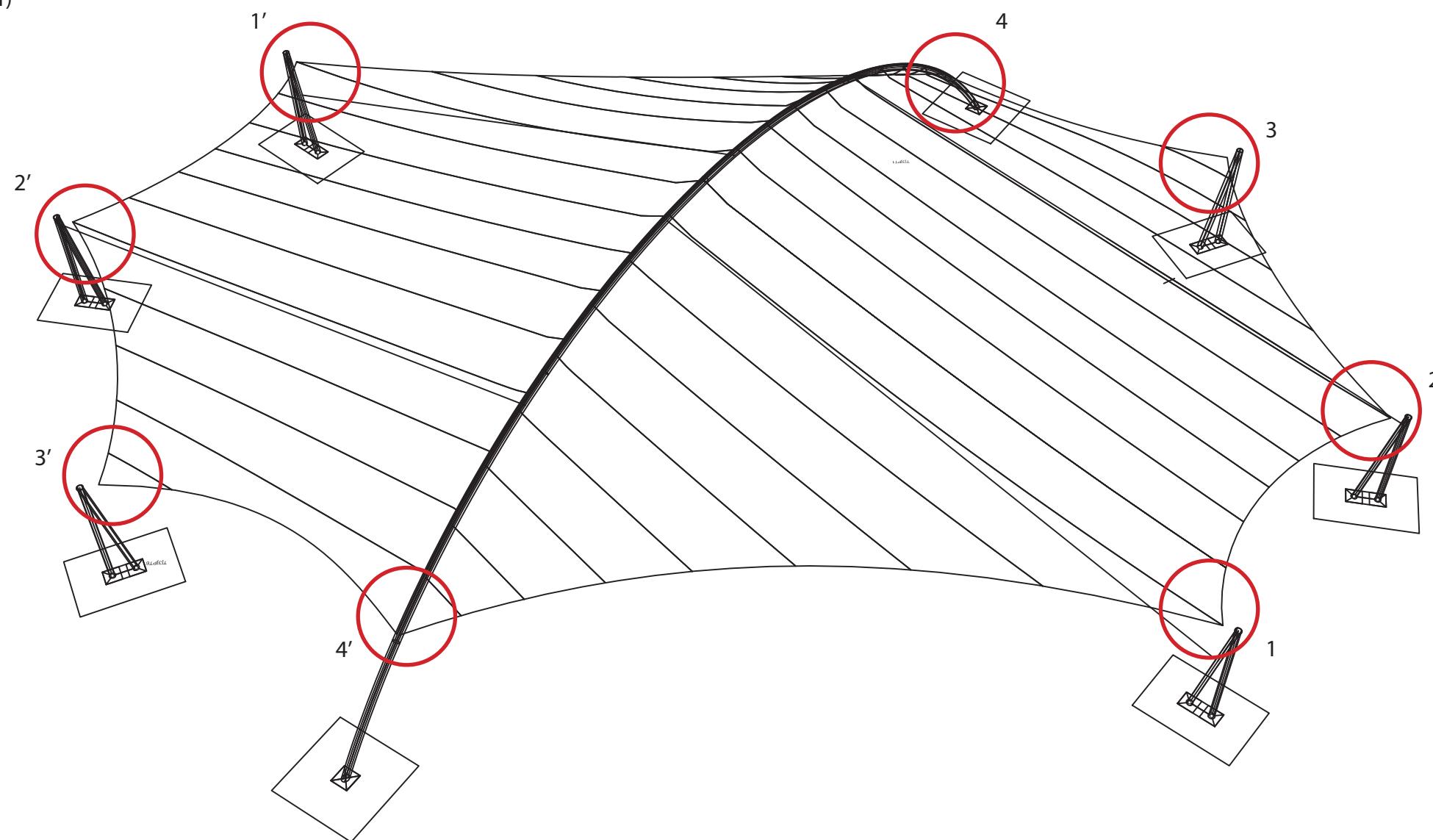
## Final Design

### Structural Details and Calculation

- Corner Plate : S355 Steel / e = 8 mm, 4 mm

- Thread : Ø 16 mm

- Tensor : Ø 16 mm (2 per corner)



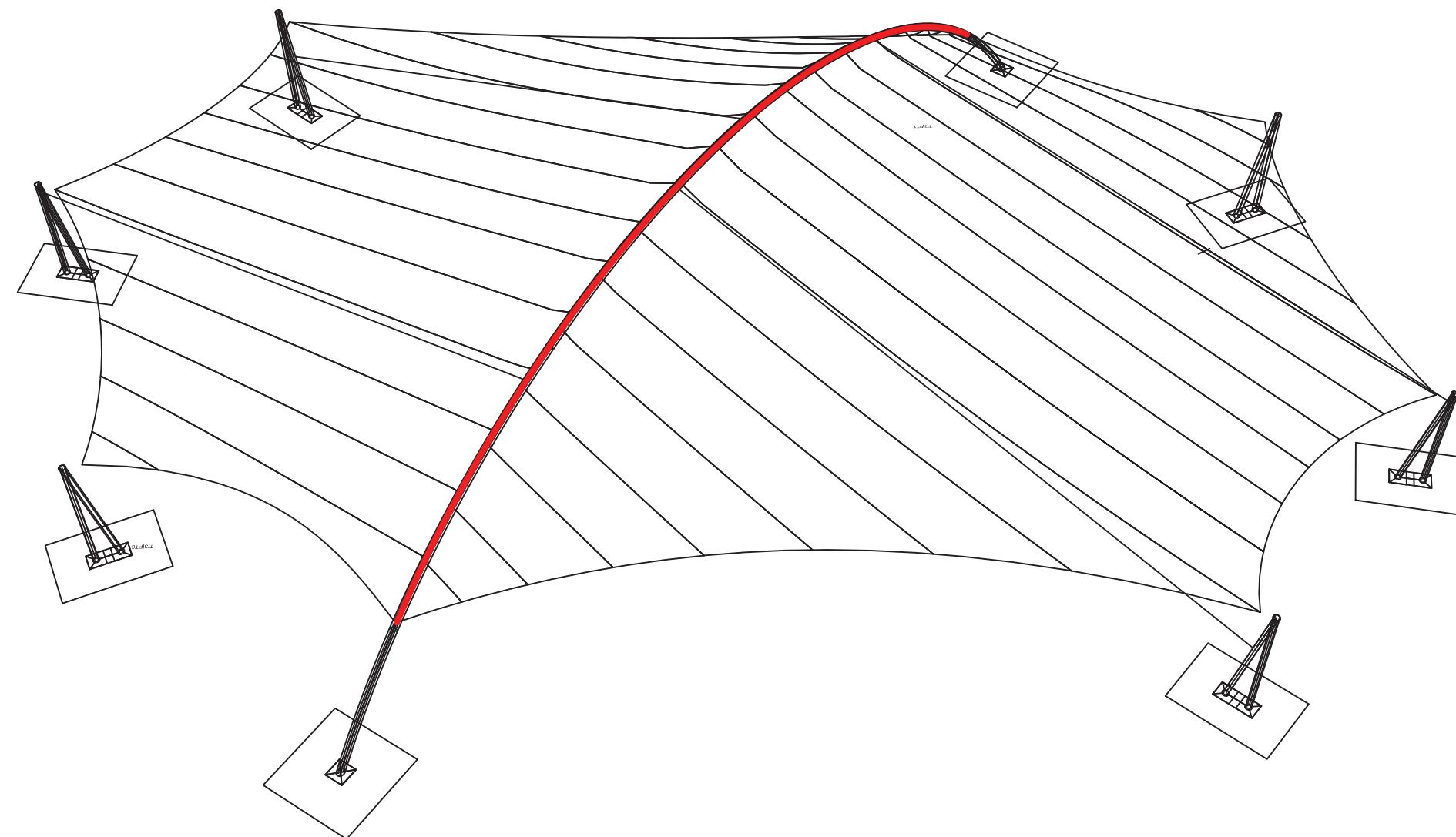
Corner plate position

114

## Final Design

### Structural Details and Calculation

- Keder : 21.30 m



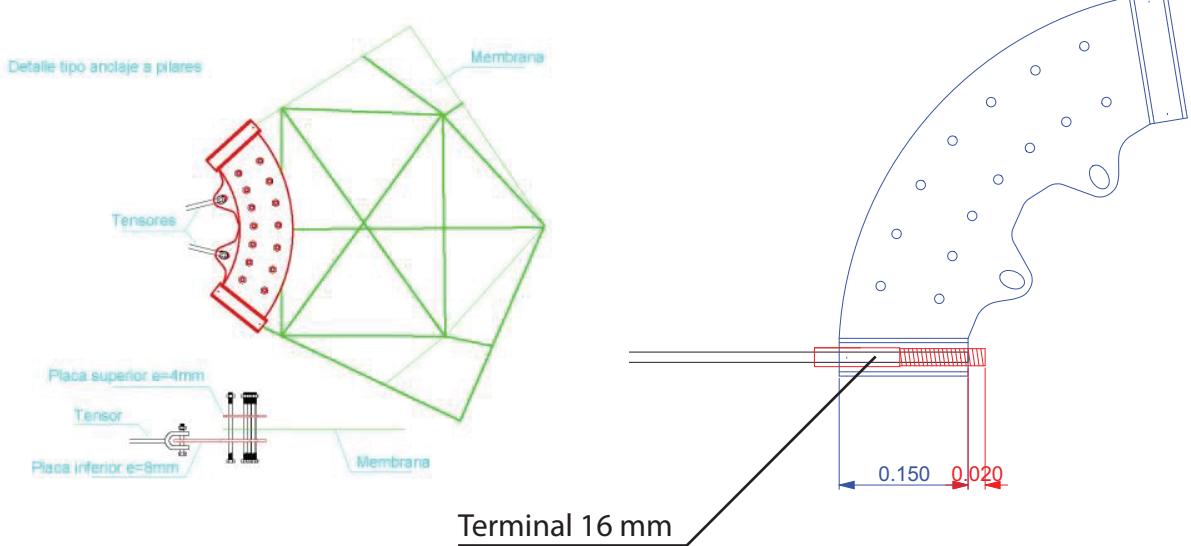
Keder position

115

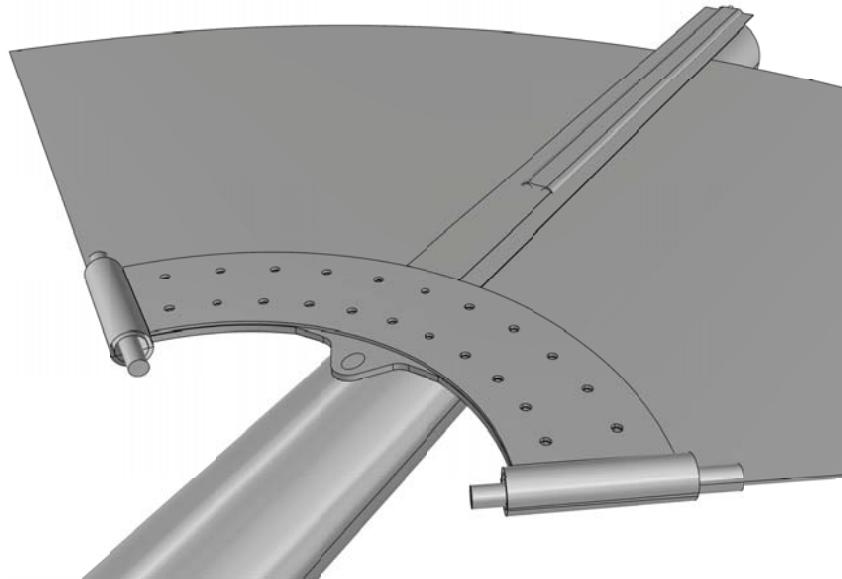
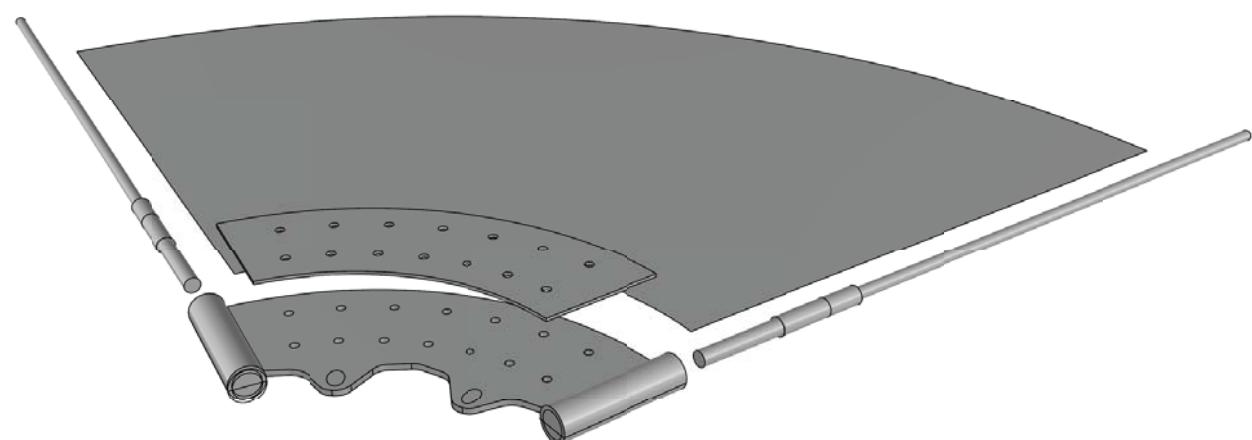
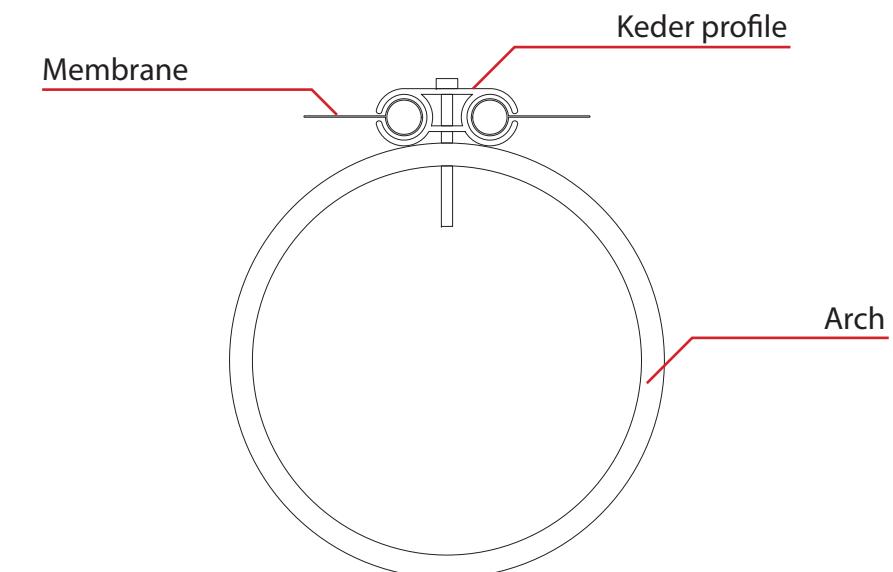
## Final Design

### Structural Details and Calculation

#### - Corner plate details



#### - Keder on arch details



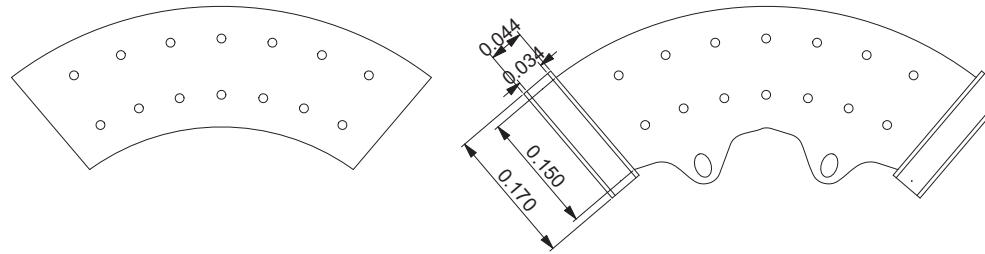
Corner plate

116

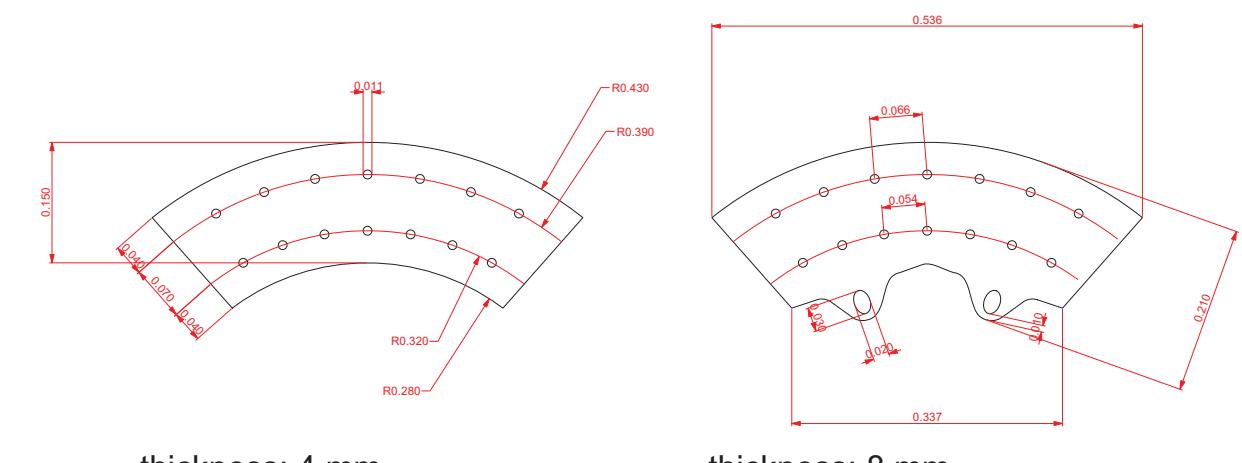
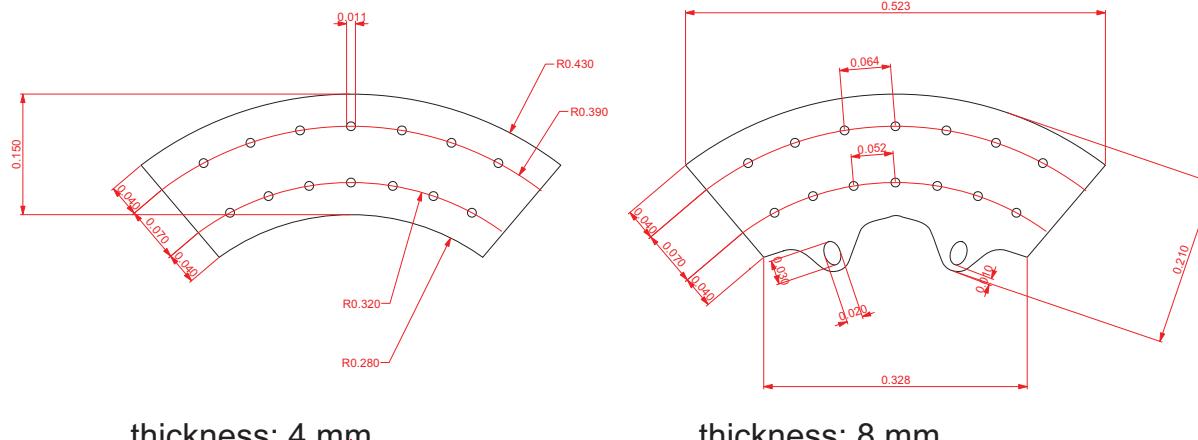
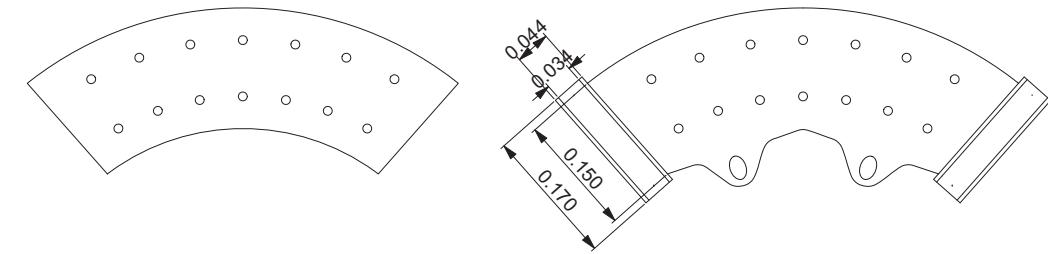
## Final Design

### Structural Details and Calculation

- Corner 1



- Corner 2



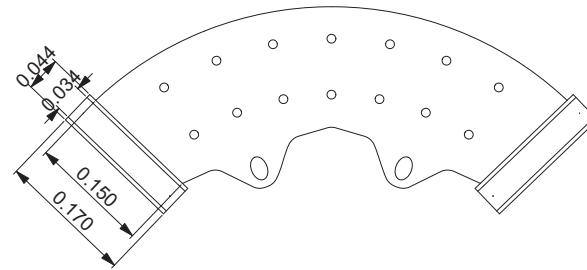
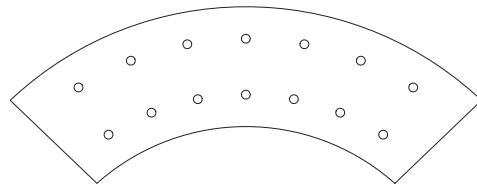
Corner plate 1

Corner plate 2

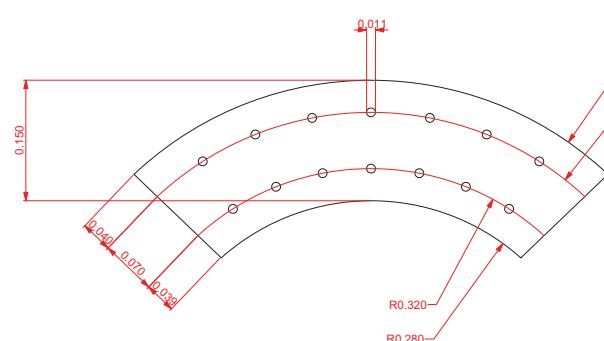
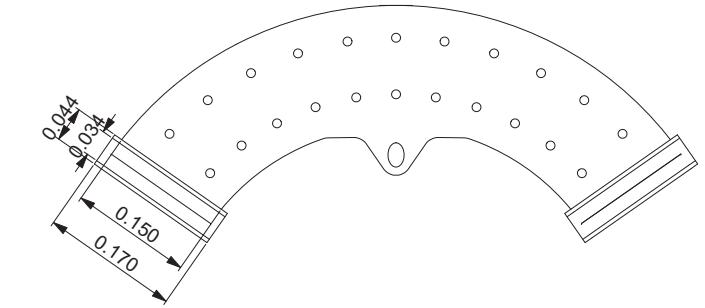
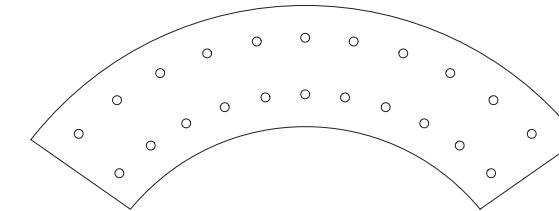
## Final Design

### Structural Details and Calculation

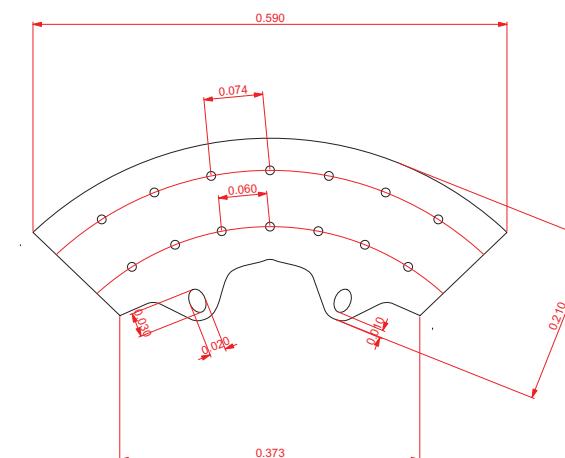
- Corner 3



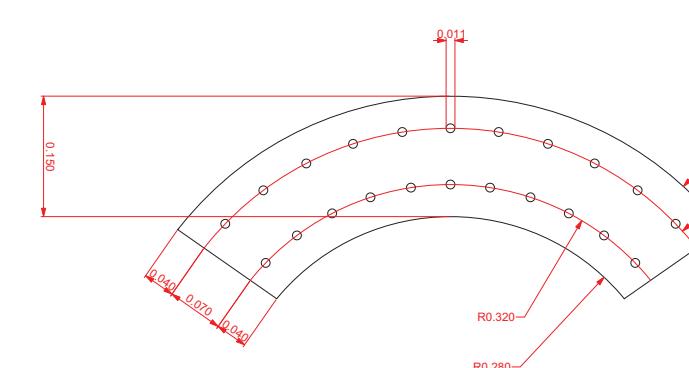
- Corner 4



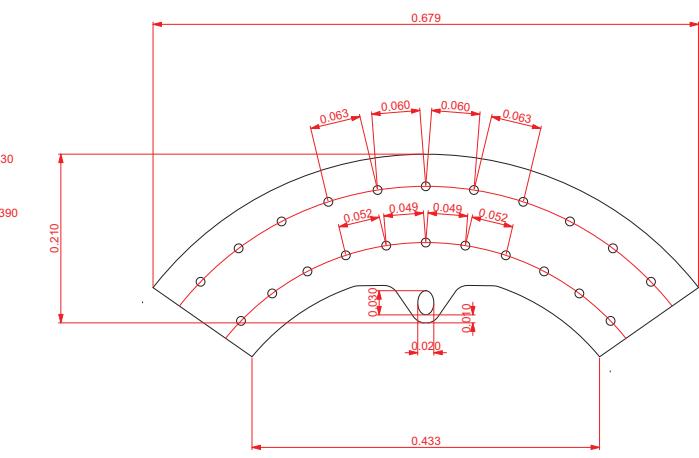
thickness: 4 mm



thickness: 8 mm



thickness: 4 mm



thickness: 8 mm

Corner plate 3

Corner plate 4 (Arch)

## Final Design

### Structural Details and Calculation

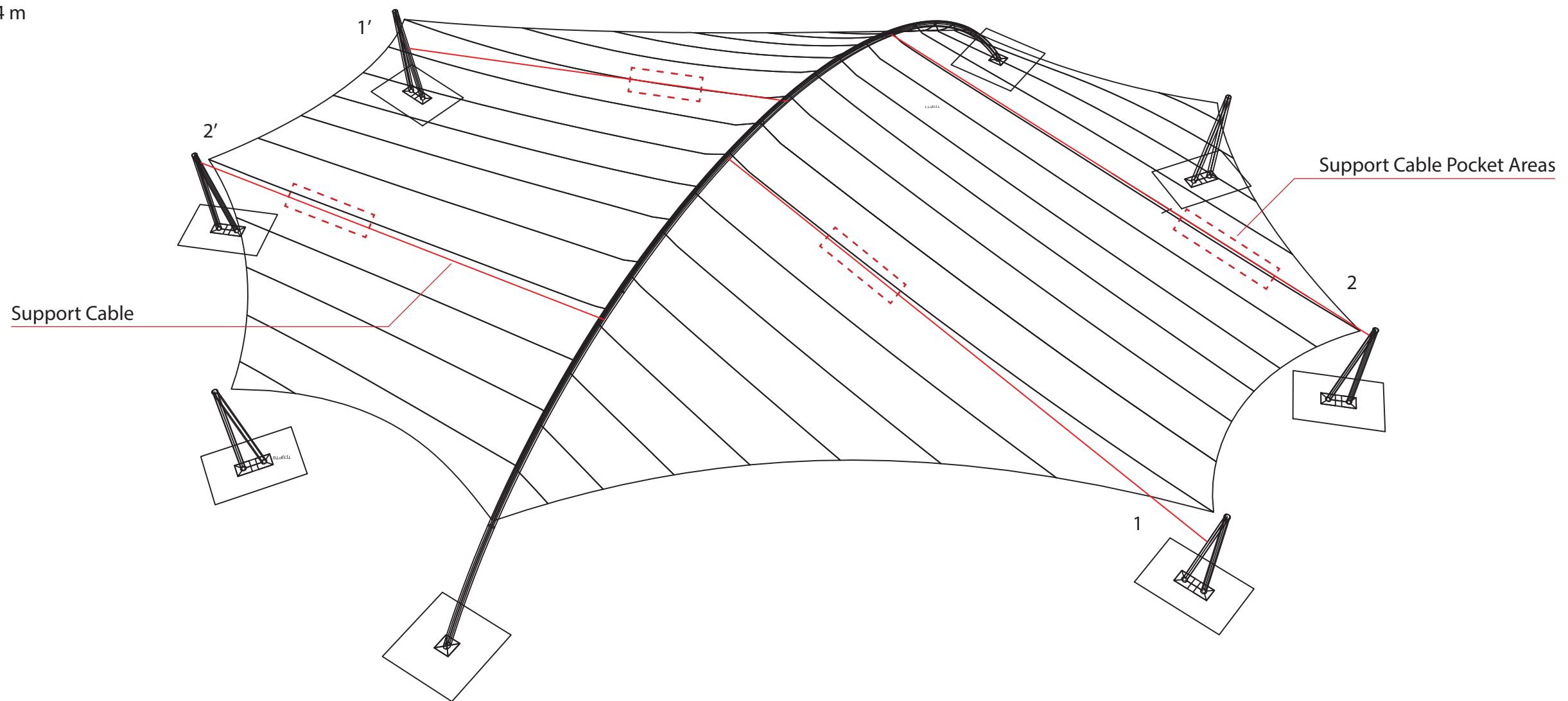
- Extra Support Cables : Ø 16 mm

- Cable Length (x 2)

1 : 13.08 m

2 : 13.19 m

Total : 52.54 m

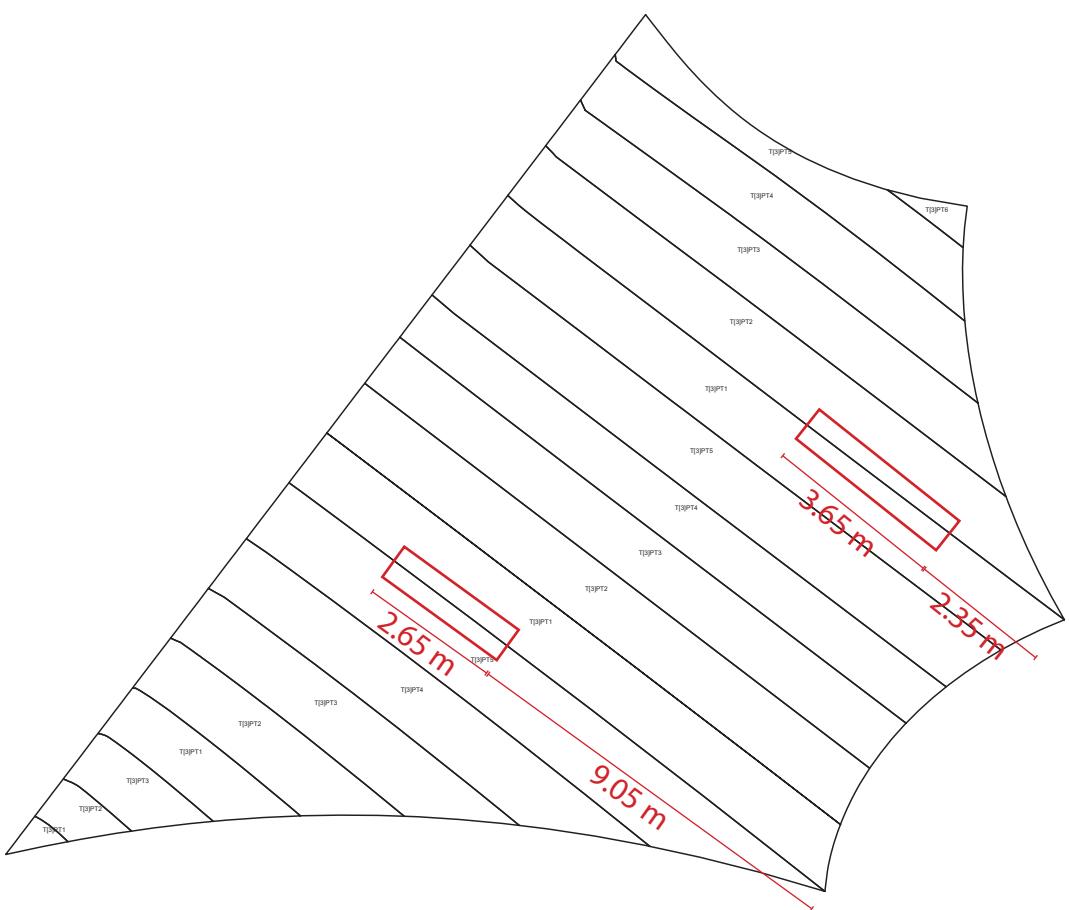
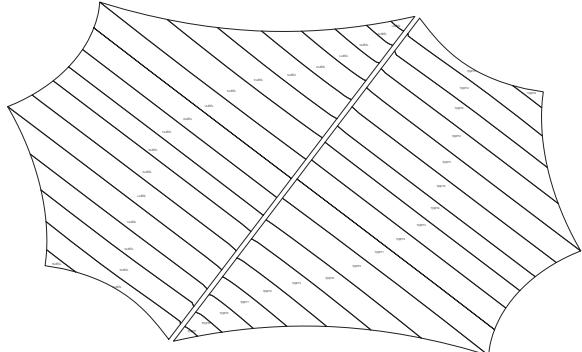


Exte support cable position

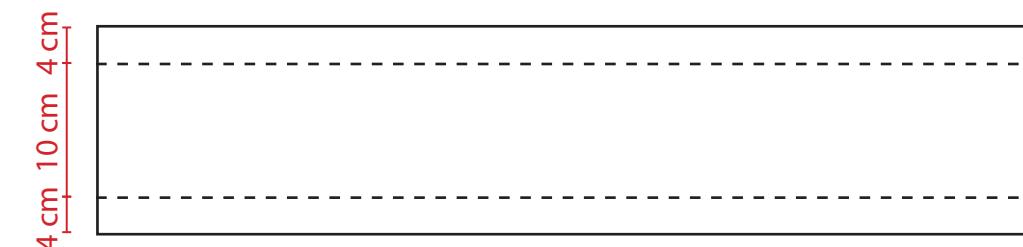
## Final Design

### Structural Details and Calculation

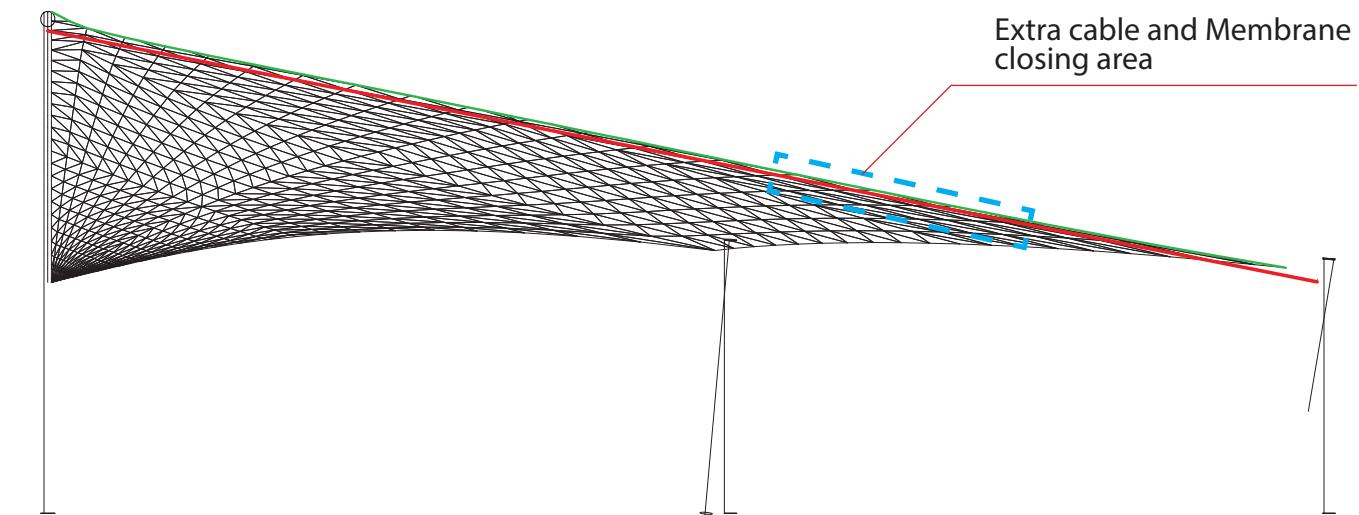
#### - Extra Support Cable Pockets



Extra cable detail



Extra cable pocket detail



Exte support cable position

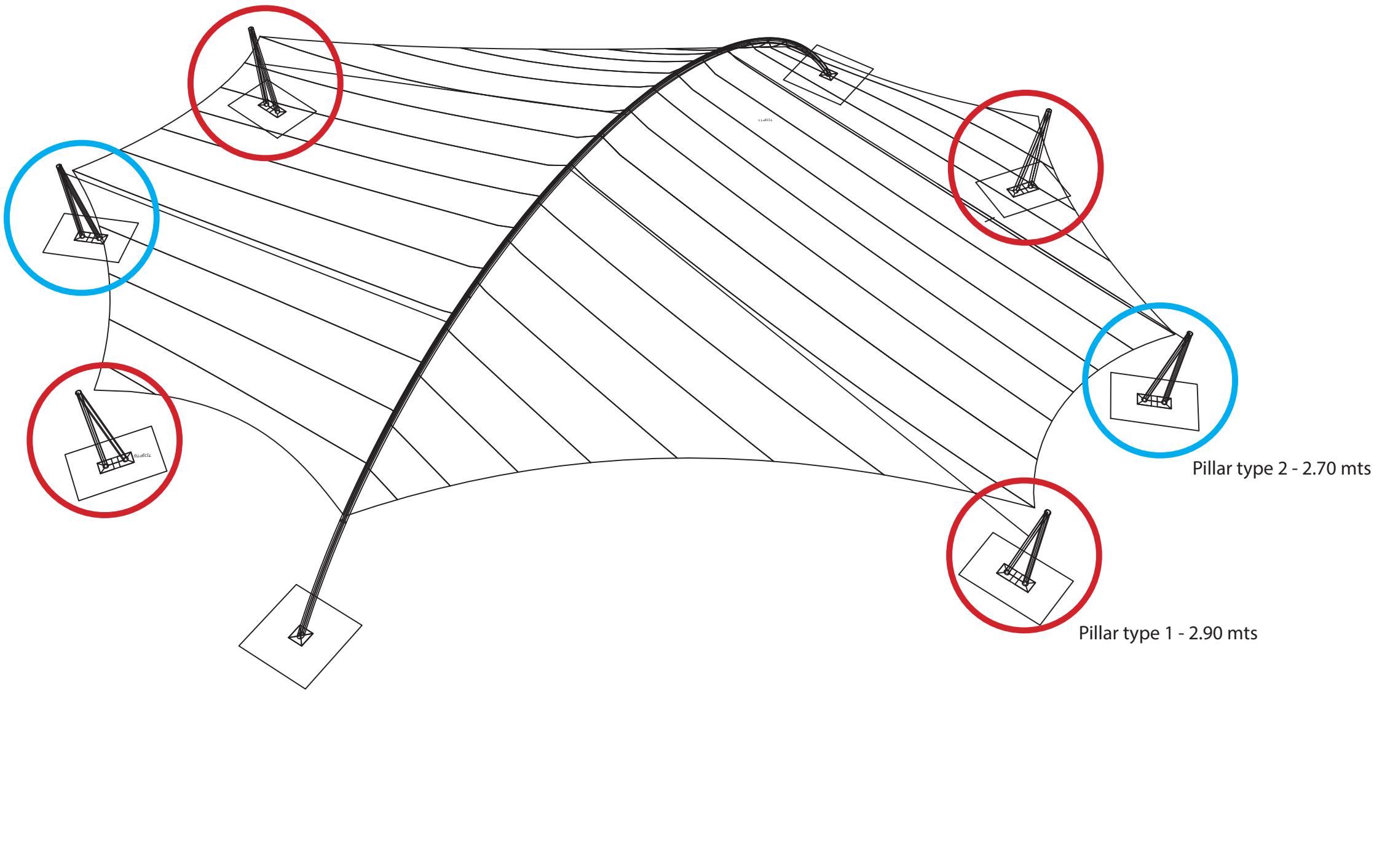
120

## Final Design

### Structural Details and Calculation

- Pillar : Tubular S275 Steel / 133 mm /  $e = 5$  mm

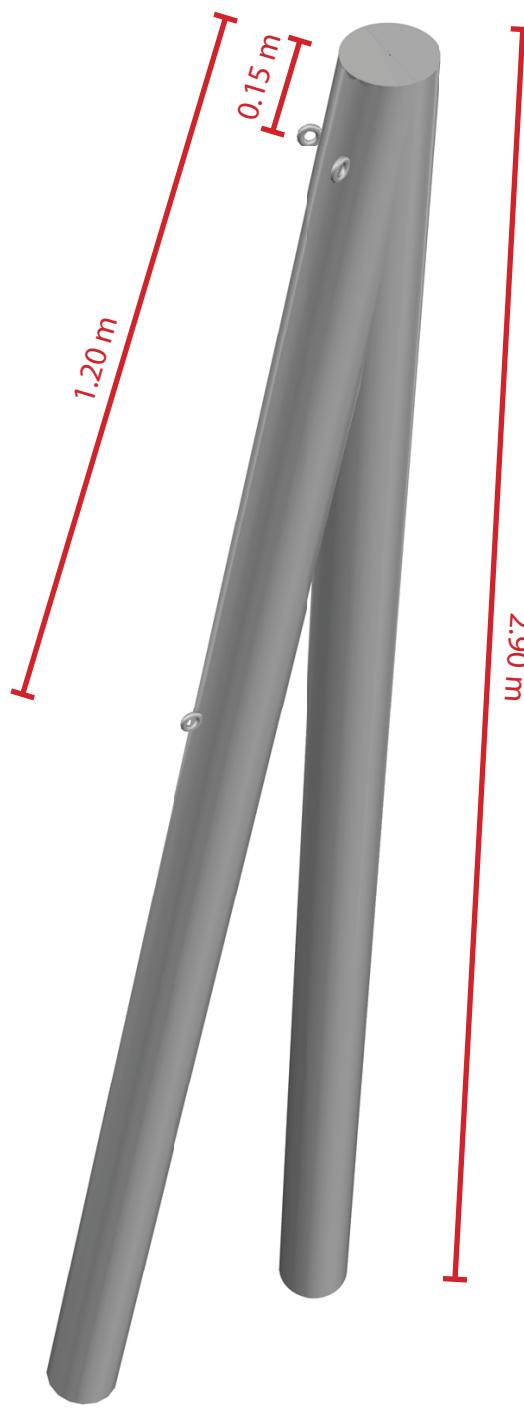
- Arch : Tubular S275 Steel / 152 mm /  $e = 8$  mm



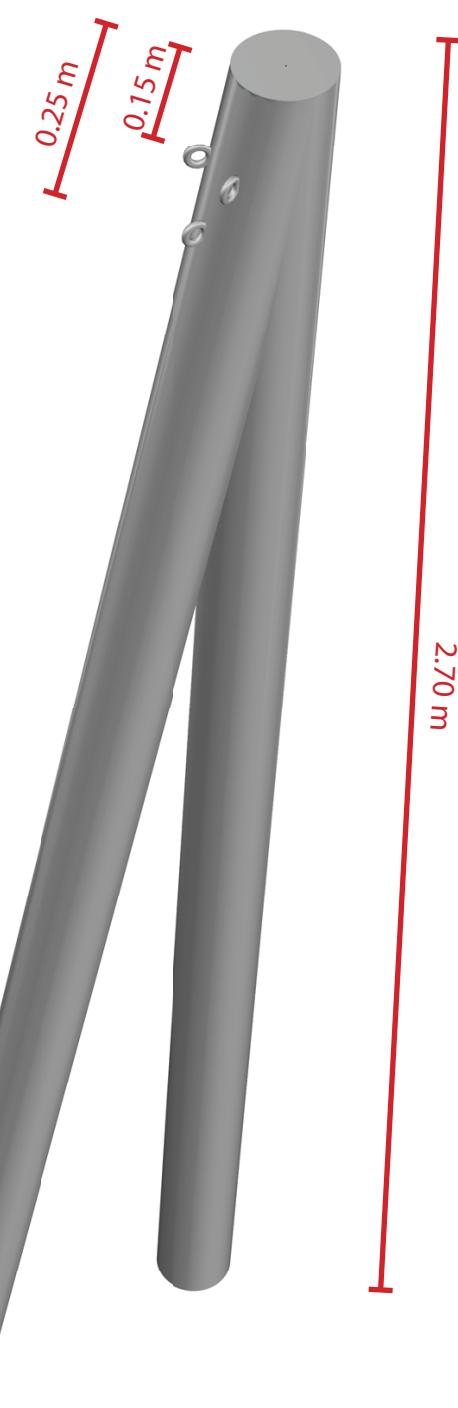
## Final Design

### Structural Details and Calculation

- Pillar Type 1



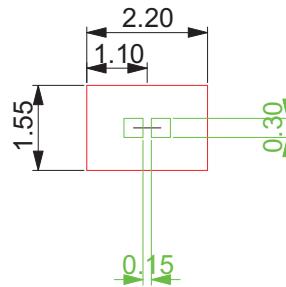
- Pillar Type 2



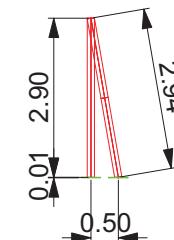
## Final Design

### Structural Details and Calculation

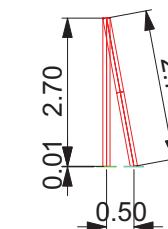
Pilares  
CHS 133 e=5 mm



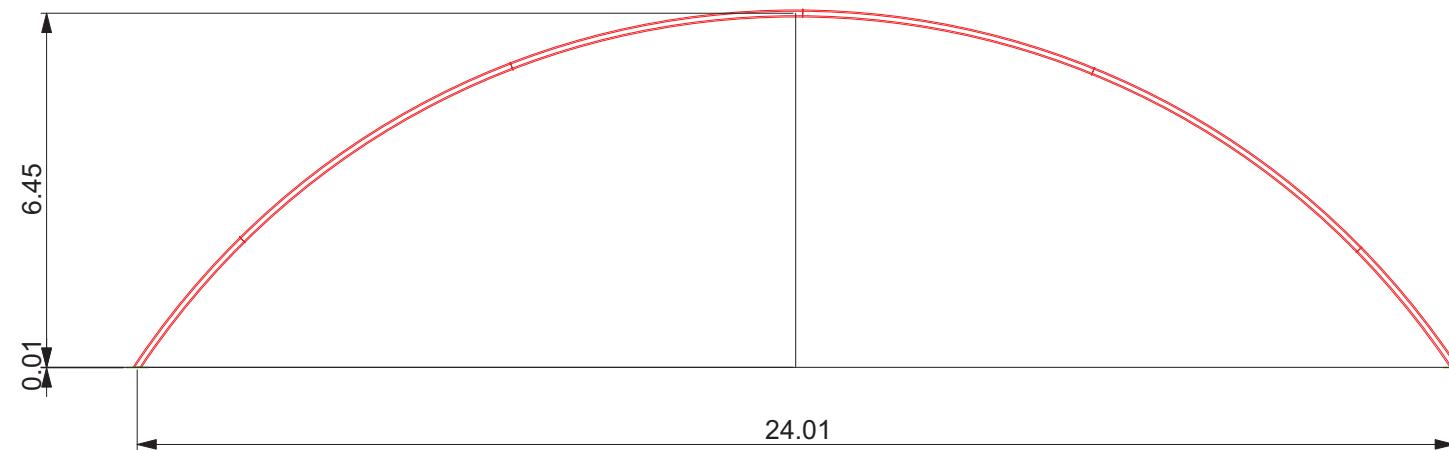
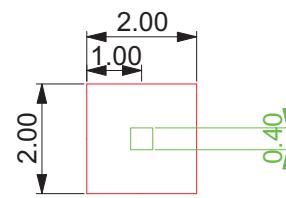
4 Unidades



2 Unidades



Arco central nº-1  
CHS 152 e=8 mm  
Radio del arco 14.40 m  
Longitud del arco 28.39 m



### Conclusión

CHS 133 e=5 mm  
Longitud = 35 m

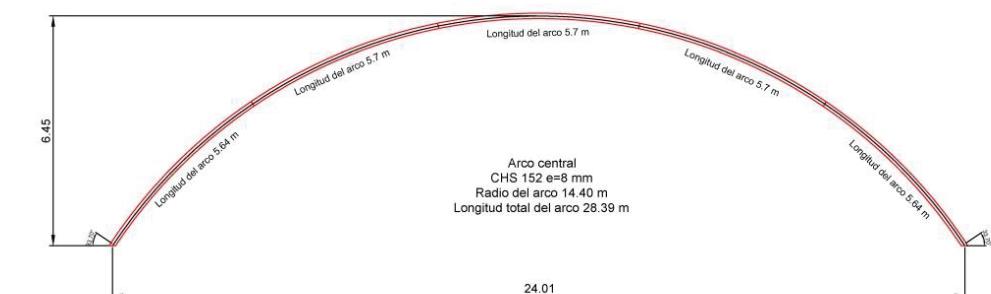
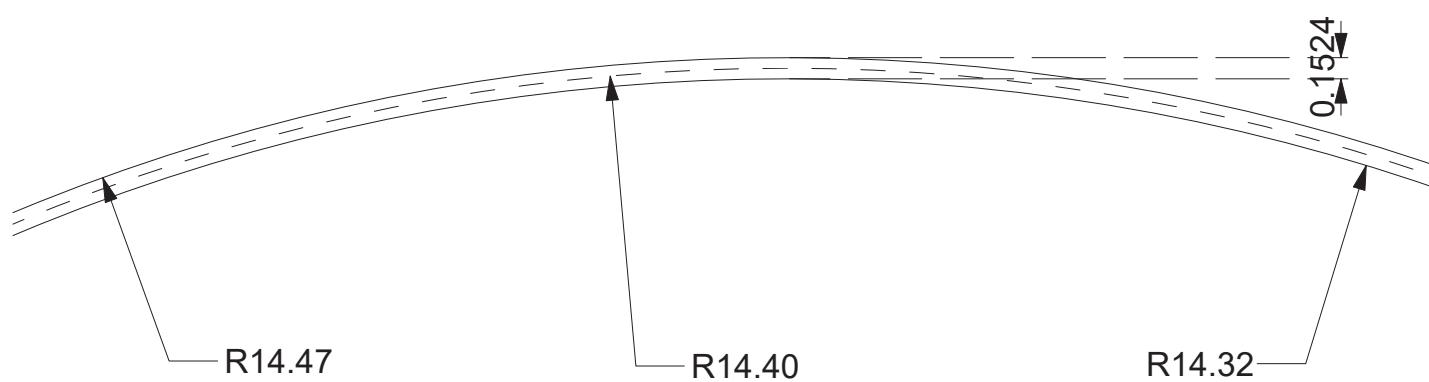
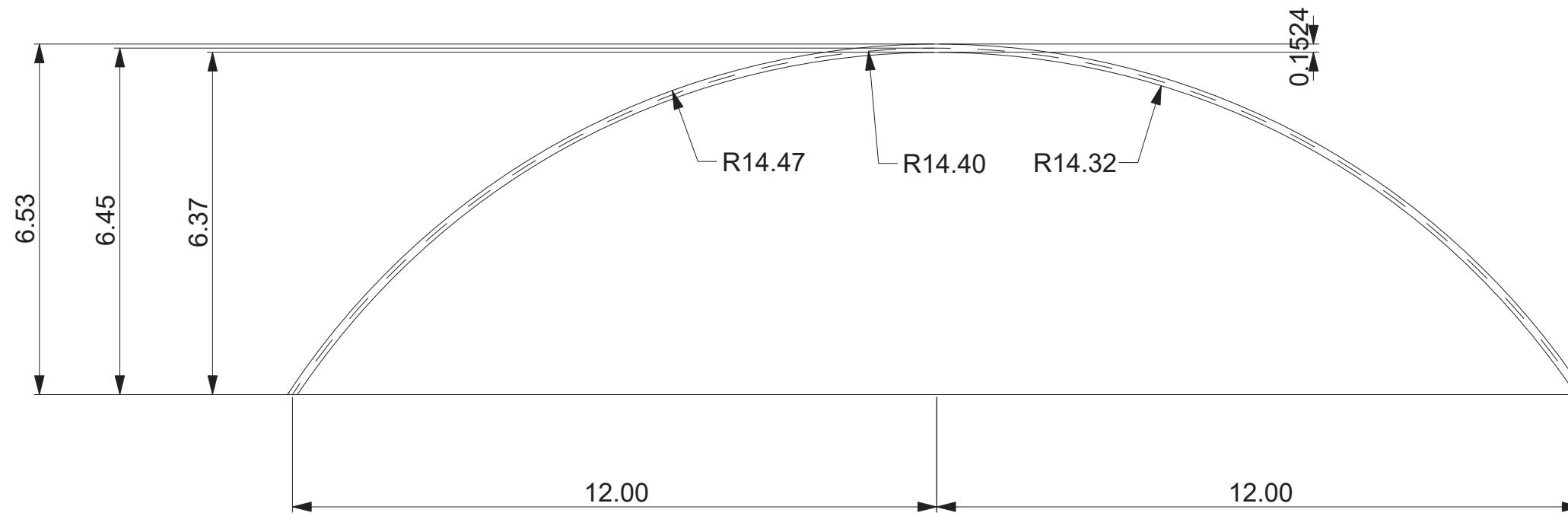
CHS 152 e=8 mm (Arco)  
Longitud = 29 m

Structure quantity

123

## Final Design

### Structural Details and Calculation



Arch Curvature

124

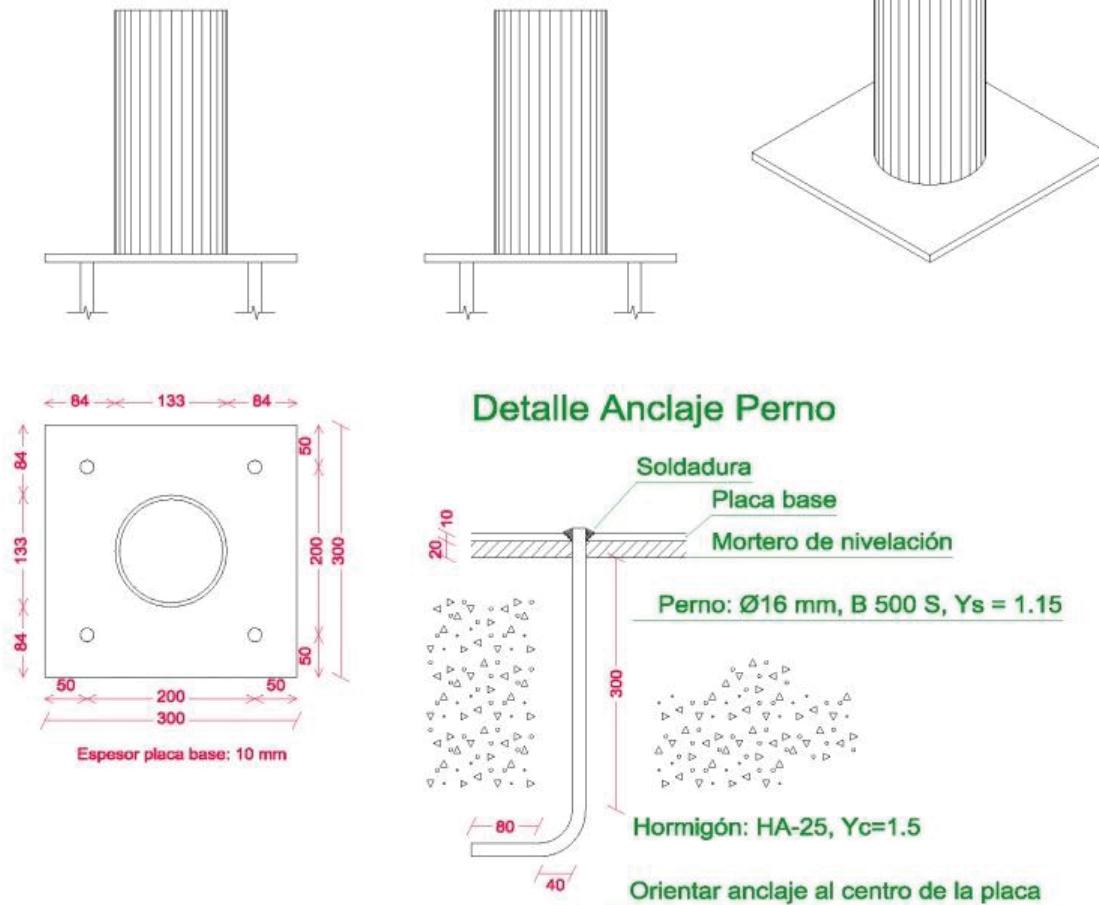


## Final Design

### Structural Details and Calculation

- Description of anchor plates for pillars

Dimensiones Placa = 300x300x10 mm ( S275)  
Pernos = 4Ø16 mm, B 500 S, Y<sub>s</sub> = 1.15  
Escala 1 : 10



**N12, N13**

Fecha: 22/05/17

### Comprobaciones

#### 1) Placa de anclaje

##### Referencia:

- Placa base: Ancho X: 300 mm Ancho Y: 300 mm Espesor: 10 mm
- Pernos: 4Ø16 mm L=30 cm Patilla a 90 grados
- Disposición: Posición X: Centrada Posición Y: Centrada

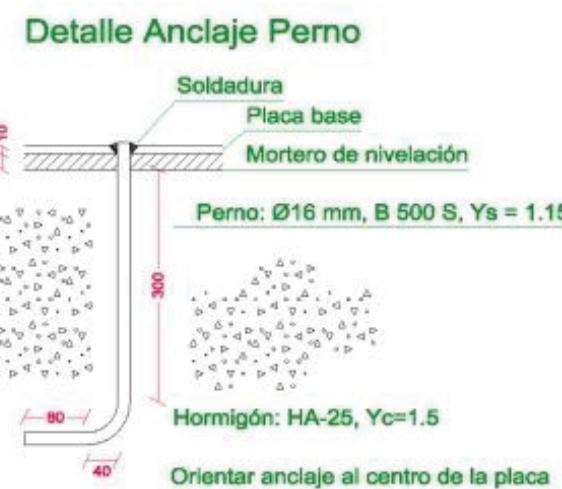
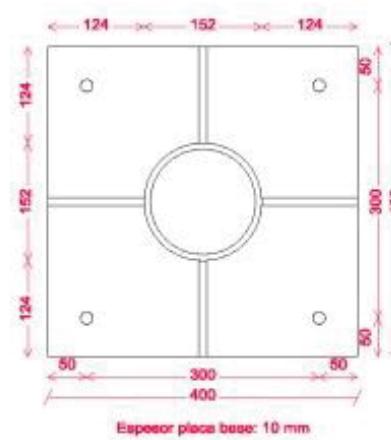
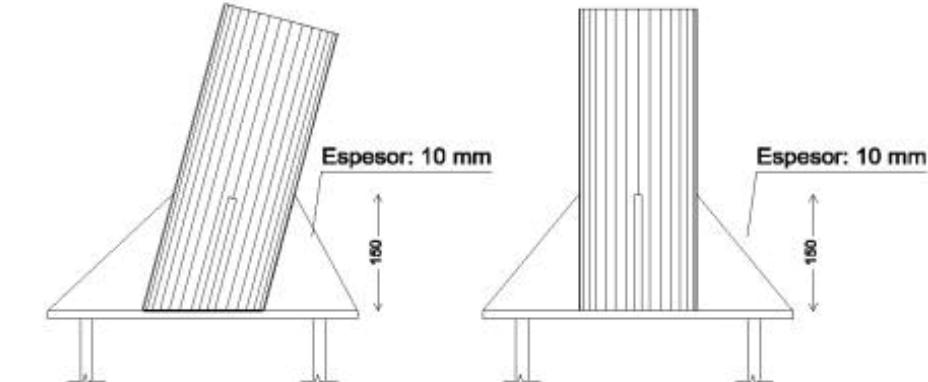
Comprobación	Valores	Estado
Separación mínima entre pernos: 3 diámetros	Mínimo: 48 mm Calculado: 200 mm	Cumple
Separación mínima pernos-borde: 1.5 diámetros	Mínimo: 24 mm Calculado: 50 mm	Cumple
Longitud mínima del perno: <i>Se calcula la longitud de anclaje necesaria por adherencia.</i>	Mínimo: 17 cm Calculado: 30 cm	Cumple
Anclaje perno en hormigón:		
- Tracción:	Máximo: 5.437 t Calculado: 1.657 t	Cumple
- Cortante:	Máximo: 3.806 t Calculado: 0.011 t	Cumple
- Tracción + Cortante:	Máximo: 5.437 t Calculado: 1.673 t	Cumple
Tracción en vástago de pernos:	Máximo: 8.196 t Calculado: 1.398 t	Cumple
Tensión de Von Mises en vástago de pernos:	Máximo: 4854.13 kp/cm <sup>2</sup> Calculado: 695.722 kp/cm <sup>2</sup>	Cumple
Aplastamiento perno en placa: <i>Límite del cortante en un perno actuando contra la placa</i>	Máximo: 8.543 t Calculado: 0.009 t	Cumple
Tensión de Von Mises en secciones globales:	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 1314.79 kp/cm <sup>2</sup>	Cumple
- Derecha:	Calculado: 1552.53 kp/cm <sup>2</sup>	Cumple
- Izquierda:	Calculado: 1346.88 kp/cm <sup>2</sup>	Cumple
- Arriba:	Calculado: 1765.57 kp/cm <sup>2</sup>	Cumple
- Abajo:		
Flecha global equivalente: <i>Limitación de la deformabilidad de los vuelos</i>	Mínimo: 250 Calculado: 730.24	Cumple
- Derecha:	Calculado: 596.521	Cumple
- Izquierda:	Calculado: 475.506	Cumple
- Arriba:	Calculado: 452.265	Cumple
- Abajo:		
Tensión de Von Mises local: <i>Tensión por tracción de pernos sobre placas en voladizo</i>	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 0 kp/cm <sup>2</sup>	Cumple
Se cumplen todas las comprobaciones		
Información adicional:		
- Relación rotura pésima sección de hormigón: 0.0393		

## Final Design

### Structural Details and Calculation

- Description of anchor plates for arch

Dimensiones Placa = 400x400x10 mm ( S275)  
Pernos = 4Ø16 mm, B 500 S, Y<sub>s</sub> = 1.15  
Escala 1 : 10



**N1, N2**

Fecha: 22/05/17

### Comprobaciones

#### 1) Placa de anclaje

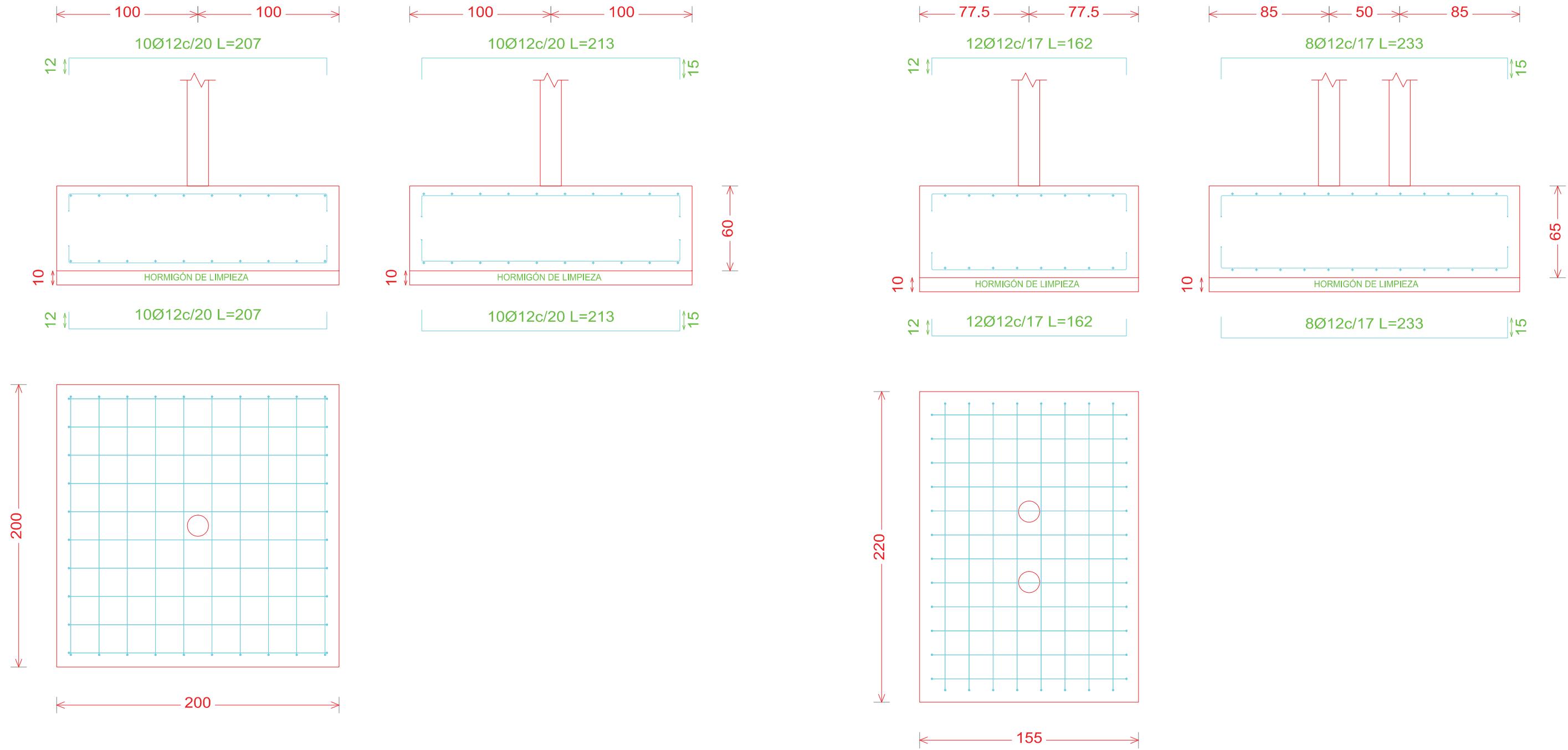
##### Referencia:

- Placa base: Ancho X: 400 mm Ancho Y: 400 mm Espesor: 10 mm
- Pernos: 4Ø16 mm L=30 cm Patilla a 90 grados
- Disposición: Posición X: Centrada Posición Y: Centrada
- Rigidizadores: Paralelos X: - Paralelos Y: 1(110x0x10.0)

Comprobación	Valores	Estado
Separación mínima entre pernos: 3 diámetros	Mínimo: 48 mm Calculado: 299 mm	Cumple
Separación mínima pernos-borde: 1.5 diámetros	Mínimo: 24 mm Calculado: 51 mm	Cumple
Establez rigidizadores: - Paralelos a Y:	Máximo: 50 Calculado: 28.7	Cumple
Longitud mínima del perno: <i>Se calcula la longitud de anclaje necesaria por adherencia.</i>	Mínimo: 17 cm Calculado: 30 cm	Cumple
Anclaje perno en hormigón:		
- Tracción:	Máximo: 5.437 t Calculado: 3.241 t	Cumple
- Cortante:	Máximo: 3.806 t Calculado: 0.358 t	Cumple
- Tracción + Cortante:	Máximo: 5.437 t Calculado: 3.753 t	Cumple
Tracción en vástago de pernos:	Máximo: 8.196 t Calculado: 2.729 t	Cumple
Tensión de Von Mises en vástago de pernos:	Máximo: 4854.13 kp/cm <sup>2</sup> Calculado: 1388.26 kp/cm <sup>2</sup>	Cumple
Aplastamiento perno en placa: <i>Límite del cortante en un perno actuando contra la placa</i>	Máximo: 8.543 t Calculado: 0.302 t	Cumple
Tensión de Von Mises en secciones globales:	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 781.542 kp/cm <sup>2</sup>	Cumple
- Derecha:	Calculado: 781.542 kp/cm <sup>2</sup>	Cumple
- Izquierda:	Calculado: 781.542 kp/cm <sup>2</sup>	Cumple
- Arriba:	Calculado: 984.862 kp/cm <sup>2</sup>	Cumple
- Abajo:	Calculado: 2478.25 kp/cm <sup>2</sup>	Cumple
Flecha global equivalente: <i>Limitación de la deformabilidad de los vuelos</i>	Mínimo: 250 Calculado: 10995.4	Cumple
- Derecha:	Calculado: 10995.4	Cumple
- Izquierda:	Calculado: 10995.4	Cumple
- Arriba:	Calculado: 7519.41	Cumple
- Abajo:	Calculado: 2773.45	Cumple
Tensión de Von Mises local: <i>Tensión por tracción de pernos sobre placas en voladizo</i>	Máximo: 2669.77 kp/cm <sup>2</sup> Calculado: 0 kp/cm <sup>2</sup>	Cumple
Se cumplen todas las comprobaciones		
Información adicional:		
- Relación rotura pésima sección de hormigón: 0.112		

## Final Design

### Structural Details and Calculation



Foundation details

## Final Design

### Perspective



## Building Cost

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## Building Cost

### Cost sheet

PVC	€ 5.538,46	<b>MANUFACTURING COST</b>	€ 4.040,00
KEDER	€ 87,36	MEMBRANE COST (2 person, 8 days)	€ 1.280,00
PATTERNING PRINTING	€ 2.097,00	STRUCTURE COST (2 person , 6 days)	€ 960,00
CORNER PLATES	€ 208,80	designing and engineering	€ 1.800,00
CABLES	€ 4.738,37	<b>INSTALLATION COST</b>	€ 9.771,47
TRANSPORTATION OF MATERIAL	€ 940,00	transportation	
	SUBTOTAL MEMBRANE € 13.609,99	accomodation, meals and workers, 8 days	€ 6.912,00
		Crane	€ 2.859,47
STEEEL	€ 2.021,48		
GALVANIZED TREATMENT	€ 670,80		<b>TOTAL COST</b> € 31.966,40
PLATES FOR FOUNDATIONS	€ 162,26		
ALUMINIUM KEDER	€ 156,80		
TRANSPORTATION OF MATERIALS	€ 408,00		
	SUBTOTAL STRUCTURE € 3.419,34		
HARDWARE cable accesories, welding materials, etc	€ 1.125,60		
	<b>TOTAL MATERIALS</b> € 18.154,93		

## Project Flowchart

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## Project Flowchart

### Responsibilities

	PM	D	S	C	SS
Entry	Client discussion	1			
	Site inspection	1			1
	Preliminary design	1	1		
	Client decided and contract	1			

	PM	D	S	C	SS
Design	Form finding	1	1		
	Structural analysis		1		
	Structural detailing		2		
	Patterning		1		
	Shop drawing		2		

	PM	D	S	C	SS
Fabricarion	Foundations			2	1
	Membrane Fabrication		2	2	
	Steel Fabrication		1	2	
	Cable Fabrication		1	1	
	Packing		1	4	

	PM	D	S	C	SS
Installation	Transportation and unpacking			3	1
	Scaffolding			3	1
	Steel erection	1	1	3	1
	Membrane erection	1	1	3	1
	Tensioning	1	1	3	1
	Repairing defects an fabric cleaning	1		2	1
	Site cleaning	1			1

### Legend

PM	Project manager
D	Designer (Architect, Engineer)
S	Supplier (Fabric, Steel, Cable)
C	Construction contractor
SS	Site supervision

Number Workers

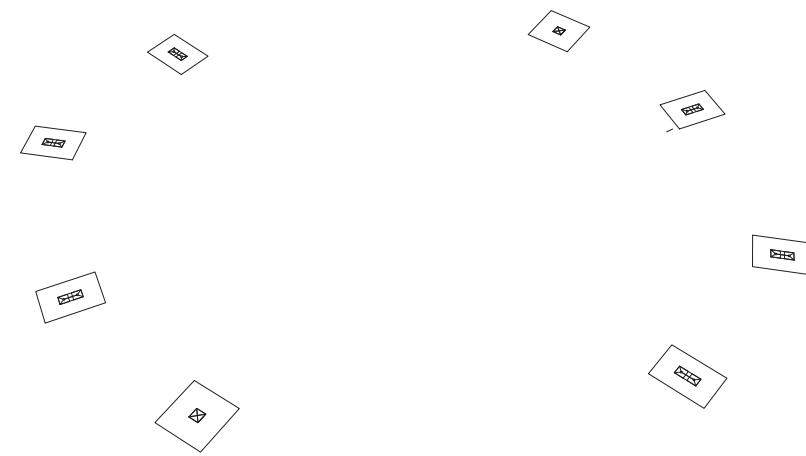
## Erection Process

136

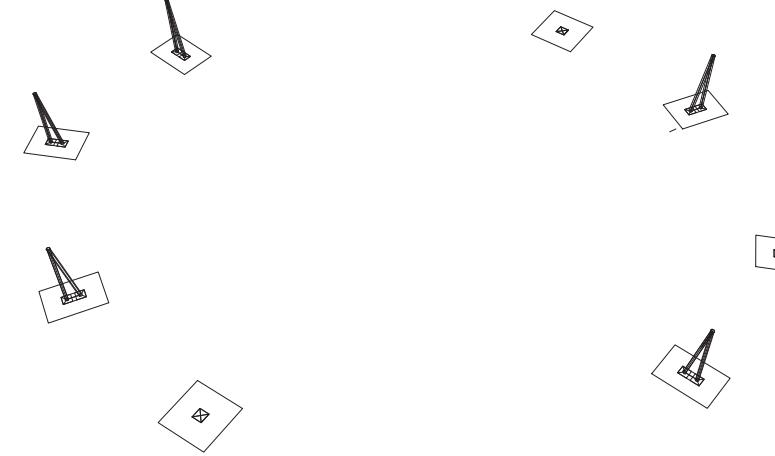
## Erection Process

### Erection Phases - Structure Parts

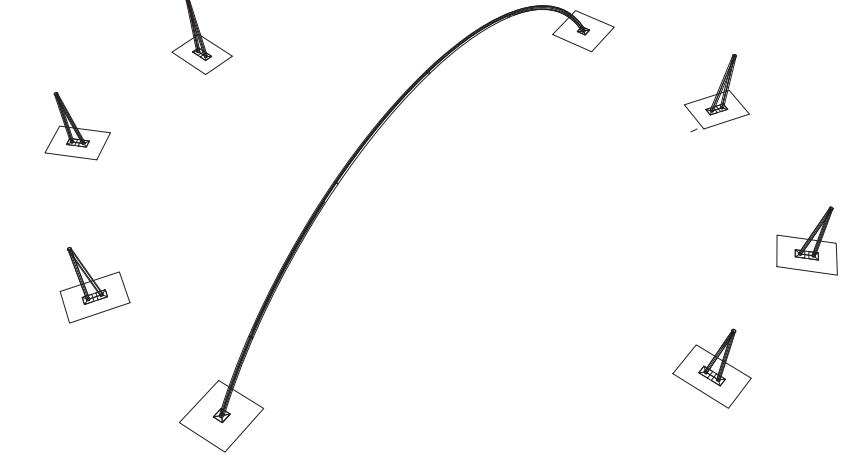
1 - Foundations / Base Plates



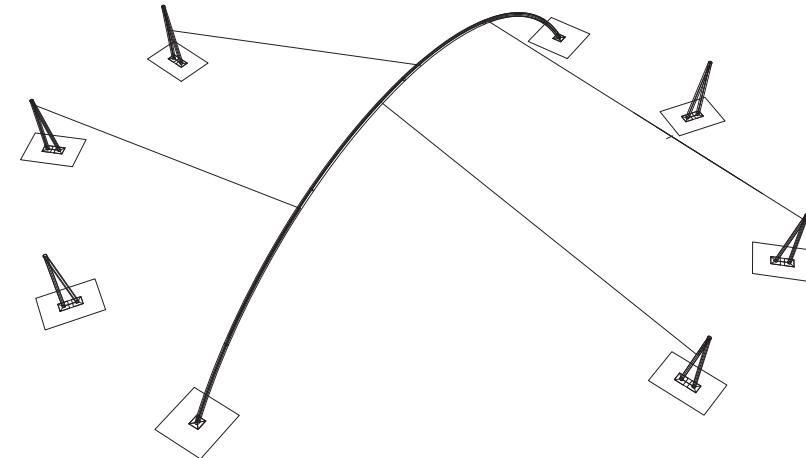
2 - Pillars



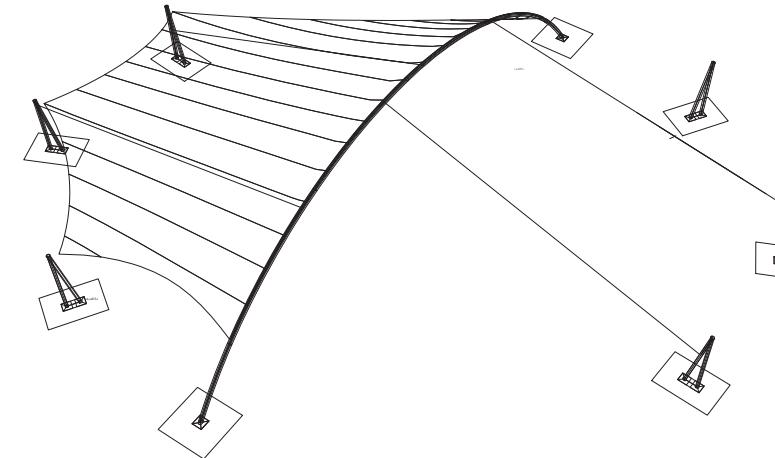
3 - Arch



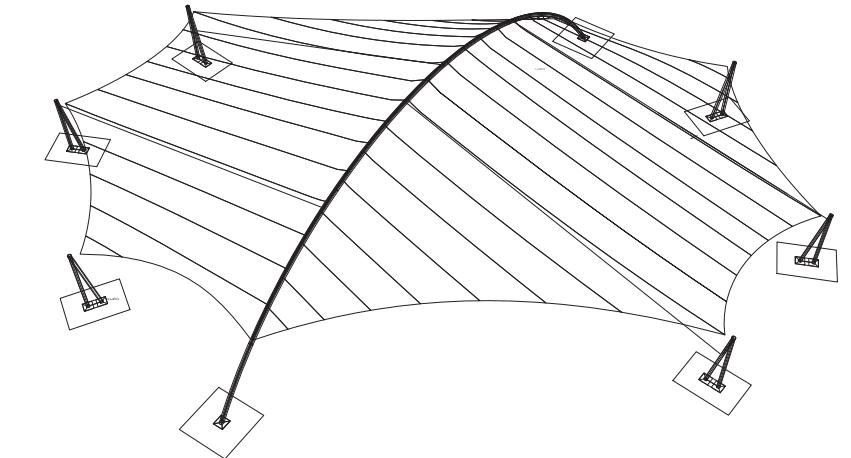
4 - Support cables



5 - Membrane (1st side)



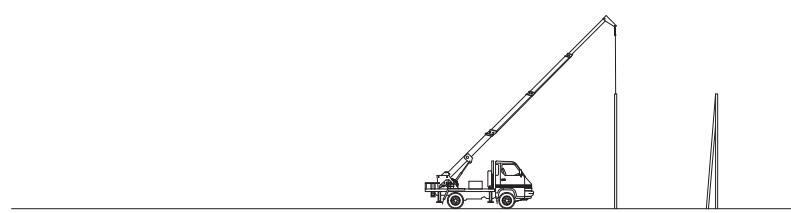
6 - Membrane (both sides)



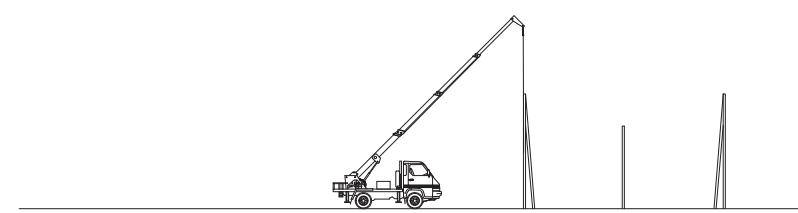
## Erection Process

### Erection Phases - Construction

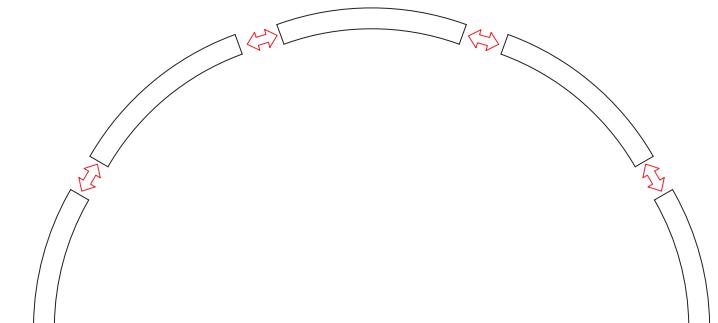
1 - Pillar erection



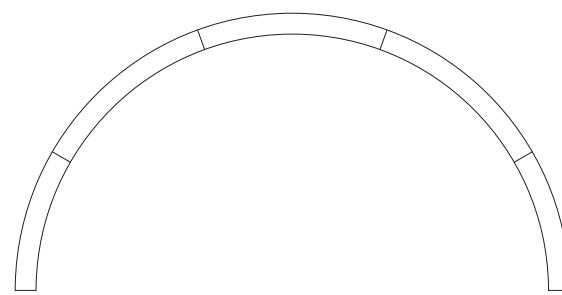
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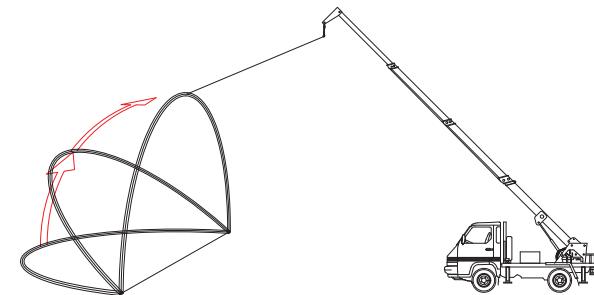
3 - Arch assemble



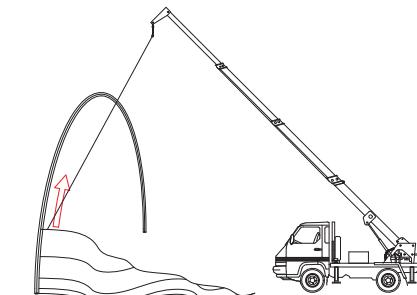
4



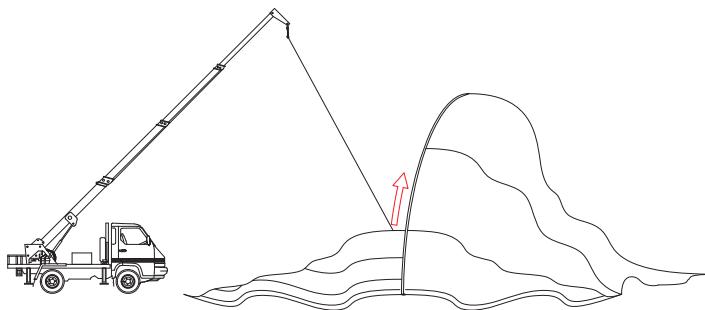
5 - Arch erection



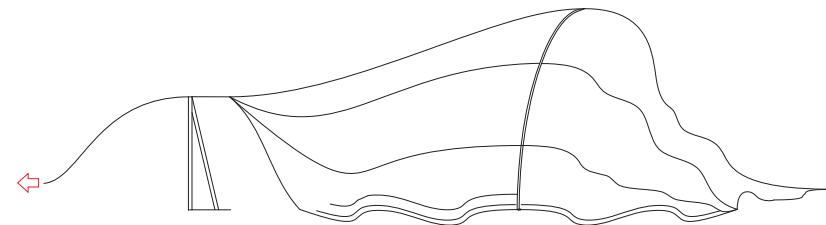
6 - First membrane installation



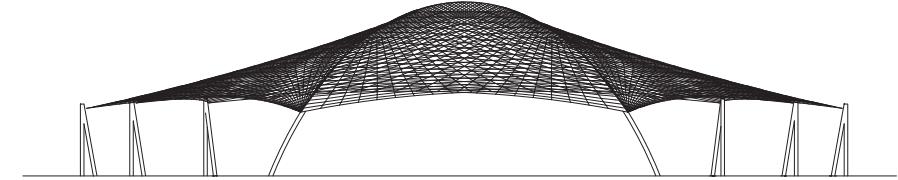
7 - Second membrane installation



8 - Membrane tensioning



9 - Finished



## Erection Process

### Tools and Machinery



Crane car



Fork lift



Car lift



Driller



Driller



Hand circular saw



Welding



Belt



Wire extension



Hot air blower pvc fabric welding machine

## Erection Process

### Site Preparation



Foundation

140

## Erection Process

### Site Preparation



Base plate (pre)

141

## Erection Process

### Structure Fabrication



Corner plate



Cleat

## Erection Process

### Structure Fabrication



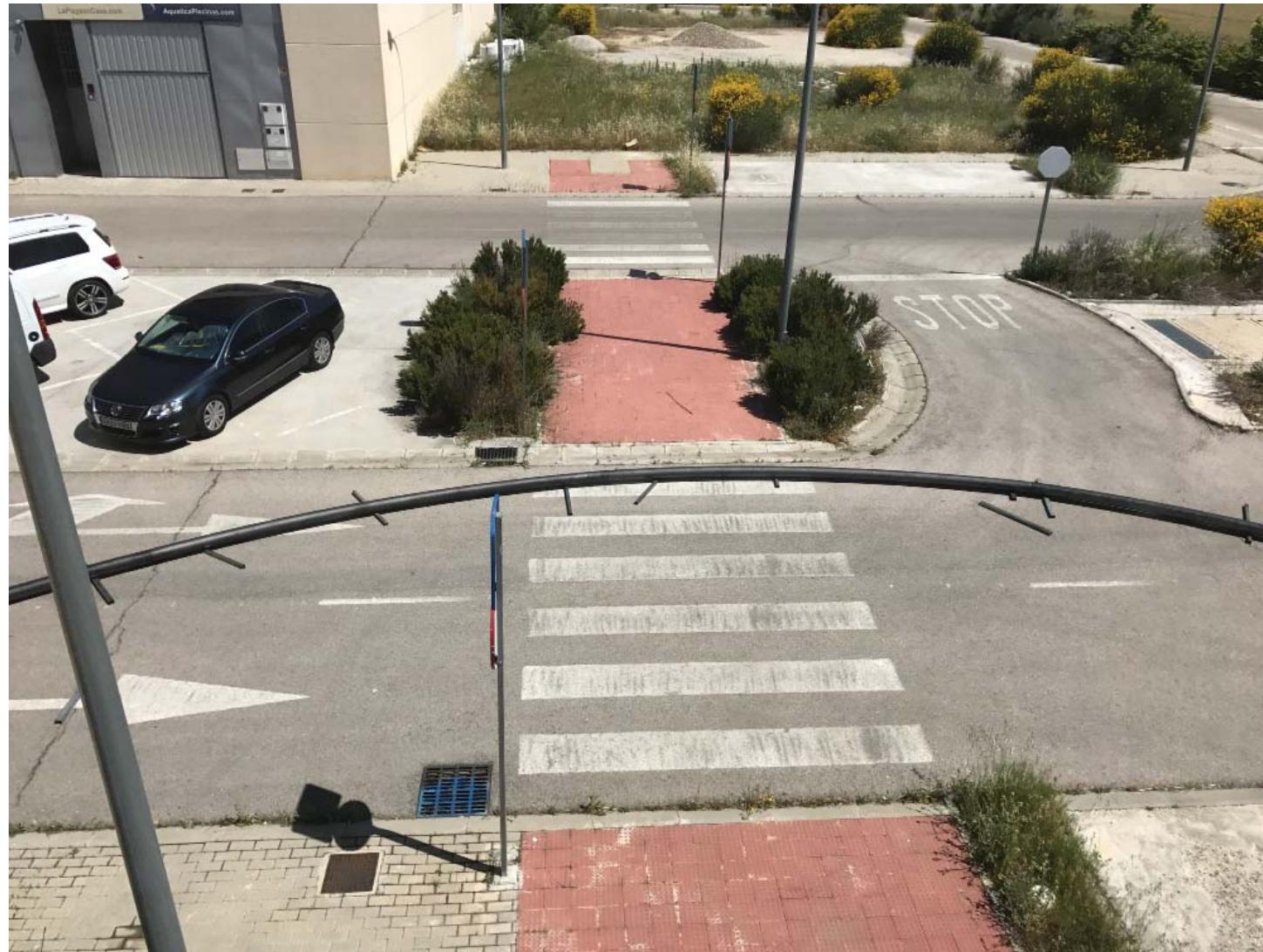
Column



Arch - joint

## Erection Process

### Structure Fabrication



Arch pre - assemble testing

144

## Erection Process

### Membrane Fabrication



Pattern cutting

145

## Erection Process

### Membrane Fabrication



Membrane welding and pocket fabrication

146

## Erection Process

### Membrane Fabrication



Packing and transportation

147

## Erection Process

### Installation



Site

Material preparation

148

## Erection Process

### Installation



Base plate replace



Pillars installation

## Erection Process

### Installation



Arch assemble

150

## Erection Process

### Installation

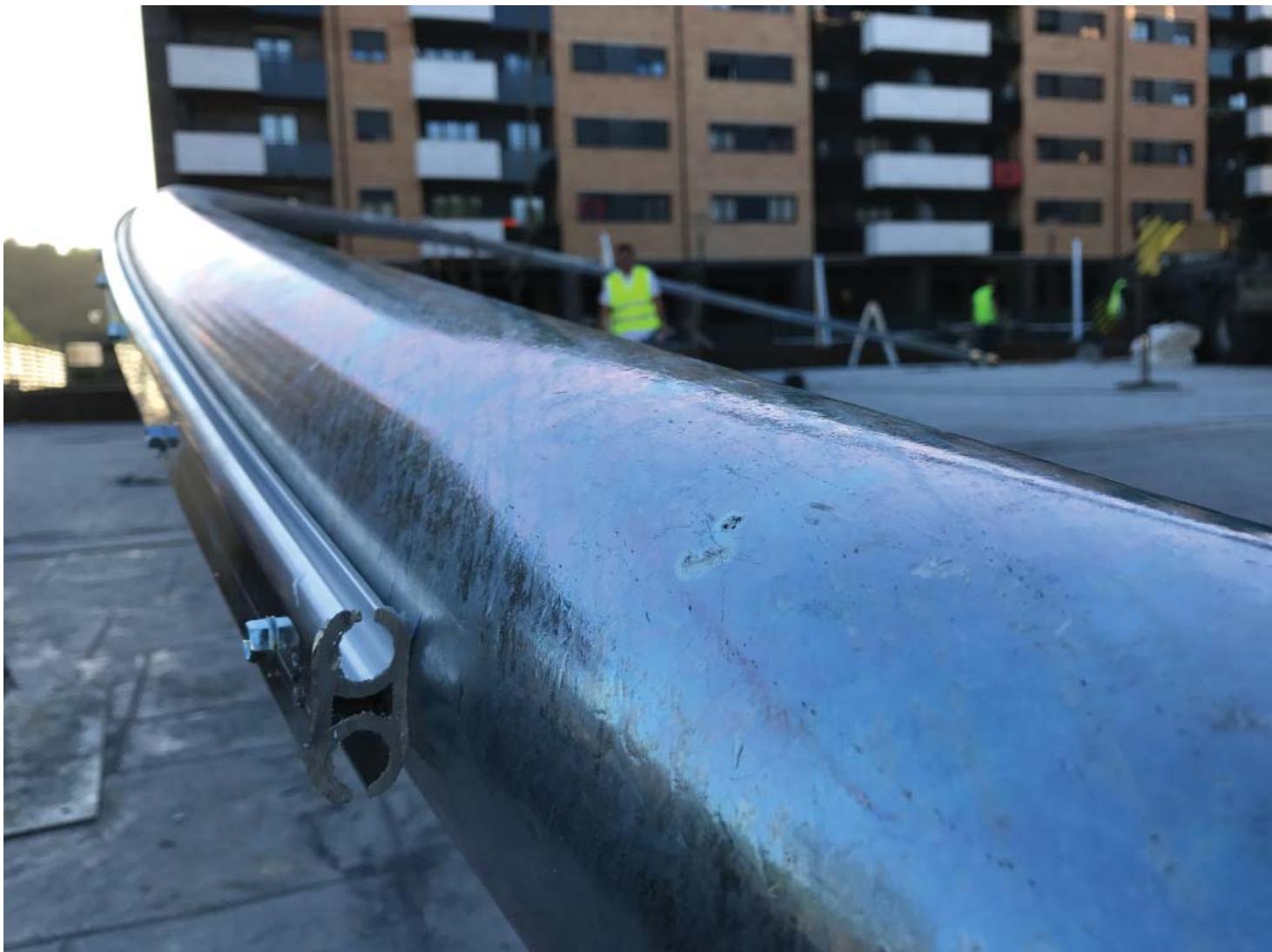


Vertical check

Welding

## Erection Process

### Installation



Ring and Keder attachment

## Erection Process

### Installation



## Erection Process

### Installation



Arch reinforce cables

154

## Erection Process

### Installation



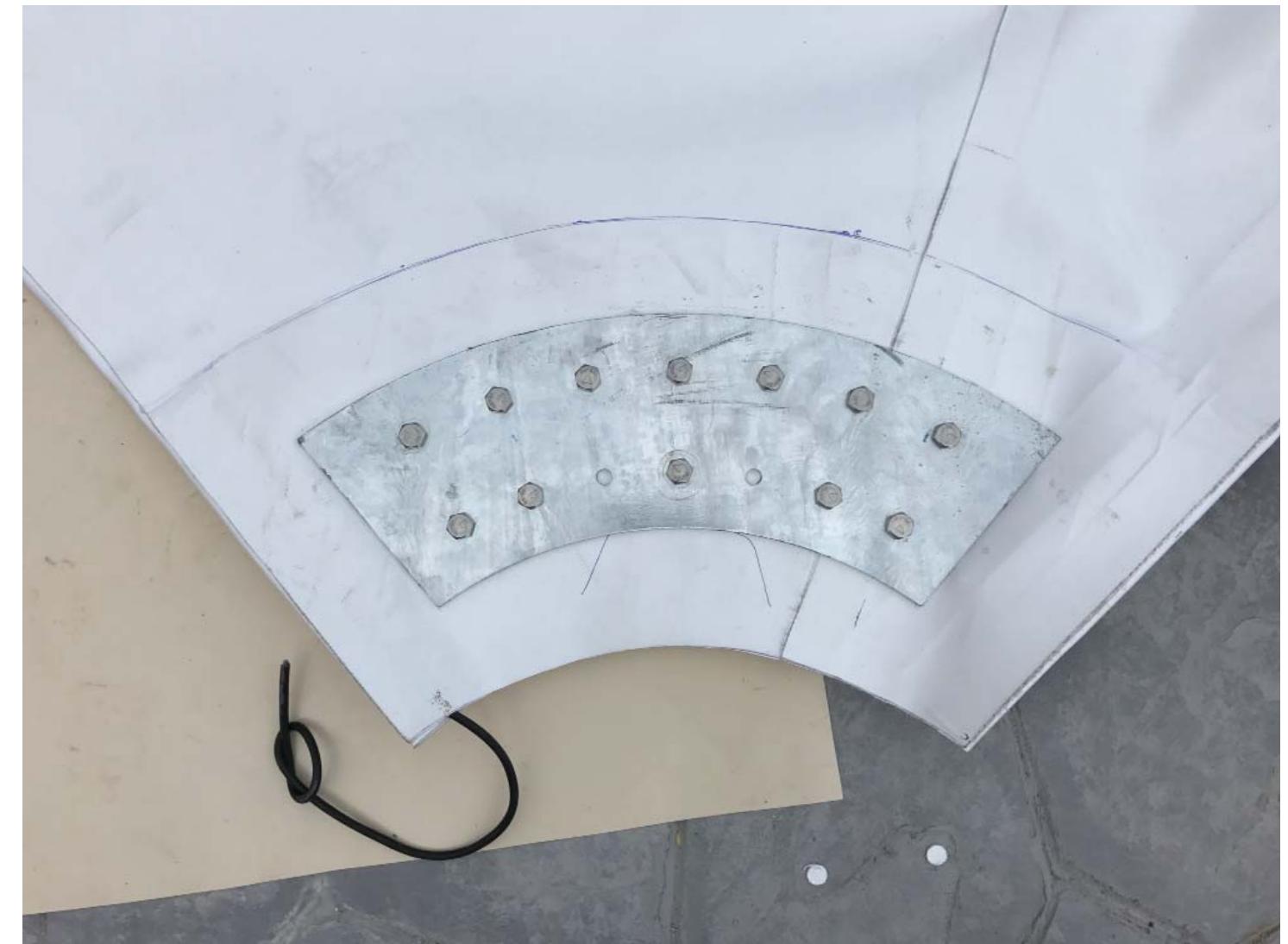
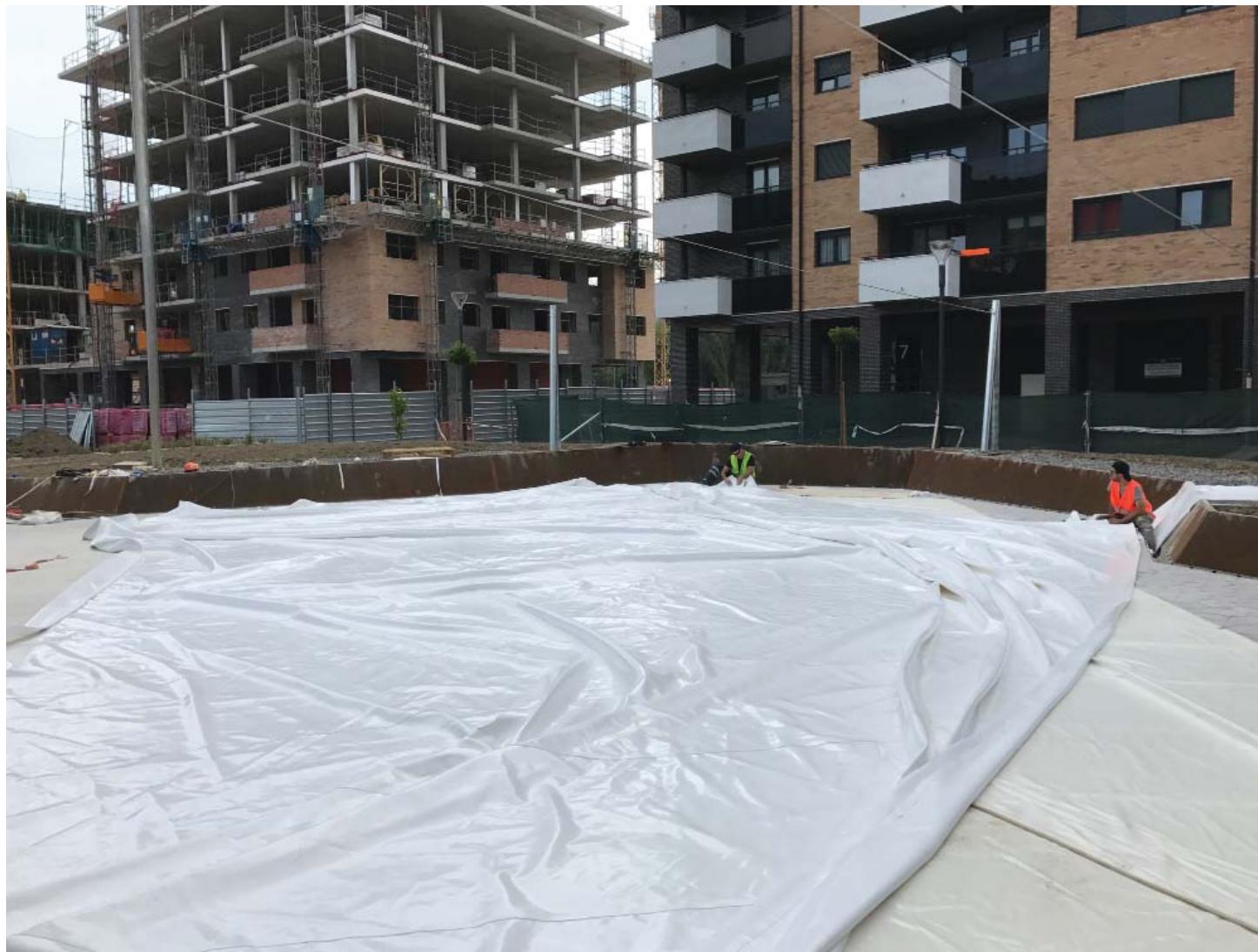
Clean the area for unfold membrane



Membrane unfold

## Erection Process

### Installation



Attach corner plates to membrane

156

## Erection Process

### Installation



Put cable into membrane pocket

Membrane installation

## Erection Process

### Installation



Membrane installation

158

## Erection Process

### Installation



Membrane installation

159

## Erection Process

### Installation



Membrane installation

160

## Erection Process

### Installation



Membrane installation

161

## Erection Process

### Installation



Membrane installation

162

## Erection Process

### Installation



Membrane installation

163

## Erection Process

### Installation



Membrane installation

164

## Erection Process

### Installation

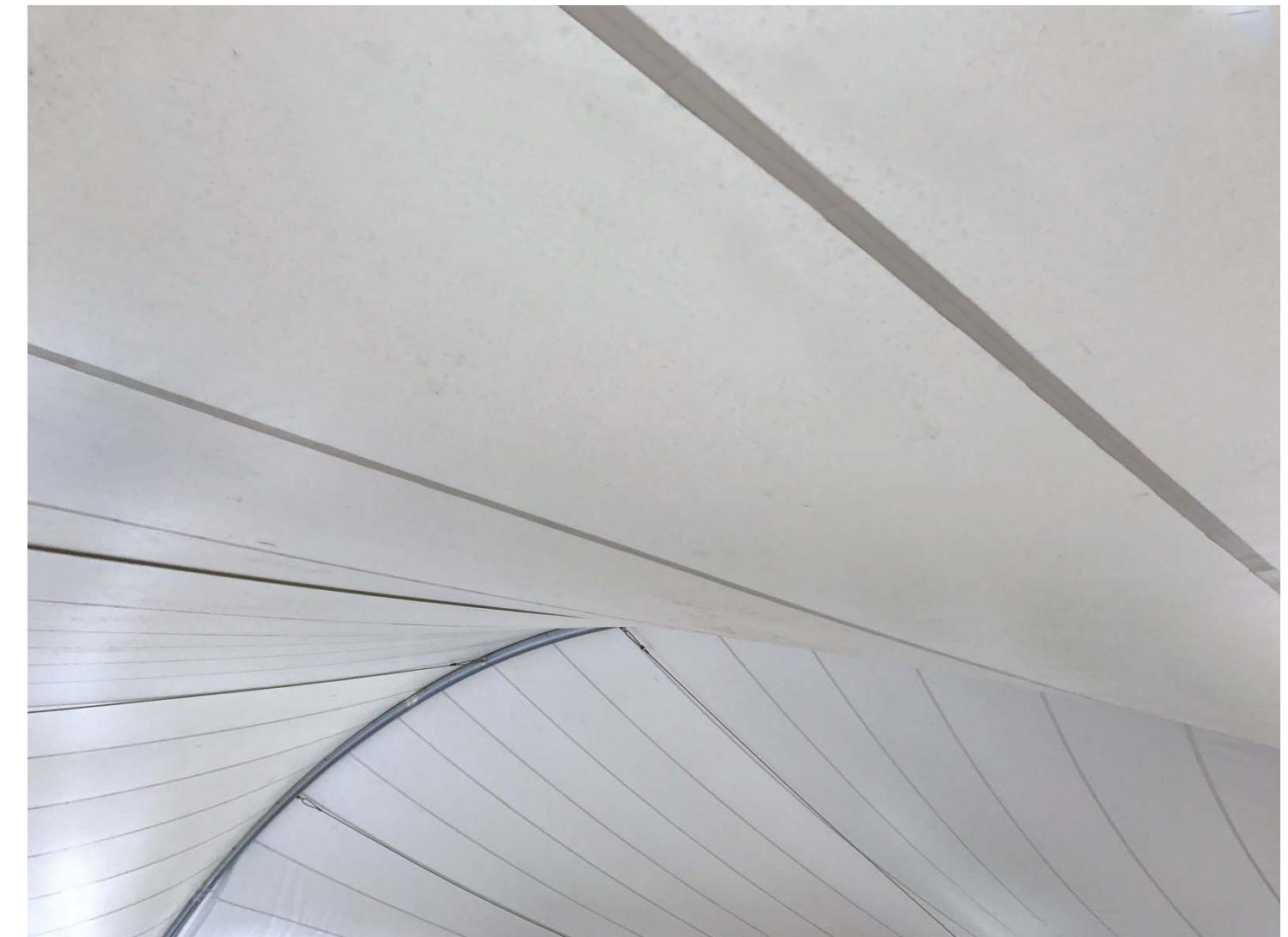


Membrane installation

165

## Erection Process

### Installation



Membrane installation

166

## Erection Process

### Installation



Water testing

Membrane installation

## Erection Process

### Installation



Playground Installation

168

## Erection Process

### Installation



Finished

169

Local news online website



••ooo Vodafone.de 01:45  
diariovasco.com

## EL DIARIO VASCO

### la sesión de zumba de Katuamets

MARÍA CORTÉS

15-06-2017 08:14

**Primer parque infantil cubierto, en la zona de la plaza Kontxa Etxeberria**

DV

15-06-2017 00:11

**Presentación de María celebró en el colegio la fiesta de fin de curso**

15-06-2017 00:11

**«Nos gustaría no tener que poner la bandera de Euskal Presoak en el mástil»**

JUAN F. MANJARRÉS

< > ⌂ ⌃ ⌁ ⌂



Mail ••ooo 01:44  
diariovasco.com

13 de julio de 2017 16° 19° Hemeroteca  
EL DIARIO VASCO .COM  
vocental 15 | Oferplan | Entradas | Kirolprobak | Promociones DV | Gastronomía | Blogs | Esquelas | Directorio de empresas  
GIPUZKOA SOCIEDAD | POLÍTICA | ECONOMÍA | MUNDO | REAL SOCIEDAD | DEPORTES | CULTURA | PLANES | GENTE | TECNOLOGÍA  
GIPUZKOA BURUNTZALDEA ANDOAIN HERNANI LASARTE-ORIA  
LANDAS en VERANO iCorre, corre! Oferplan  
Primer parque infantil cubierto, en la zona de la plaza Kontxa Etxeberria

La inauguración de la nueva plaza se vivirá a finales de este mes o principios de julio

DV ASTIGARRAGA Me gusta 66 15 junio 2017 08:14  
La cubierta de la zona de juegos infantil que se ubicará en el nuevo barrio de Urumea Berri está casi terminada. El equipo de gobierno de Astigarraga solicitó a la promotora que está desarrollando el barrio que incluyera en su proyecto de urbanización un parque infantil cubierto, «a la vista de las necesidades que prevén los padres y madres jóvenes del municipio». La cubierta tendrá una altura de 6 metros y medio aproximadamente, y 24 metros de amplitud.

Así, la de Kontxa Etxeberria será la primera zona de juegos con cubierta del municipio. Se ha tenido en cuenta la segunda opción más votada en los presupuestos participativos del año pasado, que fue precisamente la habilitación de un parque cubierto en Astigarraga. «Se ha querido dar a los padres y madres del municipio un espacio donde los niños puedan jugar sin preocuparse por las condiciones climatológicas», detallan desde el equipo de gobierno.

Inauguración

La inauguración definitiva de la plaza Kontxa Etxeberria, con la cubierta terminada, tendrá lugar a finales de este mes o principios de julio.

TAGS primer, parque, infantil, cubierto, zona, plaza, kontxa, etxeberria

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OferplanStore  
El Diario Vasco

## Reference Information

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## Reference Information

Membrane: Mehler VALMEX FR 1000 MEHATOP F, Type III (PVC) - PVDF Coated



Hoja Caracteristicas Tecnicas no.: **1012.9**

**Producto** VALMEX® **FR 1000 MEHATOP F1 - type III**  
**Articulo no.:** 7269 5246

### clase de recubrimiento y acabado

Clase de recubrimiento	<b>PVC</b>	
Acabado	Barniz PVDF multi-compuesto en ambas caras, cara exterior capa "primer" de dioxido de titanio (TiO2), tratamiento microbiocida, protegido contra los rayos UV, baja capilaridad (low-wick)	
Comportamiento a la llama	BS 7837, California T 19, DIN 4102: B1, CAN ULC S109, EN 13501-1: B-s2-d0, D.M. 26.06.84 (UNI 9177): CL. 2	
ir a comportamiento a la llama	Comprobar siempre la actualidad del certificado FR (ignífugo)	
Peso total	<b>1050</b> g/m <sup>2</sup>	EN ISO 2286-2
Resistencia rotura cadena/trama	<b>6000 / 5500</b> N/50 mm	EN ISO 1421/V1
Resist. al desgarro urdimbre/trama	<b>900 / 800</b> N	DIN 53363
Adherencia	<b>25</b> N/cm	PA 09.03 (intern)
Resistencia al frio.	<b>-40</b> °C	EN 1876-1
Resistencia al calor	<b>+70</b> °C	PA 07.04 (intern)
Solidez a la luz	<b>&gt;6</b> Note, Value	EN ISO 105 B02
Resistencia al pandeo	sin roturas	<b>100000 x</b>
DIN 53359 A		

### tejido base

Material	<b>PES Low Wick</b>	
Hilo	<b>1670</b> dtex	DIN EN ISO 2060
tejido	<b>P 2/2</b>	
Observaciones	apto para soldar s/metodos habituales sin tratamiento previo, todos los datos tecnicos asi como TiO2 se refieren al color "blanco"	

Los datos tecnicos son valores aproximados, obtenidos a base de valores medios. Por razones técnicas puede haber ligeras variaciones durante la fabricación. Estas indicaciones corresponden a los conocimientos técnicos actuales y dan información sobre nuestros productos, sin vinculación jurídica. Estos datos son válidos para productos de nueva fabricación.



QM-071/3-08/00  
EA/007-06/98

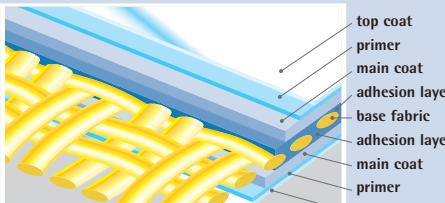
VL/LB:  
Fecha 24.05.2017

## Reference Information

Membrane: Mehler VALMEX FR 1000 MEHATOP F, Type III (PVC) - PVDF Coated

**VALMEX® MEHATOP F**

Mehler Technologies' membrane **VALMEX® MEHATOP F** is a multi-layer composite material with special densely woven low-wick yarns in the base fabric. The surface lacquering, that includes PVDF lacquer (MEHATOP F) developed by Mehler Technologies, finishes the material with a double top coat that has a protective and refining effect.



Schematic sectional drawing of **VALMEX® MEHATOP F**

The advantages of **VALMEX® MEHATOP F**:

- Attractive widths
- fewer seams
- lower manufacturing costs
- VARIO-STRETCH:** less stretch in warp direction than in weft direction
- warp
- weft
- lighter equipment
- shorter assembly times
- lower erecting costs
- very flexible
- high strength
- lacquered both sides
- high gloss
- no need to grind
- easier handling
- higher safety
- more durable
- attractive appearance
- directly weldable

Fabrics are certified by:

- DIN TÜV CERT
- BTTG FIRE TECHNOLOGY SERVICES
- 15 YEARS WARRANTY CONDITIONS APPLY
- Made in Germany
- ALL COMPONENTS REACH COMPLIANT
- MEHLER eco-care

**Mehler Technologies - around the world**

Manufacturing and sales	
 Germany  Mehler Technologies GmbH Rheinstrasse 11 D-41836 Hückelhoven info@mehler-technologies.com	 Romania  Mehler Technologies Ltd. S.R.L. Str. Linia de Centura Nr.2, D2 RO-077175 Stefanesti de Jos (Judetul Ilfov) office@mehler-technologies.ro
 Turkey  Mehler Technologies GmbH Edelzeller Strasse 44 D-36043 Fulda info@mehler-technologies.com	 Czech Republic  Mehler Technologies s.r.o. Karla Čapka 1085 CZ-512 51 Lomnice nad Popelkou info@mehler-technologies.cz
 U.S.A.  Mehler Technologies, Inc. 220 B Cabell Street Martinsville, VA 24112 lvia@mehlertex.com	 United Arab Emirates  Mehler Technologies Middle East Dubai Airport Free Zone P.O.Box 293634 Dubai-UAE n.benfrej@mehler-technologies.com
 France  Mehler Technologies SARL Bât. A1 3 chemin des Cytises F-69340 Francheville info-fr@mehler-technologies.com	 India  Mehler Technologies Ltd. Office 008, The Business Centre, Futures Park, Bacup, Rossendale, OL13 0BB info-uk@mehler-technologies.com
 United Kingdom  Mehler Technologies S.p.A. Via Enrico Fermi 52 I-20019 Settimo Milanese info-it@mehler-technologies.com	 Russia  Mehler Technologies Russia info@mehler-technologies.com
 Italy  Mehler Technologies SIA Maskavas iela 418 LV-1063 Riga info@mehler-technologies.lv	 Latvia  Mehler Technologies Sp. z o.o. ul. Mikołajczyka 31a PL-41-200 Sosnowiec info-pl@mehler-technologies.com
 China  EUSOURCE INTERNATIONAL Guangzhou Office R.806 Goayage Tianyu Garden 152 Linhe Zhong Road Guangzhou 510610 brigittehuang@googlemail.com	 Poland

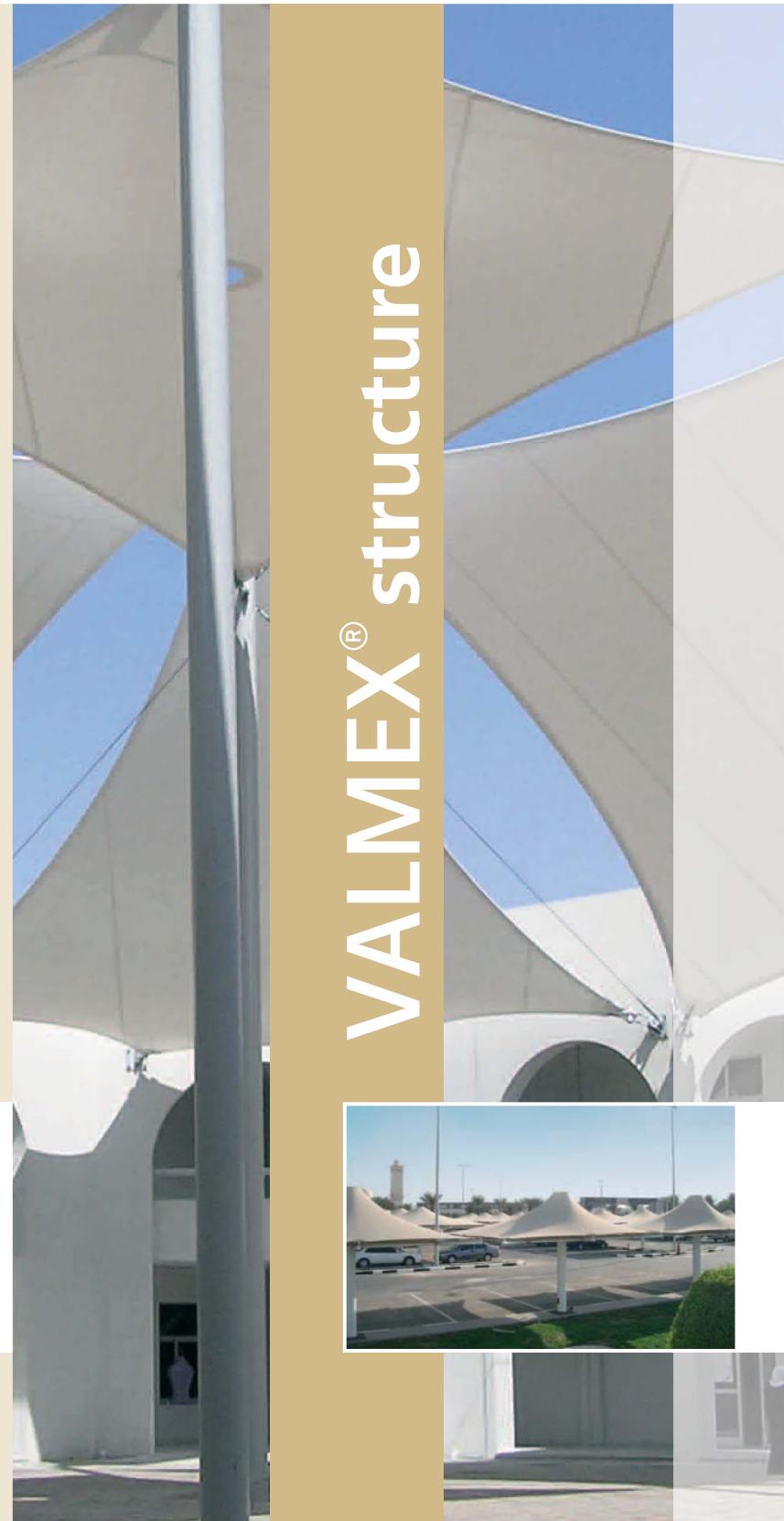
**MEHLER**  
TEX•NOLOGIES

www.mehler-technologies.com

V31408/2011

 IMS e.V.

**VALMEX® structure**









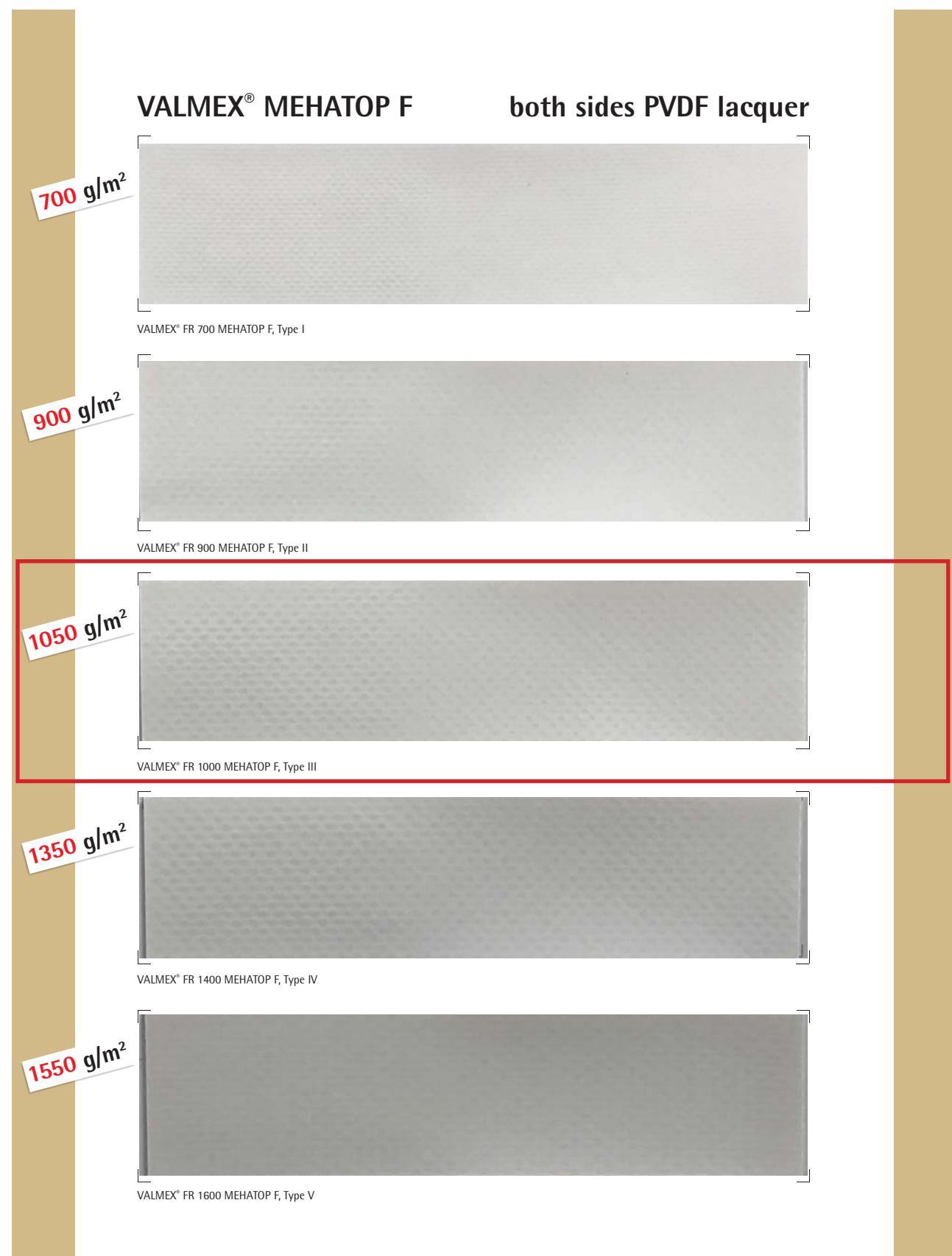
Master Membrane Structure - Thesis (2017)  
Tensile Structure for Children Playground - Astigarraga, Spain

Thirachai Dheravatnvong  
4059492

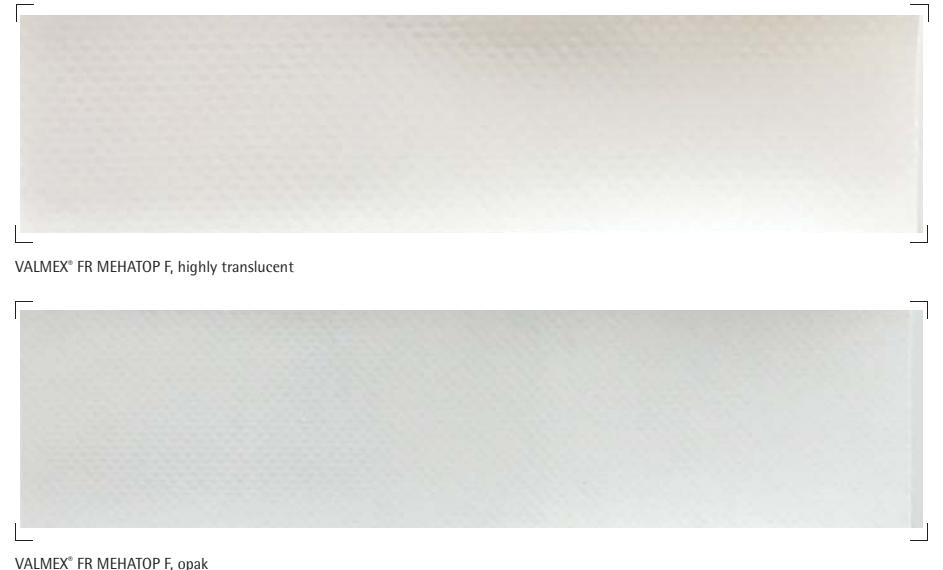
173

## Reference Information

Membrane: Mehler VALMEX FR 1000 MEHATOP F, Type III (PVC) - PVDF Coated



**VALMEX® MEHATOP F** varieties



**VALMEX® MEHATOP M** top side metallic lacquer



All technical data stated are based on laboratory tests at average results and are provided as a source of information and do not constitute warranty. Applications suggested here do not release customer to test material for its intended application. Colours are subject to slight variations. Always check the validity of fire certificate.

VALMEX® is recyclable.

All products of our technical textiles are in accordance with the European REACH directive - Registration, Evaluation and Authorisation of Chemicals.

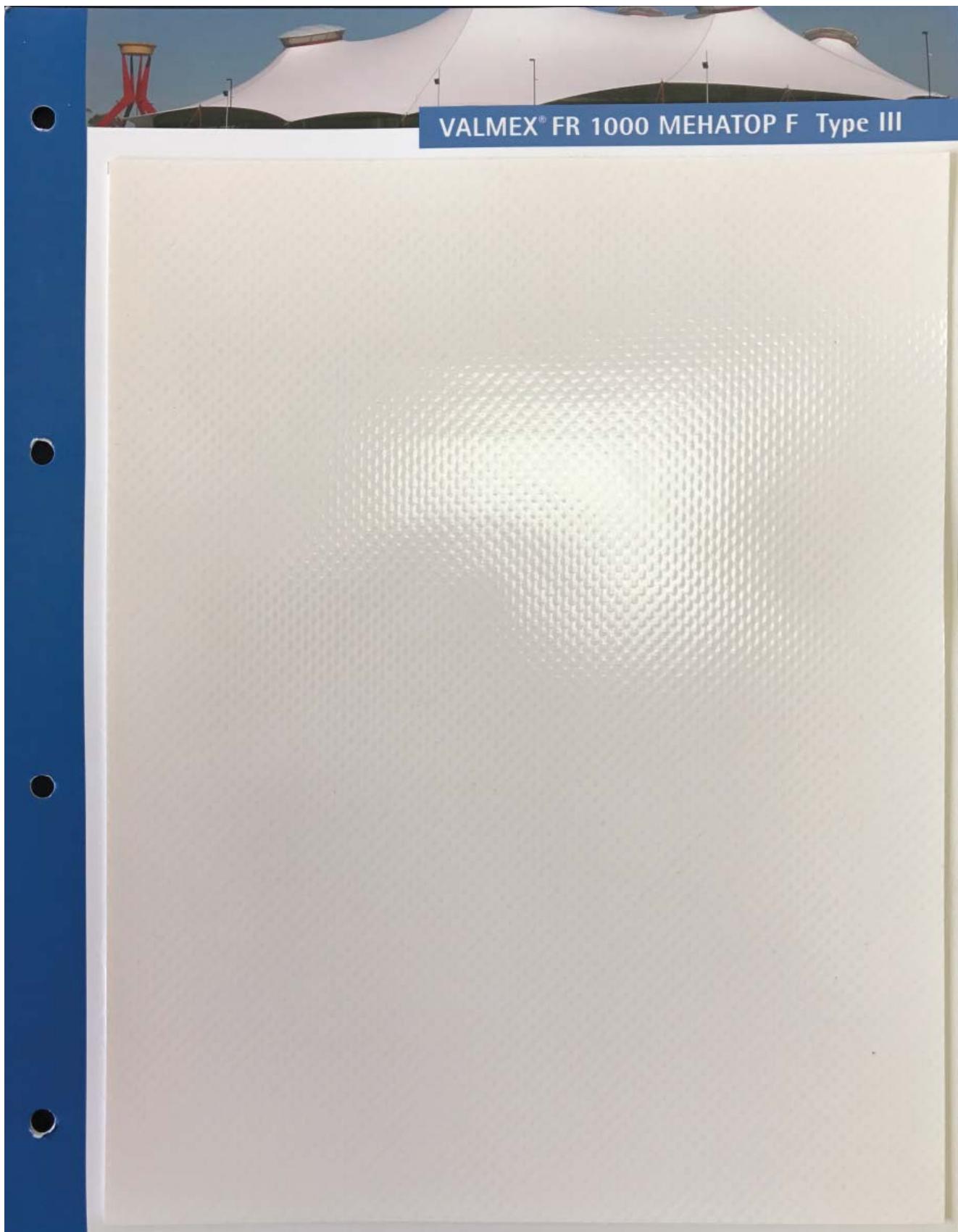
Manufactured in Germany under the internationally recognized standard of quality DIN EN ISO 9001:2008.

	FR 700 Type I 7205	FR 900 Type II 7211	FR 1000 Type III 7269	FR 1400 Type IV 7270	FR 1600 Type V 7274
Finish	PVDF-lacquer on both sides, protected against microbial and fungal attack, UV-protected, low-wick	900 g/m²	1050 g/m²	1350 g/m²	1550 g/m²
Total weight	700 g/m²	900 g/m²	1050 g/m²	120/140 6000/5500	160/180 10000/9000
Tensile strength Warp/Welt	60/60 3000/3000	86/84 4300/4200	120/110 6000/5500	900/800 N	2000/2000 N
DIN EN ISO 1421/V1					
Tear strength Warp/Welt	300/300 N	500/500 N	900/800 N	1200/1200 N	2000/2000 N
DIN 53363					
Flame retardancy	BS 7837 California T 19 D.M.26.06.94(UN 3177) L2 DIN 4102: B1 NFP 92307: M2 SIS 650082	BS 7837 California T 19 DIN 4102: B1			
Most common width	250 cm	250 cm	250 cm	250 cm	250 cm
Welding	weldable without grinding and with common welding equipment				

Higher strengths on request, program changes reserved.

## Reference Information

Membrane: Mehler VALMEX FR 1000 MEHATOP F, Type III (PVC) - PVDF Coated



VALMEX®		FR 1000 Type III	
Art.	7269		
Finish	PVDF-lacquer on both sides, protected against microbial and fungal attack, UV-protected, low-wick		
Total weight	1050 g/m <sup>2</sup>		
Tensile strength Warp/Weft kN/m N/50 mm	120/110 6000/5500 DIN EN ISO 1421/V1		
Tear strength Warp/Weft	900/800 N DIN 53363		
Flame retardancy	BS 7837; California T 19; DIN 4102: B1		
Most common width	250 cm		
Welding	weldable without grinding and with common welding equipment		

**Higher strengths on request, program changes reserved.**  
All technical data stated are based on laboratory tests at average results and are provided as a source of information and do not constitute a warranty. Applications suggested here do not release customer to test material for its intended application. Colours are subject to slight variations. Always check the validity of fire certificate. VALMEX® is recyclable.  
Manufactured by quality standards DIN EN ISO 9001.

**The advantages of VALMEX® MEHATOP F:**

- Attractive widths
- fewer seams
- lower manufacturing costs
- BI-STRETCH:  
less stretch  
in warp direction  
than  
in weft direction
- lighter equipment
- shorter assembly times
- lower erecting costs
- very flexible
- easier handling
- high strength
- higher safety
- lacquered both sides
- more durable
- high gloss
- attractive appearance
- no need to grind
- directly weldable

Fabrics are certified by:

DIN
TÜV CERT
BTG FIRE TECHNOLOGY SERVICES
STATE OF HANNOVER

**MEHLER**  
TECHNOLOGIES

[www.mehler-technologies.com](http://www.mehler-technologies.com)

**VALMEX® MEHATOP F**

Mehler Texnologies is a company with most experience in PVC coating. First membrane structure materials have been produced in the early sixties. Because of the various range of fabrics for other applications like tarpaulins, tents, sun protection, environment and industry Mehler Texnologies has a great know-how and is able to manufacture fabrics of highest quality.

Mehler Texnologies' membrane VALMEX® MEHATOP F is a multi-layer composite material with special densely woven low-wick yarns in the base fabric. Several coatings (adhesion, main coat, primer) give necessary tightness and flexibility. The surface lacquering, that includes PVDF lacquer (MEHATOP F) developed by Mehler Texnologies, finishes the material with a double top coat that has a protective and refining effect. That is why VALMEX® MEHATOP F membranes maintain their unique appearance long term, even under extreme climatic conditions.

Schematic sectional drawing of VALMEX® MEHATOP F

MEHATOP F is applied to both sides of the membrane. Because of its special components it is directly weldable and needs no grinding. This ensures welding of exact seams, reduces invasion of fungus and micro-organisms into the membrane and is good surface barrier as sealants against plasticiser migration.

Base fabric of VALMEX® MEHATOP F is a double threads fabric, commonly described as "Panama" weave. It makes membranes stronger for tension and increases resistance. The material is "prestressed", warp direction has less stretch and weft direction has more stretch than comparable fabrics. This leads to an extraordinary flexibility of the textile and enables constructors to erect a structure in a very short time – nowadays an inestimably economical advantage.

Mehler Texnologies runs biaxial tests at the laboratories of the University of Essen. Essen University runs the tests according to a standardized procedure, known as MSAJ/M-02-1995. These results are provided free of charge and gives the engineer workable figures on hand. If the engineer needs results under other testing conditions, Mehler Texnologies does arrange tests at the University of Essen and / or at laboratory BLUM.

The average time of membrane structures in use is approx. 10 years. As Mehler Texnologies is committed to its customers the Mehler Texnologies warranty covers this period.

## Reference Information

Tensor



C/Cargol, 8-12 P.I. El Coll de Montcada – 08110 Montcada i Reixac (Barcelona)  
Tel. 93 575 02 62 Fax 93 564 59 00 [www.tenso.es](http://www.tenso.es) / [www.unitex.org](http://www.unitex.org)

UNITEX SPAIN, S.L.U. Insrito en el Registro Mercantil de Barcelona, Tomo 42618, Folio 12, Hora B-411870, Inscripción 1<sup>a</sup>, al 31 de mayo de 2011. CIF ES-B65580334

Ref.	A	B	C	D	E	F
M-24	135	155	10,5	5,5	25	25
M-22	135	155	10,5	5,5	25	25
M-20	135	155	10,5	5,5	25	25
M-18	135	155	10,5	5,5	25	25
M-16	135	155	10,5	5,5	25	25
M-14	135	155	10,5	5,5	25	25
M-12	135	155	10,5	5,5	25	25
M-10	135	155	10,5	5,5	25	25
M-8	135	155	10,5	5,5	25	25
M-6	135	155	10,5	5,5	25	25
M-5	135	155	10,5	5,5	25	25
M-4	135	155	10,5	5,5	25	25
M-3	135	155	10,5	5,5	25	25
M-2	135	155	10,5	5,5	25	25
M-1	135	155	10,5	5,5	25	25
Rope	135	155	10,5	5,5	25	25

